

Willy Heavy Duty & Auto Repair

UNIT 110, 7350 108 Avenue
Southeast
Calgary, Alberta, T2C 5C8
(403) 218 - 9308



Invoice: INV-S-515

Invoice Date: May 31, 2026

Due date: Jun 30, 2026

*133-25
SEP*

Bill To

ATLAS LAND SERVICES
90 Tuscany Summit Green Northwest
Calgary, Alberta, T3L 0B8

Remit payment to

WILLY HEAVY EQUIPMENT AND AUTO REPAIR INC.
332 MARQUIS HTS SE
CALGARY, Alberta, T3M 2A7
(403) 863 - 9001

Unit	VIN/Serial #	Asset	Mileage	Eng Hrs
T-07	2FZHAZCVX7AY89306	2007 Sterling Truck L9500 Series	628,609	20,545
Service Order	Terms	Due date	Customer PO	Authorizer
S-515	Net 30	Jun 30, 2026		

Description	Quantity	Rate	Amount
Complete CVIP inspection, paperwork and issue safety sticker Labor Due for inspection Complete CVIP inspection. Fill out paperwork. Issue CVIP sticker. Job complete.	1	\$365.00	\$365.00
		Line Total	\$365.00
Clean tarp breaker terminals Labor Corroded Diagnosed tarp breaker issue. Found ground wire touching positive wire. Melted wire observed. Cleaned tarp breaker terminals. Rewired system. Tested system; functioning correctly now. Job complete.	1.5	\$120.00	\$180.00
		Line Total	\$180.00
Replace battery cover latch Labor Missing Fabricated and installed new battery box cover latch. Tested operation. Job complete.	0.6	\$120.00	\$72.00
Parts Battery cover latch	1	\$55.52	\$55.52
		Line Total	\$127.52
Weld cracks at tailgate, along the box rail and at the bottom of box Labor Cracks present Checked unit. Welded cracks at tailgate. Welded cracks along box rail. Welded cracks at bottom of box. Inspected welds for integrity. Cleaned work area. Job complete.	2	\$120.00	\$240.00
		Line Total	\$240.00

	Description	Quantity	Rate	Amount
	Repair non-operative lights			
Labor	Multiple lights inoperative Diagnosed multiple non-operative lights. Repaired faulty connections. Replaced burned-out bulbs. Tested operation. All lights functioning properly now. Job complete.	2	\$120.00	\$240.00
Parts	LED MARKER LIGHT	2	\$15.95	\$31.90
Parts	2.5" grommet	2	\$6.95	\$13.90
Parts	2.5" LED AMBER MARKER LIGHT	1	\$12.88	\$12.88
Parts	PIGTAIL RING TERMINAL 6"	1	\$3.11	\$3.11
Parts	3-WIRE 90 PIGTAIL 13"	1	\$5.08	\$5.08
Parts	MARKER LIGHT	1	\$14.95	\$14.95
Parts	BUTT CONNECTOR UNINSULATED	12	\$0.28	\$3.36
Parts	BULB	6	\$0.62	\$3.72
Parts	BULB	4	\$0.48	\$1.92
	Line Total			\$330.82
	Replace headlamp covers			
Labor	Covers broken Fabricated rubber piece. Installed rubber piece over headlamp assembly. Secured properly. Tested headlamps for functionality. Confirmed operation. No further issues noted.			
	Job complete.	1	\$120.00	\$120.00
	Line Total			\$120.00
	Replace steering box input seal			
Labor	Seal leaking Replaced steering box input seal. Fluid still leaked. Determined leak from input shaft. Recommended replacing steering box assembly. Job complete.	2	\$120.00	\$240.00
Parts	Steering box input seal kit	1	\$63.89	\$63.89
Parts	ATF FLUID	5	\$8.75	\$43.75
	Line Total			\$347.64
	Re-attach box up limit switch cable			
Labor	Cable broken Installed new box up limit switch cable. Tightened clamps. Tested operation. Functioning correctly now. Job complete.	1	\$120.00	\$120.00
Parts	Box limit cable 1/8-25	1	\$22.75	\$22.75
Parts	1/8 WIRE ROPE CLIP	6	\$0.62	\$3.72
	Line Total			\$146.47
	Replace front engine mounts			
Labor	Worn out R&R front engine mounts. Removed air lines for access. Installed new mounts with hardware. Tightened mounting bolts to specs. Job complete.	3	\$120.00	\$360.00
Parts	FRONT ENGINE MOUNTS KIT	1	\$182.09	\$182.09
	Line Total			\$542.09
	Replace rear engine mounts			
Labor	Worn out	4	\$120.00	\$480.00

	Description	Quantity	Rate	Amount
	R&R worn rear engine mounts. Replace with new hardware. Tighten mounting bolts to specs. Job complete.			
Parts	REAR ENGINE MOUNTS KIT	1	\$350.00	\$350.00
			Line Total	\$830.00
	Replace steer axle springs rear lower bushings			
Labor	Bushings worn R&R worn steer axle spring rear lower pins and bushings. Installed with anti-seize. Tightened all mounting bolts. Job complete.	3	\$120.00	\$360.00
Parts	Steer axle spring rear lower bushing	2	\$56.88	\$113.76
			Line Total	\$473.76
	Replace driveshaft centre bearing			
Labor	Bearing worn out R&R worn driveshaft center bearing. Cleaned shaft. Installed new center bearing. Assembled driveshaft. Tightened mounting bolts. Replaced u-joint straps. Torqued strap bolts to specs. Job complete.	1.5	\$120.00	\$180.00
Parts	1810 F/R U-JOINT KIT	1	\$185.43	\$185.43
Parts	CARRIER BEARING	1	\$142.21	\$142.21
			Line Total	\$507.64
	Replace drive axles leaf spring bushings			
Labor	All 4 bushings worn out R&R worn drive axles leaf springs. Sent out for re-bushing. Assembled repaired springs with new u-bolts hardware. Torqued u-bolts to specs. Job complete.	7	\$120.00	\$840.00
Parts	Leaf spring bushing/PIN KIT	4	\$126.06	\$504.24
Parts	U-Bolts kit THREADED ROD	8	\$42.22	\$337.76
Parts	SPRING BUSHINGS PRESS	4	\$41.25	\$165.00
Parts	U-BOLT NUT	16	\$4.10	\$65.60
Parts	1" U-BOLT WASHER	16	\$0.89	\$14.24
			Line Total	\$1,926.84
	Replace cab shocks			
Labor	Both leaking R&R leaking cab shocks. Tightened all mounting bolts to specs. Job complete.	1	\$120.00	\$120.00
Parts	Cab shock	2	\$42.92	\$85.84
			Line Total	\$205.84
	Replace #3 axle passenger side shock			
Labor	Bushing worn R&R #3 axle passenger side shock. Installed new shock with anti-seize. Tightened all bolts. Job complete.	0.5	\$120.00	\$60.00
Parts	#3 axle passenger side shock	1	\$83.31	\$83.31
			Line Total	\$143.31
	Replace air compressor discharge steel braided line			
Labor		1	\$120.00	\$120.00

	Description	Quantity	Rate	Amount
	R&R air compressor discharge steel braided line. Fittings tightened. Inspected for leaks. Confirmed no further issues. Job complete.			
Parts	Air compressor discharge steel braided line	1	\$113.51	\$113.51
	Line Total			\$233.51
	Replace coolant hose at firewall			
Labor	Hose rubbed through R&R coolant hose at firewall. Tighten clamps. Secure hose to prevent rubbing. Top up coolant level. Job complete.	0.6	\$120.00	\$72.00
Parts	COOLANT HOSE 1" IN FT	3	\$10.99	\$32.97
Parts	HOSE CLAMP	2	\$5.15	\$10.30
Parts	EXTENDED LIFE COOLANT	2	\$16.68	\$33.36
	Line Total			\$148.63
	Replace truck tarp			
Labor	Torn R&R ripped truck tarp. Installed new tarp. Secured all fasteners. Checked for proper fit. Tested tarp operation. Ensured no obstructions. Cleaned work area. Job complete.	1	\$120.00	\$120.00
Parts	Truck Tarp	1	\$190.00	\$190.00
	Line Total			\$310.00
	Replace torque rod above #1 diff to frame			
Labor	Torque rod worn out R&R worn out #1 diff to frame torque rod. Tightened all mounting bolts to specs. Job complete.	2	\$120.00	\$240.00
Parts	POLY TROD 345-898/TMR536 BIG	1	\$256.60	\$256.60
	Line Total			\$496.60
	Replace reflective tape			
Labor	Tape worn out R&R worn out DOT reflective tape around unit. Clean surface before application. Measure and cut new tape to fit. Apply new tape evenly. Ensure proper adhesion. Inspect for any gaps or bubbles. Job complete.	0.6	\$120.00	\$72.00
Parts	D.O.T reflective tape RED/WHITE	8	\$1.76	\$14.08
	Line Total			\$86.08
	Replace steer axle brake shoes and drums			
Labor	Worn out R&R worn steer axle brake shoes and drums. Installed new tires. Adjusted brakes as needed. Job complete.	1.5	\$120.00	\$180.00
Parts	Steer axle brake shoe set	2	\$95.99	\$191.98
Parts	Steer axle brake drum	2	\$165.00	\$330.00
	Line Total			\$701.98
	Replace drive axle brake shoes and drums			
Labor	All 4 drive axles worn R&R all drive axle brake shoes and drums. Installed tires. Adjusted all brakes as needed. Job complete.	2.5	\$120.00	\$300.00
Parts	BRAKE DRUMS FOR TRUCKS AND TRAILER	4	\$116.00	\$464.00

	Description	Quantity	Rate	Amount
Parts	BRAKE SHOES Q+	4	\$75.48	\$301.92
			Line Total	\$1,065.92
	Diagnose box not lowering			
Labor	Truck and pup box will not lower down Diagnosed box not lowering. Pinpointed issue to faulty up/ down switch in cab. Removed and replaced valve. Assembled all air lines. Tested operation; functioning correctly now. Job complete.	3	\$120.00	\$360.00
Parts	PTO/HOIST VALVE	1	\$259.39	\$259.39
			Line Total	\$619.39
	Check #1 diff input and output yoke nuts			
Labor	Both nuts loose Removed drive shafts. Tightened all loose pinion nuts to specs. Re-installed drive shafts. Tightened u-joint cap bolts. Greased u-joints. Job complete.	1.5	\$120.00	\$180.00
			Line Total	\$180.00
	Replace washer fluid reservoir cap			
Labor	Cap missing R&R washer fluid reservoir cap. Inspected reservoir for leaks. No leaks found. Secured new cap. Tested fluid operation. Confirmed proper fit. Job complete.	0.1	\$120.00	\$12.00
Parts	Washer fluid reservoir cap	1	\$12.58	\$12.58
			Line Total	\$24.58
	Check for air leaks			
Labor	Leaking Checked unit for air leaks. Found multiple fittings leaking. Replaced fittings. Tested system for leaks. Confirmed no leaks present. Job complete.	2	\$120.00	\$240.00
Parts	AIRBRAKE ADPTR 3/8X3/8	2	\$4.28	\$8.56
Parts	BRASS ADAPTER 3/8XFPTX	2	\$5.40	\$10.80
			Line Total	\$259.36
	Replace windshield (third party)			
Labor	Cracked Replaced windshield. Third party performed installation. Confirmed proper fit and seal. Conducted leak test. No leaks detected. Cleaned glass and surrounding area. Inspected for any damage. Job complete.			
			Line Total	\$295.00
	Perform complete oil change service			
Labor	Complete service Performed complete oil change service. Removed old oil filter. Drained old oil. Installed new oil filter. Added new oil. Inspected other fluids. Verified no leaks. Windshield replaced by third party.			
	Job complete.	1.5	\$120.00	\$180.00
Parts	15W40 SYN-BLEND CK-4 OIL (PAIL)	42	\$7.65	\$321.30

	Description	Quantity	Rate	Amount
Parts	Engine Oil Filter	1	\$40.98	\$40.98
Parts	FUEL FILTER W/SEPERATOR	1	\$52.18	\$52.18
Parts	FUEL FILTER	1	\$42.17	\$42.17
Parts	CHASSIE GREASE	1	\$10.93	\$10.93
Parts	CRC BRAKLEEN	1	\$6.16	\$6.16
			Line Total	\$653.72

Replace air compressor				
Labor	Worn out			
	Diagnosed air system popping. Identified bad air compressor.			
	Removed old compressor. Installed new compressor.			
	Tightened all mounting bolts to specs. Connected all coolant and air lines. Tested operation. Working okay now. Job complete.	5	\$120.00	\$600.00
Parts	Air Compressor Gasket	1	\$45.36	\$45.36
Parts	Air Compressor	1	\$825.95	\$825.95
Parts	FITTING PTC M12 X 1.5 MALE	1	\$34.41	\$34.41
Parts	JIC M-10 X JIC F-10 90 DEGREES	1	\$10.58	\$10.58
Parts	AIR COMPRESSOR DISCHARGE LINE	1	\$153.29	\$153.29
Parts	ST4 SAFETY VALVE KIT	1	\$93.42	\$93.42
Parts	Hydraulic Hose	1	\$167.57	\$167.57
			Line Total	\$1,930.58

Replace steering box				
Labor	Leaking through the shaft			
	R&R steering box assembly. Installed good used steering box.			
	Assembled and tightened mounting bolts. Filled system.			
	Tested operation. OK now. Job complete.	2.5	\$120.00	\$300.00
Parts	PZL ATF 5L	2	\$28.82	\$57.64
Parts	Steering Gearbox	1	\$550.00	\$550.00
Parts	STEERING HOSE	1	\$44.81	\$44.81
			Line Total	\$952.45

Replace air dryer				
Labor	Blocked			
	R&R air dryer. Tested unit operation. No popping noises. No leaks detected. Job complete.	1	\$120.00	\$120.00
Parts	Air Dryer Assembly	1	\$263.66	\$263.66
			Line Total	\$383.66

Replace brake foot valve				
Labor	R&R leaking brake foot valve at firewall. Connected all airlines. Tested operation. OK now. Job complete.	2	\$120.00	\$240.00
Parts	Brake Foot Valve	1	\$250.79	\$250.79
Parts	PLUG HEX HEAD 3/8 MPT	1	\$14.30	\$14.30
Parts	1/2 X 3/8 MPT-69719	2	\$8.55	\$17.10
Parts	5/8 X 3/8 MPT	3	\$10.65	\$31.95
Parts	DOT PTC TEE 3/8 PUSH CONNECT	3	\$15.89	\$47.67
			Line Total	\$601.81

	Replace ABS sensors	1	\$120.00	\$120.00
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	Description	Quantity	Rate	Amount
Labor	Damaged R&R both damaged ABS sensors. Installed new sensors. Secured cables to prevent rubbing. Job complete.			
Parts	ABS Sensor	2	\$33.98	\$67.96
			Line Total	\$187.96

Replace crankcase breather				
Labor	Access air compressor bolts Removed air compressor. Broke mounting for breather housing due to limited access. Assembled new breather housing. Tightened all mounting bolts. Job complete.	2	\$120.00	\$240.00
Parts	Crankcase Breather Gasket	1	\$47.17	\$47.17
Parts	Crankcase Breather	1	\$450.78	\$450.78
Parts	SEAL RING	1	\$36.54	\$36.54
Parts	AIR FREIGHT	1	\$50.00	\$50.00
			Line Total	\$824.49

Replace air suspension rod ends				
Labor	Broken Replaced all rotten suspension rod ends. Inspected surrounding components for damage. Lubricated new rod ends. Tested suspension for proper function. Checked alignment after installation. Job complete.	0.5	\$120.00	\$60.00
Parts	Air suspension rod end	2	\$12.85	\$25.70
Parts	LINKAGE END	1	\$12.65	\$12.65
			Line Total	\$98.35

Replace truck batteries				
Labor	Load tested batteries. Found all weak. Boost needed every time. Installed new batteries. Tightened all battery cables. Tested operation. OK now. Job complete.	1	\$120.00	\$120.00
Parts	Battery	3	\$135.73	\$407.19
			Line Total	\$527.19

Labor	\$7,973.00
Parts	\$9,095.19
Shop supplies	\$100.00
Subtotal	\$17,168.19
GST (5%)	\$858.48
Total	\$18,026.67
Payments	
Balance	\$18,026.67

Any warranties on the parts and accessories sold hereby are made by the manufacturer. You understand and agree that we make no warranties of any kind unless expressed in writing. You hereby authorize us to perform the repair work herein set forth and to purchase the necessary material and parts to perform such repair work. You agree that we are not responsible for loss or damage to your vehicle or articles left in your vehicle in case of fire, theft, or any other cause beyond our control or for any delays caused by unavailability of parts or delays in part shipments by the supplier or transporter. In addition, you agree that we are not responsible for damages to your vehicle from freezing due to lack of antifreeze. You hereby grant our employees permission to operate your vehicle on streets, highways, or elsewhere for the purpose of testing and/or inspection. You acknowledge and agree that an express mechanic's lien on your vehicle is granted to secure payment of this invoice for the repair work detailed in this invoice. All completed units must be paid for and picked within 5 days or will be charge \$20/ day for storage.

Customer signature: _____

Printed name: _____ **Date:** _____