



Brandt Tractor Ltd.
10630 176th St.
Edmonton, AB
T5S 1M2
(780) 484-6613

Service Invoice



JOHN DEERE

G44-3
SEP

INVOICE DATE	BRANCH	INVOICE NO.
28AUG26	106	106503615

SOLD TO:

WADDELL CONSULTING LTD

PAGE
1
SALE TYPE
CHARGE
CUSTOMER NO.

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MUST EMAIL INVOICES

PURCHASE ORDER NO.	PHONE NUMBER	WORK ORDER NO.	SEG.	DATE OPENED	SALESPRN	AUTHORIZED BY
		106503615	01	08JUL26		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY	
JD	644K	1DW644KZEHD684619	644K 4WD		KB/CHRIS	

DESCRIPTION	AMOUNT
DIAG FOR ENGINE RUNNING ROUGH UNDER LOAD COMPLAINT: DIAGNOSE AND REPAIR ENGINE RUNNING ROUGH WHEN UNDER LOAD. CORRECTION: WARM UP MACHINE. PARKED STALL TEST. TRYING TO MAKE ISSUE REPLICATE. CAN'T. NO ISSUE. HAVE OTHER TECH LOOK. CAN'T REPLICATE. CONTINUE TESTING. FOUND DAMPER VIBRATING. RECOMMEND REPLACEMENT. PERFORM ELECTRONIC COMPRESSION TEST, MISFIRE TEST. SHOW NO ISSUES. KNOCK IN ENGINE AT CERTAIN RPMS. PERFORMED CYLINDER CUTOUT TEST. KNOCK GOES AWAY WHEN CUTOUT CYLINDER 1. TESTED UNIT TO VERIFY VIBRATION. CHAWKED WHEEL. FILLED OUT STA. REMOVED REAR SIDE PANELS. TURNED ENGINE OVER UNTIL TIMING PIN COULD BE PLACED IN FLYWHEEL. REMOVED PANELS FROM FIRE WALL TO ACCESS CRANKSHAFT DAMPENER. REMOVED SERPENTINE BELT. REMOVED DAMPER CAP SCREW AND WASHER. APPLIED A SMALL AMOUNT OF HEAT TO DAMPER. PULLED DAMPER OFF WITH DAMPER REMOVAL TOOL. PRIMED AND PAINTED NEW DAMPER CLEANED TAPERED SHAFT ON CRANKSHAFT.	

QST# 1226957240

DESCRIPTION AMOUNT

PAST DUE INTEREST 1 1/2% PER MONTH (18% ANNUM). MINIMUM CHARGE OF \$1.50.

I hereby authorize the above repair work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection, or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount for repairs thereto. It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sales, repair or while field testing.

TOTAL PARTS

TOTAL LABOR

MISC. CHARGES
SALES TAX

PLEASE PAY
THIS TOTAL

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DESCRIPTION	AMOUNT
LAYED SMALL BEAD OF 620 LOCKTITE ON SHAFT. LINED DAMPER ON CRANKSHAFT. TURNED DAMPER 90 DEGREES TO SEAT DAMPER. DIPPED NEW CAPSCREW IN SAE30 CLEAN ENGINE OIL. INSTALLED NEW CAPSCREW AND WASHER. TOURQED CAP SCREW TO 369FT/LB. SERPINTINE BELT CRACKED ALL OVER. REPLACED. BELT TENSIONER NO GOOD. REPLACED. STARTED UNIT. TESTED. CAN STILL FEEL VIBRATION. TOOK A HELIX BAR UNDER MOTOR MOUNTS AND PRIED UP. CAN LIFT THE ENTIRE ENGINE UP WHICH RECOMEND REPLACING ALL MOTOR MOUNTS. START ENGINE. KNOCK AND ROUGH RUNNING. STUMBLES UNDER ACCELERATION. CHECK UNIT. FOUND LEAK AT #1 INJECTOR TIGHTENED FITTING TO RESOLVE LEAK. CONFIRM PREVIOUS TECH DIAGNOSIS OF ENGINE MOUNTS. SOFT. REQUIRE REPLACEMENT. BLOW OUT REAR VIBRATION DAMPER IN ATTEMPT TO DISLODGE ANY PACKED DIRT ACTING TU UNBALANCE DAMPENER. TEST. VIBRATION STILL PRESENT. CHECK TRANSMISSION INPUT BEARING AND ENGINE TO TRANSMISSION HARDWARE / UJOINTS FOR ANY EXCESSIVE PLAY. FIND ECU UPDATE AVAILABLE. DOWNLOAD AND UPDATE MACHINE ECU. RETEST. ROUGH OPERATION CONTINUES.	

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DESCRIPTION	AMOUNT
TOTAL PARTS	
TOTAL LABOR	
MISC. CHARGES	
SALES TAX	
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MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER		
JD	644K	1DW644KZEHD684619	644K 4WD			

DESCRIPTION	AMOUNT
PERFORMED FINAL CHECK OVERS AND RUNNING TESTS. VIBRATION NOT NOTICEABLE UNLESS TRYING TO FIND IT. BASED OFF MACHINE AND ENGINE HOURS, NOT WORTH CUSTOMER PURSUING FURTHER IF SELLING UNIT.	
CHRIS 780-777-0435 13.25 HRS LABOUR.	
1 R516648 Cap Scre	18.69
1 R517237 Bushing	80.43
1 RE508578 Pulley	1,413.68
1 DZ118855 V-Belt	114.78
1 RE548027 Belt Ten	248.84
1 R518210 Spacer	38.91
* LABOR *	3,047.50
SERVICE ACCESSORIES	274.28
ENVIRONMENTAL FEE	91.43
>>--> SEG# 01 PRT 1,915.33 LAB 3,047.50 MSC 365.71	5,328.54
* GST/HST *	266.43
REPLACE BLOWN HYDRAULIC OIL	
COMPLAINT: REPAIR BLOWN HYDRAULIC HOSE.	
CORRECTION: ORDERED A NEW HOSE AND INSTALLED. REFILLED HYDRAULIC OIL. 2 HRS LABOUR.	
2 T77613 O-Ring	4.79
	9.58

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4
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		106503615	02	08JUL26		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY	
JD	644K	1DW644KZEHD684619	644K 4WD		KB/CHRIS	

DESCRIPTION						AMOUNT
2	X1JC43-6-6	Hose Fit			22.14	44.28
64	X487TC-6-RL	Bulk Hos			.91	49.50
	* LABOR *					460.00
1	HOSE MAKING				15.00	15.00
	SERVICE ACCESSORIES				41.40	41.40
	ENVIRONMENTAL FEE				13.80	13.80
>>---> SEG# 02 PRT 103.36 LAB 460.00 MSC 70.20						633.56
* GST/HST *						31.68

ENGINE MOTOR MOUNTS (ISOLATOR), REPLACE-ALL

COMPLAINT:

REMOVE AND REPLACE MOTOR MOUNTS.

CORRECTION:

REMOVED ENGINE MOUNT BOLTS FROM REAR ISOLATORS. PLACED BOTTLE JACK UNDER ENGINE TO LIFT BACK CORNERS. REMOVED MOTOR MOUNT BRACKETS. REMOVED ISOLATORS FROM MOUNT BRACKETS. INSTALLED NEW ONES. INSTALLED MOUNT BRACKETS. INSTALLED ISOLATOR BOLTS. REMOVED BOTTLE JACK. TORQUED BRACKETS AND ISOLATOR BOLTS. REMOVED HOOD FROM MACHINE. RIG UP CRANE TO FRONT OF ENGINE. REMOVED FRONT ISOLATOR BOLTS. LIFT FRONT F ENGINE UP. REMOVED FRONT MOUNT BRACKETS. REPLACED ISOLATORS. INSTALLED MOUNT BRACKETS. INSTALLED ISOLATOR BOLTS LOWER ENGINE.

QST # 1226957240

DESCRIPTION	AMOUNT
TOTAL PARTS	
TOTAL LABOR	
MISC. CHARGES	
SALES TAX	
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PAGE
5
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S
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		106503615	03	22JUL26		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY	
JD	644K	1DW644KZEHD684619	644K 4WD		KB/CHRIS	

DESCRIPTION							AMOUNT
TORQUE ISOLATOR BOLTS. MOUNT BRACKETS.							
3.5 HRS LABOUR.							
2	F302834	IsolatorXY			282.83		565.66
2	AT169022	Isolator			157.97		315.94
1	14M7277	Nut			8.73		8.73
* LABOR *							805.00
SERVICE ACCESSORIES					72.45		72.45
ENVIRONMENTAL FEE					24.15		24.15
>>--> SEG# 03 PRT 890.33 LAB 805.00 MSC 96.60							1,791.93
* GST/HST *					89.60		
CRANKSHAFT DAMPER/HARMONIC BALANCER, R&R							
COMPLAINT:							
REMOVE AND REPLACE REAR CRANKSHAFT DAMPER.							
CORRECTION:							
REMOVED REAR VIBRATION DAMPER COVERS.							
REMOVED REAR VIBRATION DAMPER.							
INSTALLED NEW VIBRATION DAMPER WITH NEW HARDWARE. TORUED DAMPER BOLTS.							
INSTALLED DAMPER COVERS.							
REPLACE REAR FLYWHEEL DAMPER							
4 HRS LABOUR.							
1	AT308994	Torsiona			1,876.94		1,876.94
8	19H1936	Cap Scre			2.62		20.96
8	24H1864	Washer			2.26		18.08
* LABOR *							920.00

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TOTAL LABOR	
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PAGE
6
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S
H
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		106503615	04	22JUL26		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER		
JD	644K	1DW644KZEHD684619	644K 4WD			KB/CHRIS

DESCRIPTION	AMOUNT
SERVICE ACCESSORIES	62.10
ENVIRONMENTAL FEE	27.60
>>--> SEG# 04 PRT 1,915.98 LAB 920.00 MSC 89.70	2,925.68
* GST/HST *	146.28
REPLACE ENGINE TO TRANSMISSION U-JOINTS	
COMPLAINT:	
REMOVE AND REPLACE ENGINE TO TRANSMISSION U-JOINTS.	
CORRECTION:	
REMOVED TRANSMISSION UNDERGUARD.	
REMOVED BOLTS FROM U-JOINT CAPS ON TRANSMISSION SIDE OF DRIVESHAFT.	
REMOVED BOLTS FROM ENGINE SIDE OF DRIVESHAFT. SOAKED U-JOINTS IN PENETRATING OIL.	
REINSTALLED DRIVESHAFT INTO MACHINE.	
TORQUED DRIVESHAFT BOLTS. BAD SPOT.	
TOOK AWHILE. GREASED SLIP JOINT. WASHED PILE OF MUD OFF TRANSMISSION UNDERGUARD. INSTALLED TRANSMISSION UNDERGUARD.	
7.25 HRS LABOUR.	
2 AT483538 Spider	258.81
2 T203475 Clamp	13.37
4 R85169 Screw	7.31
4 19M8823 Screw	8.09

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PAGE
7
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MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER		
JD	644K	1DW644KZEHD684619	644K 4WD			

DESCRIPTION							AMOUNT
4	24M7434	Washer			1.73		6.92
	* LABOR *						1,667.50
	SERVICE ACCESSORIES				207.00		207.00
	ENVIRONMENTAL FEE				50.03		50.03
>>-->	SEG# 05	PRT	612.88	LAB	1,667.50	MSC	2,537.41
	* GST/HST *				126.87		
COMPRESSION TEST WITH GAUGE							
COMPLAINT:							
PERFORM TRADITIONAL COMPRESSION TEST.							
CORRECTION:							
DRAINED COOLANT INTO PALES. REMOVED INTO PIPE. REMOVED CHARGED AIR PIPE FROM TURBO. REMOVED EXHUAUST CLAMP FROM TURBO. DISCONNECTED WIRES AND COOLANT LINES FROM ACTUATOR. DISCONNECTED OIL LINES FROM TURBO. SOAKED TURBO BOLTS, EXHAUST MANIFOLD BOLTS, AND GLOW PLUGS IN PENETRATING OIL. REMOVED EGR COOLER COOLANT PIPES. REMOVED EGR COOLER OUTLET PIPE. REMOVED EGR COOLER. CRACKED GLOW PLUGS LOOSE. BLEW OUT LEFTOVER PENETRATING OIL. REMOVED GLOW PLUGS. DISCONNECTED INJECTOR WIRING HARNESS. INSTALLED ADAPTER FITTING INTO GLOW PLUG HOLES. PERFORMED COMPRESSION TEST ON ENGINE. NO CONCERNING RESULTS FROM							

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PAGE
8
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H
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DESCRIPTION	AMOUNT
ANY CYLINDERS. INSTALLED GLOW PLUGS. TORQUE TO SPEC. INSTALLED EGR COOLER. TORQUED OUTLET PIPE BOLTS. CLEANED EXHUAST MANIFOLD SEALING SURFACES. REPLACED MANIFOLD GASKETS. INSTALLED EXHUAST MANIFOLD WITH NEW HARDWARE. TORQUED MANIFOLD BOLTS. CONNECTED EGR COOLANT LINES AND INLET PIPE. INSTALLED TURBO WITH NEW GASKET AND HARDWARE. INSTALLED EXHAUST CLAMP. INSTALLED CHARGED AIR PIPE. INSTALLED OIL LINES WITH NEW SEALS. CONNECTED ACTUATOR COOLANT HOSES WITH NEW O-RINGS. CONNECTED ACTUATOR WIRING AND INJECTOR HARNESS. FILLED COOLANT. INSTALLED HOOD. INSTALLED INTAKE PIPE. PAPERWORK COMPLETED. 8.5 HRS LABOUR.	
1 AT222597 Clamp	114.71
6 R65397 O-Ring	3.56
6 R505452 O-Ring	6.68
5 R72328 O-Ring	3.28
1 AT459722 Clamp	43.92
2 R518543 O-Ring	3.32
2 R519487 Gasket	17.02
1 R519489 Gasket	31.91
4 T77613 O-Ring	4.79
1 DZ128753 Gasket	16.17
	114.71
	21.36
	40.08
	16.40
	43.92
	6.64
	34.04
	31.91
	19.16
	16.17

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X _____ SIGNATURE		MISC. CHARGES SALES TAX	
_____ DATE		PLEASE PAY THIS TOTAL	**CONTINUED**

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9
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DESCRIPTION							AMOUNT
4	14M7296	Flange N		4.20			16.80
2	R519484	Cap Scre		5.48			10.96
6	R519488	Gasket		22.48			134.88
12	R519486	Cap Scre		34.00			408.00
	* LABOR *						1,955.00
	SERVICE ACCESSORIES			175.95			175.95
	ENVIRONMENTAL FEE			58.65			58.65
>>--> SEG# 06 PRT 915.03 LAB 1,955.00 MSC 234.60							3,104.63
* GST/HST *							155.23
* TOTAL GST/HST * - GST No. 899544779							816.09

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DESCRIPTION	AMOUNT
TOTAL PARTS	6,352.91
TOTAL LABOR	8,855.00
MISC. CHARGES	1,113.84
SALES TAX	0.00
PLEASE PAY THIS TOTAL	17,137.84

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