

ART SOUCY MECHANICAL LTD.

Box 7581
Peace River AB T8S 1T2
780-624-4662
GST Registration No.: 898855283RT0001

INVOICE

BILL TO

A.B. Hollingworth & Son
Construction Ltd.
Box 67
Valleyview AB T0H 3N0

INVOICE # 10370
DATE 28/06/2022

TERMS Due on receipt

W.O. NUMBER

1344S

DESCRIPTION	QTY	RATE	AMOUNT
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D6T Unit ~~C-68T~~
SN:KJL00769
EN SN:KKA05175
8496hrs

- Push machine in shop because axles were removed out of machine
- Found right hand final drive completely destroyed
- Supply and install new gears, shafts, sun gear, axle and inner hub for right hand side final drive
- Reassemble final drive as necessary
- Also decided to remove left hand side final drive and re-bearing because didn't want the bearing to pile up on that side like it previously did on the right
- Re-bearing the left final drive and reseal with new duo cone seals etc
- Reassemble as necessary
- Change transmission oil and filter as necessary because debris had transferred over to the transmission
- Change engine oil and blow out air filters and check over machine
- At the bottom of the transmission supply and install new screen that was damaged beyond repair
- Change a hose underneath that was leaking
- Bring machine in wash bay and wash for customer to be able to go to work from here
- Check over machine
- Reinstall stump pans and guards as necessary and fill up with oil and test run

DESCRIPTION	QTY	RATE	AMOUNT
Mechanical Services, Shop	42.50	150.00	6,375.00
Gears		19,874.18	19,874.18
Bearings		5,221.06	5,221.06
Hub		4,910.58	4,910.58
Shafts		1,705.93	1,705.93
Oil		1,541.90	1,541.90
Seals		1,378.40	1,378.40
Retainer		586.24	586.24
Rings		418.78	418.78
Filters		178.66	178.66
Plug		82.78	82.78
O-rings		70.84	70.84
Bolts		59.78	59.78
Screen		34.64	34.64
Hose		12.29	12.29
Gasket		10.84	10.84

SUBTOTAL	42,461.90
GST @ 5%	2,123.09
TOTAL	44,584.99
BALANCE DUE	\$44,584.99

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INVOICE

INVOICE TO
Hollingworth Construction
A.B. Hollingworth & Son
Construction Ltd.
Box 67
Valleyview AB T0H 3N0

INVOICE # 7925
DATE 16/09/2019
TERMS Due on receipt

W.O. NUMBER
822S

DESCRIPTION **QTY** **RATE** **AMOUNT**

D6T
SN:KJL00769 / EN:KKA05175
7218hrs

Customer hauled machine to our shop with the left side final drive completely destroyed. We removed left final drive off his other D6T (SN:WCG375) and put on this machine so the cat could go to work right away. Disassemble final drive and found to be completely wratched, supply and install all new gears and new axle, etc. The main carrier was broken, had to weld it up and machine back down as necessary, this final drive was full of jobber parts and we filled it all with CAT parts with the only jobber part being left is the main carrier which was broken, and we welded it back up and reused as it was good. Rebuild the final drive and installed it back onto the machine D6T SN:WCG375.

Mechanical Services, Shop	28	150.00	4,200.00
Gears		8,874.86	8,874.86
Shaft		4,407.79	4,407.79
Hub		3,880.09	3,880.09
Gear-Ring		3,314.43	3,314.43
Bearings		2,075.29	2,075.29
Seals		711.93	711.93
Ring		282.19	282.19
Welding Rod		105.20	105.20
O-rings		56.62	56.62
Bolts		47.76	47.76

SUBTOTAL 27,956.16
GST @ 5% 1,397.80

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INVOICE

BILL TO

A.B. Hollingworth & Son
Construction Ltd.
Box 67
Valleyview AB T0H 3N0

INVOICE # 8570
DATE 23/09/2020

TERMS Due on receipt

W.O. NUMBER

951S

DESCRIPTION	QTY	RATE	AMOUNT
D6T Unit C-68T SN:KJL00769 / EN SN:KKA05175 7631hrs Undercarriage, Welding, Radiator - Bring machine in shop - Remove all guards, wash machine completely; put machine up on stands - Remove tracks and track frames; modify track frame to perform change up between system 1 undercarriage to regular heavy duty undercarriage - Install all rollers, idlers, segments, etc; most customer supplied parts for the undercarriage - Found radiator to have holes in two radiator modules; supply and install two new radiator modules as necessary - Disassemble radiator and reseal rest of rad as necessary; reinstall - Build up guards in front of rad to close that up to prevent future damage - Supply and install punch plate holes in there - Supply and install steel on top of cab to protect hood from falling trees, etc; built on to the canopy Transmission - When machine was brought into shop transmission light came on - Took filter out and found both screens to be very full of metal - Remove transmission and found to have lots of damage in transmission			

PAID

DESCRIPTION	QTY	RATE	AMOUNT
<ul style="list-style-type: none"> - Supply new gears; housings and planetary as necessary - Supply and install new accumulator - New cooler - Rebuild transmission; reinstall - Supply and install new transmission pump - Remove torque converter and rebuild torque converter; reinstall - Remove diff steer and rebuild - Rebuilt brakes; supply and install new discs, seals and bearings; reinstall brakes 			
<p>Hydraulics</p> <ul style="list-style-type: none"> - Hydraulics were full of metal; customer had mention of hydraulics not working properly; quick drop and float wasn't working - Check into hydraulics, full of metal - Completely disassemble the whole hydraulics system - Disassemble the pumps; found pumps to be damaged - Supply and install new hydraulic oil cooler - Supply and install two new hydraulic pumps - Supply and install one new complete spool sandwich for one bank - Supply and install new accumulator - Remove all cylinders; clean valves and everything out; reseal - Dozer angle cylinders were damaged; one piston was in backwards - Fixed the dozer cylinders and dozer line - Found the horse cock on the dozer was upside down causing excessive pressure on the dozer - Did a bunch of welding on the dozer and modified some guards - Pilot valves in the hydraulics needed to be redone and resealed - Open the hydraulic tank and remove it off the machine - Completely disassemble every part of the hydraulic tank and clean everything - Also disassemble the steering motor and reseal and reassemble the steering motor was ok 			
<p>Engine</p> <ul style="list-style-type: none"> - Engine was not running very good - Remove oil pan and reseal - Checked it over and found weak injectors - Supply and install 6 OR injectors - When we went to start up machine for the last time the turbo was pumping oil - Supply and install an exchange turbo as necessary - Supply and install new idler bushings, bell housing and rear engine seal - Lots of rebuilding completed - Reassemble whole machine - Reinstall all guards - New oils, new filters - Start up and calibrate and test run, OK 			
Mechanical Services, Shop	360	150.00	54,000.00
Engine			
Injectors		7,449.70	7,449.70
Turbo		1,680.00	1,680.00
Bearings		741.78	741.78

DESCRIPTION	QTY	RATE	AMOUNT
Sensors		726.48	726.48
Seals and O-rings		687.91	687.91
Filters		295.34	295.34
Oil		253.46	253.46
Bolts		136.66	136.66
Duct		117.54	117.54
Gaskets		109.00	109.00
Freight		81.43	81.43
Transmission			
Carrier		6,906.24	6,906.24
Discs		5,485.65	5,485.65
Pump		5,248.33	5,248.33
Bearings and Bearing Kit		4,489.26	4,489.26
Cooler		3,831.01	3,831.01
Plates		3,163.25	3,163.25
Gaskets and Gasket kit		2,600.19	2,600.19
Valves		2,541.18	2,541.18
Shafts		1,621.93	1,621.93
Oil		1,302.03	1,302.03
Seals and O-rings		846.81	846.81
Accumulator		681.30	681.30
Sensors		626.94	626.94
Gear		600.00	600.00
Filters		266.98	266.98
Rings		210.23	210.23
Freight		205.16	205.16
Shims		101.18	101.18
Magnet		12.48	12.48
Torque			
Gasket Kit		1,297.15	1,297.15
Bearing and Bearing Kit		1,232.17	1,232.17
Machining Charges (Outsourced services)		630.36	630.36
Shafts		481.34	481.34
Pins		55.61	55.61
Final Drive			
Oil		138.38	138.38
Seals and O-rings		140.33	140.33
Brakes / Steering			
Gears		3,417.52	3,417.52
Bearings		2,038.05	2,038.05
Valves		1,117.18	1,117.18
Seals and O-rings		502.78	502.78
Rings		424.61	424.61

DESCRIPTION	QTY	RATE	AMOUNT
Discs		336.96	336.96
Pins		129.01	129.01
Screen		114.38	114.38
Filter		95.32	95.32
Plugs		28.68	28.68
Bolts and Screws		25.81	25.81
Spring		2.64	2.64
Hydraulics			
Pumps		15,249.35	15,249.35
Valves		11,012.97	11,012.97
Hydraulic Oil Cooler		1,830.26	1,830.26
Hose Assemblys		1,290.73	1,290.73
Seals and O-rings		815.19	815.19
Accumulator and Nitrogen Charging		734.34	734.34
Rings		487.95	487.95
Oil		320.79	320.79
Freight		90.00	90.00
Gaskets		63.97	63.97
Filter		58.63	58.63
Wipers		54.40	54.40
Shims		24.86	24.86
Bolts, Nuts, Washers		10.36	10.36
Undercarriage / Suspension			
Strips		688.90	688.90
Freight		330.61	330.61
Block		279.26	279.26
Bolts, Nuts, Washers		273.83	273.83
Spacers		173.88	173.88
Seals and O-rings		154.51	154.51
Oil		56.00	56.00
Plug		2.98	2.98
Welding / Line Boring			
Steel Plate, Flat Bar and Angle Iron		884.18	884.18
Other			
Radiator modules		1,296.00	1,296.00
Seals and O-rings		728.71	728.71
Hose's		102.04	102.04
Paint		94.96	94.96
Spacers		74.88	74.88
Mounting		48.11	48.11
Bolts, Nuts, Washers		45.23	45.23
Freight		21.36	21.36

SUBTOTAL	156,526.97
GST @ 5%	7,826.39
TOTAL	164,353.36
PAYMENT	164,353.36
BALANCE DUE	\$0.00