S21-1
NOV

Highlander Vac Supply & Service Inc.
120-134 Queens Drive
Red Deer, AB T4P0R4, CA
don@highlandervac.ca
403-326-0406

Invoice: RD-204865
Date: 9/28/2026

Bill To
Zulu Aggregates Inc.

Remit Payment To
Leduc
103-7106 42 Street
Leduc, AB T9E 0R8, CA

Service Order	Terms	Due Date	Authorizer	Customer PO	Unit #
RD-1546	Due Upon Receipt	9/28/2026			

Item	Description	Quantity	Rate	Amount
	Complaint: Annual DOT Inspection **Cause:** Customer request			
Labor	**Correction:** Chassis / Chassis / Complete CVIP wheels off inspection.	3.50000	$165.00	$577.50
			Subtotal	$577.50
	Complaint: D/S beacon light inoperable. Remove P/S fog light. RH tail lights dim and LH tail lights have diodes not working. **Cause:** Fails CVIP (Inspection)			
Labor	**Correction:** Electrical System / Exterior Lighting / Troubleshoot LH beacon light, power good, clean contacts for lights and got the light working, force rotate the electric motor for rotary function and lubricate, lights started rotating. Turn beacon on and off several times, worked every time. Remove RHS fog lamp. Replace and test tail lights, test good. Replaced damaged 6" grommet on LHS. Replace damaged 2.5" grommet on dump box.	1.64000	$165.00	$270.60
Parts	Oval Light - Red - g6002	2.00000	$31.32	$62.64
Parts	2.5" grommet - 91400	1.00000	$2.32	$2.32
Parts	6" oval grommet - 92420	1.00000	$2.98	$2.98
			Subtotal	$338.54
	Complaint: P/S lane mirror cracked. Air bag dump switch broken. Several switches defaced. P/S wiper blade catching on windshield molding **Cause:** Fails CVIP (Inspection)			
Labor	**Correction:** Chassis / Cab Hardware / Replace air suspension dump switch with new. Replace RH wiper blade with new. Replace RH lane mirror with new.	1.47000	$165.00	$242.55
Parts	lane mirror - 28763	1.00000	$64.80	$64.80

Item	Description	Quantity	Rate	Amount
Parts	air bag dump switch - G90-1066-02	1.00000	$342.65	$342.65
Parts	windshield wiper - WC13-10	1.00000	$12.43	$12.43
Parts	Wiper Saddle Mount - TRP-Tr1	1.00000	$10.34	$10.34
			Subtotal	$672.77

Complaint: Trailer supply glad hand blocking trailer plug. Cannot test for inspection.

Cause: Failed CVIP Inspection

(Inspection)

Labor	**Correction:** Chassis / Chassis / Tighten supply glad hand fitting to get gland hand away from trailer plug. Test trailer plug, all works as it should.	0.71000	$165.00	$117.15
			Subtotal	$117.15

Complaint: Engine fan blades are cracked.

Cause: Failed CVIP Inspection

(Inspection)

Labor	**Correction:** Engine Cooling System / Fan / Remove both air to air hoses and LH rad support, lossen RH rad support to tilt rad forward. Remove fan, had to remove receiver dryer and some wiring to get fan out. Install new fan and then re-install remaining components that were removed. Test good.	1.95000	$165.00	$321.75
Parts	Engine Fan - 4735-44003-14	1.00000	$356.15	$356.15
			Subtotal	$677.90

Complaint: #6 Cylinder exhaust manifold bolt broken.
Bushing for both upper exhaust stack mounts have excessive play.

Cause: Failed CVIP Inspection

(Inspection)

Labor	**Correction:** Exhaust / Exhaust Pipe / Remove exhaust stack bushings, both had seized bolts, drill out new bushings to fit mounting dowel. Install new bushings for both stacks. Exhaust manifold not leaking. Customer declined repair.	2.08000	$165.00	$343.20
Parts	Stack Bushing - M13-1011	2.00000	$35.95	$71.90
			Subtotal	$415.10

Complaint: #2 axle u-joint has excessive play.

Cause: Failed CVIP Inspection

(Inspection)

Labor	**Correction:** Axles / U - Joint / Remove & replace #2 axle input shaft u-joint. Noticed pinion was a bit loose, tightened pinion nut and seemed to tighten it up a bit.	1.79000	$165.00	$295.35
Parts	U-joint 1810 Series Full Rnd - 5-281X	1.00000	$200.30	$200.30
			Subtotal	$495.65

Complaint: #3 axle lateral torque arm bushing pulled.
#2 & #3 axle longitutiral torque arm bushing pulled.

Cause: Failed CVIP Inspection

(Inspection)

Item	Description	Quantity	Rate	Amount
Labor	**Correction:** Chassis / Chassis / Remove torque arms. Install lateral torque arm and longitudinal torque arm on #3 axle. Replaced 3/4" stover nuts on longitudinal torque arms with new	2.35000	$165.00	$387.75
Parts	Lateral Torque Arm - 62000-565	1.00000	$194.18	$194.18
Parts	longitudinal torque arm #3RHS - 64717-605A	1.00000	$340.59	$340.59
Parts	Longitudinal torque arm #2 LHS - 064717-645B	1.00000	$377.13	$377.13
Parts	3/4" stover nut - 13.13.0750	4.00000	$2.23	$8.92
			Subtotal	$1,308.57

Complaint: Trailer hitch cover mudflap held on by zip ties only.
Customer request to replace all rear mudflaps.

Cause: Customer request

(Inspection)

Labor	**Correction:** Accessories / Mudflap / Cut off seized bolts for all the mudflaps. Straighten couple of the brackets and install new mudflaps along with new hardware.	1.31000	$165.00	$216.15
Parts	Mudflaps - 30" Kenworth - S62B5-296-1	3.00000	$110.85	$332.55
			Subtotal	$548.70

Complaint: No hazard warning kit found on unit.

Cause: Failed CVIP Inspection

(Inspection)

Labor	**Correction:** Chassis / Chassis / Stock hazard kit. Reinstall nut covers. Install new hub covers on drive axles as there were none.	0.44000	$165.00	$72.60
Parts	Hazard Warning Kit - 71422	1.00000	$88.01	$88.01
Parts	8" Rear Chrome Center Cap - 80012C	4.00000	$14.60	$58.40
			Subtotal	$219.01

Complaint: #3 axle diff temp wiring hanging low and dragging on the ground.

Cause: Failed CVIP Inspection

(Inspection)

Labor	**Correction:** Chassis / Chassis / Tie up wiring in chassis	0.24000	$165.00	$39.60
			Subtotal	$39.60

Complaint: #2 LH s-cam bushing has excessive play.
#2 LH wheel sea leaking. Level 1.
#3 RH brake shoes just above minimum spec.

Cause: Failed CVIP Inspection

(Inspection)

Labor	**Correction:** Brakes / Slack Adjusters / Remove #2 LH axle along with wheel hub. Remove brake shoes, slack adjuster, s-cam and bushings. Clean area, install new s-cam bushings/seals, s-cam and slack adjuster with new hardware. Remove wheel seal, clean hub and bearings, install new seal along with hub, fill with new oil and install axle with new gasket. Install brake shoes and drum and set brake. Install new drum and shoes for #3 RH wheel. Mount wheels and set axles on ground.	3.26000	$165.00	$537.90

Item	Description	Quantity	Rate	Amount
Parts	Axle Bushing Kit - K1T8042	1.00000	$27.16	$27.16
Parts	S-Cam LH - E11577	1.00000	$174.76	$174.76
Parts	Brake Shoes - Q-Plus - XSS714707Q	1.00000	$136.89	$136.89
Parts	Brake Drum - SSD6722	1.00000	$136.15	$136.15
Parts	Wheel Seal - 392-9131	1.00000	$106.76	$106.76
Parts	Axle Gasket 8 Hole 5/8 Stud - 330-3106	1.00000	$5.96	$5.96
			Subtotal	$1,125.58

Unit: **VIN:** 1XKDD40X37R930768
2007 Kenworth T8 Series
Chassis: 443,524 Kilometers
Engine: 13,279 Hours

Labor	$3,422.10
Parts	$3,113.97
Shop Supplies	$307.99
Pre-Charge Subtotal	$6,844.06
GST 717806822RT0001 (5% of $6,844.06)	$342.20
Total	$7,186.26
Payments & Credits	$0.00
Balance Due	$7,186.26

* PLEASE NOTE NEW E-TRANSFER EMAIL ADDRESS* We accept E-transfers, EFT, Cheques, Credit Cards, and Debit Cards as a form of payment.Kindly send E-Transfers to **lauree@highlandervac.ca** and please note the invoice number in the memo. If you require our EFT info please reach out to us.

Any warranties on the parts and accessories sold hereby are made by the manufacturer. You understand and agree that we make no warranties of any kind unless expressed in writing. You hereby authorize us to perform the repair work herein set forth and to purchase the necessary material and parts to perform such repair work. You agree that we are not responsible for loss or damage to your vehicle or articles left in your vehicle in case of fire, theft, or any other cause beyond our control or for any delays caused by unavailability of parts or delays in part shipments by the supplier or transporter. In addition, you agree that we are not responsible for damages to your vehicle from freezing due to lack of antifreeze. You hereby grant our employees permission to operate your vehicle on streets, highways, or elsewhere for the purpose of testing and/or inspection. You acknowledge and agree that an express mechanic's lien on your vehicle is granted to secure payment of this invoice for the repair work detailed in this invoice.

Customer Signature:_____

Printed Name:_____ **Date:**_____