

C41-15
SEP

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WESTERN STAR TRUCKS (NORTH) LTD.

Address: 24210 - 114 Avenue | Acheson, AB T7X 6B9
Phone: 780-453-9452 | Toll Free: 1-800-252-7500 | Fax: 780-701-2272

Visit us online at www.wsnorth.com

Remit To: 24210 - 114 Avenue | Acheson, AB T7X 6B9

GST: 891297052

*** Customer Review ***

Date / Time: 10/28/2024 11:11:15AM

Repair Order: 47400

Customer:

Branch: WSN

Invoice Total: \$58,592.97

CHARGE AR

Page 1 of 8

Bill To: **INSURANCE ACCOUNT ONLY**AL'S CONTRACTING

Ship To: **INSURANCE ACCOUNT ONLY**AL'S CONTRACTING

LAC LA BICHE, AB T0A 2C0

Shop: 780-623-2242

LAC LA BICHE, AB T0A 2C0

Only deductible & gst were paid.
The remaining balance will be paid by Ins. proceed
as per Jackie. See

Customer P/O	Created By	Completion Date
INSURANCE	DPAWLYK	attached

Unit Number: HV01

Model Year: 2012

Make/Model: WST 4900SA

Type: TRACTOR

VIN: 5KKPALDR9CPBN4824

In-Service Date: 12/01/2012

Task: 2	98-100001.01	MOVE AND ASSESS DAMAGES	Department: BODYSHOP
Supp.	Part	Description / Ref Number	U/M Quantity Price Ext Price
	SS BODY	SHOP SUPPLIES	Misc 1.00 0.00 0.00
Task 2 Subtotals:			Parts: \$0.00
			Labor: \$0.00
Task 2 Totals:			\$0.00

Task: 3	98-100002.01	AXLES, DRIVELINE & SUSPENSION	Department: BODYSHOP
Supp.	Part	Description / Ref Number	U/M Quantity Price Ext Price
	SS BODY	SHOP SUPPLIES	Misc 1.00 0.00 0.00
Task 3 Subtotals:			Parts: \$0.00
			Labor: \$0.00
Task 3 Totals:			\$0.00

Task: 4	98-100003.01	HOOD, FENDERS & INTAKE	Department: BODYSHOP
Supp.	Part	Description / Ref Number	U/M Quantity Price Ext Price
	SS BODY	SHOP SUPPLIES	Misc 1.00 87.58 87.58
Task 4 Subtotals:			Parts: \$0.00
			Labor: \$675.82
			Miscellaneous: \$87.58
Task 4 Totals:			\$743.18

Task: 5	98-100004.01	ENGINE & TRANSMISSION	Department: BODYSHOP
Supp.	Part	Description / Ref Number	U/M Quantity Price Ext Price
	SS BODY	SHOP SUPPLIES	Misc 1.00 45.65 45.65
Task 5 Subtotals:			Parts: \$0.00
			Labor: \$458.50
			Miscellaneous: \$45.65
Task 5 Totals:			\$502.15

Task: 6	98-100005.01	COOLING SYSTEM	Department: BODYSHOP
Supp.	Part	Description / Ref Number	U/M Quantity Price Ext Price
	SS BODY	SHOP SUPPLIES	Misc 1.00 25.58 25.58
Task 6 Subtotals:			Parts: \$0.00
			Labor: \$255.64
			Miscellaneous: \$25.58



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LAC LA BICHE, AB T0A 2C0

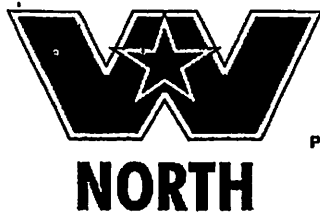
LAC LA BICHE, AB T0A 2C0

Shop: 780-623-2242

Customer P/O	Created By	Completion Date
INSURANCE	DPAWLYK	

Task 6 Totals: \$281.20

Task:	7	98-100006.01	CAB & SLEEPER	Department:	BODYSHOP	
Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Ext Price
	SUBLET	CAB ASSEMBLY (USED)	Misc	1.00	9,000.00	9,000.00
	RED RAM INV # 123579					
	RDH RD3 11191 0	PLENUM, Distribution	Part	EA	1.00	369.30
	ABP N83 301771	MOTOR, Heater 12V	Part	EA	1.00	157.66
	ABP N83 302051	WHEEL Blower	Part	EA	1.00	28.01
	WWS RD-3-8089-0	Kit, Recirc. Actuator 3 Pin	Part	EA	1.00	219.09
	A22-68176-002	MOTOR-WINDSHIELD WIPER, 12V	Part	EA	1.00	194.73
	A22-62213-000	PIVOT, W/S Wiper LH	Part	EA	1.00	108.55
	A22-62214-000	PIVOT, W/S Wiper RH	Part	EA	1.00	95.52
	HLK7016	Wiper Arm Western Star	Part	EA	2.00	43.56
	SPR C2154 2	NUT, M20 W/S Wiper Arm	Part	EA	2.00	5.90
	SPR C 2157	WASHER, W/S Wiper	Part	EA	2.00	1.05
	22-61587-000	SEAL, Washer W/S Wiper	Part	EA	2.00	2.23
	22-61775-000	CAP, Weather Seal W/Wiper	Part	EA	2.00	7.90
	WWS RD-5-8026-0	RESISTOR, Fan Speed	Part	EA	1.00	35.40
	PICK & BRING PARTS TO BODY SHOP OFFICE					
	ABP N83 323313	PROBE, A/C Temp	Part	EA	1.00	21.56
	ABP N82 7620	WIPER BLADE, Premium 20"	Part	EA	2.00	5.69
		Universal				
	WWS 7030-3542	GASKET-HEATR INTAKE	Part	EA	1.00	7.36
	RDH RD3 11421 2	GASKET KIT, ALL	Part	EA	1.00	70.67
	POL 31 372	SWITCH, Key Ign W/Starter	Part	EA	1.00	16.66
	A18-74455-000	REGULATOR-WINDOW,MANUAL, WST,LH	Part	EA	1.00	174.99
	PLEASE PICK AND PUT IN SKID					
	A18-74333-001	REGULATOR-WINDOW,ELEC,WST ,RH	Part	EA	1.00	330.71
	18-71373-000	GLASS-DOOR,WST,LH	Part	EA	1.00	351.38
	18-71373-001	GLASS-DOOR,WST,RH	Part	EA	1.00	354.82
	PLEASE DONT PUT LOOSE GLASS IN THE SKID					
	GTD 3240 7	VALVE, Air Generic 97	Part	EA	2.00	69.75
	WWS 7830-3426	ACTUATOR, Idle Speed	Part	EA	1.00	5.22
	WWS 7805-3406	SWITCH, Amber 2 Pos. 97	Part	EA	1.00	27.00
	WWS 7805-3419	SHIM, Switch 97	Part	EA	2.00	0.61
	WWS 7805-3415	PANEL, Switch Centre	Part	EA	1.00	5.69
	WWS 7805-3414	PANEL,MOUNTING SWITC	Part	EA	3.00	5.69
	ETN 17 19284	BEZEL, Switch End Section	Part	EA	1.00	6.66
	ETN 17 19283	BEZEL,Switch Centre Sectn	Part	EA	1.00	6.66



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LAC LA BICHE, AB T0A 2C0

LAC LA BICHE, AB T0A 2C0

Shop: 780-623-2242

Customer P/O	Created By	Completion Date				
INSURANCE	DPAWLYK					
A18-53868-482	CONSOLE-OVERHEAD,LHD,BLK, HRD,BCGHJ	Part	EA	1.00	551.84	551.84
FREIGHT IN	FREIGHT IN FROM VINTAGE PARTS: A18-53868-482	Misc		1.00	160.00	160.00
WWS RD-3-8777-0 TEMP	KIT, Dust Filter Cab 05' AND NEWER	Part	SET	1.00	87.37	87.37
V2179838	15OZ GLOSS BLACK SPRAY	Part	EA	1.00	25.69	25.69
422.12	WASHER, FLAT 1/2"	Part	EA	1.00	0.11	0.11
334.12	LOGKNUT, SLOVER 1/2 UNF	Part	EA	1.00	0.23	0.23
WWS 80052-3412	GASKET, AIR INTAKE	Part	EA	1.00	73.02	73.02
22-23840-0005	THERMOSTAT,FREEZE SWITCH Side Mount	Part	EA	1.00	70.26	70.26
PH 24M 6 4	MANIFOLD	Part	EA	1.00	32.69	32.69
WWS RD-5-8027-0	CONNECTOR, Male 4-Way Resistor	Part	EA	1.00	10.18	10.18
PAC 2885142 L	TERMINAL	Part	EA	5.00	0.43	2.15
WWS 680897	CONNECTOR, Housing Male	Part	EA	1.00	0.91	0.91
884.NT10004YE	TUBING, Nylon 1/4" Yellow	Part	EA	10.00	0.81	8.10
884.NT10008YE	TUBING, Nylon 3/8" Yellow	Part	FT	8.00	1.08	8.48
C-64-RE	TUBING, Nylon 1/4" Red	Part	EA	8.00	0.84	6.72
884.NT10004BL	TUBING, Nylon 1/4" Blue	Part	FT	8.00	0.54	4.32
884.NT10008OR	TUBING, Nylon 3/8" Orange	Part	EA	10.00	1.08	10.60
C-68-BK	TUBING, Nylon 3/8" Black	Part	FT	8.00	1.25	10.00
C-64-BK	TUBING, Nylon 1/4" Black	Part	FT	20.00	0.88	17.20
PICK & BRING TO BODY SHOP OFFICE PLEASE						
23-14415-002	PLUG, 3/8" Air Line PTC	Part	EA	3.00	2.84	7.92
23-13770-000	NUT, MOUNT, 3/4-18UNF NYLON, RED	Part	EA	2.00	31.68	63.36
23-13770-001	NUT, MOUNT, 3/4-18UNF NYLON,BLK	Part	EA	1.00	32.92	32.92
A23-14242-006	STUD-ASSY GASKET	Part	EA	2.00	77.15	154.30
A23-14242-007	STUD-ASSY, GASKET	Part	EA	1.00	77.15	77.15
AI 1 888849 1	TERMINAL, Female	Part	EA	2.00	0.26	0.52
AI 173831 1	TERMINAL	Part	EA	10.00	0.49	4.90
23-12279-712	SCREW	Part	EA	3.00	1.50	4.50
562.7757	Clutch Pedal Boot Western Star	Part	EA	1.00	6.11	6.11
A22-80051-000	LIGHTER, Element & Recptcl	Part	EA	3.00	23.55	70.65
PSO P107201	RADIO -DEA730 AM/FM/WB/FRNT-RR AUX	Part	EA	1.00	231.95	231.95
LTC 06001014	LAMP, Reading Double "Cab Dome Light"	Part	EA	1.00	24.23	24.23
IMM F151080	SEAT BELT- LH, SUSP	Part	EA	1.00	109.55	109.55
IMM F151079	SEAT BELT-3PT,RH BBOX C604	Part	EA	1.00	100.89	100.89
IMM F125389	SEAT BELT-2PT,BBOX,LHD,BLK	Part	EA	1.00	64.97	64.97



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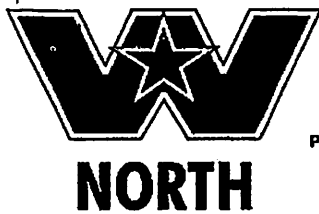
Ship To: **INSURANCE ACCOUNT ONLYAL'S CONTRACTING**

LAC LA BICHE, AB T0A 2C0

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Shop: 780-623-2242

Customer P/O	Created By	Completion Date				
INSURANCE	DPAWLYK					
IMM F105385	TETHER, Seatbelt	Part	EA	2.00	13.81	27.22
22-43129-000	SPEAKER	Part	EA	2.00	49.59	99.18
22-72184-000	LOUVER, AC Vent Black	Part	EA	2.00	37.33	74.66
VIP NKBL1824P4V	WHEEL, Strng 18 2Spk Uretha	Part	EA	1.00	194.16	194.16
PICK & BRING TO BODY SHOP OFFICE						
SET 189801VA805	SEAT-HERITAGE SILVER GRV	Part	EA	1.00	825.82	825.82
	VINYL					
VIP HB10WST	LOGO-BLACK	Part	EA	1.00	31.16	31.16
A22-63897-002	GAUGE-TACHOMETER	Part	EA	1.00	146.40	146.40
A22-78468-002	GAUGE-ENG COOLANT	Part	EA	1.00	202.55	202.55
	TEMP, DEG F					
WWS 7018258	BOLT-HEX GR8 PLN 7/1	Part	EA	2.00	3.21	6.42
23-13833-207	NUT, LOCK 7/16-20	Part	EA	2.00	0.53	1.06
DAC HBX2R	KIT, Horn Brush	Part	EA	1.00	98.92	98.92
A22-78481-002	GAUGE-CNTR REAR AXLE	Part	EA	1.00	258.36	258.36
	TMP, DEG F					
UHFMALECRIMP	RF INDUSTRIES UHF MALE CRIMP	Part	EA	1.00	9.82	9.82
	CONNECTOR FOR RG58					
SP-NMOHF-NC	17' 3/4"NMO CABLE	Part	EA	1.00	44.92	44.92
RMI 59109 3428	CABLE, Dual Purpose Coax	Part	EA	1.00	38.10	38.10
CERTIFICATION	LABEL, CERTIFICATION (DOOR	Part	EA	1.00	86.21	86.21
	STICKERS)					
ABP 54015 3420	PLATE, Sill Scuff S/S	Part	EA	2.00	60.28	120.56
PSO 59101 3428	ANTENNA, Pillar Mnt. AM/FM	Part	EA	1.00	21.84	21.84
DAC TC2	KIT, Trough Cover	Part	EA	1.00	93.37	93.37
23-11613-710	SCREW, SS 1/4-20X1.00	Part	EA	8.00	2.41	19.28
23-13929-000	ELBOW, Stem 1/4" Push Conn	Part	EA	2.00	11.84	23.68
	PTC					
PSO CJ18P714A	SPEAKER, 6" HSS Base	Part	EA	1.00	20.23	20.23
PAC 12048159 L	TERMINAL, Male 16/18 Gauge	Part	EA	9.00	0.43	3.87
PAC 12034048 L	TERMINAL	Part	EA	8.00	0.29	2.81
VFX DW01278GTN	WINDSHIELD, LH	Part	EA	1.00	88.20	88.20
VFX DW01278GTN	WINDSHIELD, RH	Part	EA	1.00	88.20	88.20
A18-68471-000	SEAL-W/SHIELD, WST ROPED	Part	EA	1.00	378.94	378.94
GRR 32285WS	LOCKSTRIP, Windsheld	Part	FT	25.00	2.41	60.25
PICK & BRING TO BAY 10 PLEASE						
WWS 50246-3444	SEAL, Door Secondary	Part	EA	2.00	82.67	165.34
KIC 825883	CLIP	Part	EA	1.00	6.71	6.71
WWS 50280-3403	HANDLE, Window Regulator	Part	EA	1.00	44.77	44.77
6200045	MOULDING, GLASS CHANNEL	Part	FT	11.00	6.71	73.81
	Winch Windows					
GRR 32285WS	LOCKSTRIP, Windsheld	Part	FT	25.00	2.41	60.25
A18-68875-002	ISOLATOR, Cab Front FIRM	Part	EA	2.00	46.42	92.84



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Shop: 780-623-2242

LAC LA BICHE, AB T0A 2C0

Customer P/O	Created By	Completion Date					
INSURANCE	DPAWLYK						
334.58	LOCKNUT, Stover 5/8 UNF	Part	EA	2.00	0.37	0.74	
073.58.5	BOLT, Hex 5/8 X 5 UNF	Part	EA	2.00	2.58	5.12	
ABP N83 312125	KIT, O-Ring R134A	Part	EA	1.00	5.30	5.30	
GNI 4088W	LAMP, Courtesy Sleeper	Part	EA	1.00	14.84	14.84	
PICK & BRING TO BAY 11							
WWS 50246-3436	SEAL, Door LH/RH 97	Part	EA	2.00	150.19	300.38	
A22-73880-000	LOCKSET-IGNITION & CAB 2 K	Part	EA	1.00	88.18	88.18	
23-13882-800	PLUG, 8 Cav MX 150S	Part	EA	1.00	23.83	23.83	
GTD 3280-13	VALVE, Air TO Control	Part	EA	1.00	55.10	55.10	
WWS 7830-3409	ACTUATOR, Switch Fan Overld	Part	EA	1.00	5.22	5.22	
CEL VDD17NTB 000000 0	SWITCH, DPDT 2 Pos Amb/Red	Part	EA	1.00	9.57	9.57	
WWS 7830-3408	ACTUATOR, Elec. Window 97	Part	EA	1.00	5.53	5.53	
CEL VLD11NOB 000000 0	SWITCH, P/Win. & Mirror 97	Part	EA	1.00	7.52	7.52	
WWS 7830-7038	ACTUATOR, Mirror Mtd Light	Part	EA	1.00	5.47	5.47	
CEL V4D17NTB000000000	SWITCH, SPDT 2Pos Amb/Red	Part	EA	1.00	6.65	6.65	
06-78825-000	SWITCH, Regen ATD	Part	EA	1.00	40.78	40.78	
WWS 7830-3421	ACTUATOR, Blank 97	Part	EA	3.00	5.45	16.35	
PICK & BRING TO BAY 11							
WWS 7805-3415	PANEL, Switch Centre	Part	EA	2.00	5.89	11.38	
WWS 7830-3415	ACTUATOR, Switch Crse/Ctrl	Part	EA	1.00	5.22	5.22	
WWS 7830-3416	ACTUATOR, Set & Resume	Part	EA	1.00	5.22	5.22	
PICK & BRING TO BODY SHOP OFFICE							
WWS 7805-3410	SWITCH, Amb. Mom. 3 Pos 97	Part	EA	1.00	30.72	30.72	
CEL VDD17NHB 000000 0	SWITCH, Engine Brake 97	Part	EA	1.00	9.30	9.30	
A06-74589-000	HARNES-DASH	Part	EA	1.00	99.05	99.05	
FREIGHT IN	OL,FAN,WST,HDEP,DD15	Misc		1.00	45.00	45.00	
	FREIGHT IN FROM VINTAGE						
	PARTS A06-74589-000						
TBB 61201002	PLUG, Blank Dash Elec Switch	Part	EA	3.00	2.12	6.36	
	(unused cutout)						
WWS 7530-3476	CONNECTOR, Female 8 Way 97	Part	EA	1.00	3.67	3.67	
ABP N74B 70805	LENS & GSKT, Replcmnt Kit	Part	EA	1.00	8.68	8.68	
884.PC1462-4	UNION, PTC 1/4	Part	EA	3.00	5.88	17.58	
884.1461-4	NUT, 1/4"	Part	EA	1.00	0.54	0.54	
884.1460-4	SLEEVE, 1/4"	Part	EA	1.00	0.21	0.21	
A22-73379-004	PANEL, Control HVAC	Part	EA	1.00	502.28	502.28	
BW 102149N	HANDLE	Part	EA	1.00	97.18	97.18	
23-14415-001	PLUG, 1/4" Air Line PTC	Part	EA	2.00	2.64	5.28	
SOG 886H1CR1U0312S	RELAY, (Less Bracket)	Part	EA	4.00	10.09	40.36	
FREIGHT IN	INCOMING FREIGHT CHARGES	Misc		1.00	25.00	25.00	
	RE: A22-73379-004						
006-RCA-BRM300A	MOBILE RCA 136-174 MHZ 1000	Part	EA	1.00	945.00	945.00	
	CH 2 WAY						


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Shop: 780-623-2242

Customer P/O	Created By	Completion Date
INSURANCE	DPAWLYK	
SERIAL# 2303DB58451528		
FAC TRC4007 2 BLACK	COVER, Seat Hi-back 2000	Part EA 1.00 87.62 87.62
FAC TRC4007 BLACK	COVER, Bench Seat	Part EA 1.00 107.61 107.61
SUBLET	INTERIOR PANEL	Misc 1.00 588.00 588.00
WYATT'S INV # 4406		
ADJ	SHOP SUPPLIES	Misc 1.00 1,912.27 1,912.27

Task 7 Subtotals: Parts: \$10,809.23
Labor: \$19,118.22
Miscellaneous: \$11,730.27
Task 7 Totals: \$41,657.72

CUSTOMER REVIEW

Task:	8	98-100008.01	EXHAUST & FUEL SYSTEM			Department:	BODYSHOP	
Supp.	Part	Description / Ref Number		U/M	Quantity	Price	Ext Price	
	SS BODY	SHOP SUPPLIES	Misc		1.00	63.91	63.91	

Task 8 Subtotals: Parts: \$0.00
Labor: \$639.10
Miscellaneous: \$63.91
Task 8 Totals: \$703.01

Task:	9	98-100010.1	CHASSIS MOUNTED EQUIPMENT			Department:	BODYSHOP
Supp.	Part	Description / Ref Number		U/M	Quantity	Price	Ext Price
	SS BODY	SHOP SUPPLIES	Misc		1.00	36.52	36.52

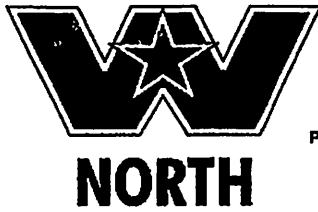
Task 9 Subtotals: Parts: \$0.00
Labor: \$365.20
Miscellaneous: \$36.52
Task 9 Totals: \$401.72

Task:	10	98-100011.1	REFINISH	Department: BODYSHOP		
Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Ext Price
	ADJ	PAINT MATERIALS	Misc	1.00	2,275.00	2,275.00

Task 10 Subtotals: Parts: \$0.00
Labor: \$6,391.00
Miscellaneous: \$2,275.00
Task 10 Totals: \$8,666.00

Task: 11 98-100012.1		CLEAN FOR INSPECTIONS & DELIVERY			Department: WASH	
Complaint: WASH FOR ASSESSMENT						
Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Ext Price
	WASH ENVIR	ENVIROMENTAL FEE	Misc	1.00	11.64	11.64
	SS WASH	WASH SHOP SUPPLIES	Misc	1.00	26.60	26.60

Task 11 Subtotals: Parts: \$0.00



WESTERN STAR TRUCKS (NORTH) LTD.

Address: 24210 - 114 Avenue | Acheson, AB T7X 6B9
Phone: 780-453-3452 | Toll Free: 1-800-252-7500 | Fax: 780-701-2272

Visit us online at www.wsnorth.com

Remit To: 24210 - 114 Avenue | Acheson, AB T7X 6B9
GST: 892297052

*** Customer Review ***

Date / Time: 10/28/2024 11:11:15AM
Repair Order: 47400
Customer: .
Branch: WSN
Invoice Total: \$58,592.97

CHARGE AR

Page 7 of 8

Bill To: **INSURANCE ACCOUNT ONLYAL'S CONTRACTING**

LAC LA BICHE, AB T0A 2C0

Shop: 780-623-2242

Ship To: **INSURANCE ACCOUNT ONLYAL'S CONTRACTING**

LAC LA BICHE, AB T0A 2C0

Customer P/O	Created By	Completion Date
INSURANCE	DPAWLYK	

Labor:	\$332.50
Miscellaneous:	\$38.24
Task 11 Totals:	\$370.74

Task: 13 200-00001.01 WASH

Department: WASH

Complaint: CLEAN INTERIOR PANELS FOR FIRE DAMAGE
WASH AND DETAIL FOR DELIVERY
Correction: CLEANED UP LOOSE INTERIOR PANELS PRIOR TO INSTALLATION.
PERFORMED WASH AND DETAIL FOR DELIVERY

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Ext Price
	WASH ENVIR	ENVIRONMENTAL FEE	Misc	1.00	13.97	13.97
	SS WASH	WASH SHOP SUPPLIES	Misc	1.00	31.92	31.92

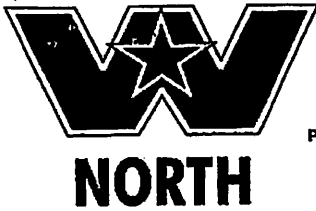
Task 13 Subtotals:	Parts:	\$0.00
	Labor:	\$399.00
	Miscellaneous:	\$45.89
	Task 13 Totals:	\$444.89

Task: 14 30-200001.01 ELECTRICAL SYSTEM REPAIR

Department: SERVICE

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Ext Price
	SS SVC	SHOP SUPPLIES	Misc	1.00	145.42	145.42
	23-13215-400	TERMINAL, Female Relay 9.5 MM	Part	EA	1.00	4.81
	76-2153PK	TERMINAL, Male 16-14	Part	EA	2.00	1.03
	76-2158PK	SHELL, Female 2-Way	Part	EA	1.00	2.70
31						
	76-2162PK	SEAL, Weather Pack 16-14	Part	EA	2.00	0.80
	785-BZ-2RQW15-A2	SWITCH, CLUTCH WOBBLE	Part	EA	1.00	54.25
	PAC 12004888	CONNECTOR, Jumper 10-12	Part	EA	1.00	2.80
		BLACK				
	PAC 12033816 L	TERMINAL, Male	Part	EA	1.00	0.54

Task 14 Subtotals:	Parts:	\$69.06
	Labor:	\$1,817.74
	Miscellaneous:	\$145.42
	Task 14 Totals:	\$2,032.22



WESTERN STAR TRUCKS (NORTH) LTD.

Address: 24210 - 114 Avenue | Acheson, AB T7X 6B9
Phone: 780-433-3432 | Toll Free: 1-800-252-7500 | Fax: 780-701-2272

Visit us online at www.wsnorth.com

Remit To: 24210 - 114 Avenue | Acheson, AB T7X 6B9
GST: 892297052

*** Customer Review ***
Date / Time: 10/28/2024 11:11:15AM
Repair Order: 47400
Customer:
Branch: WSN
Invoice Total: \$58,592.97

CHARGE AR

Page 8 of 8

Bill To: **INSURANCE ACCOUNT ONLY**AL'S CONTRACTING

Ship To: **INSURANCE ACCOUNT ONLY**AL'S CONTRACTING

LAC LA BICHE, AB T0A 2C0

LAC LA BICHE, AB T0A 2C0

Shop: 780-623-2242

Customer P/O

Created By

Completion Date

INSURANCE

DPAWLYK

892297052RT0001

Totals

Total Parts:	\$10,878.29
Total Core Chg:	\$0.00
Total Core Ret:	\$0.00
Total EHC:	\$0.00
Total Labor:	\$30,450.52
Total Miscellaneous:	\$14,474.02
Invoice Subtotal:	\$55,802.83
Total Tax:	\$2,790.14
Invoiced Total:	\$58,592.97

CUSTOMER REVIEW

Payment Method

Charge

HAVING AUTHORIZED REPAIRS TO MY (OUR) MOTOR VEHICLE, AND/OR) AUTHORIZED PART(S) PURCHASES, I (WE) HERBY ACKNOWLEDGE MY (OUR) INDEBTEDNESS TO: WESTERN STAR TRUCKS (NORTH) LTD.

IN THE SUM OF \$ _____ Signed by: _____ BEING ALL OR THE BALANCE OF THE ACCOUNT FOR SAID WORK.

DATE: _____ X _____ 711288E8AEE24BF... ERRORS AND OMISSIONS EXCEPTED

***** EMAIL IN NOW AVAILABLE * NO RETURNS ON ELECTRICAL * CORES MUST BE RETURNED IN 90 DAYS FOR CREDIT *****

***** EACH REPAIR TASK HAS BEEN INSPECTED FOR QUALITY AND FUNCTION VERIFIED - IF YOU ARE NOT COMPLETELY SATISFIED, PLEASE CONTACT DEPARTMENT MANAGER *****

HVO1

Customer Info

AL'S CONTRACTING
BOX 247
LAC LA BICHE AB T0A 2C0
CANADA

Contact:

Email:

Phone:

CHECK-IN

Advisor:

Date In:

PO:

Priority: Normal

Date Out:

UNIT-INFO

Odometer

Hours

Build

Colour

Year

Make

Model #

Engine Size

InServ Date

Truck ☐Trailer ☐

Blower Hours

Water Pump Hours

Boiler Hours

Operations**LABOUR - 10****DESCRIPTION**

Service Call Labor 132

SHOP RATE

\$132.00

HOURS

22.46

TOTAL

\$2,964.72

PARTDESCRIPTIONQTYPRICETOTAL

BRAFF-0070

FITTING BRASS DOT AIR BRAKE TEE TUBE
THREE ENDS 1/4" PC1464-4

2.00

\$17.38

\$34.76

ELC-2294

LAMACOID DASH LABEL KIT

1.00

\$15.07

\$15.07

ELC-1181

LED LIGHTS RED #47662 12V
5/16" MOUNTING HOLE LED INDICATOR
WAYTEK INC.

3.00

\$6.75

\$20.25

HVAC-11260

COUPLING, REDUCING, 1/4 FNPT X 1/8
FNPT, BRASS FAIRVIEW 119-BA

2.00

\$1.40

\$2.80

BRAFF-0123

FITTING BRASS DOT AIR BRAKE TEE 1/4"
TUBE TO 1/4" MNPT 1471SW-4B

2.00

\$11.78

\$23.56

ELC-2191

PRESSURE SWITCH, 25-50 PSI, NORMALLY
OPEN, SINGLE CIRCUIT 2 BLADE
TERMINALS HONEYWELL 5000 SERIES,
P/N 76058

2.00

\$117.34

\$234.68

SHOP SUPPLIES

SHOP SUPPLIES

1.00

\$180.00

\$180.00

Miscellaneous Charges

Shop Supplies

180.00

Labour:

2,964.72

Parts:

331.12

Misc:

180.00

Line 1 Total:**3,475.84****- Taxes -**

Line	Description	Amount	Percent	Taxable Amt
1	GST#736899923	173.79	5.00 %	3,475.84



Total	Labour:	2,964.72
Total	Parts:	331.12
Total	Misc:	180.00
	SUBTOTAL:	3,475.84
	GST:	173.79
INVOICE TOTAL:		3,649.63 CDN



Comments:

BUILD# 019322, VIN# 5KKPALDR9CPBN4824 UNIT#HV-01

Op10- 5021/5027-Truck came in for adding air lines and wires for the cab and van body added air lines for the blower and hydraulics to turn them on

4405-Looked over the truck. There were many cables tied down to the driver and passenger side stairs and some wiring was disconnected from the battery. There was wiring on the passenger side stair that I was unfamiliar with. It is tied up under the cab since I don't know where it belongs. There were 2 air lines tied to the driver side stair that were open-ended and the far ends were inaccessible. Blowing air into them showed that the far ends were also open. They are still tied under the cab unless they have been removed. There was a 7-conductor electrical cable tied to the driver stair and the far end was inaccessible. Measuring with a multimeter showed all wires had no voltage to ground and all wires had no connection to ground either. This cable is still tied under the cab unless it was removed. A pair of air valve switches and a High Idle switch were provided in the dash but were not connected to anything. I removed the driver side sill plate and kick panel and ran air lines from the air valve delivery ports through the firewall for the Hydraulics and Blower air control lines. I tapped into the existing air system to provide air to the supply ports of the air switches. I tied up the air lines and replaced the kick panel and sill plate. I connected the delivery ports from the air valves to the pilot ports of the dump valves on the firewall. There were 2 remaining electrical cables - one for the transfer case sensors and one for other cab functions such as beacons, engine control and warning light displays and for the blower hourmeter. The wires were tagged with numbers but with no reference to what the numbers meant. I needed to extend the wires because they were too short to reach inside the dash through the firewall. I buzzed them out from the control panel and re-tagged them. I installed the warning lights and wired them to the incoming cables. I reconnected the control panel to the batteries and when I turned the Ignition on all of the warning lights lit up, indicating that the transfer case sensors were shorted. I installed pressure switches on the air lines for the hydraulics and blower and wired them to the Namco transfer case sensor cable. I aired up the truck to test the switches, but when I tried to engage the hydraulics and blower I found there were open ports somewhere in the air system. I should mention that the compressor takes an unreasonable amount of time to reach the correct pressure. I located and plugged the open ports and was able to engage the transfer case and blower. The warning lights functioned correctly. I connected the wire for the rear beacon to the beacon switch in the dash, then tested it and it was working. I also checked the work lights and they worked as well. I connected the Common, Set, and Resume wires to the back of the Set/Resume switch in the dash. They weren't working because the High Idle switch wasn't wired yet. Went to the Western Star dealership to buy terminals for the CPC ECM in order to connect the High Idle switch. They were so difficult to install that I believed they were the wrong size. Went back to the dealership, but they could only confirm the terminals were the correct ones. Eventually succeeded in inserting the contacts to the CPC ECM connector and connecting up the High Idle switch. The control panel can now increase/decrease engine speed. Haven't tried the Omnex remote because I couldn't find it, but if it works from the panel it should work from the remote.

Received request for separate controls for the driver and passenger side heaters (driver side wasn't working). Inspected the wiring and found that a repair due to overheating was poorly executed. There was a relay that was permanently ON when the ignition was on and the current for the heaters passed through the switch. Redesigned the circuit so that only relay coil current passes through the switches. One switch is for the driver side and one is for the passenger side. Each heater has a relay for low speed and one for high speed. Tested the heaters - one switch controls the driver side (now working) and one switch controls the passenger side. Had to replace a defective relay on the passenger side, but it is now working. The passenger side heater sounds like the bearings need replacing.

Customer Signature: _____

Date: _____

Admin

From: sfty.alscontracting@mcsnet.ca
Sent: June 12, 2024 1:40 PM
To: 'Admin'
Subject: 2023 HV01

UNIT: HV01

DATE	DESCRIPTION	HOURS/KM
Aug 1/23	Changed oil filter and oil. Removed air filters, cleaned and put back in.	20217.7
Oct 4/23	Trouble shoot why pressure washer not working. Hydraulic pump turns and noticed it's not turning p. water shaft. Disconnect hydraulic pump coupling, found worn key way fell out of place.	
Oct 5/23	Install new keyway on hydraulic pump drive sprocket to the pressure pump. Installed 2" valves for the main water feed line.	
Oct 24/23	Drained water from system after ice thawed. Removed broken 3" ball valve at fresh water tank that split open.	
Oct 25/23	Installed new ball valve, put 90° on and handle.	246288
Dec 18/23	Replace axle r/h tire. Repaired 3" ball valve on water tank.	
Dec 27/23	Replace water tank fill 3" valve.	
Dec 28/23	Completely rebuild inside compartment drawers and new pop rivets. Repaired shelves. Repaired lights. Cleaned up washing bay area and lubed up pump.	
Dec 29/23	Changed oil and oil filter.	20689

Jocelyn Shillaker

Al's Contracting
Safety Administrator
Office: 780-623-2242

Admin

From: sfty.alscontracting@mcsnet.ca
Sent: June 12, 2024 1:45 PM
To: 'Admin'
Subject: 2024 - HV01

UNIT:
HV01 2012 WESTERN STAR VAC EXC TRUCK

DATE	DESCRIPTION	HOURS/KM
23-Jan-24	Replaced pressure gauge for pump.	
08-Feb-24	Replaced broken idler pulley. Installed new alternator belt.	
18-Feb-24	Replace heater assembly in pressure washer compartment. Had to remove coolant lines. Lost about 8 litres. Top-up anti-freeze to proper level.	
22-Apr-24	Inspect boom turret. They said it was stuck. It moved freely. Did notice/hear a grind noise in turret worn gear. No inspection cover to visually see inside.	
01-Mar-24	Remove leaking tee fitting at bottom of gear box (dipstick/supply line). Clean threads and inspect. Seal threads and re-install. Locate other leaks. Possible oil pan gasket. Gear box input and output seals starting to leak. Will order parts. Repaired water pressure pump manual switch.	
06-Mar-24	Thread together couplers and unions on 8ft extensions.	
01-May-24	Unbolt and remove boom. Disconnect hydraulic lines and unbolt turret. Removed turret.	
	Changed oil and oil filter.	21257.3
08-May-24	Installed turret bearing assembly. Installed boom, connect hydraulic lines and electrical. Test boom operation - good. Washed off oil spill on boom/tank. Assist with tire swaps.	

Jocelyn Shillaker

Al's Contracting
Safety Administrator
Office: 780-623-2242

[illegible]

