CH0-20
NOV

# Service Invoice

ACCOUNT INQUIRIES
PH: (902) 468-6777 / (866) 822-8777
EM: accrec@partsfortrucks.com

| Invoice Number | SRO | Invoice Date |
|---|---|---|
| 70214688-00 | EDMS000110 | 7/10/2025 |
| **Customer PO** | | **Terms** |
| 3934 | | Net 30 Days |

| Bill To 201332 | Ship To 90000000 | Company |
|---|---|---|
| Westcore Links Inc<br>2306 4 ST<br>Nisku AB T9E 7W5<br>Canada<br><br>**FAX:** | Westcore Links Inc<br>2306 4 ST<br>Nisku AB T9E 7W5<br>Canada<br><br>**Phone:** 8255222633<br>**Email:** | Parts For Trucks Inc.<br>230 Brownlow Avenue<br>Suite 120<br>Dartmouth NS B3B 0G5<br>(902)468-6777 |

| Product and Description | Quantity | Unit | Price | Ext Price |
|---|---|---|---|---|

**Serial Number:** 4V4NC9KL7GN935140 **Customer Unit:** 321
**Item:** Truck **Meter Amount:** 1,476,603
**Description:** 2016 VOLVO VN

**Oper:** 10 **Code:** SVC-2090 **Description:** Provincial Motor Vehicle Inspection

**Subject: CUSTOMER'S REQUEST**
**Notes:** PERFORM CVIP & GREASE UNIT

**Subject: REPAIRS PERFORMED**
**Notes:** PERFORMED CVIP & GREASED UNIT

| | |
|---|---|
| **Parts:** | **585.12** |
| **Labour:** | **239.58** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **824.70** |

| | | | | |
|---|---|---|---|---|
| **Line:** 1<br>**Work Code:** REP<br>**Work Code:** REP Repair | | | | 239.58 |
| **Line:** 2<br>**Item:** CALMONT-20489116<br>**Work Code:** PARKING BRAKE PRESSURE SWITCH | 1.00 | EA | 140.84 | 140.84 |
| **Line:** 3<br>**Item:** BAT-924-5503<br>**Work Code:** HD Hood Release Cable Assem | 2.00 | EA | 30.00 | 60.00 |
| **Line:** 4<br>**Item:** CALMONT-24288517<br>**Work Code:** HOOD LATCH CABLE | 2.00 | EA | 192.14 | 384.28 |

**Oper:** 20 **Code:** SVC-1100 **Description:** Foundation Brakes

| Product and Description | Quantity | Unit | Price | Ext Price |
|---|---|---|---|---|

**Subject: CUSTOMER'S REQUEST**
**Notes:** REPLACE BRAKE RELEASE VALVE (DASH MOUNTED)

**Subject: REPAIRS PERFORMED**
**Notes:** TOOK OUT OLD BRAKE RELEASE VALVE
INSTALLED NEW ONE
HAD TO WAIT FOR PARTS AS THERE WERE 2 THAT WERE VERY SIMILAR

****

WHEN TRAILER BRAKE IS PUSHED A AIRLEAK IS HEARD FROM DASH.

IS NOT THE RELEASE VALVE IT IS THE TRAILER BRAKE SENSOR FARTHER DOWN IN THE DASH

REMOVED DASH PANELS & PRESSURE SWITCH FOR PARK BRAKE VALVE.

| | |
|---|---|
| **Parts:** | **0.00** |
| **Labour:** | **242.00** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **242.00** |

| | | | | |
|---|---|---|---|---|
| **Line:** 5 | | | | 242.00 |
| **Work Code:** REP | | | | |
| **Work Code:** REP Repair | | | | |

**Oper:** 30 **Code:** SVC-2060 **Description:** Cab Components

**Subject: CUSTOMER'S REQUEST**
**Notes:** REPLACE WIPER BLADES

**Subject: REPAIRS PERFORMED**
**Notes:** REMOVED & REPLACED WIPER BLADES & TESTED ALL GOOD

| | |
|---|---|
| **Parts:** | **464.66** |
| **Labour:** | **71.50** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **536.16** |

| | | | | |
|---|---|---|---|---|
| **Line:** 8 | | | | 71.50 |
| **Work Code:** REP | | | | |
| **Work Code:** REP Repair | | | | |
| **Line:** 9 | 2.00 | EA1 | 16.76 | 33.52 |
| **Item:** ANO-C-21-UB | | | | |
| **Work Code:** Contour Beam | | | | |
| **Line:** 10 | 2.00 | EA | 114.43 | 228.86 |
| **Item:** MER-M83048 | | | | |
| **Work Code:** Shock | | | | |
| **Line:** 11 | 2.00 | EA | 101.14 | 202.28 |
| **Item:** AUT-ABSZ70-2453 | | | | |
| **Work Code:** Air Spring Cabin Volvo | | | | |

**Oper:** 40 **Code:** SVC-2010 **Description:** Suspension Systems

| Product and Description | Quantity | Unit | Price | Ext Price |
|---|---|---|---|---|

**Subject: CUSTOMER REQUEST**
**Notes:**

REPLACE SLEEPER CAB AIR BAGS (CORDS EXPOSED)

**Subject: REPAIRS PERFORMED**
**Notes:** REMOVE CAB AIRBAGS I HAD TO PRY THE BOTTOM WASHER PLATE OFF, LIFT THE CAB UP/ SUPPORT THE WEIGHT WITH 2 BOTTLE JACKS. ONCE WEIGHT WAS SUPPORTED I REMOVED THE TOP OF THE AIRBAGS BY UNSCREWING THE BAG. WHILE REMOVING DRIVERS SIDE BAG, EXCESSIVE RUST WAS CAUSING THE BAG NOT TO UNSCREW PROPERLY SO I CUT THE THREAD AT THE TOP OF THE BAG IN ORDER TO GET THE BAG OUT.
AFTERWARDS ONCE BOTH BAGS WERE REMOVED I INSTALLED THE NEW BAGS WITH THE SAME BOTTOM WASHER.
TESTED THE BAGS WITH THE LEVELING VALVE AT THE REAR OF THE CAB SO THEY WOULD SIT PROPERLY

| | |
|---|---|
| **Parts:** | **0.00** |
| **Labour:** | **181.50** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **181.50** |

**Line:** 12 — 181.50
**Work Code:** REP
**Work Code:** REP Repair

**Oper:** 50 **Code:** SVC-1090 **Description:** Air Brake Systems

**Subject: CUSTOMER REQUEST**
**Notes:**

REPLACE DAMAGED REFLECTIVE TAPE/BRACKETS AT REAR MUDFLAPS

**Subject: REPAIRS PEFORMED**
**Notes:**
REMOVED & REPLACED REFLECTIVE BRACKETS AT REAR MUDFLAPS

| | |
|---|---|
| **Parts:** | **562.46** |
| **Labour:** | **181.50** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **743.96** |

| | | | | |
|---|---|---|---|---|
| **Line:** 14 | | | | 181.50 |
| **Work Code:** REP | | | | |
| **Work Code:** REP Repair | | | | |
| **Line:** 15 | 1.00 | EA1 | 24.10 | 24.10 |
| **Item:** CLS-RS3000 | | | | |
| **Work Code:** Reflector Strip (Pairs) | | | | |
| **Line:** 16 | 5.00 | EA1 | 6.02 | 30.10 |
| **Item:** FAI-PC1468-6B | | | | |
| **Work Code:** Dot Ptc Adptr;3/8X1/4Mpt | | | | |
| **Line:** 17 | 1.00 | EA1 | 508.26 | 508.26 |
| **Item:** BEN-800519 | | | | |
| **Work Code:** MV-3 Control Module | | | | |

**Oper:** 60 **Code:** SVC-2080 **Description:** Trailer Body Repairs

**Subject: CUSTOMER REQUEST**
**Notes:**

REPLACE RIGHT REAR BRAKE LAMP (4" ROUND LED RED)

**Subject: REPAIRS PERFORMED**
**Notes:**
REPLACED WITH AN INCADECENT LIGHT AND ALL IS GOOD

| | |
|---|---|
| **Parts:** | **13.44** |
| **Labour:** | **60.50** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **73.94** |

| Product and Description | Quantity | Unit | Price | Ext Price |
|---|---|---|---|---|
| **Line:** 18 | | | | 60.50 |
| **Work Code:** REP | | | | |
| **Work Code:** REP Repair | | | | |
| **Line:** 19 | 1.00 | EA1 | 13.44 | 13.44 |
| **Item:** GRT-52892 | | | | |
| **Work Code:** Oval STT Lamp Red | | | | |

**Oper:** 70 **Code:** SVC-1060 **Description:** Electrical

**Subject: CUSTOMER REQUEST**
**Notes:**

REPAIR LOOSE L/S LOWER STEP AT DOOR
R/S HOOD NOT LOCKING WHEN CLOSING HOOD

**Subject: REPAIRS PERFROMED**
**Notes:** REMOVED KICKER PANELS + DASH PANELS + CARPET CUT ZIP TIES & PULLED HOOD LATCH CABLES THROUGH FIREWALL,
INSTALLED NEW CUSTOMER SUPPLIED HOOD LATCH CABLE
RE-INSTALLED KICKER PANELS + DASH PANELS + CARPET CUT ZIP TIES

| | |
|---|---|
| **Parts:** | **0.00** |
| **Labour:** | **121.00** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **121.00** |

**Line:** 20 121.00
**Work Code:** REP
**Work Code:** REP Repair

**Oper:** 80 **Code:** SVC-1060 **Description:** Electrical

**Subject: CUSTOMER REQUEST**
**Notes:**

CHECK LAMP IS ON ON DASH (SCAN FOR CODES)
"R/R BRAKE LAMP OPEN

SECURE LOSOE BATTERY TIE DOWN BRACKET

REPLACE MISSING RUBBER LATCH AT L/S BATTERY COVER/STEP

**Subject: REPAIRS PERFORMED**
**Notes:**

SECURED BATTERY TIE DOWN BRACKET

REMOVED & REPLACED RUBBER LATCH AT L/S BATTERY COVER/STEP

| | |
|---|---|
| **Parts:** | **0.00** |
| **Labour:** | **242.00** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **242.00** |

**Line:** 21 242.00
**Work Code:** REP
**Work Code:** REP Repair

**Oper:** 90 **Code:** SVC-2070 **Description:** Coupling Devices

**Subject: CUSTOMER REQUEST**
**Notes:**
ADJUST 5TH WHEEL

**Subject: REPAIRS PERFORMED**
**Notes:**

ADJUSTED 5TH WHEEL

| | |
|---|---|
| **Parts:** | **0.00** |
| **Labour:** | **60.50** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **60.50** |

**Line:** 24 60.50
**Work Code:** REP
**Work Code:** REP Repair

| Product and Description | Quantity | Unit | Price | Ext Price |
|---|---|---|---|---|

**Oper:** 100 **Code:** SVC-2010 **Description:** Suspension Systems

**Subject: CUSTOMER REQUEST**
**Notes:**

RECOMMEND TO REPLACE SLEEPER/CAB SHOCKS (CORRODING BUT NOT LEAKING)

**Subject: REPAIRS PERFROMED**
**Notes:**

REMOVED CAB SHOCKS, HAD A REAL HARD TIME GETTING THOSE BOLTS OUT, HAD TO HEAT IT UP BIG TIME JUST TO GET IT STARTED GOT SHOCKS OUT & INSTALLED NEW SHOCKS & TIGHTENED UP

| | |
|---|---|
| **Parts:** | **0.00** |
| **Labour:** | **121.00** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **121.00** |

**Line:** 26 121.00
**Work Code:** REP
**Work Code:** REP Repair

**Oper:** 110 **Code:** SVC-1050 **Description:** Engine Components

**Subject: CUSTOMER REQUEST**
**Notes:**

L/S & REAR OF ENGINE TYPE 2 OIL LEAK, HOWEVER THERE IS A BLOWBY TUBE IN THE SAME AREA

**Subject: REPAIRS PERFORMED**
**Notes:**

CLEANED L/S & REAR OF ENGINE AND FOUND NO MAJOR LEAK WAS FROM THE BLOWBY TUBE IN THE SAME AREA

| | |
|---|---|
| **Parts:** | **0.00** |
| **Labour:** | **143.00** |
| **Misc:** | **0.00** |
| **Operation Sub-Total:** | **143.00** |

**Line:** 28 143.00
**Work Code:** REP
**Work Code:** REP Repair

| | |
|---|---|
| **Net Amount** | 3,289.76 |
| **Misc. Charges** | 0.00 |
| **Freight** | 0.00 |
| **Sales Tax** | 164.49 |
| **Sales Tax 2** | 0.00 |
| **Invoice Total** | 3,454.25 |

**Notes**

****** WHEELS MUST BE RE-TORQUED BY A QUALIFIED INDIVIDUAL WITHIN 100 KM ******

**HST/GST/TPS# 104086277**
**Interest of 1.5% per mo. (18% per annum) will be charged on overdue accounts**
**Intérêt de 1.5% par mois (18% par an) sur tout montant impayé**