

The Meter Man Inspections Inc.

Box 29
Viscount, SK
S0K 4M0Tel: 306-371-0904
Email: metermaninc@sasktel.net

Transport Canada # 25-1216

Unit No: TDU 2

Job#

Customer Company Name		Kare AG.		Date	March 2, 2022
Customer Site Contact Name		Ken Rebeyka		Phone	1-306-827-4708
Customer Company Address		Box 27, Radisson, SK S0K 3L0		Fax	1-306-827-4709
This Inspection Is Conducted In Accordance With				CSA B620-20	<input checked="" type="checkbox"/> 49 CFR Part 180 <input type="checkbox"/>
Unit Information		Lead Unit <input type="checkbox"/>	Trail Unit <input type="checkbox"/>	Tandem Trailer	<input type="checkbox"/> The unit has been in service for the past year? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
Triaxle Trailer <input type="checkbox"/>	Bobtail <input type="checkbox"/>	Twin Barrel <input checked="" type="checkbox"/>	Portable	<input type="checkbox"/>	Last 5 year 04-19
Service		<input type="checkbox"/> LPG	<input checked="" type="checkbox"/> NH3	<input type="checkbox"/> CO2	<input type="checkbox"/> S02 <input type="checkbox"/> Other
DOT / TC Specification Plate Present		<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No - Exempt as per CSA B622-20 SR 54 (Pre July 98 only)		
		<input type="checkbox"/> No - see comments			
Capacity:		Max Product:			
Original Test Date:		<input type="checkbox"/> Curbside		<input type="checkbox"/> Driver side	<input type="checkbox"/> Rear
<input type="checkbox"/> MC331	<input type="checkbox"/> TC331	<input type="checkbox"/> MC330(old)	<input type="checkbox"/> MC/TC331(old)	<input type="checkbox"/> DOT51	<input type="checkbox"/> TC51
Type of Work Required:		<input type="checkbox"/> 1 year	<input checked="" type="checkbox"/> 5 year	<input type="checkbox"/> Remount	<input checked="" type="checkbox"/> Hose Test
		<input type="checkbox"/> New Construction	<input type="checkbox"/> Accident - see comments	<input type="checkbox"/> Other - see comments	
Vessel One Information:			Vessel Two Information: (Twin Delivery Unit Only)		
ASME Plate Location	<input type="checkbox"/> Curb	<input checked="" type="checkbox"/> Driver	<input type="checkbox"/> End	ASME Plate Location	<input checked="" type="checkbox"/> Curb <input type="checkbox"/> Driver <input type="checkbox"/> End
Listed Capacity	5525 Liters			Listed Capacity	5525 Liters
Serial No	A-2450			Serial No	A-2443
Provincial No	N/L			Provincial No	N/L
TCRN / CRN No	8336.3421			TCRN / CRN No	8336.3421
MAWP	1825Kpa@48°C			MAWP	1825Kpa@48°C
Year Built	1982			Year Built	1982
Manufacturer	Westeel			Manufacturer	Westeel
Altered By	N/A			Altered By	N/A
Head Material	N/L			Head Material	N/L
Shell Material	N/L			Shell Material	N/L
Head Thickness	N/L			Head Thickness	N/L
Shell Thickness	N/L			Shell Thickness	N/L
MDMT	-28°C@1825Kpa			MDMT	-28°C@1825Kpa
Head Type	SE			Head Type	SE
Diameter	46"			Diameter	46"
Vessel S/S Length	186.5"			Vessel S/S Length	186.5"
Meter Serial No	N/A			Meter Serial No	N/A
PWHT	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No		PWHT	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

RELIEF VALVE INFORMATION B620-20, Clause 7.2.7.6; The Meter Man Inspections Inc Transport QC Manual

Size: 2" Quantity: 1 Per Set press in PSI: 265 Total SCFM of Valves per vessel: 4,410

Recalibrated / New / In Service: New Make of valve: MEC Total SCFM required per vessel: 1,833

Recalibration Report Attached: N/A Valve expiry: 03-25 Relief valve capacity acceptable: Yes

Tested By: Terry Malzseniczky

Date: March 2, 2022

PRESSURE TEST (B620-20, Clause 7.2.7.7; The Meter Man Inspections Inc. Transport QC Manual)

Test of excess flows / back checks / ISC's	N/A <input type="checkbox"/>	Acceptable <input checked="" type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Vessel test pressure applied at 1.5 x design MAWP (Repairs to QT Vessels: 2 x MAWP but not to exceed original test pressure)				
Tested @ 398 PSI and held for 15 minutes	N/A <input type="checkbox"/>	Acceptable <input checked="" type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Test Medium - fill in what was used for test	Water			
Piping and accessory test pressure MINIMUM 80% tank pressure 250 PSI	N/A <input type="checkbox"/>	Acceptable <input checked="" type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>

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INTERNAL VISUAL INSPECTION (B620-20, Clause 7.2.2; The Meter Man Inspections Inc Transport QC Manual)

Perform WF MPI in accordance with MM Inc. Procedure MPI-2 and CGA P-26 as per attached report #

Tank heads and shell	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
All weld seams	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Tank, piping, and component (leakage)	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
All risers secure / Air tested and measured	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
All baffles secure	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Thickness remaining under a cut, dig, or gouge	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Tank thickness at corroded/abraded areas test	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>

Inspected By:

Date:

EXTERNAL VISUAL INSPECTION (B620-20, Clause 7.2.1; The Meter Man Inspections Inc Transport QC Manual)

Vessel shell and head external condition	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Sub frame / saddles	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Tie downs / stop plates	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Upper Coupling subframe	N/A	<input checked="" type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Relief / side / rear valve guards	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Rear bumper construction / projection	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Rear end protection	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Bumper / underride	N/A	<input checked="" type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Manway / flange bolting	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Piping within unit parameters / clearance	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Valves / piping - external condition	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Flanged connections - bolts in place	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Primary ISC valves installed	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Primary check valve installed on fill	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Excess flow valves installed on non-discharge / non-fill openings	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Hydrostatic relief valves	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Relief valve pressure rating / cap / condition	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
On Truck	Shutdown System (cable or air)	N/A	<input type="checkbox"/>	Air	<input type="checkbox"/>	Cable	<input checked="" type="checkbox"/>	See Comments
	ISC fusible links	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Remote shutdown mechanical and thermal	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	One remote for < 3500 USWG metered	N/A	<input checked="" type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Two remotes for > 3500 USWG metered	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	All system main and remotes function tested	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
Off Truck	Closes liquid ISC and no detectable leakage downstream	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Stops motive power to discharge pump	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Monitoring feature function or Passive shutdown on delivery line	N/A	<input checked="" type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Operates at 150 feet	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Inspection decals in place and in correct order	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
Decaling	NQT / QT decals in place	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Placards in place (For NH3 Black & White Class 2.3)	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Product decals in place (Liquid, Vapor, ESO)	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	Anhydrous Ammonia Inhalation Hazard Decal (Side and Rear)	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	First Aid decals in place	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	NH3 transfer Instruction decals in place	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
	All decals legible; no worn out or fading decals	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
External coating condition		N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
Valve properly colour coded		N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments
Pressure Gauge Condition and Function		N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments

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HOSE ASSEMBLY INSPECTION (B620-20, Clause 7.2.10.4; The Meter Man Inspections Inc. Transport QC Manual)

Hose cover (damage)	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Kinked, flattened, or permanently deformed wire braid	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Soft spots when not under pressure, bulges when under pressure, or loose outer covering	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Damaged, slipping or excessively worn hose couplings	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Loose or missing bolts on hose coupling assemblies	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Deteriorated legibility or absence of serial or identification number and HAWP	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Hose end valve equipped with safety cage	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Valve color coded	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Hose assembly has hydrostatic protection	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Hose expiry date	N/A	<input type="checkbox"/>	Acceptable	<input checked="" type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Other:	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Size x Length	1-1/4" x 23'	Quantity	1	Hose Serial Number	TDU2L	Expiry Date	2028	HAWP 350 psi
Size x Length	1" x 23'	Quantity	1	Hose Serial Number	TDU2V	Expiry Date	2027	HAWP 350 Psi
Size x Length	0 x	Quantity	0	Hose Serial Number		Expiry Date	0	HAWP
Size x Length	0 x	Quantity	0	Hose Serial Number		Expiry Date	0	HAWP
Size x Length	0 x	Quantity	0	Hose Serial Number		Expiry Date	0	HAWP
All above hoses pressure tested 420 PSI and tagged								

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THICKNESS TEST (B620-20, Clause 7.2.6; The Meter Man Inspections Inc. Transport QC Manual)

Head minimum thickness in inches		Shell minimum thickness in inches			
Meter calibrated		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Areas of Inspection	Min. Reading (Inches)				
Shell		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Head		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Piping		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Underside of tank		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Weld joints		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Around openings		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Around appurtenance attachments		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Corroded areas		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Near upper coupler		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Near suspension system attachments		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Near connecting structures		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Nominal liquid level lines		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
Structural joining multiple tanks		N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>

Tested By:

Date:

UPPER COUPLER INSPECTION (B620, Clause 7.2.4; The Meter Man Inspections Inc. Transport QC Manual)

Upper coupling assembly removed	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
Area under upper coupling assembly	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>
MPI Kingpin and structural welds	N/A	<input type="checkbox"/>	Acceptable	<input type="checkbox"/>	Not Acceptable	<input type="checkbox"/>	See Comments	<input type="checkbox"/>

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LEAKAGE TEST (B620-20, Clause 7.2.5; The Meter Man Inspections Inc. Transport QC Manual)

Minimum Test Pressure is 80% of MAWP, or 60 psi for LPG or NH3 Service.		Test Medium: Air		Test Pressure: 80 psi	
Piping, valves, and hoses are in place and operable	N/A <input type="checkbox"/>	Acceptable <input checked="" type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>	
Each valve tested in sequence	N/A <input type="checkbox"/>	Acceptable <input checked="" type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>	
Test pressure stable for minimum 5 minutes	N/A <input type="checkbox"/>	Acceptable <input checked="" type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>	
Primary ISC's hold internally	N/A <input type="checkbox"/>	Acceptable <input checked="" type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>	

Noted leaks to be repaired include the following:

1.	Leak Repaired and Retested <input type="checkbox"/>
2.	Leak Repaired and Retested <input type="checkbox"/>
3.	Leak Repaired and Retested <input type="checkbox"/>

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WET FLOURESCENT MAGNETIC PARTICLE (B620-20, Clause; The Meter Man Inspections Inc. Transport QC Manual)

Yoke Type / Model #:	Light Type / Intensity:
Yoke Calibration Due:	Current Type:
Yoke S/N:	Sensitivity Verified:
Pro / Leg Spacing:	Surface Condition:
Magnetic Field Verified:	Surface Temperature:

Inspection Item	N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
	N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>
	N/A <input type="checkbox"/>	Acceptable <input type="checkbox"/>	Not Acceptable <input type="checkbox"/>	See Comments <input type="checkbox"/>

Tested By:

Date:

COMMENTS/NOTES

Installed new 1005 decals curb, driver, and rear.
 Installed new rear pressure gauge.

The following markings have been applied to this vessel:

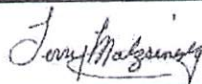
NQT or QT NQT Month 03 Year 22 VIPTKUCWF VPK # 1216

- ☐ No defects or damage was discovered
- ☒ Defects or damage was discovered and is described in this report
- ☐ Repairs were undertaken as described in this report
- ☒ This cargo tank is returned to service
- ☐ This cargo tank is removed from service

I hereby certify the information presented herein is true and accurate at the time of inspection. This inspection was performed in accordance with the above noted specifications.

Inspector
Name Terry Malzseniczky

Inspector
Signature



Date: March 2, 2022