



Box 644, Ituna, SK S0A 1N0

Phone: 639-928-7737

INVOICE # 350

DATE February 25 2025

GST #: 818685984RT0001

PST #: 1836592

Y02-2
INVOICE

CUSTOMER: INFO	Year:	
	Make:	CAT
	Model:	D8T
	S/N:	J8B00608
PO#	Mileage:	33460 hrs

Parts Description	Part #	Qty	Price	Amount
cylinder head C15- Parkland recon	432-5470	1	\$ 4,100.00	\$ 4,100.00
install kit (cylinder head)	15073	1		\$ 1,380.00
thermostats	5513	2	\$ 151.68	\$ 303.36
used con. Rod	224-3245	1	\$ 350.00	\$ 350.00
piston ring kit CAT OEM	4014	1	\$ 320.00	\$ 320.00
C15 injectors	20R2284R	5	\$ 850.00	\$ 4,250.00
con. Rod bearings OEM	3450	6	\$ 108.67	\$ 652.02
pan gasket	1151	1	\$ 67.42	\$ 67.42
pan gasket	7266	2	\$ 25.45	\$ 50.90
liner	9322	1	\$ 518.49	\$ 518.49
liner seal kit	2220	1	\$ 134.00	\$ 134.00
engine oil	15w40	43	\$ 7.44	\$ 319.92
coolant ELC		75	\$ 5.50	\$ 412.50
cylinder block spacer plate -.003	4421	1	\$ 950.00	\$ 950.00
engine oil filter	1R1808	1	\$ 45.00	\$ 45.00
air filter	3510	1	\$ 75.68	\$ 75.68

Labour Description

- Connect ET found #4 cylinder not combusting properly
- new CAT injector was previously installed
 - remove blade, bring into shop
 - remove and install hood, doors , and gaurds
 - remove cylinder head, #4 intake valve would not move- sent head to Parkland for rebuild
 - measure piston height, #4 significantly lower
 - remove and install three stump pans
 - remove and install oil pan
 - #4 rod bent (cut in half to remove) remove piston and liner (cracked)
 - clean parts and block, measure liner height with new plate .006 right across, good
 - install new liner, reuse piston, new con rod bearings, used rod #4
 - install cylinder head and assemble to CAT specs

Labour	\$ 7,440.00
Parts	\$ 13,929.29
Freight	\$ 90.00
Shop Supplies	\$ 297.60
Travel	
SUBTOTAL	\$ 21,756.89
GST 5%	\$ 1,087.84
PST 6%	
Total	\$ 22,844.73

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SIGNATURE: _____

DATE: _____