

V01-133

PATTISON AGRICULTURE LIMITED
Box 860
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Http://www.pattisonag.com
GST Number 818708372

Swift Current, SK (306) 773-9351	Yorkton, SK (306) 783-9459
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Leader, SK (306) 628-3889	Russell, MB (204) 773-2149
Unity, SK (306) 228-2696	Wynyard, SK (306) 554-2536
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Humboldt, SK (306) 682-2572	Swan River, MB (204) 734-3466
Kelvington, SK (306) 327-4355	
Shaunavon, SK (306) 297-2639	



JOHN DEERE

Invoice To Account No:

Deliver To:

SERVICE INVOICE

Bus Phone: Prv Phone:	Bus Phone: Prv Phone:	Invoice Number:	3382958
		Invoice Date:	5/27/2025
		Location:	16
		Work Order Number:	473591
		Payment Type:	
		Page:	1 of 16

Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 616R 120' EA 1600GL 800/55R46	1209	1N0616RXCP0238502	169734	

JGLSPR NOWET JD ALL

COMPLAINT:

01 SPRAYER VALUEMAX GREEN LIGHT SERVICE INSPECTION CHECKOVER. WET TESTING SOLUTION SYSTEM NOT INCLUDED.

CORRECTION:

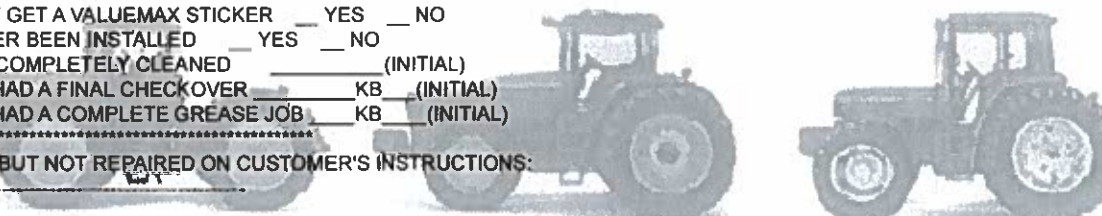
SELF PROPELLED SPRAYER VALUEMAX GREEN LIGHT INSPECTION CHECKOVER

NOTE: SPRAY TANK MUST BE RINSED AS WELL AS BOOMS WASHED OFF BEFORE SPRAYER IS BROUGHT INTO SHOP.
IF NOT ADDITIONAL CHARGES WILL APPLY.

ENGINE HOURS 1209

DOES THIS UNIT GET A VALUEMAX STICKER YES NO
HAS THE STICKER BEEN INSTALLED YES NO
CAB HAS BEEN COMPLETELY CLEANED (INITIAL)
THIS UNIT HAS HAD A FINAL CHECKOVER KB (INITIAL)
THIS UNIT HAS HAD A COMPLETE GREASE JOB KB (INITIAL)

THINGS NOTED BUT NOT REPAIRED ON CUSTOMER'S INSTRUCTIONS:



Job Total: \$1,725.00

JWASH10 USED SPRAYER

COMPLAINT:

02 WASH USED SPRAYER. READY FOR DISPLAY.

CORRECTION:

CONTINUED ON NEXT PAGE->

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1209

1N0616RXCP0238502

169734

JWASH10 USED SPRAYER

INCLUDES THE FOLLOWING:

- WASH COMPLETE EXTERIOR.
- WASHING OUT RADIATOR AND ALL COOLERS.
- VACUUM CAB AND WASH FLOOR MAT.
- WASH ALL CAB INTERIOR SURFACES
- CLEAN WINDOWS

Labor: \$1,150.00

Parts: \$0.00

OL&M: \$0.00

Misc: \$0.00

Sub-Total: \$1,150.00

JENGAIRFILT JD 616R

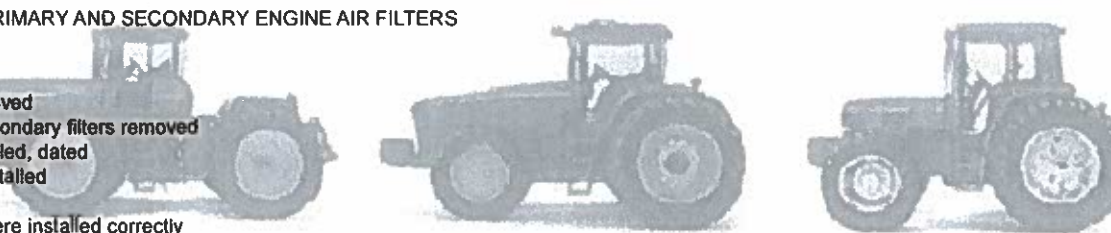
COMPLAINT:

03 REPLACE PRIMARY AND SECONDARY ENGINE AIR FILTERS

CORRECTION:

- filter cover removed
- primary and secondary filters removed
- new filters installed, dated
- filter cover reinstalled

Checked they were installed correctly



Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
AKK37892	PRIMARY ENGINE AIR FILTER	1.00	547.11	547.11	\$547.11	N
AKK37893	Air Filter	1.00	318.99	318.99	\$318.99	N

Labor: \$50.00

Parts: \$866.10

OL&M: \$0.00

Misc: \$0.00

Sub-Total: \$916.10

JCABFILTER JD 616R

COMPLAINT:

04 REPLACE CAB AIR FILTERS

CORRECTION:

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JCABFILTER JD 616R

- old filter removed
- filter housing cleaned
- new filter installed
- filter dated

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
RE333567	CabFreshFilter Carbon	1.00	712.50	712.50	\$712.50	N
Labor: \$50.00		Parts: \$712.50	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$762.50	

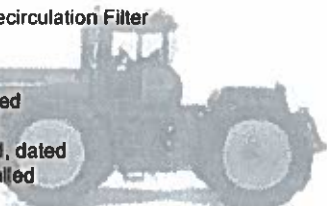
JGEN05-

COMPLAINT:

05 replace Cab Recirculation Filter

CORRECTION:

- filter cover removed
- old filter removed
- new filter installed, dated
- filter cover reinstalled



Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
RE595871	Air Filter	1.00	328.34	328.34	\$328.34	N
Labor: \$50.00		Parts: \$328.34	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$378.34	

JENGOILCHNG JD 616R

COMPLAINT:

06 REPLACE ENGINE OIL AND FILTER

CORRECTION:

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Make/Model: Meter: Serial Number: Eq ID: Fleet No:

JOHN DEERE 616R 120' EA 1600GL 800/55R46 1209 1N0616RXCP0238502 169734

JENGOILCHNG JD 616R

- drain plug removed, oil drained
- filter removed
- new filter and gasket installed
- drain plug reinstalled
- oil added
- unit tested, no leaks
- rechecked and adjusted oil level

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
RE509672	Engine Oil Filter	1.00	50.55	50.55	\$50.55	N
TY26661	BREAK-IN PLUS 10W30 3.78L	3.00	42.66	42.66	\$127.98	N
TY26663	BREAK-IN PLUS 10W30 OIL 18.9L	1.00	201.31	201.31	\$201.31	N
Miscellaneous	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
EF300	ENVIRO FEE	1.00	3.00	3.00	\$3.00	N
EF50	ENVIRO FEE	1.00	0.55	0.55	\$0.55	N
EF60	ENVIRO FEE	3.00	0.60	0.60	\$1.80	N
Labor: \$100.00		Parts: \$379.84	OL&M: \$0.00	Misc: \$5.35	Sub-Total: \$485.19	

J21001090 JD 616R

COMPLAINT:

07 REPLACE ENGINE FUEL FILTERS

CORRECTION:

- primary and secondary fuel filters removed
- water separator removed and cleaned
- new primary and secondary filters installed with new gaskets
- water separator installed with new gasket
- filters dated

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
DZ112919	Filter Element	1.00	175.53	175.53	\$175.53	N

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J21001090 JD 616R

DZ130550	FILTER ELE	1.00	240.23	240.23	\$240.23	N
Miscellaneous	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
EF100	ENVIRO FEE	1.00	1.25	1.25	\$1.25	N
EF50	ENVIRO FEE	1.00	0.55	0.55	\$0.55	N

Labor: \$70.00 Parts: \$415.76 OL&M: \$0.00 Misc: \$1.80 Sub-Total: \$487.56

JHUBMAINT JD

COMPLAINT:

08 SPRAYER PLANETARY MAINTENANCE. CHANGE PLANETARY HUB OIL

CORRECTION:

DRAINED PLANETARY WHEEL HUB OIL.
 REMOVED PLANETARY HUB COVERS.
 REMOVED AND SWAPPED INTERNAL GEARS.
 INSTALLED HUB COVERS.
 INSTALLED NEW PLANETARY OIL.
 FUNCTION AND LEAK CHECKED.



Removed Covers
 Drained oil
 Swapped gears side to side
 Re-installed covers
 Torqued to 56 ft-lbs
 Filled with gear oil

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
TY26372	SYN GL-5 80W-140 BOTTLE 946ml	12.00	47.83	47.83	\$573.96	N
Miscellaneous	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
EF15	ENVIRO FEE	12.00	0.15	0.15	\$1.80	N

Labor: \$400.00 Parts: \$573.96 OL&M: \$0.00 Misc: \$1.80 Sub-Total: \$975.76

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JGEN09-

COMPLAINT:

09 CHANGE HYDRAULIC AND HYDROSTATIC FILTERS

CORRECTION:

-old filters removed
 -new filters installed, dated

Ran and no leaks

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
AKK23814	Hydraulic Hydrostatic Filter	1.00	325.23	325.23	\$325.23	N
AT318160	Hydraulic Oil Filter	1.00	216.67	216.67	\$216.67	N
KK77228	Hydraulic Filter	1.00	182.54	182.54	\$182.54	N
Miscellaneous	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
EF100	ENVIRO FEE	3.00	1.25	1.25	\$3.75	N
Labor: \$75.00		Parts: \$724.44	OL&M: \$0.00	Misc: \$3.75	Sub-Total: \$803.19	

JGEN10-

COMPLAINT:

10 missing air box bottom dust flaps

CORRECTION:

Removed 1 old Flap
 Other 1 missing
 Installed 2 new air box flaps

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
AKK37895	AirFilterHousing Dust Valve	2.00	159.81	159.81	\$319.62	N
Labor: \$50.00		Parts: \$319.62	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$369.62	

JGEN11-

COMPLAINT:

CONTINUED ON NEXT PAGE->

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JGEN11-

11 missing starting air - ether can

CORRECTION:

Installed Either can

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
24H1494	Washer 1-9/32x1.75	1.00	3.01	3.01	\$3.01	N
RE556468	PREMIUM ETHER STARTING FLUID	1.00	14.49	14.49	\$14.49	N
Labor: \$100.00		Parts: \$17.50	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$117.50	

JSOFTWARE JD 616R

COMPLAINT:

12 UPDATE ALL CONTROLLER SOFTWARE

UPDATED SOFTWARE ON 12 CONTROLLERS.
 HAD TO PERFORM THE FOLLOWING CALIBRATIONS.

CORRECTION:

Shows 11 updates

Installed software:

Installed display updates through the display, then installed USB with updates from software manager, And finally updated with EDL service advisor

POD

BHC

DEF

DP1

SRC

ESEAT

MG2 -failed

MNC

IMUSENS- not needed only used when sensor is replaced DTAC #218892

Moved to sprayer boom center to update NZC

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JSOFTWARE JD 616R

Labor: \$400.00	Parts: \$0.00	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$400.00
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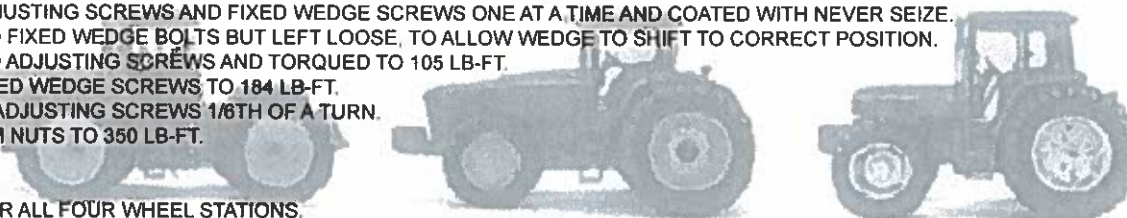
JTREADADJ1 JD 616R

COMPLAINT:

13 ADJUST AXLE TREAD ADJUST SHIMS. FRONT AND REAR
 clean, lube and adjust axles

CORRECTION:

RAISED WHEEL FROM GROUND.
 ADJUSTED TREAD ADJUST WIDTH ON WHEEL STATION TO 70 INCHES.
 REMOVED ADJUSTING SCREWS AND FIXED WEDGE SCREWS ONE AT A TIME AND COATED WITH NEVER SEIZE.
 RE-INSTALLED FIXED WEDGE BOLTS BUT LEFT LOOSE, TO ALLOW WEDGE TO SHIFT TO CORRECT POSITION.
 RE-INSTALLED ADJUSTING SCREWS AND TORQUED TO 105 LB-FT.
 TORQUED FIXED WEDGE SCREWS TO 184 LB-FT.
 BACKED OFF ADJUSTING SCREWS 1/6TH OF A TURN.
 TORQUED JAM NUTS TO 350 LB-FT.



REPEATED FOR ALL FOUR WHEEL STATIONS.
 CHECKED OPERATION OF TREAD ADJUST.
 CALIBRATED SENSORS IF NECESSARY.

Cleaned and Lubricated axles

Saturday, May 17, 2025 4:18 PM -

Jacked each side up individually

Adjusted shims on each axle

Torqued adjusting dog points to 100 ft-lbs

Torqued Fixed wedges to 184 ft-lbs

Used jack stand on Front left axle as axle was so far out of adjustment sprayer jack could not get tire off the ground

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
TY25797	Graphite Lube Spray	1.00	16.87	16.87	\$16.87	N
Miscellaneous	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind

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JTREADADJ1 JD 616R

EF25	ENVIRO FEE	1.00	0.25	0.25	\$0.25	N
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Labor: \$828.94	Parts: \$16.87	OL&M: \$0.00	Misc: \$0.25	Sub-Total: \$846.06
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DIAG-1000000238190

COMPLAINT:

14 Aux Drive Belt/Tensioner/Idler, Diagnose and Repair 1
 aux drive tensioner not centered on belt - needs shimmed

CORRECTION:

Removed Aux belt
 Removed belt tensioner
 Removed idler pulley
 Installed shim
 Re-installed Idler pulley
 Re-installed Belt tensioner
 Re-installed Aux belt
 Ran and tested
 Belt is now fully running on the tensioner



Labor: \$300.00	Parts: \$0.00	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$300.00
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JHYDDIAG1 JD ALL

COMPLAINT:

15 PERFORM HYDRAULIC SYSTEM DIAGNOSTICS
 hydraulic lines leaking - diagnose
 hose leaking out from hydraulic filter

CAUSE:

Rear center boom rack creeps down after a few minutes

CORRECTION:

PATTISON AGRICULTURE LIMITED
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 Http://www.pattisonag.com
 GST Number 818708372

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Kindersley, SK	(306) 463-2683	Moosomin, SK	(306) 435-3301
Kyle, SK	(306) 375-2302	Preeceville, SK	(306) 547-2007
Leader, SK	(306) 628-3889	Russell, MB	(204) 773-2149
Unity, SK	(306) 228-2696	Wynyard, SK	(306) 554-2536
North Battleford, SK	(306) 445-4468	Kamsack, SK	(306) 542-2814
Humboldt, SK	(306) 682-2572	Swan River, MB	(204) 734-3466
Kelvington, SK	(306) 327-4355		
Shaunavon, SK	(306) 297-2639		



JOHN DEERE

SERVICE INVOICE

Invoice To Account No:

Deliver To:

Bus Phone:
 Prv Phone:

Bus Phone:
 Prv Phone:

Invoice Number: 3382958
 Invoice Date: 5/27/2025
 Location: 16
 Work Order Number: 473591
 Payment Type:
 Page: 10 of 16

Make/Model:	Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 616R 120' EA 1600GL 800/55R46	1209	1N0616RXCP0238502	169734	

JHYDDIAG1 JD ALL

RECORD DIAGNOSTIC TESTS, PROCEDURES AND RESULTS: _____

Center boom rack dropping:

Lifted center boom all the way up

Dropping 7 inches within 3 minutes

Climbed ladder at rear of sprayer and could watch center boom cylinders gradually retract and then resting against the rear warning light bracket

Swapped all the control valves related to the boom raise and lower over from sales R4045 sprayer

Problem still occurred

Installed a jack stand with a bottle jack on the bottom of the sprayer rack in order to remove hydraulic lines

Capped off Both ends of each center rack lift cylinders

Let bottle jack down, rack came down, bottle jack ended up crooked, grabbed another bottle jack and jack stand to lift center rack and remove crooked jack

Let other bottle jack down until center rack finally came to a stop before hitting rear warning light bracket

Left hand lift cylinder seals leaking internal

When cylinders are isolated RH cylinder keeps rack up

When hoses are back they are joined Cause all oil to be leaking through LH cylinder

Friday, May 16, 2025 10:54 AM -

Got valves made up for top end of cylinders

Installed valves on top of cylinders

With both valves closed boom doesn't fall

With LH valve closed boom continues to fall

With the RH valve closed boom stops

When opening the Rh valve Boom then continues to drop rapidly

Moved Valve off of LH cylinder and installed it on the hydraulic block line

Lifted boom

Shut Hydraulic block valve to isolate just to the cylinders

Boom continued to fall

This eliminated the possibility of a failed check valve, failed solenoid, or failed/cracked hydraulic block

Let boom come to rest on jack stand

Removed bottom cylinder hydraulic lines

Lifted center boom with both valves open and held lift button

Oil was pouring out of the bottom fitting of the LH cylinder as it was by-passing the seals inside the cylinder

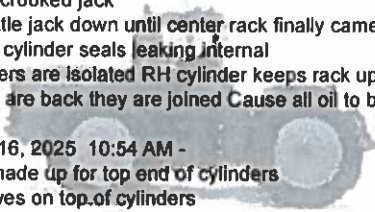
RH cylinder had no oil coming out bottom fitting

Got seals for LH cylinder

Removed grease line

Removed snap ring on to pin

Hammered pin out



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Hammered pin on

Let cylinder rest on rack frame

Removed lower snap ring

Removed pin

Lifted cylinder up and out

Removed retaining ring

Hammered rod guide into barrel

Installed groove filler ring

Pulled cylinder rod out

Put rod end in hydraulic press to remove rod nut

Inspected cylinder rod and cylinder barrel

Rod piston is damaged

Cylinder barrel is damaged 1 groove all the way down

Ordered new cylinder

Saturday, May 17, 2025 8:19 AM -

New cylinder came in

Clean and Greased pins

Had Khaled and Joseph assist in lifting New cylinder up into place and install bottom pin

Removed the other grease line that was in the way for cylinder-install

Pushed cylinder up and installed pin

Installed snap rings on both pins

Re-installed grease lines

Grease all pins on the center boom

Removed elbow fittings off of old cylinder and installed on new cylinder

Installed new o-rings

Installed Hydraulic lines

Removed valves that were previously installed

Re-assembled all hydraulic lines with new o-rings

Re-installed top hose holder

Ran and tested

No leaks

Center boom stays up

Tuesday, May 20, 2025 11:05 AM -

Part Number
 AHC13683

Description
 HYDRAULIC

Quantity	List Price	Net Price	Extended Price	Taxed Ind
1.00	3,262.13	3,262.13	\$3,262.13	N

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JHYDDIAG1 JD ALL

AKK54692	Hydraulic Hose	1.00	281.05	281.05	\$281.05	N
AXE25429	SEAL KIT	1.00	43.18	43.18	\$43.18	N
N319291	Nut	1.00	21.65	21.65	\$21.65	N
T77613	-6FF O-ring	2.00	3.35	3.35	\$6.70	N
T77857	-8FF O-ring	5.00	3.41	3.41	\$17.05	N
TY26797	DONT USE ***10W30 18.9L Torq-Gard CJ4/SM	1.00	144.33	144.33	\$144.33	N
U10289	O-RING	1.00	8.02	8.02	\$8.02	N
X10143-8-8	HOSE FITTI	2.00	15.39	15.39	\$30.78	N
X1JC43-8-6	HOSE FITTI	2.00	25.48	25.48	\$50.96	N
X1JC43-8-8	-8FF swiv	2.00	29.26	29.26	\$58.52	N
X487TC-6-RL	-6 Hose 4000psi ToughCover	4.00	1.00	1.00	\$4.00	N
X487TC-8-RL	DONT USE*****	4.00	1.13	1.13	\$4.52	N
<u>Miscellaneous</u>	<u>Description</u>	<u>Quantity</u>	<u>List Price</u>	<u>Net Price</u>	<u>Extended Price</u>	<u>Taxed Ind</u>
EF300	ENVIRO FEE	1.00	3.00	3.00	\$3.00	N

Labor: \$2,900.00 Parts: \$3,932.89 OL&M: \$0.00 Misc: \$3.00 Sub-Total: \$6,835.89

JGEN16-

COMPLAINT:

both LH and RH full boom breakaway brackets broken
 P# N411785 and P# N411784

CORRECTION:

<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	<u>List Price</u>	<u>Net Price</u>	<u>Extended Price</u>	<u>Taxed Ind</u>
N411784	ROCKER	1.00	2,098.33	2,098.33	\$2,098.33	N

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JGEN16-

N411785	Rocker	1.00	2,098.33	2,098.33	\$2,098.33	N
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Labor: \$800.00	Parts: \$4,196.66	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$4,996.66
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J21650091 JD 616R

COMPLAINT:

17 INSTALL 2 FENCE ROW NOZZLES AND SHIELD. MISSING FENCE ROW NOZZLES-BENT LH FENCE BRACKET

CORRECTION:

Removed LH fence row nozzle and bracket
 Replaced bent bracket
 Replaced Broken Fence row nozzle
 Removed RH fence row nozzle and replaced

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
AKK17746	NozzleQD bulkhead_ 1/2" PTC	2.00	75.97	75.97	\$151.94	N
KK24314	Bracket	1.00	67.69	67.69	\$67.69	N
Labor: \$150.00		Parts: \$219.63	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$369.63	

JGEN18-

COMPLAINT:

18 2 bent height sensor protection brackets

CORRECTION:

Straightened both sides end hight sensor brackets
 Were curled right over
 Got them back straight

Labor: \$150.00	Parts: \$0.00	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$150.00
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JGEN19-

COMPLAINT:

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1209

1N0616RXCP0238502

169734

JGEN19-

19 break away boom belt stopper wrong

CORRECTION:

Removed Bolt, nut and all the washers

Installed new Stopper bolt

Set so boom was straight

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
KK54774	M12-1.75 SQLKNUT 10.9 BLK	1.00	22.34	22.34	\$22.34	N
KK54777	M12x1.75 FlgNut 10.9 blk	1.00	3.93	3.93	\$3.93	N
KK54921	WASHER	1.00	2.16	2.16	\$2.16	N
KK59698	Cap Screw M12x80 FLT 10.9 blk	1.00	29.18	29.18	\$29.18	N
Labor: \$100.00		Parts: \$57.61	OL&M: \$0.00	Misc: \$0.00	Sub-Total: \$157.61	

JGEN20-

COMPLAINT:

20 MISC

Rinse tank level gauge cloudy

washer fluid low

missing foam radiator strips

CORRECTION:

Installed 2 missing radiator foam strips

Filled window washer fluid

Removed Rinse tank gauge

Got new hose cut from parts

Installed New rinse tank gauge hose

Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
KK81572	SEAL	2.00	47.67	47.67	\$95.34	N
PMK010-1216	3/4" Clear PVC /ft	5.00	3.66	3.66	\$18.30	N
WWA4L	W/W ANTIFREE	1.00	5.50	5.50	\$5.50	N
Miscellaneous	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind

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JGEN20- FRT	FREIGHT	1.00	50.00	35.00	\$35.00	N
Labor: \$160.00		Parts: \$119.14	OL&M: \$0.00	Misc: \$35.00	Sub-Total: \$314.14	

J21130212 JD R4045

COMPLAINT:

21 LH BREAKAWAY BOOM, REPLACE

CORRECTION:

Removed Hoses and Wiring harness off of breakaway
 Removed Spring and Hardware
 Removed Breakaway Pin
 Removed Old broken LH breakaway boom
 Removed Pin bracket
 Removed solution line with brackets
 Installed pin brackets on New Breakaway boom
 Installed Breakaway boom with pin
 Installed Spring and assembly
 Installed Solution line with brackets
 Re-installed all hoses and wiring harness



Part Number	Description	Quantity	List Price	Net Price	Extended Price	Taxed Ind
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1209

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169734

J21130212 JD R4045

AKK49220

Sprayer Boom - LHS Breakway

1.00

4,096.64

4,096.64

\$4,096.64

N

Labor: \$900.00

Parts: \$4,096.64

OL&M: \$0.00

Misc: \$0.00

Sub-Total: \$4,996.64

INVOICE CONTAINS \$15.00 DISCOUNT

Miscellaneous Charges:

SERVICE ACCESSORIES

\$150.00

Customer PO No:

Tax Exempt No:

Advisor:

Job Total: \$27,687.39

Grand Total: \$27,687.39

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TERMS AND CONDITIONS

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Received by: _____ Date: _____