



HD35R SHF TRD (825029)

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

Branch			
LLOYDMINSTER		*REPRINT*	
Date	Time	Page	
10/11/24	23:05:59 (B)	01	
Account No.	Phone No.	Invoice No.	
INTER01A	7808754471	W00337	
Ship Via		Purchase Order	
		Salesperson	
		JAF	

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
034018 HD35R SUNDERLAND H	X	1H0HD35RVP0825029	08/01/24	
HD35R		23100275		

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SEGMENT# 1 C 9499    10-000-300    07/20/24 09/17/24
TRADE INSPECTION ON HEADER - PREPARE ESTIMATE FOR SALES          9.00 HRS
**
WIRE DRIVESHAFT TO HEADER WHEN COMPLETE FOR STORAGE IN YARD
TO PREVENT DRIVESHAFT FROM BEING REMOVED EASILY
***** TECHNICIANS COMMENTS *****
*
*+perform trade inspection
*
*****
LABOR
16001001
SEGMENT TOTAL==>

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SEGMENT# 2 C 9755 NA 08/01/24
WASH MACHINE - WASH BAY TO DO
***** TECHNICIANS COMMENTS *****
*
*+washbay to do
*
*****

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SEGMENT# 3 C 9755 NA 07/31/24 09/17/24
FAILED PART# 19M7799 FT ( 3 ) 5.52 HRS
RH CENTER DRAPER TENSION ARM HARDWARE HAS BROKE & ARM HAS

```

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	HD35R		23100275		

COME DOWN - DIAGNOSE & REPAIR

CENTER DRAPER IS TORN FROM COLLETERIAL DAMAGED DUE TO THE TENSION ARM CONTACTING IT - REPLACE DRAPER

***** TECHNICIANS COMMENTS *****

*

```
*+remove center draper
```

```
*+found broken hardware on tensioner support
```

*+found arm had fallen down & damaged draper

*+replaced broken hardware

```
*+installed new draper
```

```
*+set draper tension
```

*

HXE190308	Belting	1	1464.59	1464.59
-----------	---------	---	---------	---------

H216409	WASHER	21	9.67	203.07
---------	--------	----	------	--------

H85934	BOLT LONGSHANK	21	1.05	22.05
--------	----------------	----	------	-------

M80082	NUT	25	2.96	74.00
--------	-----	----	------	-------

N10217	1/4 FLG NUT	21	.18	3.78
--------	-------------	----	-----	------

19M7799	BOLT-M8X45MM	2	2.93	5.86
---------	--------------	---	------	------

PARTS	1773.35
-------	---------

LABOR	993.60
-------	--------

10501021 16001001

SEGMENT TOTAL==> 2766.95

SEGMENT#	4	C	9755	NA	07/31/24	09/30/24
----------	---	---	------	----	----------	----------

FAILED PART # HXE19625 FT (3) 3.33 HRS

KNIFE GUARDS BREAKING AT THE CUTTERBAR HINGE POINTS

CAUSE:

GUARDS FAILED

CORRECTION:

***** TECHNICIANS COMMENTS *****

CONTINUED ON PAGE 03

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Box 10039 • Lloydminster, AB T9V 3A2
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www.horizonagturf.com

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	HD35R	23100275		

*+found guards are breaking at hinge points				
*+removed broken guards				
*+Installed open guards				
*+Set clearance				
*+Tested operation - ok				

AXE14171	Hold-Down Clip	4	71.07	284.28
HXE19625	OPEN STUB GUARD	4	60.19	240.76
03M7196	BOLT-M10X50MM	9	3.15	28.35
			PARTS	553.39
			LABOR	599.40
10501021 16001001		SEGMENT TOTAL==>		1152.79

SEGMENT# 5 C 9768 NA	07/20/24 09/30/24		
INSTALL HDR LOCK PLATE KIT			
***** TECHNICIANS COMMENTS *****			
*+installed lock plate kit			

HDRLOCKPLATE	HDR LOCK PLATE	1	129.34
			PARTS
			LABOR
16001001		SEGMENT TOTAL==>	399.34

SEGMENT# 6 C 9755 NA	07/20/24 09/30/24
CENTER FRAME SEALS ARE TORN - REPLACE	
***** TECHNICIANS COMMENTS *****	

CONTINUED ON PAGE 04

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	HD35R	23100275		

*+split both side drapers				*
*+replace seals				*
*+hook up drapers				*
*set tension				*

AXE95398	Bracket	1	66.41	66.41
AXE95399	Bracket	1 M	66.41	66.41
HXE182145	Seal	2	238.46	476.92
HXE184559	Seal	2	56.10	112.20
H201027	SCREW M8X20	24	1.46	35.04
24M7298	WASHER	20	1.06	21.20
			PARTS	778.18
			LABOR	527.40
16001001		SEGMENT TOTAL==>		1305.58

SEGMENT# 7 C 9768 NA 07/20/24 09/30/24
FAILED PART# HXE184195 FT#(12) 3.66 HRS

CENTER CLEAN OUT DOOR PINS KEEP POPPING OPEN - DIAGNOSE & REPAIR

***** TECHNICIANS COMMENTS *****

*+found pins are to short & do not latch properly
*+removed old pins
*+installed new pins in cleanout door

A-PN101 LYNCH PIN 3/16 2 .57 1.14
HXE184195AG PIN FASTENER 2 54.88 109.76

CONTINUED ON PAGE 05

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	HD35R	23100275		
11M7015	COTTER-1/8 X 1"	2	.45	.90
11M7077	COTTER-1/16 X 1	2	.38	.76
			PARTS	112.56
			LABOR	658.80
10501021		SEGMENT TOTAL==>		771.36

SEGMENT# 8 C 9755 NA 07/20/24 09/30/24

DAMAGE - STRAIGHTEN DENTS IN FEED DRUM

STRAIGHTEN FLIGHTING

REPAIR FINGER BUSHINGS & RETAINERS AS NEEDED

***** TECHNICIANS COMMENTS *****

*
*+straightened drum
*+replaced bushings
*+repair holes in center feed drum
*+replaced finger bushings as needed
*

H169913	SPRING LOCK	6	2.44	14.64
	Spring Locking Pin			
H172459	RETAINER	1	5.06	5.06
H201027	SCREW M8X20	50	1.46	73.00
H217264	OUTER RETAINER	22	6.26	137.72
H217265	INNER RETAINER	27 O	6.26	169.02
H217266	BALL	20	2.44	48.80
14M7298	NUT-8MM FLG	20	1.45	29.00
24H1122	WASHER-3/8"	1	.86	.86
			PARTS	478.10
			LABOR	1483.56
16001001		SEGMENT TOTAL==>		1961.66

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	HD35R		23100275		

SEGMENT# 9 C 9768 NA 07/20/24 09/30/24
RH HINGE POINT POLY SKID SHOE IS CRACKED & RIVETS TORN OUT
REPLACE

***** TECHNICIANS COMMENTS *****

* *

*+replaced skid shoes *

* *

AXE89324	Skid Plate	1	228.83	228.83
HXE169294	Rivet	16	.77	12.32
HXE171952	Skid Plate	1	152.28	152.28

PARTS 393.43

LABOR 451.80

16001001

SEGMENT TOTAL==> 845.23

SEGMENT#10 C 9768 NA 07/20/24 10/02/24
JD & MODEL NUMBER DECALS ARE DAMAGED ON LH SIDE MAIN FRAME
REPLACE DECALS

***** TECHNICIANS COMMENTS *****

* *

*+replaced decals *

* *

HXE153067	Label	2 N	24.31	48.62
HXE153339	Label	1 N	27.51	27.51
28316	QUICK LOCK PIN	1	3.29	3.29

Spring Locking Pin

PARTS 79.42

LABOR 106.20

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	HD35R		23100275		
	16001001			SEGMENT TOTAL==>	185.62

***** WORK ORDER TOTALS *****	
	INTERNAL CUSTOMER
PARTS	4297.77
LABOR	6710.76
Shop Supplies	250.00
INTERNAL TOTAL	11258.53

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