EZRA INDUSTRIAL CORP.

2014 Caterpillar D8T Crawler Dozer

Serial Number	FCT01507
Hours	~18,430 hours
Year	2014
Location	Ritchie Bros Grande Prairie

CONDITION OVERVIEW

This 2014 Cat D8T spent its entire working life in a Saskatchewan mine. The previous owner performed all maintenance and rebuilds in-house as required. Per company policy, no detailed service records were released at trade-in.

The machine has been well maintained and refurbished. It is equipped with a **new undercarriage** and has run flawlessly for 20 hours on a local dirt-moving project since the undercarriage was installed. It has been fully serviced and thoroughly inspected in our shop with **no known issues**.

The only reason for sale is insufficient current demand to justify keeping it in the fleet.

KEY FEATURES

- Enclosed cab with air conditioning
- Fast Fuel System
- 196 in wide-angle blade with dual tilt
- 4-cylinder multi-shank ripper
- 27.5 in single-grouser track shoes
- New undercarriage
- Idle hours: 6,186

Any questions, contact Darwin Thiessen
1-780-876-5008

EQUIPMENT MAINTENANCE & SUPPLY CO.
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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM500	D8T DOZER	18404	CAT00D8TTFCT01507		
	D8T DOZER				

SEGMENT# 1 C 208 N/A 06/26/26 06/26/26
PERFORM INSPECTION
CORRECTION:
-Performed full inspection of machine to determine machine functions, wear in all moving parts, leaks, etc.

		LABOR	1295.00
15010001		SEGMENT TOTAL==>	1295.00

SEGMENT# 2 C 208 NA 06/26/26 06/29/26
WASH MACHINE
CORRECTION:
-Scraped and shoveled out main potash from machine before washing
-Washed machine best we could
-Once all guards, pans, hood, etc. were off, then washed again
-After Sandblasting unit, brought back into washbay and washed all blast debris off
-Blew machine dry with air right away to prevent rust
-After machine was painted and all repairs and leaks fixed, gave machine final rinse
-Had cab detailed

SUBLETL	DETAIL CAB	1	400.00		400.00
			LABOR		1695.00
			SUBLET		400.00
15010001			SEGMENT TOTAL==>		2095.00

SEGMENT# 3 C 209 NA 06/26/26 06/26/26
CHIZZLE POTASH OFF MACHINE

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM500	D8T DOZER	18404	CAT00D8TTFCT01507		
	D8T DOZER				

CORRECTION:
-Machine had excessive potash in engine bay, around tanks and filter housings, under stump pans and below floor boards
-Chiseled out everything we could so machine could be prepped for paint and wouldn't rust again

		LABOR	1874.05
15010001		SEGMENT TOTAL==>	1874.05

SEGMENT# 4 C 188 NA 06/26/26 06/30/26
R&I GUARDS, STUMP PANS, ENGINE PANELS, HOOD
CORRECTION:
-Pulled Dozer onto pad outside washbay
-Began removing stump pans, found some bolts were seized
-Cut the rest of the bolts using cutting torch
-Moved machine into washbay to further remove the hood, guards, panels, floor boards, tank guards, etc.
-Broke a few bolts and had to get welders to remove
-Once all work was completed and painted, tapped out all the bolt holes
-Reinstalled all guards, panels, hood, etc. and replaced hardware as required

2162212	CLAMP-T'BOLT	1	N	27.80	27.80
5P0600	HOSE CLAMP	1	N	31.17	31.17
6T9927	SLIDE	1	N	274.12	274.12
7X2566-A	CAP SCREW	7		6.83	47.81
				PARTS	380.90
				LABOR	5894.10
15010001				SEGMENT TOTAL==>	6275.00

SEGMENT# 5 C 201 NA 06/26/26 06/26/26

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM500	D8T DOZER	18404	CAT00D8TTFCT01507		
	D8T DOZER				

REMOVE SU BLADE
CORRECTION:
-Moved machine next to bay 8 to remove blade
-Spun all nuts and bolts loose
-Removed Lifting cylinder caps first, had to heat some nuts in order to get them off
-Removed hydraulic lines for tilt cylinders, capped machine side of hydraulics, tied a bag over the lines and taped it up to keep dirt and debris out of hydraulic lines
-Placed jack stands underneath pusher arms and removed the caps on both sides
-Removed final cap on brace behind blade
-Backed machine out of pusher arms and parked machine in front of wash bay pad

	LABOR	1966.55
15010001	SEGMENT TOTAL==>	1966.55

SEGMENT# 6 C 208 N/A 06/26/26 06/26/26
INSTALL C-FRAME & ANGLE BLADE
CORRECTION:
-Moved frame and blade into a clear area for installation using loader
-Removed C-Frame caps from a different old C-Frame in the NW corner of yard
-Cleaned up caps and bolts
-Installed C-Frame
-Installed blade
-Installed new hoses for the blade tilt
-Tested the blade up and function (Good)
-Tested Blade tilt (Good)

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM500	D8T DOZER	18404	CAT00D8TTFCT01507		

D8T DOZER
-Removed blade for shipping purposes
-R&I window wiper
-Touch up spray on a couple spots

	LABOR	2960.00
15010001	SEGMENT TOTAL==>	2960.00

SEGMENT# 7 C 188 N/A 06/26/26 07/01/26
PERFORM 500HR SERVICE
CORRECTION:
-Took SOS Samples of the following: Hydraulic Oil, C15 Engine Oil, Transmission Oil, Both R/H & L/H Final Drive Oils, & Coolant
-Drained engine oil and replaced engine oil filter
-Replaced all 3 fuel filters and primed the system
-Filled with new 5W40 engine oil
-Replaced primary air filter, hydraulic filters, and transmission filters
-Test ran machine for leaks, no leaks found
-Greased machine
-Checked final drive and pivot shaft oils
-Good, complete

P551096	HYD ELEMENT	1		34.99	34.99
P551110	F/W SEP FILTER	1	N	53.04	53.04
1R0749	FUEL FILTER	2		35.94	71.88
1R1808	OIL FILTER ENG	2		55.73	111.46
257002-990	SYN 5W40 1L	48		11.04	529.92
320271102	SOS Kit	8		38.14	305.12
3261643	F/W SEP FILTER	1		68.97	68.97
3318111	ELEMENT	1	N	80.39	80.39
3468243	CAB AIR FILTER	1	N	47.39	47.39

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE		HRS	
EM500	D8T DOZER	18404	CAT00D8TTFCT01507				
	D8T DOZER						
4656506			HYD/TRAN FILTER	1	S	121.43	121.43
5H6733			O RING	1	N	22.71	22.71
5715253			TRANS FILTER	1	N	117.94	117.94
5771436			AIR FILTER	1	N	214.70	214.70
						PARTS	1779.94
						LABOR	832.50
	15010001			SEGMENT TOTAL==>			2612.44

SEGMENT# 8 C 208 NA 06/26/26 07/01/26
R&I ROPS
CORRECTION:
-Hoped to remove ROPS in order to have painting and sandblasting go smoother
-Found that the A/C system was on the ROPS and everything was seized up
-Decision was made to leave ROPS on to avoid potential damage during A/C system removal

		LABOR	395.90
15010001		SEGMENT TOTAL==>	395.90

SEGMENT# 9 C 150 NA 06/26/26 07/01/26
SALVAGE
CORRECTION:
-Cut off fire extinguisher brackets and make like they were never there
-Removed broken bolts in hood and panels
-Removed broken bolts in rear panel
-Repaired stump pan mounting tabs and brackets
-Repaired cracks in blade, removed EMSCO tags from back of blade

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM500	D8T DOZER	18404	CAT00D8TTFCT01507		

D8T DOZER
-Grinded down burs

LABOR 2960.00

15010001 SEGMENT TOTAL==> 2960.00

SEGMENT#10 C 209 N/A 06/26/26 06/26/26
SANDBLAST AND PAINT
CORRECTION:
-Prepped machine for sandblasting by taking lights off, covering harnesses, etc.
-LCM came in and masked windows, tarped engine compartment, etc.
-Took machine outside and LCM blasted main part
-EMSCO blasted the SU blade and arms, some panels, brackets and guards
-Masked machine
-Painted Primer on dozer and panels
-Touched-up primer on some spots
-Painted Cat Black on Cab, Rock guard & Lift Cylinders
-Painted Cat Black on Hood
-Painted touch-up on Lift Cylinders, Cab & Hand Rails
-Paint prepped machine for Cat Yellow
-Started to Paint Cat Yellow
-Had to stop a couple times due to machines being washed
-Painted machine Cat Yellow
-Painted any panels, brackets and guards Cat Yellow
-Unmasked machine and reinstalled all lights, brackets, etc.
-Installed new decals
-Hung Rippers on paint rack
-Paint prepped rippers by wirewheeling bad rusty spots
-Pressure washed surface rust off of Rippers

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM500	D8T DOZER	18404	CAT00D8TTFCT01507		

D8T DOZER
-Painted Cat Yellow Primer
-Painted Cat Yellow Topcoat
-Painted last bit of Rippers Cat Yellow topcoat after removing them from paint rack
-Moved Ripper shanks from washbay to where dozer is parked for installation

D8T FILM KIT	D8T FILM KIT	1		300.00	300.00
RLMV2176-838	HIHEAT BLK SPRY	2	N	33.66	67.32
SUBLETL	SANDBLAST	1		5781.50	5781.50
4795398	BLACK MED GLOSS	1		30.70	30.70
5637233	PAINT PRIMER	16		44.70	715.20
5637235	CAT YLW PL 1L	12		44.70	536.40
5637242	4L BLACK PAINT	4		56.70	226.80
5900195	YELLOW SPRAY	5		30.94	154.70
				PARTS	2031.12
				LABOR	12602.20
				SUBLET	5781.50
15010001			SEGMENT TOTAL==>		20414.82

SEGMENT#11 C 209 NA 06/26/26 07/20/26
PREP & PAINT C-FRAME & BLADE & SU BLADE
CORRECTION:
-Moved C-Frame & Blade from yard to wash bay using loader
-Sprayed down greasy/oily spots with brake clean
-Washed blade and C-Frame with pressure washer
-Used air to blow dry wet spots
-Paint prepped blade by taping up hydraulic hoses
-Paint prepped C-Frame by taping up horse-cock bushing
-Painted Primer on Blade and arms
-Painted Primer on C-Frame

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EM500	D8T DOZER	18404	CAT00D8TTFCT01507		
	D8T DOZER				

-Painted Cat Yellow Topcoat on Blade, arms and C-Frame
-Removed paint prep tape
-Moved C-Frame and blade from wash bay to North of the yard and fence line
-Prepped and painted SU blade for sale to Potzus

5637233	PAINT PRIMER	8	44.70	357.60
5637235	CAT YLW PL 1L	8	44.70	357.60
			PARTS	715.20
			LABOR	2638.10
15010001			SEGMENT TOTAL==>	3353.30

SEGMENT#12 C 188 NA 06/26/26 07/20/26
LIFT & BLOCK MACHINE
CORRECTION:
-Lifted machine using a jack on the front and the ripper for the rear

		LABOR	793.65
15010001		SEGMENT TOTAL==>	793.65

SEGMENT#13 C 188 NA 06/26/26 07/20/26
PERFORM PAD SWAP
CORRECTION:
-Locked out machine
-Removed track pads, both left & right sides
-Split the rail
-Removed rail from machine
-Found that the seal on the main cover was bad for both sides, ordered a new seal to install when cover goes back on
-Buffed rail & pad mating surfaces
-Rolled new rails onto machine

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EM500	D8T DOZER	18404	CAT00D8TTFCT01507		

D8T DOZER
-Connected master link and torqued to spec.
-Installed track pads onto new rails, both left & right sides
-Torqued & torque-turned all bolts
-Replaced tensioner cover O-ring (buffed mating surfaces)
-Adjusted tracks once it was back on the ground and moveable

01021586	44 TLA SALT RAI	2	6609.02		13218.04
3S1223	SEAL	2	20.26		40.52
			PARTS		13258.56
			LABOR		5960.70
15010001			SEGMENT TOTAL==>		19219.26

SEGMENT#14 C 188 NA 06/26/26 07/23/26
REPLACE TRANSMISSION COVER
CORRECTION:
-Rear transmission cover for pressure testing transmission was corroded and leaking through on bottom left corner
-Removed old cover, cleaned gasket surface and installed replacement cover and gasket

3934915	COVER	1 N	222.37		222.37
4160654-N	SEAL	1	30.00		30.00
			PARTS		252.37
			LABOR		231.25
15010001			SEGMENT TOTAL==>		483.62

SEGMENT#15 C 208 NA 06/26/26 08/11/26
REPAIR ELECTRICAL
CORRECTION:
-Replaced LED lights
-Replaced pins, connectors, plugs, etc.

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D8T DOZER
-Removed old and installed new alternator
-Replaced master disconnect switch

FRT	FREIGHT	1		20.00	20.00
NOS48	LED LIGHT	3		46.34	139.02
2721889-A	ALTERNATOR	1		1217.42	1217.42
51902	MASTER DISCO	1		105.56	105.56
76-3315	PIN	2		2.10	4.20
763308	SOCKET	6		2.86	17.16
763324	RECEPTACLE	1		4.75	4.75
763325	HOUSING	1		5.26	5.26
84-2930	14GA CONNECTOR	2		2.66	5.32
842471	2WAY MALE PLUG	1	N	9.65	9.65
				PARTS	1528.34
				LABOR	4218.00
15010001			SEGMENT TOTAL==>		5746.34

SEGMENT#17 C 209 N/A 06/26/26 06/26/26
INSTALL RIPPER SHANKS
CORRECTION:
-Installed ripper shanks and pins with use of loader
-Lifted ripper frame and installed new cutting tip on L/H side Ripper shank

4T2479-A	RIPPER LOCK PIN	4		10.83	43.32
6J6680-A	PIN	2	S	198.56	397.12
6Y3394-A	PIN	1		5.94	5.94
8E5559-A	RETAINER J/R550	1		4.86	4.86
9W2452		1		153.79	153.79
	INTERMEDIATE CENTERLINE TIP				
				PARTS	605.03
				LABOR	421.80

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HEAVY EQUIPMENT
RENTAL - SALES - PARTS - SERVICE

Regina, SK **Saskatoon, SK**

EQUIPMENT MAINTENANCE & SUPPLY CO.

PHYSICAL:
1810 Industrial Drive
RM of Sherwood, SK S4K 0A6
306-550-3599 - Office

MAILING:
1810 Industrial Drive
RM of Sherwood, SK S4K 0A6
306-522-4033 - Fax

PLEASE REMIT PAYMENT TO:
EMSCO Holdings LP
1810 Industrial Drive
RM of Sherwood, SK S4K 0A6

www.emsco.ca

GST/HST Registration: 830341129

Ship To: IN STORE PICKUP

Sold To: INTERNAL USE - REGINA
.
REGINA SK S4R 8R6

Branch		
REGINA		
Date	Time	Page
09/15/26	14:53:47 (O)	11
Account No	Phone No	Inv No
		W09044
Ship Via	Purchase Order	
PST No	GST/HST No	
	Salesperson	
	94	

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
EM500	D8T DOZER	18404	CAT00D8TTFCT01507		
	D8T DOZER				
	15010001		SEGMENT TOTAL==>		1026.83

****** WORK ORDER TOTALS ******

	INTERNAL	CUSTOMER
PARTS	20551.46	
LABOR	46738.80	
SUBLET	6181.50	
SHOP SUP INT	1500.00	
INTERNAL TOTAL	74971.76	

Thank You For Your Business!

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