

Revision No.: 7
 Date: April, 2021
 Approved by: Ma.

Test and Inspection Report in Accordance with CSA B620

Facility Name: Northern Metering Services

Test Date Nov 13/2025

Address 1000 Barrydowne Road

Telephone (705) 525 0296

Facility Registration No. 25-0520

Tank Owner

Signature

Tank Owner /

Telephone

Owner Serial No:

Tank Serial No: 24554

CERT. Date June 2023

MANUFACTURER TREMCAR INC.

VIN No. 5KKMAXFM5PPUB7370

MFR DATE SEPT 2022 MATERIAL 5454H32

TANK SPEC TC 406

TCRN or MDIN 24554

MAWP 22.75 KPA

Design Pressure

Minimum Shell Thickness 4.06 mm

Minimum Head Thickness 4.75 mm

Tank Lined ☐

Insulated ☐

Corrosive Service ☐

Dedicated Service ☒

COMP. CAPACITY 1 7000 IG/L 2 7000 IG/L 3 7000 IG/L

4 4000 IG/L 5 IG/L 6 IG/L

TESTS PERFORMED

☒ "V" ☐ "I" ☒ "K" ☐ "P" ☐ "U/C"

External Visual Inspection "V"

Item Inspected	QC Manual	Complies	Reject
Data plate and other safety markings are present and legible	12.2.3	<u>X</u>	<u> </u>
Shell & Heads, corrosion abrasion dents overlay patches leaks etc	12.2.4	<u>X</u>	<u> </u>
Drain hole between multi compartment tanks	12.2.4	<u>X</u>	<u> </u>
Structural member, outriggers, crossmembers etc	12.2.5	<u>X</u>	<u> </u>
Piping and valves for leakage, damage, corrosion	12.2.7	<u>X</u>	<u> </u>
Valve operating system, thermal devices	12.2.7	<u>X</u>	<u> </u>
Tank attachments to frame or running gear	12.2.8	<u>X</u>	<u> </u>
Hoses for defects, identification and test dates	12.2.9	<u>X</u>	<u> </u>
Ladders, walkways etc	12.2.10	<u>X</u>	<u> </u>
Fill covers, manways and closure devices	12.2.11	<u>X</u>	<u> </u>
Emergency devices (remote closures, self closing stop valves)	12.2.12	<u>X</u>	<u> </u>
Relief valves and vents (replace or test if tank in service where	12.2.12	<u>X</u>	<u> </u>
loading corrosive to relief device)			
Accident damage protection	12.2.13	<u>X</u>	<u> </u>

Inspector M. ALEXANDER

Signature M. Alexander

Date Nov 13/2025

Internal Visual Inspection "I"

Item Inspected	QC Manual	Complies	Reject
Interior surface, corrosion, distortion overlay patches, cracking etc	12.3.2	_____	_____
Interior welds for defects, cracking etc	12.3.3	_____	_____
Internal supports and attachments	12.3.4	_____	_____
Internal valves, piping and vents for leakage, damage, etc	12.3.4	_____	_____

Inspector _____ Signature _____ Date _____

Note: Rejection Criteria for Visual Inspections

Any of the following conditions shall cause the tank to be rejected

- Less than minimum material thickness under any cut, dig or gouge
- Any dent with a depth greater than 1/2" where it includes a weld
- Any dent with a depth greater than 10% of the length of the dent
- Any weld defect including a crack, pinhole, or incomplete fusion of the weld
- Any structural defect or any source of leak
- Any repairs made using overlay patches
- Defective, unidentified or out of test Hose Assemblies

Upper Coupler Inspection "UC"

	Complies	Reject
Upper coupler removed from tank and inspected (including tank areas above)	_____	_____
Upper coupler inspected in place	_____	_____

Inspector _____ Signature _____ Date _____

Approved by: ma

Hold Time: 5 min.

Tester M. ALEXANDER. Signature M. Alexander Date Nov 13/2025.

Test Pressure (Piping) _____ (80% MAWP Min.) Test Medium _____

[illegible]

SELF CLOSING PRESSURE RELIEF DEVICE TEST

Model _____ Relief (set to open at) _____ Relief Vacuum (set to open at) _____

	Comp. #1	Comp. #2	Comp. #3	Comp. #4	Comp. #5	Comp. #6
Open at	_____	_____	_____	_____	_____	_____
Reseated at	_____	_____	_____	_____	_____	_____
Adjusted	_____	_____	_____	_____	_____	_____
Replaced	_____	_____	_____	_____	_____	_____
Reinstall	_____	_____	_____	_____	_____	_____

Model _____ Relief (set to open at) _____ Relief Vacuum (set to open at) _____

	Comp. #1	Comp. #2	Comp. #3	Comp. #4	Comp. #5	Comp. #6
Open at	_____	_____	_____	_____	_____	_____
Reseated at	_____	_____	_____	_____	_____	_____
Adjusted	_____	_____	_____	_____	_____	_____
Replaced	_____	_____	_____	_____	_____	_____
Reinstall	_____	_____	_____	_____	_____	_____

Model _____ Relief (set to open at) _____ Relief Vacuum (set to open at) _____

	Comp. #1	Comp. #2	Comp. #3	Comp. #4	Comp. #5	Comp. #6
Open at	_____	_____	_____	_____	_____	_____
Reseated at	_____	_____	_____	_____	_____	_____
Adjusted	_____	_____	_____	_____	_____	_____
Replaced	_____	_____	_____	_____	_____	_____
Reinstall	_____	_____	_____	_____	_____	_____

Tester _____ Signature _____

Date _____

Hose Assembly Test and Inspection Report in Accordance with CSA B620

Facility Name: Northern Metering Services
Address 1000 Barrydowne Rd. Sudbury, Ontario, ON.
Telephone (705) 525-0296
Tank Owner Address [REDACTED]

Test Date Nov 12/2025

Facility Registration No.

25-0520

Owner Signature _____

Hose ID Number 24554-1
HAWP 120 P.S.I
Test Pressure 120 P.S.I

HOSE TYPE: ☐ CSA Certified Hose
☐ Gravity Drop Hose
☐ Vacuum Hose
☐ Vapor Recovery Hose
FUEL OIL DELIVERY HOSE.

Hose Item Inspected	Complies	Reject	Retest Complies	N/A
Damaged to the hose cover that exposes the reinforcement	<u>X</u>	_____	_____	_____
Kinked, Flattened or permanently deformed wire braid	<u>X</u>	_____	_____	_____
Soft spots when not under pressure, bulging under pressure or loose outer covering	<u>X</u>	_____	_____	_____
Damaged, slipping or excessively worn hose couplings	<u>X</u>	_____	_____	_____
Loose or missing bolts or fastenings on bolted hose coupling assemblies	_____	_____	_____	<u>X</u>
Deteriorated legibility or absence of ID No. or HAWP	<u>X</u>	_____	_____	_____

Important : A hose assembly having any damaged identified above shall be taken out of service and not pressure tested until repaired

Annual Pressure Test

Complies X Reject _____ Retest Complies _____ N/A _____

(a) The test pressure shall be

- (i) for CSA-certified hose assemblies, not less than 2400 kPa (350 psi)
- (ii) for gravity off-load hose assemblies (drop hoses), not less than 69 kPa (10 psi);
- (iii) for vapour recovery hose assemblies on TC406 tanks and the equivalent and substitute tanks identified in CSA B621, not less than 69 kPa (10 psi);
- (iv) for vacuum hose assemblies on tanks loaded by vacuum, used exclusively for vacuum loading, and marked "vacuum only" in place of HAWP as specified in Clause 7.2.10.6, not less than 69 Kpa (10 psi) and
- (v) not applicable to vacuum hoses that are
 - (1) an integral part of a boom assembly or vacuum system on tanks loaded by vacuum; and

(2) used exclusively for vacuum loading; and
(vi) for all other hose assemblies, the greater of 120% of the marked HAWP of the hose assembly and 518 kpa (75 psi)

(b) The following shall not be used to pressurize the hose assembly:

- (i) compressed gas;
- (ii) compressed air;
- (iii) flammable liquid; or
- (iv) corrosive liquid.

NOTE: Water is the recommended test fluid.

(c) The requirements of item (b) shall not apply to

- (i) hose assemblies used to handle aircraft fuel;
- (ii) CSA-certified hose assemblies; or
- (iii) hose assemblies used in refrigerated liquefied gas service that are manufactured and documented as conforming to CSA B51 or ASME B31.3 and marked "CSA B51" or

(d) Provisions shall be made to protect personnel during testing should failure occur.

(e) To pass the pressure test, the hose assembly shall hold the pressure without bulging, distortion, or leaks for at least 5 min when isolated from the pressure supply.

Inspector Name R. Alexander Signature R. Alexander Date Nov 13/2025

Description of defects found and methods using to repair

Hose TAG AT ORANGE AND 150' x 1.5" O.D. HOSE.

Hose Assembly Test and Inspection Report in Accordance with CSA B620

Facility Name: Northern Metering Services
Address 1000 Barrydowne Rd. Sudbury, Ontario, ON.
Telephone (705) 525-0296
Tank Owner Address [REDACTED]

Test Date Nov 12/2025

Facility Registration No.

25-0520

Owner Signature _____

Hose ID Number 24554-2
HAWP 100 P.S.I.
Test Pressure 120 P.S.I.

HOSE TYPE: ☐ CSA Certified Hose
☐ Gravity Drop Hose
☐ Vacuum Hose
☐ Vapor Recovery Hose

FUEL OIL DELIVERY HOSE

Hose Item Inspected	Complies	Reject	Retest Complies	N/A
Damaged to the hose cover that exposes the reinforcement	<u>X</u>	_____	_____	_____
Kinked, Flattened or permanently deformed wire braid	<u>X</u>	_____	_____	_____
Soft spots when not under pressure, bulging under pressure or loose outer covering	<u>X</u>	_____	_____	_____
Damaged, slipping or excessively worn hose couplings	<u>X</u>	_____	_____	_____
Loose or missing bolts or fastenings on bolted hose coupling assemblies	_____	_____	_____	<u>X</u>
Deteriorated legibility or absence of ID No. or HAWP	<u>X</u>	_____	_____	_____

Important : A hose assembly having any damaged identified above shall be taken out of service and not pressure tested until repaired

Annual Pressure Test

Complies X Reject _____ Retest Complies _____ N/A _____

(a) The test pressure shall be

- (i) for CSA-certified hose assemblies, not less than 2400 kPa (350 psi)
- (ii) for gravity off-load hose assemblies (drop hoses), not less than 69 kPa (10 psi);
- (iii) for vapour recovery hose assemblies on TC406 tanks and the equivalent and substitute tanks identified in CSA B621, not less than 69 kPa (10 psi);
- (iv) for vacuum hose assemblies on tanks loaded by vacuum, used exclusively for vacuum loading, and marked "vacuum only" in place of HAWP as specified in Clause 7.2.10.6, not less than 69 Kpa (10 psi) and
- (v) not applicable to vacuum hoses that are
 - (1) an integral part of a boom assembly or vacuum system on tanks loaded by vacuum; and

- (2) used exclusively for vacuum loading; and
(vi) for all other hose assemblies, the greater of 120% of the marked HAWP of the hose assembly and 518 kpa (75 psi)

(b) The following shall not be used to pressurize the hose assembly:

- (i) compressed gas;
- (ii) compressed air;
- (iii) flammable liquid; or
- (iv) corrosive liquid.

NOTE: Water is the recommended test fluid.

(c) The requirements of Item (b) shall not apply to

- (i) hose assemblies used to handle aircraft fuel;
- (ii) CSA-certified hose assemblies; or
- (iii) hose assemblies used in refrigerated liquefied gas service that are manufactured and documented as conforming to CSA B51 or ASME B31.3 and marked "CSA B51" or

(d) Provisions shall be made to protect personnel during testing should failure occur.

(e) To pass the pressure test, the hose assembly shall hold the pressure without bulging, distortion, or leaks for at least 5 min when isolated from the pressure supply.

Inspector Name T. Alexson Signature Rahy Date Nov 13/2025

Description of defects found and methods using to repair

Hose TAG AT DOWN END. 2" x 50' ORL HOSE.

Hose Assembly Test and Inspection Report in Accordance with CSA B620

Facility Name: Northern Metering Services
Address 1000 Barrydowne Rd. Sudbury, Ontario, ON.
Telephone (705) 525-0296
Tank Owner Address [REDACTED]

Test Date Nov 12/2025

Facility Registration No.

25-0520

Owner Signature _____

Telephone [REDACTED]
Hose ID Number 24654-3
HAWP 100 P.S.I
Test Pressure 120 P.S.I

HOSE TYPE:

- ☐ CSA Certified Hose
☐ Gravity Drop Hose
☐ Vacuum Hose
☐ Vapor Recovery Hose

FUEL OIL DELIVERY HOSE.

Hose Item Inspected	Complies	Reject	Retest Complies	N/A
Damaged to the hose cover that exposes the reinforcement	<u>X</u>	_____	_____	_____
Kinked, Flattened or permanently deformed wire braid	<u>X</u>	_____	_____	_____
Soft spots when not under pressure, bulging under pressure or loose outer covering	<u>X</u>	_____	_____	_____
Damaged, slipping or excessively worn hose couplings	<u>X</u>	_____	_____	_____
Loose or missing bolts or fastenings on bolted hose coupling assemblies	_____	_____	_____	<u>X</u>
Deteriorated legibility or absence of ID No. or HAWP	<u>X</u>	_____	_____	_____

Important : A hose assembly having any damaged identified above shall be taken out of service and not pressure tested until repaired

Annual Pressure Test	Complies	Reject	Retest Complies	N/A
	<u>X</u>	_____	_____	_____

(a) The test pressure shall be

- (i) for CSA-certified hose assemblies, not less than 2400 kPa (350 psi)
- (ii) for gravity off-load hose assemblies (drop hoses), not less than 69 kPa (10 psi);
- (iii) for vapour recovery hose assemblies on TC406 tanks and the equivalent and substitute tanks identified in CSA B621, not less than 69 kPa (10 psi);
- (iv) for vacuum hose assemblies on tanks loaded by vacuum, used exclusively for vacuum loading, and marked "vacuum only" in place of HAWP as specified in Clause 7.2.10.6, not less than 69 Kpa (10 psi) and
- (v) not applicable to vacuum hoses that are
 - (1) an integral part of a boom assembly or vacuum system on tanks loaded by vacuum; and

(2) used exclusively for vacuum loading; and
(vi) for all other hose assemblies, the greater of 120% of the marked HAWP of the hose assembly and 518 kpa (75 psi)

(b) The following shall not be used to pressurize the hose assembly:

- (i) compressed gas;
- (ii) compressed air;
- (iii) flammable liquid; or
- (iv) corrosive liquid.

NOTE: Water is the recommended test fluid.

(c) The requirements of Item (b) shall not apply to

- (i) hose assemblies used to handle aircraft fuel;
- (ii) CSA-certified hose assemblies; or
- (iii) hose assemblies used in refrigerated liquefied gas service that are manufactured and documented as conforming to CSA B51 or ASME B31.3 and marked "CSA B51" or

(d) Provisions shall be made to protect personnel during testing should failure occur.

(e) To pass the pressure test, the hose assembly shall hold the pressure without bulging, distortion, or leaks for at least 5 min when isolated from the pressure supply.

Inspector Name R. ALVARADO

Signature

R. ALVARADO

Date

APR 13/2021

Description of defects found and methods using to repair

Hose TAG AT ORIGIN END. 75 X 1.375" GAS Hose.
