**Western Truck Group Pty Ltd**
ABN: 31 624 305 353 / ACN: 624 305 353
info@wtg.com.au **www.wtg.com.au**
**CBA Bank Details: BSB 064433 Account 11147264**
**ARC AU#45908**

# WORKSHOP TAX INVOICE

**** Reprint ****

Page no.....: 1

Invoice number...: 6802100 - 000008
Invoice Date.....: 31/03/22

Due Date.....:
Terms.....: 30 Days EOM
ABN Number.....: 47 141 912 781

Vehicle Details
Reg Number: CE78ND MACK (1) CXX 6*4
Chassis No: 803458
Odometer..: 1,295,085 Engine Hrs: 8,431
Contract..:
VIN .....: 6FMR14H31CD803458
Fleet ....: DV53

Our reference....: 3843422 - 000008
Advisor was.....:

Remarks.....:
ENGINE HOURS:

| Operation /Part Number | Description | List Price | Nett Price | --Quantity-- Invced | B/Ord | Amount |
|---|---|---|---|---|---|---|
| 210 | ENGINE REPLACEMENT | | | | | 9906.00 |
| 10 | ENGINE ELECTRICAL | | | | | |
| 170 | Orignial Parts Quote | | | | | |
| VO 85013874 | MP10 ENGINE, EX | 47288.69 | 47288.69 | 1.0 | | 47288.69 |
| VO 85114535 | FILTER KIT MP10 | 174.68 | 174.68 | 1.0 | | 174.68 |
| AU2 AMP23081619 | VOLVO ENGINE OI | 6.24 | 5.93 | 52.0 | | 308.26 |
| VO 984758 | FLANGE SCREW- M | 5.63 | 5.21 | 12.0 | | 62.49 |
| VO 1652986 | BALL BEARING-SP | 80.86 | 72.77 | 1.0 | | 72.77 |
| MK 9727-3381100 | ATF DEX III 6 X | 20.10 | 20.10 | 1.0 | | 20.10 |
| MK 5839-870678A | FILTER P/STR GR | 50.53 | 46.49 | 1.0 | | 46.49 |
| VO 21647536 | SILENCER | 6838.35 | 6667.39 | 1.0 | | 6667.39 |

Remove Bullbar and bonnet
Remove cooling package
Remove driveline and transmission
Remove engine
Transfer components as required from failed engine to replacement engine
Install engine to frame
Install all previously removed components
Test drive , no fault identified at this time



Toowoomba Head office
373 Anzac Ave, Toowoomba QLD 4350
(07) 4630 1977

**Darwin**
1890 Berrimah Rd Berrimah NT 0828
(08) 8999 9200
(08) 8947 0182 (Fax Adm)
(08) 8947 3482 (Fax Parts)

Postal address
PO Box 90 Berrimah
NT 0828

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|---|---|---|---|---|---|---|
| | Inform customer off warranty service requirements Clean work area, pack away tooling and complete documentation | | | | | |
| VO 23417527 | CYLINDER SINGLE | 1139.35 | 1070.99 | 1.0 | | 1070.99 |
| VO 20992763 | AIR HOSE | 143.60 | 129.24 | 1.0 | | 129.24 |
| OTH 22303391 | SENSOR NOX | 428.96 | 428.96 | 1.0 | | 428.96 |
| VO 984756 | FLANGE SCREW | 2.70 | 2.70 | 3.0 | | 8.10 |
| VO 20704755 | WASHER.FL-15/32 | 1.17 | 1.17 | 12.0 | | 14.04 |
| OTH HS010 | 14-27MM HOSE CL | 3.53 | 3.53 | 2.0 | | 7.06 |
| VO 984861 | FLANGE SCREW | 7.02 | 6.32 | 8.0 | | 50.54 |
| VO 984862 | FLANGE SCREW | 7.93 | 7.93 | 2.0 | | 15.86 |
| VO 990953 | FLANGE LOCK NUT | 5.04 | 5.04 | 4.0 | | 20.16 |
| VO 953060 | STUD | 15.06 | 13.55 | 4.0 | | 54.22 |
| VO 990950 | FLANGE LOCK NUT | 2.29 | 2.29 | 4.0 | | 9.16 |
| VO 953080 | STUD | 9.51 | 9.51 | 1.0 | | 9.51 |
| VO 992065 | O-RING | 18.66 | 16.79 | 1.0 | | 16.79 |
| VO 471708 | SEALING RING | 5.79 | 5.79 | 1.0 | | 5.79 |
| VO 977030 | O-RING | 17.59 | 15.83 | 1.0 | | 15.83 |
| VO 982508 | GASKET | 9.70 | 9.70 | 1.0 | | 9.70 |
| VO 21380391 | CONNECTOR GB CO | 20.63 | 20.63 | 1.0 | | 20.63 |
| OTH HS010 | 14-27MM HOSE CL | 3.53 | 3.53 | 4.0 | | 14.12 |
| VO 21339891 | RUBBER HOSE | 60.37 | 54.33 | 2.0 | | 108.67 |
| VO 21345127 | STUD | 15.35 | 13.81 | 4.0 | | 55.26 |
| VO 1543499 | FLANGE NUT | 3.68 | 3.68 | 4.0 | | 14.72 |
| VO 20784537 | GASKET-TURBO | 17.82 | 16.04 | 1.0 | | 16.04 |
| VO 23961777 | BELT MP10 FAN | 68.87 | 61.98 | 1.0 | | 61.98 |
| VO 23961744 | BELT MP10 ALTER | 49.25 | 44.32 | 1.0 | | 44.33 |
| VO 21753149 | IDLER PULLEY-MP | 277.58 | 277.58 | 1.0 | | 277.58 |
| VO 21631484 | BELT TENSIONER- | 269.61 | 253.43 | 1.0 | | 253.43 |
| VO 21422767 | TENSIONER MP10- | 269.49 | 253.32 | 1.0 | | 253.32 |
| VO 20938964 | SEAL-EXH MAN | 102.68 | 92.41 | 1.0 | | 92.41 |
| VO 21695684 | SEALING RING | 18.92 | 18.92 | 1.0 | | 18.92 |
| VO 8192804 | SCREW | 3.07 | 3.07 | 8.0 | | 24.56 |

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| Operation /Part Number | Description | List Price | Nett Price | --Quantity-- Invced | B/Ord | Amount |
|---|---|---|---|---|---|---|
| VO 3979639 | GASKET | 28.28 | 28.28 | 2.0 | | 56.56 |
| VO 471708 | SEALING RING | 5.79 | 5.79 | 1.0 | | 5.79 |
| VO 21532261 | SEALING RING | 9.77 | 9.77 | 1.0 | | 9.77 |
| VO 1547252 | SEALING RING | 7.20 | 7.20 | 1.0 | | 7.20 |
| VO 975675 | O-RING | 13.97 | 13.97 | 1.0 | | 13.97 |
| VO 20883065 | OIL FILLER PIPE | 114.34 | 102.91 | 1.0 | | 102.91 |
| VO 21780376 | SEALING RING | 6.14 | 6.14 | 1.0 | | 6.14 |
| VO 1675066 | O-RING BLUE CAC | 6.58 | 6.58 | 1.0 | | 6.58 |
| VO 20976693 | RUBBER CUSHION | 37.80 | 37.80 | 2.0 | | 75.60 |
| VO 975154 | FLANGE SCREW | 13.64 | 13.64 | 1.0 | | 13.64 |
| VO 990952 | FLANGE LOCK NUT | 4.87 | 4.87 | 1.0 | | 4.87 |
| VO 20592783 | V-CLAMP 4" | 50.28 | 50.28 | 1.0 | | 50.28 |
| VO 20938685 | CONNECTOR GB CO | 23.34 | 23.34 | 1.0 | | 23.34 |
| OTH HS008 | 11-25MM HOSE CL | 3.25 | 3.25 | 1.0 | | 3.25 |
| VO 21582423 | KIT-PLUG/HARNES | 76.66 | 68.99 | 1.0 | | 68.99 |
| VO 21344746 | SCREW FLYWHEEL | 13.88 | 13.88 | 14.0 | | 194.32 |
| AU2 AMP85136283 | OIL SYN GEARBOX | 22.19 | 22.19 | 20.0 | | 443.80 |
| VO 21429181 | HOSE | 12.26 | 12.26 | 4.0 | | 49.04 |
| OTH MH4 | HOSE CLAMP 6-16 | 3.20 | 3.20 | 2.0 | | 6.40 |
| VO 22891932 | HOSE | 173.80 | 156.42 | 1.0 | | 156.42 |
| VO 20840154 | HOSE CLAMP | 11.03 | 11.03 | 2.0 | | 22.06 |
| VO 25085669 | CLAMP-HOSE-NO.1 | 16.11 | 16.11 | 1.0 | | 16.11 |
| VO 20960512 | BRACKET | 41.49 | 41.49 | 1.0 | | 41.49 |
| VO 1674454 | WASHER | 4.72 | 4.72 | 1.0 | | 4.72 |
| VO 984735 | FLANGE SCREW | 1.17 | 1.17 | 1.0 | | 1.17 |
| VO 22899626 | JJR PRESSURE SE | 241.45 | 217.30 | 1.0 | | 217.31 |
| VO 984855 | FLANGE SCREW | 4.46 | 4.46 | 4.0 | | 17.84 |
| VO 990953 | FLANGE LOCK NUT | 5.04 | 5.04 | 4.0 | | 20.16 |
| ND 083636162G | SCREW | 2.33 | 2.33 | 8.0 | | 18.64 |
| VO 984732 | FLANGE SCREW | 1.09 | 1.09 | 2.0 | | 2.18 |
| VO 992212 | SIX POINT SOCKE | 6.68 | 6.68 | 8.0 | | 53.44 |
| VO 25085794 | SCREW | 3.90 | 3.90 | 4.0 | | 15.60 |
| OTH M6PN | NUT, PLAIN | 0.10 | 0.10 | 4.0 | | 0.40 |

QPRTJOBWM

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| Operation /Part Number | Description | List Price | Nett Price | --Quantity-- Invced | B/Ord | Amount |
|---|---|---|---|---|---|---|
| AU2 AMP22567335 | 20L VCS COOLANT | 6.24 | 6.24 | 40.0 | | 249.60 |
| AU2 AMP22567321 | 5L VCS COOLANT | 32.32 | 32.32 | 1.0 | | 32.32 |
| VO 984850 | FLANGE SCREW | 4.31 | 4.31 | 3.0 | | 12.93 |
| OTH 118M12P-06050 | SOCKET CAP SCRE | 0.38 | 0.38 | 3.0 | | 1.14 |
| VO 990952 | FLANGE LOCK NUT | 4.87 | 4.87 | 3.0 | | 14.61 |
| | | | | | | 69709.38 |
| | Subtotal: 001 Order Job 001: | | | | | |
| 263 | FAN UPGRADE TO HD | | | | | 1.50 |
| VO 23508164 | HD FAN CLUTCH | 1549.95 | 1549.95 | 1.0 | | 1549.95 |
| VO 23508166 | HD FAN BLADE | 350.87 | 350.87 | 1.0 | | 350.87 |
| | Subtotal: 002 Order Job 002: | | | | | 1902.32 |
| OTH MT001 | DEGREASER (31) | | | 1.0 | Non chargeable | |
| OTH MT001 | DEGREASER (31) | | | 1.0 | Non chargeable | |
| OTH PAINT | MACK ENGIN (31) | | | 2.0 | Non chargeable | |
| MK NARV56306 | CABLE TIE (31) | | | 3.0 | Non chargeable | |
| OTH MT200 | BRAKE CLEA (31) | | | 2.0 | Non chargeable | |
| | Subtotal: 003 Order Job 003: | | | | | 0.00 |

| | |
|---|---|
| Sub Total Parts..: | 61704.20 |
| Sub Total Labour.: | 9907.50 |
| GST.....: | 7161.18 |
| Rounding.....: | 0.03- |
| T O T A L | 78772.85 |

**Western Truck Group Pty Limited ABN 31 624 305 353 - Terms and Conditions governing the supply of goods of services by WTG**

**1. Definitions**

"Customer" means the entity which WTG has agreed to supply good and services, identified as such in any applicable WTG document. "Customer's Property" means property of the Customer delivered to WTG for the performance by WTG of Services. "WTG" means Western Truck Group Pty Limited (ABN 31 624 305 353 ACN 625 305 353) "Goods" and "Services" respectively mean all goods (including goods supplied in connection with the provision of Services) and all services which WTG agrees to provide to the Customer.

**2. Precedence of terms and conditions**

Unless otherwise expressly agreed by WTG in writing, every supply of Goods and Services to the Customer by WTG is subject to these terms and conditions and to the matters specified in writing either on the face of this document or in any attached or associated documents. No additions or alterations shall be of any effect unless expressly agreed by WTG in writing.

**3. Price**

WTG shall be entitled to vary the price of any Goods or Services at any time prior to delivery or completion if the cost to WTG of performing its obligations is increased or reduced by any new or amended legislation, regulation, order, directive, by-law, licence or approval or by reason of fluctuations in currency value or by any rise or fall in the amounts payable for labour, changes in the amount charged to WTG by its suppliers or by any cause beyond the direct control of WTG. No such reasonable variation shall entitle the Customer to cancel an order.

**4. Quotation for services**

Where a price quoted by WTG for Services is specified to be an estimate, the Customer shall pay WTG the amount claimed by WTG upon completion of the Services which amount may vary from the estimated amount and which amount shall be based upon the actual work done and materials supplied by or on behalf of WTG. Where the Customer has requested WTG to prepare a quotation for the provision of the Services which requires WTG to perform disassembly of the Customer's Property and the Customer does not accept the quotation, the Customer shall be responsible for all the labour and associated costs and charges incurred by WTG in preparing the quotation. The Customer's Property will not be reassembled following rejection of a quotation unless the Customer requests WTG to do so and agrees to pay WTG's charges for such re- assembly.

**5. Additional work**

Where the Customer had requested WTG to provide Services, the Customer also authorises such additional services and tests as may be necessary in connection with the Services and agrees to pay WTG's charges for the additional services.

**6. Payment**

The time specified by WTG for payment is of the essence. If the Customer fails to make any payment by a due date, WTG shall (without prejudice to any other remedy) be entitled:

6.1 to be paid interest by the Customer at a rate two per centum per annum higher that the rate charged from time to time by WTG's bank on an overdraft in excess of $100,000, such interest to be charged daily, to be compounded every calendar month upon the amount then owing and to be payable on demand (a letter from WTG's bank specifying the interest rates applicable shall be conclusive proof of such rates); and 6.2 suspend the performance and delivery of all Services and Goods until all outstanding payments are made and to adjust the amount payable by the customer to compensate WTG for any extra expense or loss thereby incurred including (without limitation) all reasonably incurred legal, collection agency and other costs.

**7. Time for performance**

Dates for delivery of Goods or performance of Services are estimates only and WTG shall not be liable for any delay howsoever arising.

**8. Specification may vary**

WTG reserves the right to make any changes to the Goods found necessary due to unavailability of Goods or which WTG reasonably considers would improve the Goods. Specifications including (without limitation) performance, dimensions and weight are approximate only and WTG shall not be liable for any error or inaccuracy in the specifications provided. The Customer acknowledges that WTG may subcontract the performance of Services.

**9. Delivery**

9.1 Delivery of Goods and return of Customer's Property shall be at WTG's premises unless otherwise agreed. Upon request by the Customer, WTG may agree to dispatch Goods or Customer's Property to the Customer carriage paid in which case the Goods or Customer's Property shall be at the Customer's risk from the time of dispatch and WTG may invoice the Customer for all costs thereby incurred.

9.2 The Customer must immediately notify WTG in writing if Goods or Customer's Property is not received within seven days of receipt by the Customer of WTG's delivery advice or invoice. Unless the Customer notifies WTG of any shortage within 5 days of receipt by the Customer of the Goods or Customer's Property, complete delivery will be deemed to have occurred.

9.3 If, as a result of any action or inaction of the Customer, Goods or Customer's Property is not collected or dispatched from WTG's premises within 7 days after WTG notifies the Customer that the Goods or Customer's Property is ready, WTG shall then be entitled to full payment notwithstanding any other payment terms agreed and WTG shall further be entitled to charge the Customer for storage of the Goods or Customer's Property until such time as the Goods are delivered to the Customer.

9.4 Acceptance by WTG of the Customer's Property for repair or other treatment in New South Wales is subject to the Disposal of Uncollected Goods Act (NSW) and in Queensland is subject to the Disposal of Uncollected Goods Act 1967 (QLD) ("the Relevant Acts"), each of which confers on WTG a right to sell the Customer's Property exercisable in certain circumstances after an interval of not less than 6 months after the date on which the Customer's Property is ready for re-delivery. Where the Customer's Property is left at WTG's premises in New South Wales or Queensland by the Customer, the Customer acknowledges having read the notice displayed at those premises pursuant to the Relevant Act. The Customer's address for service of notices pursuant to the Relevant Acts is as specified on the face of this document or in any attached or associated documents. The powers conferred on WTG by the Relevant Acts are in addition to any other rights WTG may have.

9.5 If the Customer's Property is left with WTG in other states or Territories, the Customer grants a lien over such Customer's Property to WTG for the value of all Goods and Services provided by WTG. If the Customer fails of refuses to pay the amount due to WTG, the Customer authorises WTG to sell the Customer's Property by public auction after an interval of not less than 2 months from the date the Customer's Property is ready for re-delivery or collection and the Customer authorises WTG to satisfy all amounts due to WTG by the Customer and the costs or storage, transport, auction and sale from the proceeds of sale.

**10. Responsibility for Customer's Property**

The customer's Property shall be the Customer's risk while in WTG's possession for the provision of Service and WTG shall not be liable for any loss or damage to the Customer's Property (including contents and attachments) whether arising from breach of contract, negligence or otherwise howsoever. Where the Customer's Property forms part of or is attached to a vehicle, the vehicle may be driven on public roads at the Customer's risk for the purpose of testing or otherwise in connection within the provision of the Services.

**11. Returns, cancellation or suspension of orders**

Other than where the Customer has a statutory right to rescind an order which right can not be excluded by agreement, the Customer is not entitled to cancel or suspend any order unless WTG agrees in writing and subject to any conditions imposed by WTG with respect to compensation of costs and lost profit or otherwise. WTG agrees may in its discretion agree to accept the return of Goods, subject to the Following conditions- (a) the Customer must request WTG to accept the return within 30 days of invoice by written notice accurately identifying the Goods by invoice number and date; (b) the Goods must be promptly returned to WTG at the Customer's expense in original unmarked condition and in the same undamaged packing material and with all documentation such as instruction sheets (Goods which are rejected by WTG will be reshipped to the Customer at the Customer's risk and expense); (c) the returned Goods shall be at the Customer's risk until received by WTG; and (d) the credit granted by WTG to the Customer for the return of the goods shall be equivalent to the amount paid payable for the goods by the Customer less 10% for handling.

**12. Property in Goods**

12.1 WTG remains the owner of all Goods delivered to the Customer until payment in full of all amounts due and payable by the Customer to WTG, whether for the Goods or otherwise. Without limiting the aforegoing, where WTG had agreed to provide Goods to the Customer in instalments, property shall not pass in any instalment of the Goods until payment has been made to WTG for all instalments of the Goods. Until all payments have been made to WTG, the Customer holds the Goods as bailee for WTG and shall safely and securely store the Goods. The Customer shall do all things necessary to ensure that the Goods can be separately identified at all times.

12.2 Risk shall pass to the Customer upon delivery of the Goods notwithstanding that WTG retains ownership until full payment. The Customer must effect and maintain insurance against all insurable risks to the Goods until such time as the property passes to the Customer.

12.3 Notwithstanding the provisions of this clause 12, the Customer may sell Goods New Goods to a third party in the ordinary course of business and deliver them to that third party however that:

(a) if the Customer is paid by the third party, the Customer holds the whole of the proceeds of the sale on the trust for WTG and shall not mingle any of the proceeds of the sale with other money and shall ensure that all such receipts are kept separate and identifiable. Immediately upon receipt of the proceeds of sale, the Customer shall remit from the proceeds received an amount equal to the amount owing by the Customer to WTG; or

(b) if the Customer is not paid by the third party, the Customer agrees, at WTG's option, to assign the Customer's claim against the third party to WTG upon written request by WTG. For the purpose of giving effect to this clause, the Customer irrevocably appoints WTG as its attorney.

12.4 If the Customer is insolvent or commits an act of bankruptcy or is or states that it is unable to pay debts or an order is made or an application for an order is lodged or a meeting is convened for the appointment of an administrator, receiver, manager or liquidator or payment is not made on or before a due date, then immediately upon request by WTG the Customer shall deliver up all Goods WTG failing which WTG by its servants and agents is hereby irrevocably authorised at any time to enter the place where the Goods are located and to remove the Goods regardless of whether the Goods have become fixed to any place, vehicle, vessel or thing and for this purpose WTG is appointed the Customer's agent. The Customer shall indemnify WTG and keep WTG indemnified against all costs incurred by WTG and all claims made against WTG arising from such removal.

12.5 If WTG replaces any part of the Customer's Property during the performance of Services or agrees to replace any goods or part thereof then the replaced items shall become the property of WTG unless otherwise expressly agreed in writing.

**13. Warranty & liability**

13.1 Goods supplied by WTG are subject only to the then applicable manufacturer's written warranty, details of which have been provided to the Customer and, except to the extent prohibited by law, all other warranties with the respect to Goods are hereby excluded.

13.2 In case of the Services which comprise the supply of both labour and materials – (a) the materials component is subject only to the then applicable manufacturer's written warranty, details of which have been provided to the Customer and, except to the extent prohibited by law, all other warranties are hereby excluded; and (b) the labour component is warranted by WTG to be free from defects for the same duration and subject to the same terms and conditions as the then applicable manufacturer's written warranty applying to the materials, details of which have been provided to the Customer .

13.3 In the case of Services performed on WTG's behalf by a sub-contractor those Services are subject only to the applicable sub-contractor's warranty, details of which have been provided to the Customer and, except to the extent prohibited by law, all other warranties with respect to those Services are hereby excluded.

13.4 In the case of Services which comprises the supply of the labour only, the Services are warranted to be free from defects for a period of 6 months from the date of completion of the Services and except to the extent prohibited by law, all other warranties with respect to Services are hereby excluded. This warranty is conditional upon the Customer providing WTG with written notice of any claim pursuant to the warranty within the warranty period, the delivery at the Customer's expense of the components to WTG at an address nominated by WTG and WTG being satisfied that the Services supplied by WTG were defective. WTG's liability under this warranty shall be limited to the supply of any labour or materials necessary to make good the defect.

13.5 Where WTG is liable to the Customer (notwithstanding the other provisions of clause

13.6 whether for the breach of contract, negligence or otherwise;

(a) in the case of a liability of WTG arising in connection with the supply of Goods, the liability of WTG shall, at WTG's option, be limited to the replacement of the Goods, the supply of equivalent goods, the repair of the Goods, payment of the cost of replacing the Goods, payment of the cost of acquiring equivalent goods or payment of the cost of repairing the Goods; and

(b) in the case of a liability of WTG arising in connection with the provision of Services, the liability of WTG shall, at WTG's option, be limited to the supply of the Services again or payment of the cost of supplying the Services again.

13.7 In no circumstances will WTG be liable for special, indirect or consequential loss of any kind and howsoever occurring, including without limitation, loss of profits, loss of revenue or loss of opportunity.

**14. Additional terms**

14.1 The Customer shall comply with all instructions provided in connection with Goods or Services. If the Customer has any uncertainty regarding instructions or the use of Goods, the Customer should promptly seek advice from WTG.

14.2 The Customer acknowledge that it has not been induced to enter into this agreement by any representation made by or on behalf of WTG. The Customer has not relied on WTG's skill and judgement and the Customer has satisfied itself that the Goods or Services are suitable for the Customer's purposes.

14.3 If any provision or part of a provision of this agreement is enforceable, such unenforceability shall not effect any other part of that provision or any other provision. All rights, immunities and limitations of liability in these terms and conditions shall continue to have full force and effect in all circumstances and notwithstanding any breach of contract or negligence by WTG or any other person entitled to rely on same.

14.4 Rights shall not be prejudiced or restricted by any indulgence or forbearance. No waiver in respect of a breach shall operate as a waiver in respect of any other breach.

14.5 This agreement shall be governed by the law applicable at WTG's place of business identified on the face of this document or in any attached or associated document.

## WTG Terms and Conditions for Parts Invoices

15. Terms 30 day from EOM to approved accounts only, otherwise strictly COD. Goods are sold EX Store and a freight and packaging charge will be invoiced where applicable. Title of goods covered by this invoice does not pass until the invoice is paid in full. Goods will not be accepted for credit without prior approval and Invoice number must be quoted. Returns must be in original packaging and undamaged. Any returns after 14 days will incur 10% restocking fee. After 28 days returns will only be accepted at WTG discretion. Special orders cannot be returned... Core returns must be assembled and free of any contamination to be accepted by WTG.