

ART SOUCY MECHANICAL LTD.

Box 7581
Peace River AB T8S 1T2
780-624-4662
GST Registration No.: 898855283RT0001

INVOICE

BILL TO

A.B. Hollingworth & Son
Construction Ltd.
Box 67
Valleyview AB T0H 3N0

INVOICE # 13658

DATE 03/01/2025

TERMS Due on receipt

W.O. NUMBER

2115S

DESCRIPTION	QTY	RATE	AMOUNT
D6T SN:MH700735 10,121hrs <i>C-61T</i>			
<ul style="list-style-type: none"> - Customer brought machine to shop - Bring machine in wash bay, remove stump pans, guards and wash machine - Supply and install new seals on base and surface of fitting on right hydraulic blade cylinder - Supply and install new o-ring on left surface of hydraulic blade cylinder - Remove valve cover, top end fuel lines, quills, injectors, etc from engine - Remove axles, final drives, split tracks and remove both final drive spindles - Disassemble and wash left and right hand final drives - Press out bearings and gears from both final drives - Remove all bearings and seals from both spindles - Clean injector holes; supply and install six new injectors and quills, reseal - Supply and install new engine wiring harness - Reassemble engine and fuel system - Set top end, time engine - Complete oil change, supply new oil, oil filter and fuel filters - Rebuild, re-bearing and reseal left and right hand final drive spindles and planetaries - Install final drives on machine, supply and install oil - Install injector trim files, run machine, all good - Install tracks, supply and install new track master bolts - Install front blade cylinder guards and stump pans 			
Mechanical Services, Shop	58	175.00	10,150.00
Injectors		7,607.66	7,607.66
Bearing Kit and Bearings		6,300.55	6,300.55

DESCRIPTION	QTY	RATE	AMOUNT
Harness		1,084.01	1,084.01
Seals and O-rings		1,045.69	1,045.69
Oil		644.94	644.94
Quills		573.34	573.34
Studs		239.52	239.52
Hose		133.78	133.78
Filters		118.73	118.73
Bolts, Nuts, Washers		83.27	83.27
Plug Kit and Connectors		19.55	19.55
Clamps		11.04	11.04

SUBTOTAL	28,012.08
GST @ 5%	1,400.61
TOTAL	29,412.69
BALANCE DUE	\$29,412.69



Sales Order

Portland Tractor (Canada) Inc.
 WE CHANGED ADDRESS,
 REMIT TO
 102-19433 96Ave
 Surrey, BC
 V4N 4C4

Order Number: 0015252
 Order Date: 1/23/2025

Salesperson: DN
 Customer Number: 30-0001032

Sold To:
 A.B HOLLINGWORTH AND SON CONST
 BOX 67
 4801- 36 AVE
 Valleyview, AB T0H3N0

Ship To:
 A.B HOLLINGWORTH AND SON CONST
 BOX 67
 4801- 36 AVE
 Valleyview, AB T0H3N0

Confirm To:

Customer P.O.	Ship VIA	F.O.B.	Terms	Make	Model	Serial Nbr	Meter
	CUSTOMER P/U		NET60	CAT	D6T	MH7	0.00

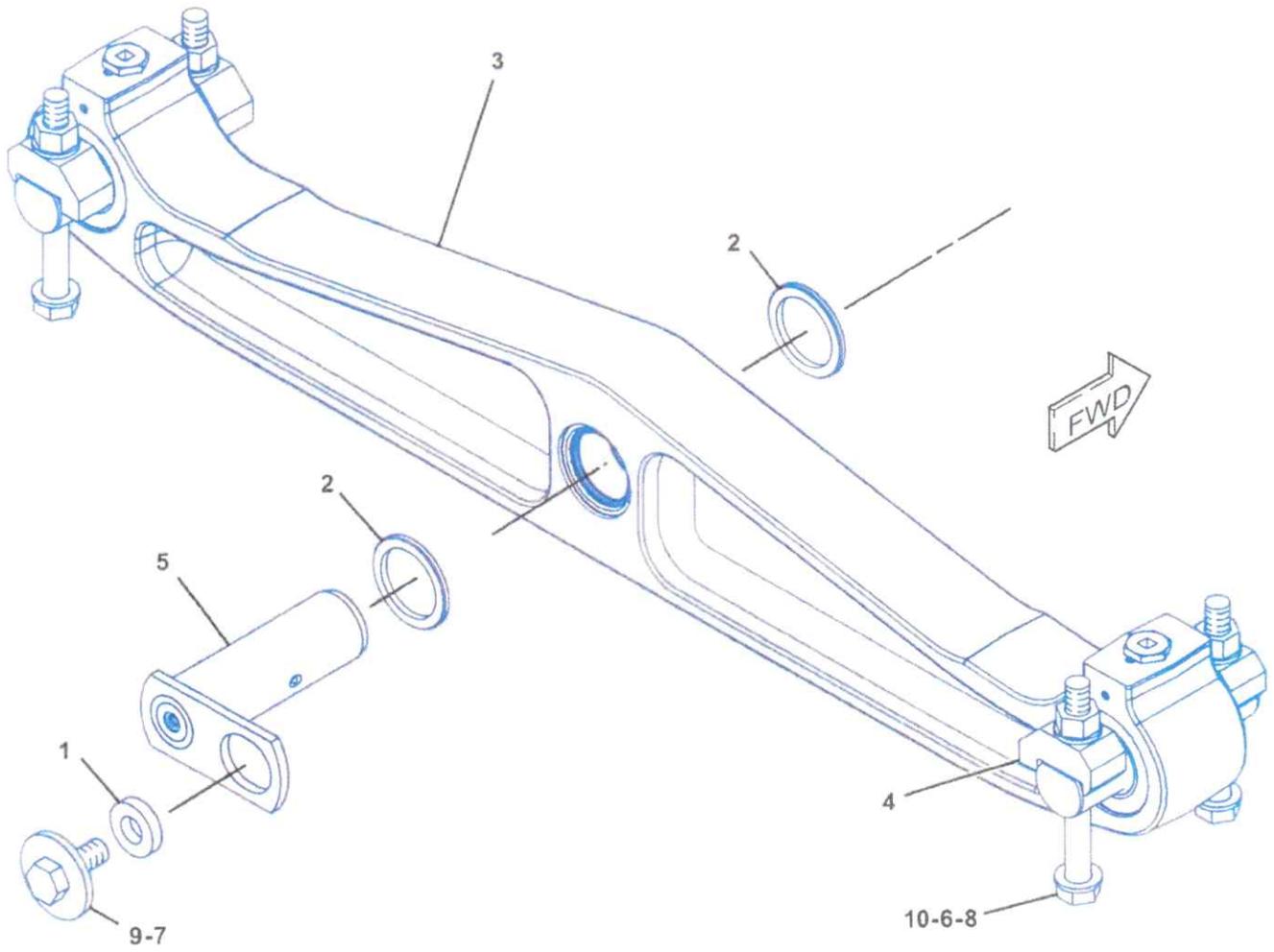
Item Code	Whse	Description	Bin Loc	Ordered	Shipped	B/O	Each	Amount
2814015N	003	PIN	04D04	2	0	0	112.17	224.34
8G4189N	003	BEARING	04C06	2	0	0	130.96	261.92
1390566N	003	SEAL AS		4	0	4	222.42	889.68
1J6472N	003	RING-LOCK	04D06	4	0	4	21.00	84.00
2298352N	003	BEARING SLEEVE	02E04	2	0	0	67.88	135.76
2299323N	003	SEAL-PIN	03A03	2	0	0	26.14	52.28
2284678N	003	SPACER		2	0	2	31.85	63.70
3621268N	003	pin		1	0	1	367.47	367.47
2582303N	003	BEARING SLEEVE	02C06	2	0	0	43.79	87.58
2273149N	003	PIN		2	0	2	92.30	184.60
2582307N	003	BEARING-SLEEVE	04B06	2	0	1	28.92	57.84
1708592N	003	PIN		2	0	2	139.50	279.00
3G6372N	003	BEARING	02F02	2	0	0	170.49	340.98
8E9522N	003	BEARING		2	0	2	70.65	141.30
3G9402N	003	BEARING		4	0	4	48.54	194.16
5P2671N	003	SEAL-LIP TYPE	03A05	2	0	1	26.48	52.96
1S3311N	003	SNAP RING	03D03	2	0	0	21.20	42.40
7J1309N	003	BEARING	04C04	2	0	0	195.09	390.18
2871952N	003	BEARING-SLEEVE	02E03	2	0	1	32.88	65.76
1600305N	003	BEARING	04C06	1	0	0	260.41	260.41
8T7567N	003	RING	02B04	2	0	0	16.73	33.46
9M1328N	003	BEARING-SPHERICAL	02E03	2	0	0	120.70	241.40
1K6985N	003	SNAP RING-RETAINING INTERNAL	03D03	4	0	0	16.58	66.32
4J6374N	003	BEARING	04B06	4	0	4	18.98	75.92
5147641N	003	spacer		4	0	4	47.00	188.00
4230715N	003	pin		2	0	2	123.33	246.66
2826604N	003	PIN		2	0	2	95.19	190.38
4181226N	003	PIN		1	0	1	124.12	124.12
1044817N	003	LINKAGE PIN	04C03	1	0	0	219.29	219.29

15-3311 XI

Net Order:	5,561.87
Less Discount:	0.00
Freight:	0.00
Sales Tax:	278.09
Invoice Total:	5,839.96

441-4771 BAR GP-EQUALIZER
 S/N MH71-UP; JNM1-UP
 PART OF 441-4772 BAR GP-EQUALIZER
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity	Image #	Callout #	Part Number	Part Name	Quantity
Group Part									
		441-4771	Bar GP-Equalizer						
Part List Items									
1	1	3B-8489	Adapter (1/8-27 Ptf)	2	1		139-0567	Ring-Seal	1
1	2	8G-4189	Bearing-Self-Aligning	2	1	6	229-8352	Bushing	2
1	3	133-5631	Plug	2	1	8	229-9323	Seal-Pin	2
1	4	139-0566	Seal AS	4	1	7	281-4015	Pin	2
(EACH INCLUDES)					1	8	5F-1678	Seal-O-Ring	2
					1	9	1J-6472	Ring-Retaining	4
					1	10	2F-5326	Setscrew (3/8-16X0.375-IN)	8

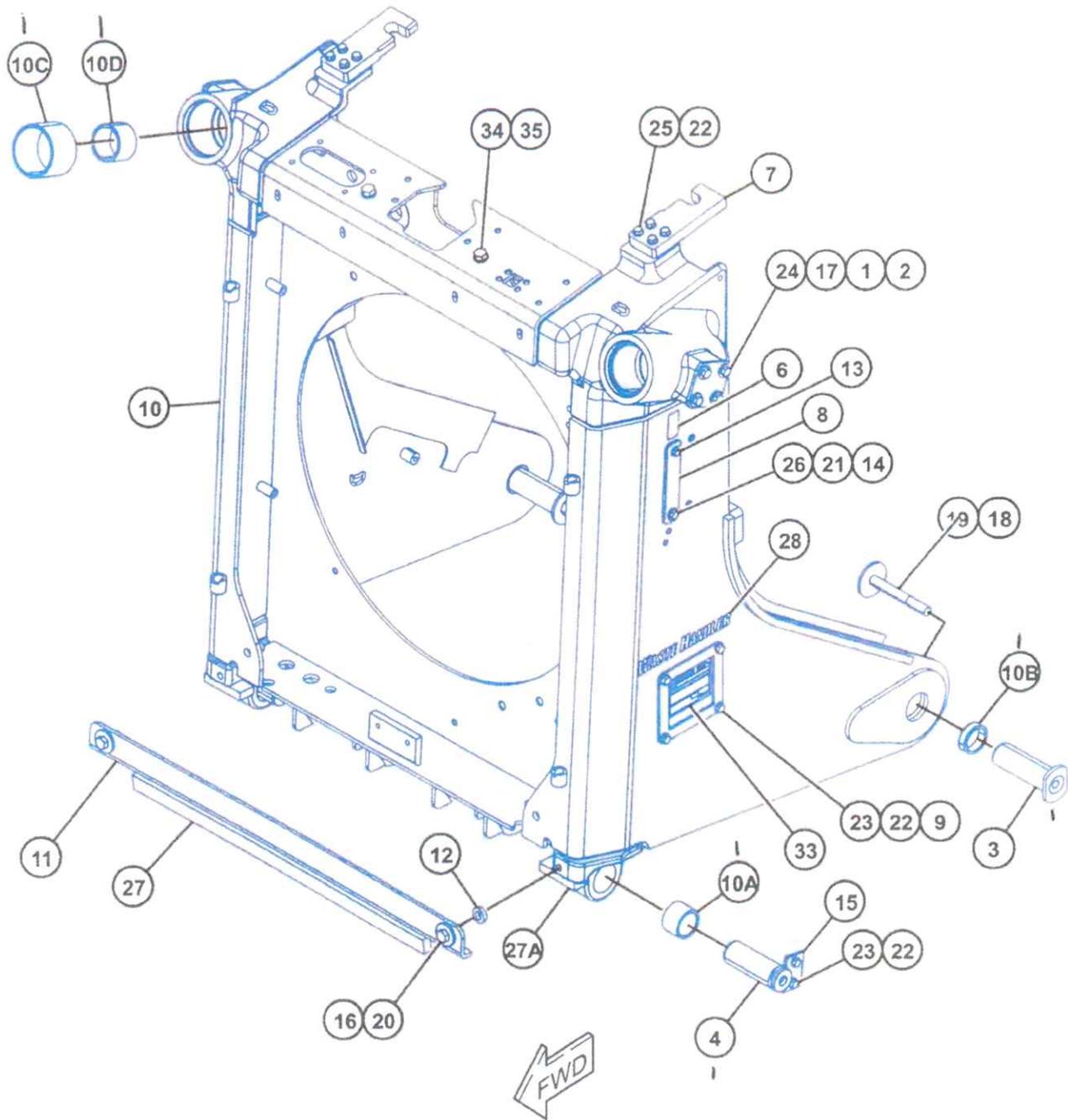


441-4772 BAR GP-EQUALIZER
 S/N MH71-UP; JNM1-UP
 2286-MM (90-IN) GAUGE
 PART OF 381-2593, 449-9135, 449-9136, 449-9137,
 449-9138, 449-9139, 449-9140, 449-9141, 541-4865
 UNDERCARRIAGE AR
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity	Image #	Callout #	Part Number	Part Name	Quantity
Group Part									
		441-4772	Bar GP-Equalizer		1	6	6V-8237	Washer (26X44X4-MM Thk)	8
Part List Items									
1	1	3W-9678	Spacer (27.5X55X12-MM Thk)	1	1	7	7V-3715	Washer (28X85X8-MM Thk)	1
1	Y	228-4678	Spacer (71.4X94X7-MM Thk)	2	1	8	7X-0851 M	Nut (M24X3-THD)	4
1	3	441-4771 Y	Bar GP-Equalizer	1	1	9	7X-2575 M	Bolt (M24X3X60-MM)	1
1	4	318-6247	Guard	4	1	10	8T-0364 M	Bolt (M24X3X220-MM)	4
1	Y	362-1268	Pin AS	1					

M - Metric Part

Y - Separate Illustration



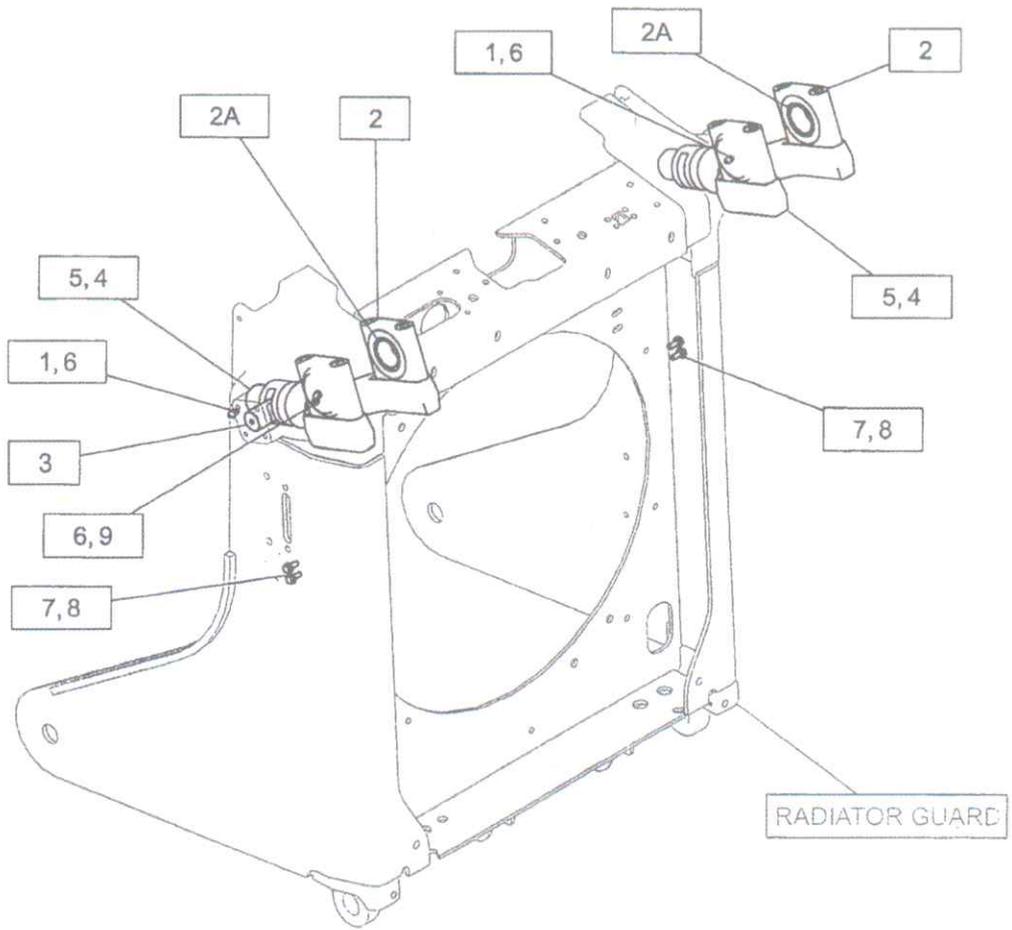
380-6130 GUARD GP-RADIATOR -WASTE HANDLING
 S/N MH7531-UP; JNM411-UP; HYT333-UP
 PART OF 474-5751 WASTE HANDLING AR
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity	Image #	Callout #	Part Number	Part Name	Quantity
Group Part									
		380-6130	Guard GP-Radiator						
Part List Items									
1	1	539-5484 c	Cover	2	1	18	7X-0610	Washer-Hard (20X75X6-MM Thk)	2
1	2	5G-9974	Gasket	2	1	19	7X-2488 M	Bolt (M20X2.5X160- MM)	2
1	3	170-8592	Pin	2	1	20	7X-2553 M	Bolt (M16X2X40- MM)	2
1	4	227-3149	Pin	2	1	21	7X-7729	Washer (11X25X3-MM Thk)	2
1	6	307-7367	Film- Instruction (Radiator Cleaning, Read Omm)	2	1	22	8T-4121	Washer-Hard (11X21X2.5- MM Thk)	16
1	7	329-2559	Bar	2	1	23	8T-4136 M	Bolt (M10X1.5X25- MM)	8
1	8	365-2436	Plate	2	1	24	8T-4139 M	Bolt (M12X1.75X30- MM)	8
1	9	515-1441	Plate	1	1	25	8T-4185 M	Bolt (M10X1.5X50- MM)	8
1	10	380-6135	Guard AS	1	1	26	8T-4195 M	Bolt (M10X1.5X30- MM)	2
1	✓40A	258-2303	Bushing	2	1	27	6V-2499 D	Seal (0.9-M)	
1	✓10B	258-2307	Bushing	2	1	27A	6V-2499 D	Seal (0.1-M Each)	
1		541-4938	Guard AS	1	1	28	307-6264	Film- Identification (Waste Handler)	2
1	✓10C	3G-6372	Bushing	2	1	33	515-7907	Plate-Serial Number (Machine)	1
1	✓40D	8E-9522	Bushing	2	1	34	8T-4779 M	Bolt (M16X2X35- MM)	2
1	11	421-8959	Plate AS	1	1	35	9X-8257	Washer (17.5X30X3.5- MM Thk)	2
1	12	198-4780	Washer-Hard (17.5X32X8- MM Thk)	2					
1	13	342-9914 M	Bolt-Flange Head (M10X1.5X25- MM)	2					
1	14	242-3633	Boss	2					
1	15	2G-9245	Plate	2					
1	16	458-0224	Washer-Hard (16.5X50X5- MM Thk)	2					
1	17	5P-1076 c	Washer-Hard (13.5X30X4- MM Thk)	8					

C - Change From Previous Type

D - Order By The Meter

M - Metric Part

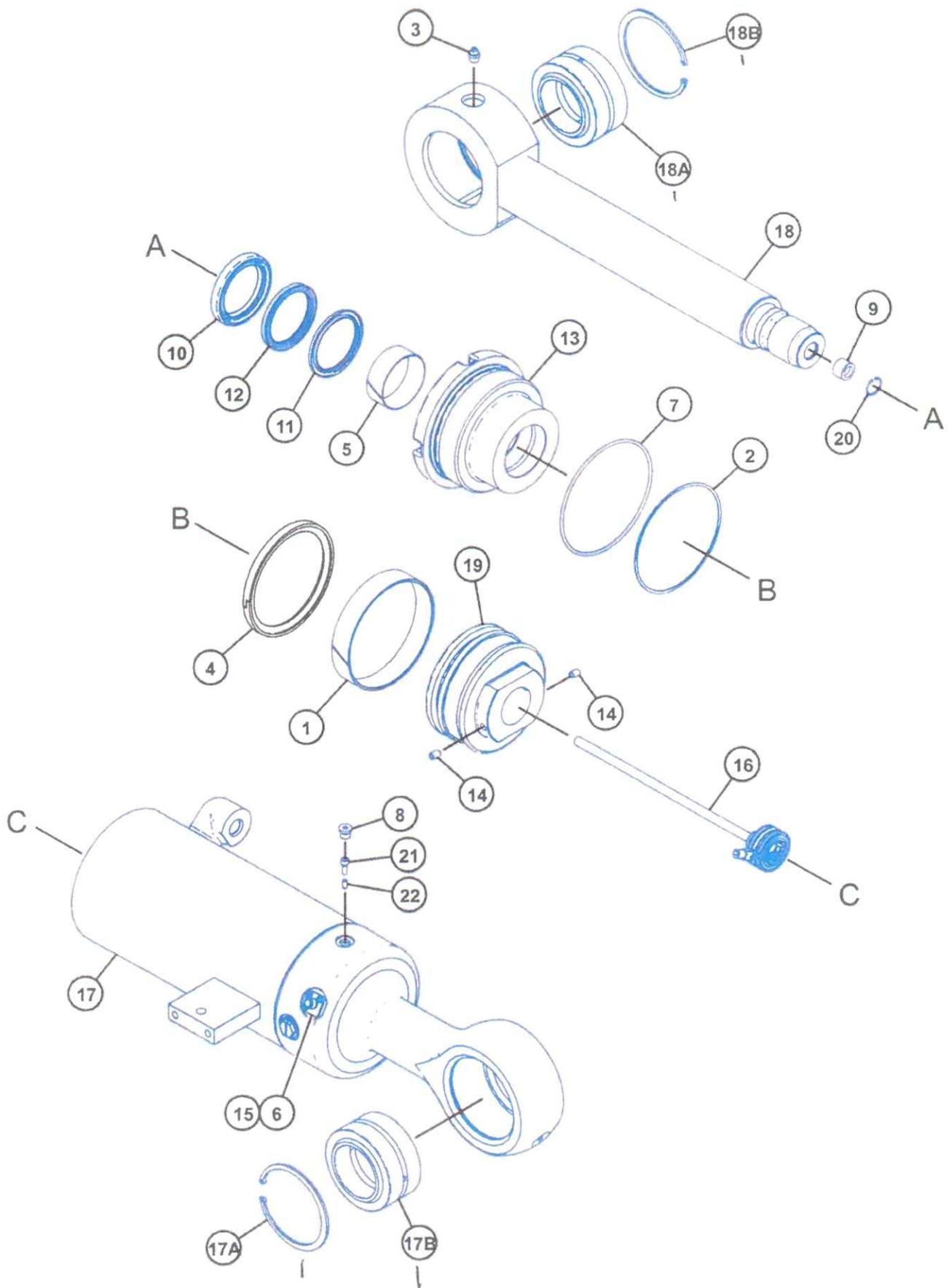


434-3099 MOUNTING GP-CYLINDER
 S/N MH71-UP; JNM1-UP; HYT1-UP
 PART OF 474-5749 DISTRIBUTION AR, 474-5753
 FORESTRY AR, 474-5751 WASTE HANDLING AR
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity	Image #	Callout #	Part Number	Part Name	Quantity
Group Part					1	5	299-5344	Yoke	2
		434-3099	Mounting GP-Cylinder		1	6	9J-4782	Protector	6
Part List Items					1	7	8T-4121	Washer-Hard (11X21X2.5-MM Thk)	4
1	1	3B-8489	Adapter (1/8-27 Ptf)	4	1	8	8T-4136 M	Bolt (M10X1.5X25-MM)	4
1	2	435-1317	Cap AS	4	1	9	3B-8488	Fitting-Grease (1/8-27 Ptf)	2
(EACH INCLUDES)									
1	2	3G-9402	Bushing	1					
1	3	4T-4875	Pin	2					
1	4	5P-2671	Seal-Lip Type	2					

M - Metric Part

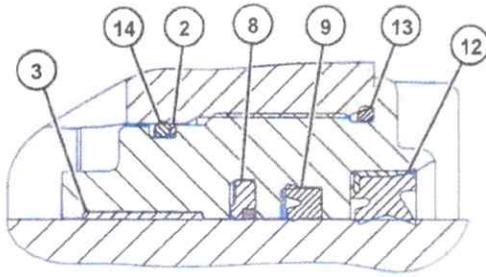
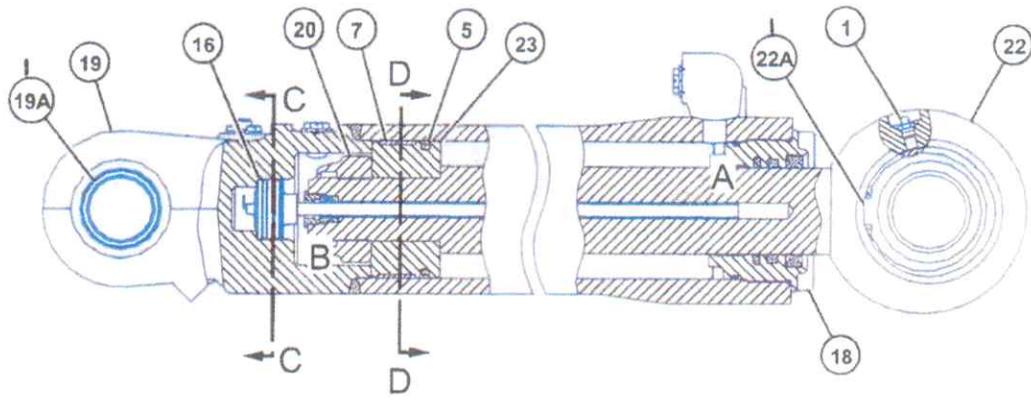
Handwritten notes:
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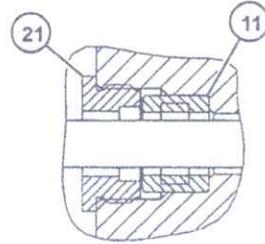
453-8527 CYLINDER GP-TILT -BULLDOZER
 S/N EG61-UP; EG81-UP
 133.4-MM (5.25-IN) BORE X 143-MM (5.6-IN) STROKE
 PART OF 481-4914, 481-4916 BULLDOZER AR-PWR
 ANGLE & TILT
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity	Image #	Callout #	Part Number	Part Name	Quantity
Group Part									
		453-8527	Cylinder GP-Tilt		M (M8X1.25X12.3-MM)				
Part List Items					1	15	435-3388	Receptacle AS	1
1	1	2D-0714	Ring-Wear	1	1	16	453-5812	Sensor GP-Position (Cylinder)	1
1	2	2J-7767	Ring-Backup	1			118-8586	Seal-O-Ring	1
1	3	3B-8489	Adapter (1/8-27 Ptf)	1	1		420-5767	Ring-Backup	1
1	4	8T-0763	Seal AS	1	1	17	453-8528	Cylinder AS	1
1	5	8T-0785	Ring-Wear	1	1	17A	1S-3311	Ring-Retaining	1
1	6	109-1393 M	Bolt-Socket Head (M4X0.7X10-MM)	3	1	17B	7J-1309	Bearing	1
1	7	175-7905	Seal-O-Ring	1	1	18	453-8532	Rod AS	1
1	8	183-7263	Plug AS	1	1	18A	7J-1309	Bearing	1
1		3J-7354	Seal-O-Ring	1	1	18B	1S-3311	Ring-Retaining	1
1		9S-8002	Plug (7/16-20-THD)	1	1	19	453-8534	Piston	1
1	9	217-3312	Magnet	1	1	20	5S-4455	Ring-Retaining	1
1	10	225-3281	Seal-Wiper	1	1	21	8C-6364 M	Bolt-Socket Head (M5X0.8X14-MM)	1
1	11	289-2937	Seal AS-Buffer	1	1	22	8T-9102 M	Setscrew-Socket (M5X0.8X10-MM)	1
1	12	289-2948	Seal-U-Cup	1					
1	13	291-3835	Head	1					
1	14	350-3842	Setscrew	2					

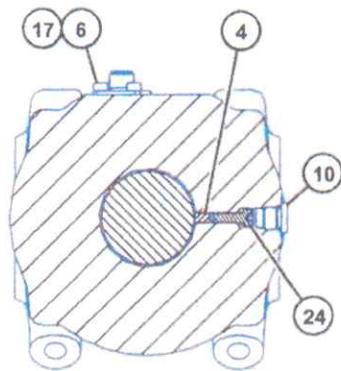
M - Metric Part



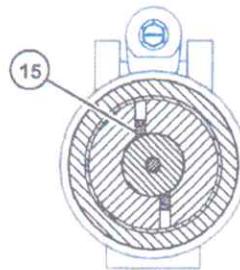
VIEW OF AREA A



VIEW OF AREA B



SECTION C-C



SECTION D-D

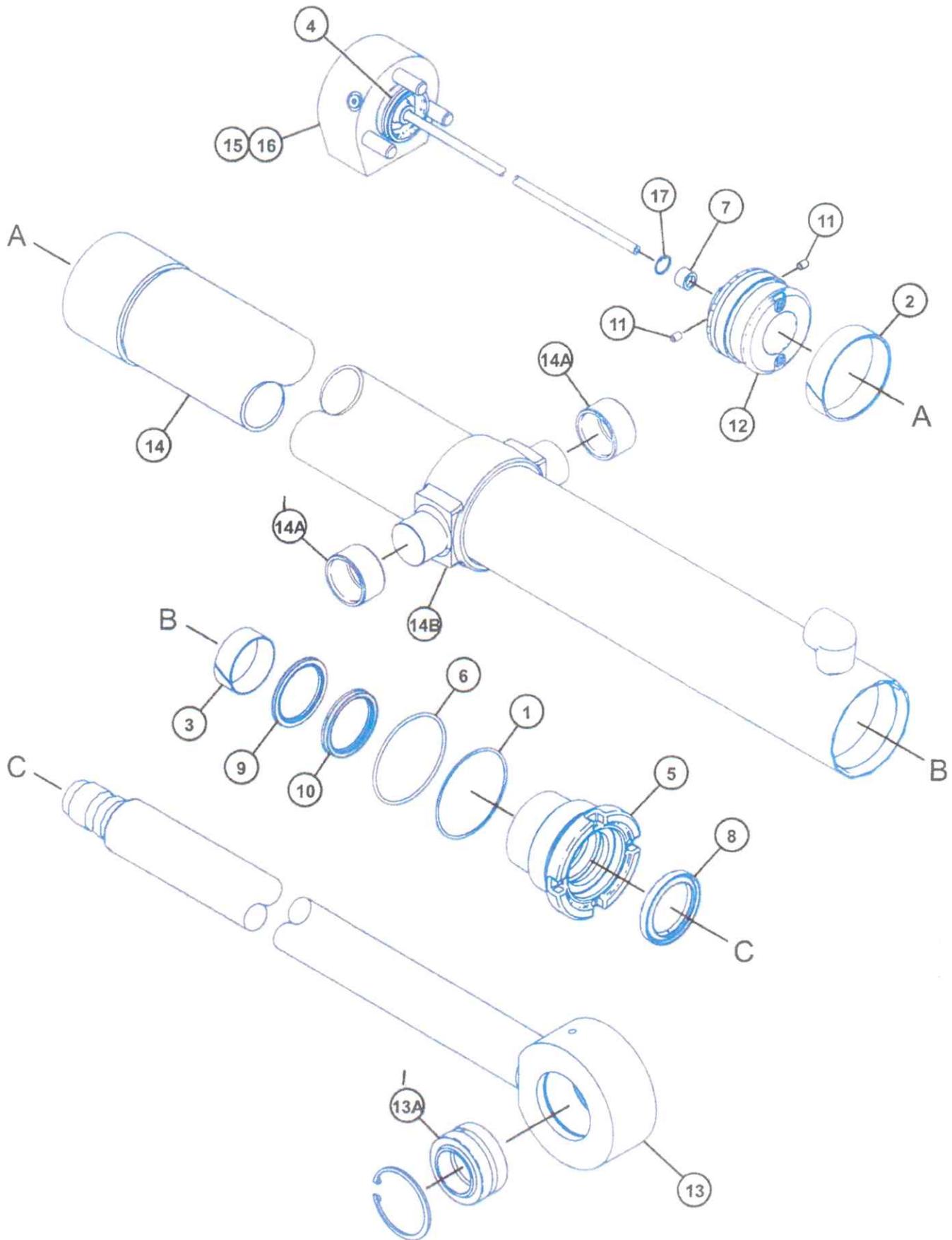
488-2702 CYLINDER GP-ANGLING
 S/N EG61-UP; EG81-UP
 110-MM (4.3-IN) BORE X 552-MM (21.7-IN) STROKE
 PART OF 481-4914, 481-4916 BULLDOZER AR-PWR
 ANGLE & TILT
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity
Group Part				
		488-2702	Cylinder GP- Angling	
Part List Items				
1	1	3B-8489	Adapter (1/8-27 Ptf)	1
1	2	5J-7865	Ring-Backup	1
1	3	8C-9200	Ring-Wear	1
1	4	8T-9102 M	Setscrew- Socket (M5X0.8X10- MM)	1
1	5	9X-7301	Seal AS	1
1	6	109-1393 M	Bolt-Socket Head (M4X0.7X10- MM)	3
1	7	119-5434	Ring	1
1	8	167-2235	Seal AS- Buffer	1
1	9	167-2299	Seal-U-Cup	1
1	10	183-7263	Plug AS	1
1		3J-7354	Seal-O-Ring	1
1		9S-8002	Plug (7/16-20-THD)	1
1	11	217-3312	Magnet	1
1	12	278-2324	Seal-Wiper	1

Image #	Callout #	Part Number	Part Name	Quantity
1	13	310-2184	Seal-O-Ring	1
1	14	310-2186	Seal-O-Ring	1
1	15	350-3842 M	Setscrew (M8X1.25X12.3- MM)	2
1	16	424-3491	Sensor GP- Position (Cylinder)	1
1		118-8586	Seal-O-Ring	1
1		420-5767	Ring-Backup	1
1	17	435-3388	Receptacle AS	1
1	18	455-6757	Head	1
1	19	455-6761	Cylinder AS	1
1	19A	287-1952	Bushing	2
1	20	456-4486	Locknut (2-12-THD)	1
1	21	480-7226	Retainer	1
1	22	488-2703	Rod AS	1
1		8T-7567	Ring- Retaining (Internal)	2
1	22A	160-0305	Bearing	1
1	23	488-2704	Piston	1
1	24	8C-6364 M	Bolt-Socket Head (M5X0.8X14- MM)	1

M - Metric Part

R - Remanufactured Part May Be Available

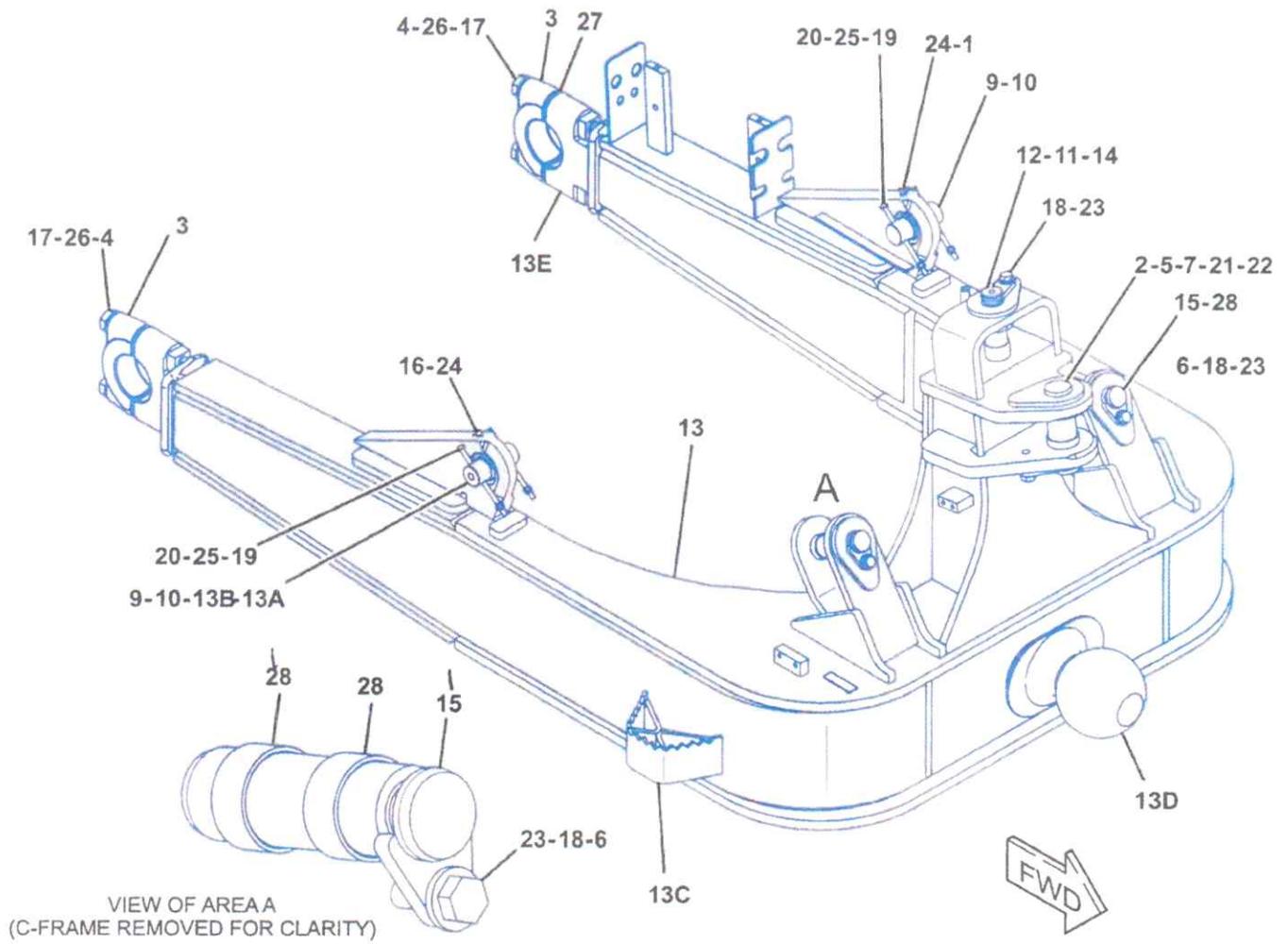


453-5356 CYLINDER GP-BULLDOZER LIFT
 S/N EG61-UP; EG81-UP
 101.6-MM (4-IN) BORE X 1168-MM (46-IN) STROKE
 PART OF 456-4989 CYLINDER & LINES GP-LIFT
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity	Image #	Callout #	Part Number	Part Name	Quantity
Group Part									
		453-5356	Cylinder GP-Bulldozer Lift		1	13	453-5352	Rod AS	1
Part List Items									
1	1	2K-6830	Ring-Backup	1	1	13A	9M-1328	Bearing-Self-Aligning	1
1	2	6J-2797	Ring-Wear	1	1		4K-6985	Ring-Retaining	2
1	3	8T-0785	Ring-Wear	1	1	14	453-5359	Cylinder AS-Lift	1
1	4	119-7843	Seal-O-Ring	1	1	14A	4J-6374	Bushing	2
1	5	172-9981	Head	1	1	14B	9T-8958	Trunnion	1
1	6	175-7900	Seal-O-Ring	1	1	15	453-5363 Y	Sensor GP-Position	1
1	7	217-3312	Magnet	1	1	16	095-9806 M	Bolt-Socket Head (M16X2X80-MM)	3
1	8	225-3281	Seal-Wiper	1	1	17	5S-4455	Ring-Retaining	1
1	9	289-2937	Seal AS-Buffer	1	PARTS SHOWN IN GRAPHIC(S) WITHOUT A REFERENCE NUMBER ARE NOT SERVICED SEPARATELY				
1	10	289-2948	Seal-U-Cup	1					
1	11	350-3842 M	Setscrew (M8X1.25X12.3-MM)	2					
1	12	453-4760	Piston AS	1					

M - Metric Part

Y - Separate Illustration



387-8457 C-FRAME GP
 S/N EG61-UP
 PART OF 481-4913, 481-4914 BULLDOZER AR-PWR
 ANGLE & TILT
 AN ATTACHMENT

Image #	Callout #	Part Number	Part Name	Quantity
Group Part				
		387-8457	C-Frame GP	
Part List Items				
1	1	3B-8488	Fitting-Grease (1/8-27 Ptf)	1
1	2	104-4817	Pin	1
1	3	193-3063	Cap AS-Bearing	2
1	4	195-6283 M	Nut-Square (M30X3.5-THD)	4
1	5	223-3279	Retainer	1
1	6	226-7191	Retainer	2
1	7	229-1516	Spacer (64X72X18-MM Thk)	2
1	9	282-6598	Spacer (50.8X57.15X4.73-MM Thk)	4
1	10	282-6604	Pin	2
1	11	292-6035	Plate-Retainer	1
1	12	313-9790	Spacer (50.8X57.15X35-MM Thk)	2
1	13	387-8458	C-Frame AS	1
1	13A	1K-6985	Ring-Retaining	4
1	13B	9M-1328	Bearing-Self-Aligning	2
1	13C	274-1715	Step AS	2
1	13D	233-3642	Trunnion AS	1
1	13E	282-6605	Bearing	2

Image #	Callout #	Part Number	Part Name	Quantity
1	14	418-1226	Pin	1
1	15	423-0715	Pin	2
1	16	3B-8489	Adapter (1/8-27 Ptf)	1
1	17	3E-9850 M	Bolt (M30X3.5X220-MM)	4
1	18	7X-0515	Washer-Hard (17X35X5-MM Thk)	3
1	19	7X-2546 M	Bolt (M10X1.5X180-MM)	4
1	20	8T-0389 M	Locknut (M10X1.5-THD)	4
1	21	8T-4123	Washer (22X35X3.5-MM Thk)	1
1	22	8T-6430 M	Bolt (M20X2.5X50-MM)	1
1	23	8T-7338 M	Bolt (M16X2X45-MM)	3
1	24	9J-4782	Protector	2
1	25	9X-2027	Washer (11X18X2-MM Thk)	8
1	26	9X-8258	Washer (33X56X6-MM Thk)	4
1	27	9W-7602 B	Shim (0.8-MM Thk)	52
1	28	514-7641	Spacer	4

B - Use AS Required
M - Metric Part