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17104 - 118 Ave., Edmonton, AB, T5S 2L7
Tel: 780.452.2790 Fax: 780.451.2678
www.horizonaglturf.com

D01-65
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199675B	JOHN DEERE S780	2169	1H0S780SKJ0801188	08/03/19	
	S780	1430		01/01/75	1500

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SEGMENT# 1 C 2473 FIELDREADY 01/12/26 02/05/26
SALES CERTIFIED USED PROGRAM - FIELD READY INSPECTION 16.00 HRS
(See Horizon Ag & Turf Combine Certification document for full details on coverage that comes with this certification, 16 hours \$2499. This is a discount from the MSRP rate of \$2880, use part number LABORLIGHT to discount the price of \$381.
+Assist:2473 25 minutes

	LABOR	2960.00
16001001	SEGMENT TOTAL==>	2960.00

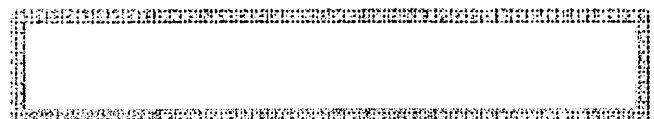
SEGMENT# 2 C 2473 NA 02/06/26 02/06/26
SOFTWARE 1.00 HRS
CORRECTION:
-Downloaded the new software updates to my lap top. Grabbed a EDL and pushed the new software to the machine. Fired machine up and found everything is working as it should. Repair complete.
ADDITIONAL DESCRIPTION:
-There is a software update for the machine. I would recommend doing this to prevent problems during the season.

	LABOR	185.00
16001001	SEGMENT TOTAL==>	185.00

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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	S780	1430		01/01/75	1500

SEGMENT# 3 C 2473 NA 02/06/26 02/06/26
FEEDER HOUSE BEARING 2.37 HRS

CORRECTION:

-De tensioned the feeder house drive chain on the RH side. Removed the drive chain from the bottom sprocket. Removed the bottom sprocket from the machine. Loosened the tone wheel bolt and removed. Removed the bolts holding the bearing flange into place. Fought with the bearing and finally got it removed from the shaft. Cleaned the shaft for easier installation. Once shaft was cleaned then I installed the new bearing. Once bearing was installed then I tightened the mounting bolts. Installed the tone wheel and tightened to spec. Installed the sprocket. Installed the drive chain and tightened. Ran machine up and found the bearing is running as it should. Repair complete.

ADDITIONAL DESCRIPTION:

-During inspection I found the bearing on the RH lower side of the feeder house has failed. This bearing needs to be replaced.

AXE68018	Bearing With Ho	1	391.77	391.77
	Bearing With Housing			
			PARTS	391.77
			LABOR	438.45
16001001	SEGMENT TOTAL==>			830.22

SEGMENT# 4 C 2473 NA 02/06/26 02/06/26
BELTS AND CHAINS 4.50 HRS

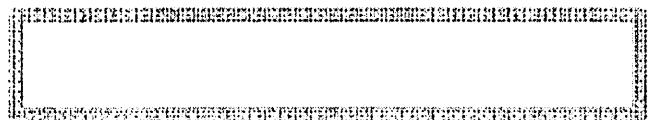
CORRECTION:

-Removed the old feeder house drive chain from the machine. There was a new one in the cab so I installed that one.

CONTINUED ON PAGE 03

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Tightened the chain to spec. De tensioned the feeder chain.
Spun the chain over to the master links. Removed the master links from the chain. The half links that needed to be removed were made to the chain so they needed to be grinded off. Once they were grinded off then I installed the master links and tightened. Tensioned the feeder chain to spec. Tensioned the clean grain and tailings elevator paddle chains to spec. Climbed in behind the engine bay to gain access to the rotor belt. Loosened the 2 speed gear box mounting bolts. De tensioned the rotor belt by loosening the turn buckle. Removed the hydraulic line from the rotor drive sheave. Spread the outer sheave on the rotor drive. Removed the waste management inlet hose. Removed the rotor belt from the machine. Installed the new rotor belt. Installed the hydraulic line for the drive sheave. Tightened the turn buckle to where the sheave gap was within spec. Installed the waste management inlet line. Tightened the rest of the belts and chains to spec. Ran machine up and adjusted the rotor sheave gap to proper spec. Repair complete.

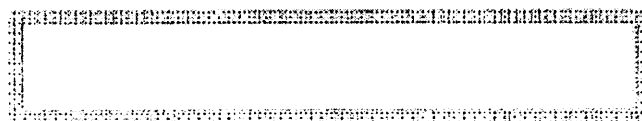
ADDITIONAL DESCRIPTION:

- During inspection I found the feeder house drive chain needs to be replaced.
- Feeder chain needs a half link removed from it as its at the bottom of adjustment.
- Rotor belt has a big crack in it by one of the lugs. This will need to be replaced.
- Both clean grain and tailings elevator paddle chains need adjusted.
- Rest of the belts and chains will need to be tensioned to

CONTINUED ON PAGE 04

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	S780	1430		01/01/75	1500
their proper spec.					
HXE147321	V-Belt		1	1240.50	1240.50
H154723	BELT		1	132.96	132.96
				PARTS	1373.46
				LABOR	832.50
	16001001		SEGMENT TOTAL==>		2205.96

SEGMENT# 5 C 2473 NA 02/06/26 02/06/26 5.50 HRS

SERVICE

CORRECTION:

-Drained the reverser gear oil. Drained the primary counter shaft oil. Replaced the cab air filters. Replaced the waste management air filters. Replaced the engine air filters. Drained the engine oil from the machine. Replaced the engine oil filter. Replaced the fuel filters. Replaced the main engine gear case filter. Replaced the hydraulic reservoir filter. Filled the machine up with new engine oil. Filled the reverser oil, Filled the primary counter shaft oil. Greased the machine and header. Had to top up fluids as needed. Repair complete.

ADDITIONAL DESCRIPTION:

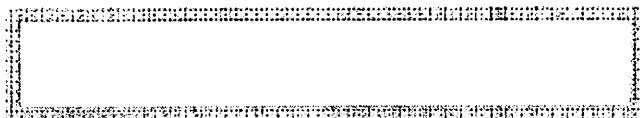
-Machine is due for the 400 HR service. This includes engine oil, fuel filters, hydraulic filters, engine air filters, cab air filters, waste management air filters, Primary counter shaft oil, Reverser gear case oil, machine and header will need a full greasing.

AH128449	HYD FILTER	1	124.56	124.56
	Hydraulic Filter			
AN207368	HYDRAULIC	1	164.84	164.84
	Hydraulic Filter			

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AXE12964	Hydraulic Filte	1		150.17	150.17
	Hydraulic Filter				
AXE42065	Filter Element	1		125.11	125.11
AXE42066	Filter Element	1		195.90	195.90
DZ112918	Filter Element	1		199.61	199.61
DZ130550	Filter Element	1		173.97	173.97
ENV06	OIL ENVIRO FEE	55		.06	3.30
ENV100	ENVIRO CHARGE	8		1.25	10.00
ENV12	CONTAIN ENV FEE	12		.12	1.44
ENV23	OIL ENVIRO FEE	1		.23	.23
ENV46	CONTAIN ENV FEE	1		.46	.46
HXE11090	Filter	1		372.07	372.07
HXE11091	Filter	1		262.54	262.54
L214634	Filter	1		42.39	42.39
RE572785	Oil Filter	1		111.13	111.13
SWDEF025	DEF FLUID	4		17.96	71.84
TA32591	Air Filter	1		98.09	98.09
TY26408	SYN HD460 946ML	4		44.63	178.52
TY27742L	5W40 SYN BULK	43		11.75	505.25
TY6296	80W90 GL5 946ML	2		14.45	28.90
TY6341	SD POLYUREA	1		10.50	10.50
TY6354	HYGARD 3.78L	1		32.21	32.21
	PARTS				2863.03
	LABOR				1017.50
16001001	SEGMENT TOTAL==>				3880.53

SEGMENT# 6 C 2473 NA 02/06/26 02/06/26

ROTOR

3.00 HRS

CORRECTION:

-Removed the hardware holding the separator tines onto the

CONTINUED ON PAGE 06

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	S780	1430		01/01/75	1500

rotor. Once tines were removed then I cleaned behind all the tines as they had dirt and chaff build up. Installed new tines with new hardware. Installed blue locktite onto the new hardware. Tightened the hardware to spec. Once tines were all tightened then I installed the separator grates back onto the machine. Tightened the bolts to spec. Repair complete.

ADDITIONAL DESCRIPTION:

-Machines rotor tines are worn past the hardening surface. I would recommend replacing all the tines on the machine to make sure the threshing is performing as it should.

KXE10038	Tine	2	878.15	1756.30
			PARTS	1756.30
			LABOR	555.00
16001001		SEGMENT TOTAL==>		2311.30

SEGMENT# 7 C 2473 NA 02/06/26 02/06/26
FRONT BULKHEAD 7.15 HRS

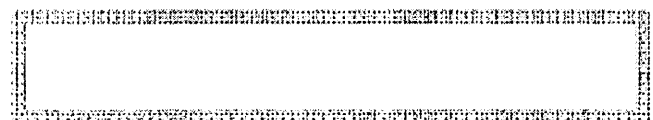
CORRECTION:

-Removed the concave mounting bar on the RH side. Once removed then I removed the mounting bolts for the bulkhead. Moved to the LH side and removed the hydraulic cylinder for the concaves off the machine. Once removed the I removed the mounting hardware for the bulkhead. Removed drive shaft from the LH side to gain access to the carriage head bolts. Loosened the bolts so the bulk head could be removed. Removed the old bulkhead from the machine. Installed new front bulk head with new hardware. Tightened the hardware to spec. Installed the mounting bar on the RH side of the bulkhead. Tightened all that hardware to spec. Installed

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drive shaft for the machine. Repair complete.

ADDITIONAL DESCRIPTION:

-Machines front bulk head is cracked in multiple spots.
This will need to be replaced so the concaves can cycle up
and down from min to max.

AXE68025	Plate	1	962.55	962.55
H174755	BOLT	4	3.50	14.00
14M7296	FLANGE NUT	4	2.07	8.28
14M7299	NUT	5	2.78	13.90
19M7791	SCREW	5	4.26	21.30
	PARTS			1020.03
	LABOR			1322.75
16001001	SEGMENT TOTAL==>			2342.78

SEGMENT# 8 C 2473 NA 02/06/26 02/06/26
CONCAVES AND Z BAR 5.00 HRS

CORRECTION:

-Brought Z bar over to the bench. Removed the bolts holding
the Z bar plate in place. Removed the old plate. Installed
new plate with new hardware. Tightened all the hardware to
spec. Installed the concaves into the machine. Installed
the ice picks on the RH side. Installed the Z bar and new
hardware. Tightened the hardware to spec. Lifted the
concaves up and started the cylinder pins. Levelled the
concaves to spec. Performed the threshing calibration and
everything passed as it should. Repair complete.

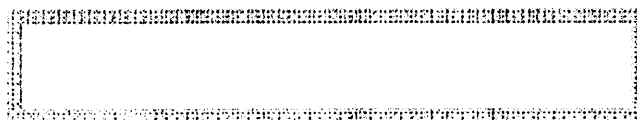
ADDITIONAL DESCRIPTION:

-The plate on the Z bar is worn right down to nothing. This
will need to be replaced. Concaves will need to be
installed and properly leveled.

CONTINUED ON PAGE 08

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HXE110110	Wear Plate	1		662.19	662.19
H135891	LOCK NUT	36		2.24	80.64
H174755	BOLT	6		3.50	21.00
19M7786	SCREW	30		2.46	73.80
				PARTS	837.63
				LABOR	925.00
16001001			SEGMENT TOTAL==>		1762.63

SEGMENT# 9 C 2473 NA 02/06/26 02/06/26 4.00 HRS

CHOPPER

CORRECTION:

-Removed hardware for chopper knives. Removed the old knives from the chopper. Installed new knives with new bushings and new hardware. Tightened the hardware to spec. Once all the knives were replaced then I pulled the knife bank apart. Cleaned out all the built up chaff and dirt. Once all cleaned out then I flipped the knives. Installed the mounting rod and assembled the knife bank back together. Repair complete.

ADDITIONAL DESCRIPTION:

-Chopper knives and hammers need to be replaced. All the hardening surface is worn out. Bushings and bolts will need to be replaced as well.

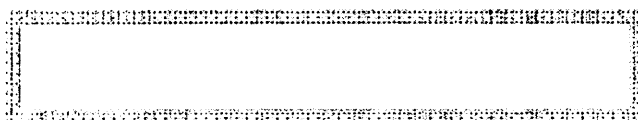
-Stationary knives for the knife bank need to be flipped.

HXE118760	Lock Nut	22	2.14	47.08
HXE119246	Cap Screw	22	5.76	126.72
HXE15909	Spacer	44	16.41	722.04
HXE59496	Bushing	44	14.78	650.32
KXE10255	KNIFE KIT	6	274.70	1648.20
	PARTS			3194.36

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				LABOR	740.00
	16001001			SEGMENT TOTAL==>	3934.36

SEGMENT#10 C 2473 NA 02/06/26 02/06/26 2.00 HRS
TRANSMISSION

CORRECTION:

-Removed the drive shafts for the LH and the RH side. Once removed then I cleaned the output seals as they were right full of dirt and debris. Once cleaned then I removed the LH side seal. Once seal was removed then I cleaned the mounting area of the new seal. Used high flex on the new seal and installed. Once installed then I preformed the same procedure for the RH side. Once seals were replaced then I installed the drive shafts back onto the machine. Drove unit around and got hydraulic oil to operating temp. Found there is no more leaks. Repair complete.

ADDITIONAL DESCRIPTION:

-During inspection I found the transmission out put seals are leaking really bad. The drive shafts will need to be removed, area cleaned off then replace the seals.

AZ42575	SEAL	2 S	47.82	95.64
			PARTS	95.64
			LABOR	370.00
	16001001		SEGMENT TOTAL==>	465.64

SEGMENT#11 C 2473 NA 02/06/26 02/06/26 1.00 HRS
STONE TRAP

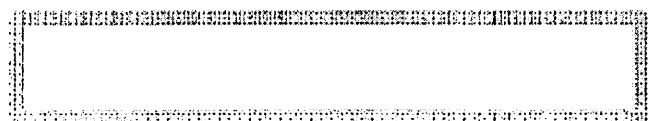
CORRECTION:

-Removed cotter pins from the stone trap door. Removed the hardware holding the door to the door latch. Removed the

CONTINUED ON PAGE 10

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199675B	JOHN DEERE S780	2169	1H0S780SKJ0801188	08/03/19	
	S780	1430		01/01/75	1500

pins and dropped the door out. Cleaned up pins as they got stuck going into the new door. Installed the new door into the machine. Installed the new cotter pins. Installed the latch mounting hardware. Cycled the door open and close and found it works as it should. Repair complete.

ADDITIONAL DESCRIPTION:

-Stone trap door is bent very badly. There is a big gap at the bottom of the door. I would recommend replacing the door to keep the product in the machine.

AH219192	BRACKET	1	1076.95	1076.95
11M7030	COTTER PIN	2	1.10	2.20
	PARTS			1079.15
	LABOR			185.00
16001001	SEGMENT TOTAL==>			1264.15

SEGMENT#12 C 2473 NA 02/06/26 02/06/26 3.00 HRS

OVERSHOT BEATER

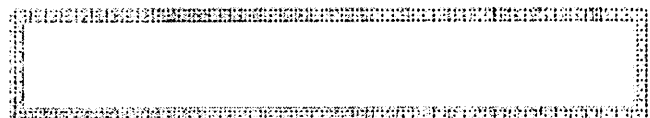
CORRECTION:

-Removed shields from the Rh side of the machine. Removed the outer pully mounting bolt. Tried to remove the pully but it was rusted on. Had to cut the pully off. Once pully was finally removed then I removed the locking collar for the bearing. Removed the outer flange from the machine. Removed the failed bearing from the machine. Cleaned the shaft for easier installation. Installed new inner flange. Installed new bearing. Installed outer flange. Tightened the flange bolts. Installed new locking collar. Installed shields on the RH side. Moved the the LH side and removed the tone wheel. Removed the outer flange. Removed the bearing. Replaced the inner flange. Cleaned the shaft for

CONTINUED ON PAGE 11

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	S780	1430		01/01/75	1500

easier installation. Installed new bearing. Installed outer flange. Installed tone wheel. Repair complete.

ADDITIONAL DESCRIPTION:

-Bearings for the overshot beater have failed. These will need to be replaced as they are a huge contributor to combine fires when they fail.

AH129420	PRESSED FLANGE	1	16.26	16.26
	Pressed Flanged Housing			
AH133191	ECCENTRIC	1	25.58	25.58
	Eccentric Locking Collar			
AH139296	BALL BEARI	2	65.21	130.42
AH202007	PULLEY	1	489.55	489.55
AXE46090	Pressed Flanged	1 N	106.00	106.00
AXE46119	Tone Wheel	1 N	97.59	97.59
H135410	PRESSED FL	2	9.01	18.02
	Pressed Flanged Housing			
	PARTS			883.42
	LABOR			586.45
16001001	SEGMENT TOTAL==>			1469.87

SEGMENT#13 C 2473 NA	02/06/26 02/06/26	
PICKUP HEADER		1.50 HRS

CORRECTION:

-Replaced the broken off fingers in the drum. Cleaned out all the chaff build up in the drum. Installed the new drum cover onto the drum. Picked the header up and filled the air bags to spec. Repair complete.

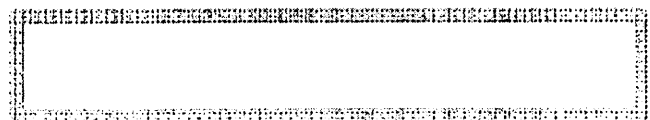
ADDITIONAL DESCRIPTION:

-There is a couple broken off fingers on the drum. These will need to be replaced.

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	S780	1430		01/01/75	1500
-There is a cover for the drum that is missing. This will need to be replaced.					
H172459	FINGER RETAINER	2	5.42	10.84	
H201027	SCREW	3	1.48	4.44	
H203897	COVER	1	49.33	49.33	
H203898	PLATE	1	22.42	22.42	
M84971	NUT	2	2.61	5.22	
			PARTS	92.25	
			LABOR	277.50	
16001001			SEGMENT TOTAL==>	369.75	

SEGMENT#14 C 2473 NA 02/06/26 02/06/26 1.50 HRS

MISC REPAIRS

CORRECTION:

-Installed new multi coupler shear bolts onto the machine. Extracted the broken bolt for the chopper hoop. Installed new bolt and tightened. Went into the grain tank and cleaned the area where the hole is in the tank cover. Installed clear tape to cover the hole up. Removed the nut holding the drive clog in place. Removed the drive clog from the loading auger. Installed the new drive clog and tightened the new nut to spec. Lifted the loading auger back up and tightened the mounting bolt. Repairs complete.

ADDITIONAL DESCRIPTION:

-Multi coupler has missing shear bolts. These need to be installed.
-Chopper hoop bolt is snapped off in the nut. This will need to be extracted and have a new bolt installed.
-Front RH side grain tank cover has a rip in the window. I would put a strip of clear tape to cover this hole.

CONTINUED ON PAGE 13

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199675B	JOHN DEERE S780	2169	1H0S780SKJ0801188	08/03/19	
	S780	1430		01/01/75	1500
-Loading auger drive clog is worn out. This will need to be replaced.					
HXE84650	Driver	1	168.19		168.19
14M7264	LOCK NUT	2	.50		1.00
14M7589	LOCK NUT	1	5.45		5.45
19M9326	SCREW	2	1.99		3.98
			PARTS		178.62
			LABOR		277.50
16001001			SEGMENT TOTAL==>		456.12

SEGMENT#15 C 2473 NA 02/06/26 02/06/26 6.00 HRS

TOP COVER

CORRECTION:

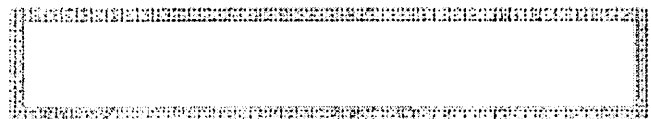
-Removed shields in the front of the machine. Once all the shields were removed then I removed 2 steering lines from the machine in order to be able to remove the top cover. Had to clean out all the bolts for the top cover as they were full of built up dirt and debris. had one guy holding the wrench while the other guy removed the bolts. Once all the bolts were removed then the top cover was able to be removed. Pulled the top cover through the front of the machine. Had to fight with this as its a tight fit. Once finally removed then I cleaned up where the top cover sit so it will sit flush on the side rails. Installed the new top cover and this took some time to get it lined up. Installed new hardware and started all the bolts before tightening anything. Once all the bolts were lined up then they were tightened down. Installed the rest of the shields and covers for the machine. Repair complete.

ADDITIONAL DESCRIPTION:

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	S780	1430		01/01/75	1500
-Front top cover is worn paper thin. I would recommend replacing this. This cover can be removed from the front of the machine. This will be a 2 person job.					
AH208966	COVER	1	1081.23	1081.23	
H141123	NUT	4	2.24	8.96	
03M7192	BOLT	4	1.61	6.44	
14M7296	FLANGE NUT	4	2.07	8.28	
24M7178	WASHER	4	.94	3.76	
			PARTS	1108.67	
			LABOR	1110.00	
16001001			SEGMENT TOTAL==>	2218.67	

SEGMENT#16 C 2473 NA 02/06/26 02/06/26
OVERSHOT GEAR CASE .50 HRS

CORRECTION:

-Removed the old isolator from the gear case. Installed the new isolator and tightened to spec. Repair complete.

ADDITIONAL DESCRIPTION:

-There is a rubber isolator that holds the gear case in a solid position. This isolator has failed. The isolator will need to be replaced.

GX21790	CAP SCREW	1	24.53	24.53	
H81462	SPRING	1	10.78	10.78	
T41770	Isolator	1	59.10	59.10	
			PARTS	94.41	
16001001			SEGMENT TOTAL==>	94.41	

SEGMENT#17 C 2473 NA 02/06/26 02/06/26
REAR RH AXLE 1.00 HRS

CORRECTION:

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	S780	1430		01/01/75	1500

-Lifted the axle in the air. Loosened the bolts for the RH axle so I could remove the broken bolt. Once bolt was removed then I installed the new one. Tightened the bolts to spec. Lowered the axle. Repair complete.

ADDITIONAL DESCRIPTION:

-There is a bolt that holds the axle onto the machine and it is broken off. The machine will need jacked up and have the bolt replaced and properly torqued.

14M7300	FLANGE NUT	1	7.22	7.22
19M7921	CAP SCREW	1	23.47	23.47
24M7242	WASHER	1	3.99	3.99
	PARTS			34.68
	LABOR			185.00
16001001	SEGMENT TOTAL==>			219.68

SEGMENT#18 C 2473 NA 02/06/26 02/06/26
RH JACKSHAFT DRIVE 3.00 HRS

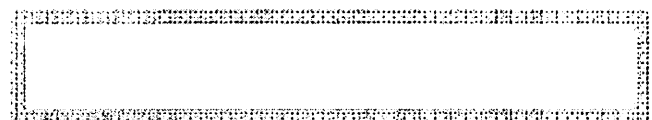
CORRECTION:

-De tensioned drive belts from the jackshaft. Removed the drive belts. Removed the bottom row of mounting hardware. Removed the bolts holding the top in. Used lifting device to remove the assembly. Once assembly was removed then I removed the inner hub mounting nut. Used puller and removed the hub. Removed the outer pulley from the assembly. Loosened the inner locking collar then removed. Loosened the outer locking collar then removed. Removed the bearing flanges. Removed the old bearings from the assembly. Cleaned the shaft for easier installation. Installed new bearings, locking collars and bearing flanges. Set the bearings with the locking collars. Tightened the bearing

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199675B	JOHN DEERE S780	2169	1H0S780SKJ0801188	08/03/19	
	S780	1430		01/01/75	1500

flanges. Installed the outer pulley and tightened the pulley bolt. Installed the inner hub and tightened the mounting nut to spec. Once everything was back together then I installed it back onto the machine. Installed all the bolts loosely then once all were installed then I tightened them all. Installed the drive belts back onto the assembly. Repair complete.

ADDITIONAL DESCRIPTION:

-During inspection I found the bearings in the RH jackshaft drive have failed. The whole housing will need to be removed to replace the bearings.

AH133191	ECCENTRIC	2	25.58	51.16
	Eccentric Locking Collar			
H103265	FLANGE	4	10.54	42.16
	Pressed Flanged Housing			
JD39104	BALL BEARING	2	56.91	113.82
			PARTS	207.14
			LABOR	555.00
16001001	SEGMENT TOTAL==>			762.14

SEGMENT#19 C 2473 NA 01/12/26 02/10/26
REVERSER GEARBOX 7.00 HRS

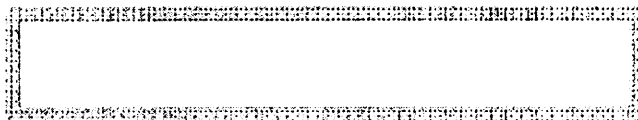
CORRECTION:

-Removed the drain plug to drain the oil out of the gear box. Found the drain plug was right full of metal. Had to remove the gear box and disassemble it. Removed the hydraulic lines going to the pump under the feeder house. Capped the lines and the plugs. Removed the mounting bolts for the gear box. Once bolts were removed then I removed the gear box. Brought the gear box to the bench. Removed

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the bolts holding the gear case halves together. Once bolts were removed then I split the gear box. Found the rivets for the gear box were still in good shape. Found the main bearing seal was rubbing on the pinion gear. Disassembled the gear box more to remove the bearing. Once bearing was removed then I had to replace the bearing, output seal, and the snap ring. Cleaned up all the parts as they were full of metal and high flex. Once everything was cleaned then I started assembling the gear box back together. Replaced the output seal with the new one. Pressed the bearing back onto the drive shaft. Installed the carrier assembly onto the ring gear. Installed the shaft with the new bearing into the gear box. Tightened the hardware to mount the gear case to spec. Once the bolts were tightened then I installed the sheave assembly. Tightened the mounting nut to spec. Brought the gear box over to the machine and lifted it onto the drive shaft. Installed the mounting hardware and tightened to spec. Filled the gear case. Ran machine up and found there is no leaks. Checked oil level and found its still level. Repair complete.

ADDITIONAL DESCRIPTION:

-Reverser gear box is full of metal when draining the oil.

AH213106	BALL BEARING	1 N	290.80	290.80
AH215259	SEAL	1 N	338.49	338.49
H213596	SNAP RING	1 N	28.60	28.60
	PARTS			657.89
	LABOR			1295.00
16001001	SEGMENT TOTAL==>			1952.89

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***** WORK ORDER TOTALS *****

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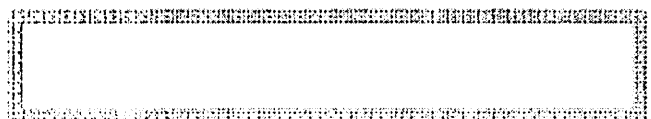
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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
199675B	JOHN DEERE S780	2169	1H0S780SKJ0801188	08/03/19		
	S780	1430		01/01/75	1500	
					INTERNAL	CUSTOMER
				PARTS	15868.45	
				LABOR	13817.65	
				Shop Supplies	250.00	
				INTERNAL TOTAL	29936.10	

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
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	S780	1164			1500

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 2477 FIELDREADY 10/15/24 11/26/24
SALES CERTIFIED USED PROGRAM - FIELD READY INSPECTION 10.00 HRS
USE THE GOLD INSPECITON FORM

	LABOR	1800.00
16001001	SEGMENT TOTAL==>	1800.00

SEGMENT# 2 C 2477 NA 10/15/24 10/15/24
DEF INJECTOR CODE 3.85 HRS

***** TECHNICIANS COMMENTS *****

*
*Unit was throwing ECU 0003361.31
*

CRRE555626	DEF Dosing Inje	1 -	139.00	139.00 -
RE555626	DEF Dosing Inje	1	864.30	864.30
	DEF Dosing Injector			
CRRE555626	DEF Dosing Inje		142.00	142.00
TY26632	CONTACT CLEANER	1	14.31	14.31
	Cleaning Solvent			

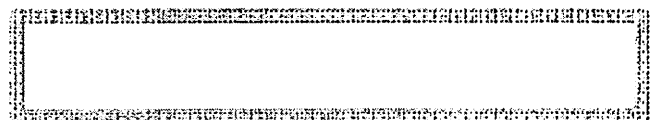
	PARTS	881.61
	LABOR	712.80
16001001	SEGMENT TOTAL==>	1594.41

SEGMENT# 3 C 2477 NA 12/12/24 12/12/24

CONTINUED ON PAGE 02

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199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500
	16001001			SEGMENT TOTAL==>	1128.29

SEGMENT# 4 C 2477 NA 12/12/24 12/12/24
FEEDER HOUSE REPAIRS 8.00 HRS

CORRECTION:

- Replaced FH drive chain
- removed wear strip plate to straighten out and installed to make wear strips fit
- replaced drive chain tensioner bracket
- replaced bearing and tone wheel on lower shaft RH
- top shaft rebuild
- replaced feeder house chain
- replaced rear feed plate

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

- * ***** *
- *-Replace drive chain *
- *-Replace wear strips *
- *-Replace damaged chain guide on R.h side *
- *-Replace bad bearing and tone wheel on lower shaft *
- *-Replace lower sprocket *
- *-Replace top sprockets and set screws *
- *-Remove half links from conveyor chain *
- * ***** *

AH220541	CHAIN LINK	4	21.99	87.96
AH232426	32T SPROCKET	1 N	547.13	547.13
AXE16328	Bracket	1 N	891.31	891.31
AXE27247	Roller Chain	1	3293.57	3293.57
AXE68018	Bearing With Ho	1	384.82	384.82

CONTINUED ON PAGE 04

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199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500
Bearing With Housing					
AXE80368	Link Chain	1	235.11	235.11	
AXE90573	Plate	1	542.01	542.01	
HXE123463	Chain Sprocket	4	182.87	731.48	
H134773	STRAP	1	8.64	8.64	
H156580	SET SCREW	16	5.67	90.72	
H171960	STRIP	RETAIL	31.85		
		4	31.17	124.68	
H229470	SHAFT KEY	4	20.06	80.24	
M72598	QUICK LOCK	1	3.31	3.31	
11M7032	COTTER PIN	RETAIL	1.15		
		2	1.14	2.27	
14M7303	FLANGE NUT	1	.87	.87	
19M7775	CAP SCREW	1	1.43	1.43	
24M7207	WASHER	1	.74	.74	
		PARTS	7026.29		
		LABOR	1440.00		
16001001		SEGMENT TOTAL==>	8466.29		

SEGMENT# 5 C 2477 NA 12/12/24 12/12/24
FEED ACCELERATOR 4.09 HRS

CORRECTION:

- disassembled feed accelerator and cleaned out
- replaced damaged supports
- reinstalled and torqued hardware

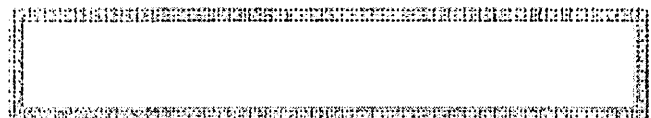
ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****
*
*-Replace damaged supports
*-Clean out accelerator, bad vibrations.

CONTINUED ON PAGE 05

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199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500
*-Remove supports and clean out. *					
*-Reinstall and torque hardware. *					
* *					

HXE84113	Support	4	300.66	1202.64	
HXE84114	Support	4	300.66	1202.64	
H137329	LOCK NUT	7	2.97	20.79	
JD7844	GREASE FITTING	1	2.09	2.09	
Lubrication Fitting					
L215374	Bolt	7	4.10	28.67	
19M7786	SCREW	18	2.55	45.90	
19M7788	SCREW	1	2.97	2.97	
				PARTS	2505.70
				LABOR	736.20
16001001	SEGMENT TOTAL==>				3241.90

SEGMENT# 6 C 2477 NA 12/12/24 12/12/24

CONCAVE REPAIRS

4.50 HRS

CORRECTION:

- replaced concave hanger bar
- cleaned and installed concaves
- installed z-bar and torqued hardware
- leveled concaves and calibrated
- welded tab back onto cylinder shield

ADDITIONAL DESCRIPTION:

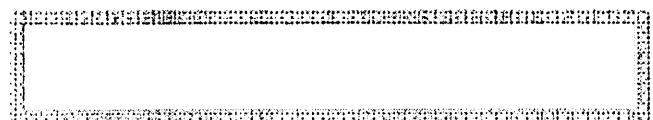
***** TECHNICIANS COMMENTS *****

- * *
- *-Replace concave hanger bar
- *-Install concaves with new hardware

CONTINUED ON PAGE 06

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199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500
*-Torque hardware *					
*-Re level concaves *					
*-L.h concave cylinder shield is broken, will welt ear back *					
*on *					
* *					

AH214026	PIN FASTENER	1	13.31	13.31	
AH218464	PIN FASTENER	1	1250.35	1250.35	
HXE83040	Locking Collar	1 N	43.01	43.01	
H135891	LOCK NUT	16	2.20	35.20	
M72598	QUICK LOCK	4	3.31	13.24	
19M7786	SCREW	16	2.50	40.00	
			PARTS	1395.11	
			LABOR	810.00	
16001001			SEGMENT TOTAL==>	2205.11	

SEGMENT# 7 C 2477 NA 12/12/24 12/12/24
ROTOR BEARING 3.42 HRS

CORRECTION:

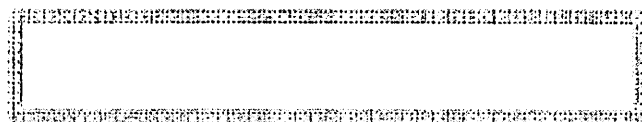
Tech 2473

-Removed the rotor bearing cover from the machine. Once cover was removed then I removed the tone wheel from the bearing. Loosened the bearing nuts from the rotor bearing and tried to remove. Bearing was rusted on the shaft. Heated the bearing up and it still wouldn't move. Finally just cut the bearing off of the machine. Tried to level concaves and rotor would not spin a full rotation and found the front rotor ring was damaged, removed front rotor bracket, installed new rotor ring, bracket and rotor bearing.

CONTINUED ON PAGE 07

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199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*
*-Recommend replacing rotor bearing
*-Making slight noise.
*-Could be causing some of the vibration
*+Assist:2473 60 minutes
*

AXE42868	Bearing With Ho	1	556.63	556.63
	Bearing With Housing			
FRT05	0-5 LBS FRT	1	14.95	14.95
H135891	LOCK NUT	5	2.26	11.30
H174995	RING	1 N	96.41	96.41
14M7299	NUT	4	2.79	11.16
19M7786	SCREW	5	2.55	12.75
19M7789	SCREW	4	2.48	9.92
22M7024	SET SCREW	1	4.55	4.55
33455	CUT OFF DISC	2	28.79	57.58
40M7401	Snap Ring	1	7.20	7.20
	PARTS			782.45
	LABOR			630.00
16001001	SEGMENT TOTAL==>			1412.45

SEGMENT# 8 C 2477 NA 12/12/24 12/12/24
FAN SPEED ISSUE 4.00 HRS

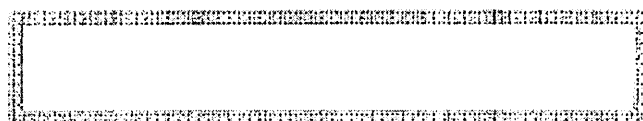
CORRECTION:

-replaced cleaning fan outer sheave and cleaning fan belt
-ran up and adjusted sheave tensioning arm to reach max
cleaning fan speed of 1350 rpm.

CONTINUED ON PAGE 08

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199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*
*-While running unit up fan speed would not adjust *
*-Found that the fan sheaves are worn and causing it to bind *
*-Must replace outer fan sheave *
*-Adjust bracket and ensure of proper operation. *
* *

AH14080	SEAL	1	15.07	15.07
AH229175	THROW-OUT BEARI	1	75.48	75.48
	Throw-Out Bearing			
AXE40934	Half Sheave	1 N	1080.04	1080.04
HXE99294	V-Belt	1	171.05	171.05
H225992	V-RING SEAL	1	20.04	20.04
57M7691	20A MINI FUSE	4	2.50	10.00
	PARTS			1371.68
	LABOR			720.00
16001001	SEGMENT TOTAL==>			2091.68

SEGMENT# 9 C 2477 NA 12/12/24 12/12/24
SERVICE UNIT 4.50 HRS

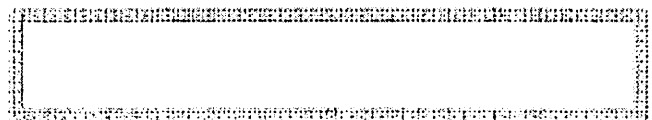
CORRECTION:

- changed engine oil and filter
- changed engine air filters
- changed cabin filters
- changed hydraulic filters
- changed reverser oil
- changed primary countershaft oil
- greased unit

CONTINUED ON PAGE 09

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	S780	1164			1500
TY26673		15W40 P50 3.78L	1	34.15	34.15
TY27741		5W40 P50 18.9L	2	200.81	401.62
TY6296		80W90 GL5 946ML	2	14.45	28.90
				PARTS	2522.34
				LABOR	810.00
	16001001			SEGMENT TOTAL==>	3332.34

SEGMENT#10 C 2477 NA 12/12/24 12/12/24

DISCHARGE BEATER BEARINGS

4.75 HRS

CORRECTION:

- removed overshot beater pulley on RH side
- removed gearcase
- removed grease line
- switched to LH side removed shield
- removed discharge beater drive belt and pulley/hub
- removed grease lines to both bearings
- removed bearings
- installed new bearings
- hooked up grease lines
- installed pulleys on each side
- installed gearcase
- installed overshot beater drive pulley
- installed overshot beater drive belt
- installed discharge beater drive belt
- installed shields

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

* * *

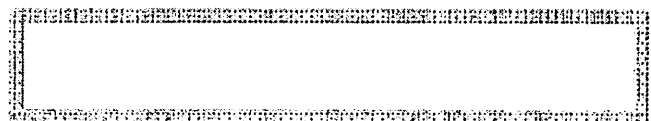
*Recommend replacing discharge beater bearings. *

*They are original *

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500

H139922	BUSHING	1	83.40	83.40	
H160465	PRESSED FLANGE	2	23.44	46.88	
	Pressed Flanged Housing				
H160466	PRESSED FLANGE	2	28.74	57.48	
	Pressed Flanged Housing				
JD8579	COLLAR	2	36.11	72.22	
	Eccentric Locking Collar				
JD9339	BALL BEARI	2	94.48	188.96	
T41770	Isolator	1	63.73	63.73	
24H1077	Washer	1	4.99	4.99	
			PARTS	517.66	
			LABOR	855.00	
16001001			SEGMENT TOTAL==>	1372.66	

SEGMENT#11 C 2477 NA 12/12/24 12/12/24
BELTS AND CHAINS 6.00 HRS

CORRECTION:

- replaced feed accelerator belt
- replaced cleaning fan belt
- replaced 3-rib chopper jackshaft belt
- replaced vacuum drive belt
- replaced unloading auger chain
- tensioned elevator chains
- replaced tensioner on front end drive belt

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

- *Replace Feed accelerator belt

CONTINUED ON PAGE 12

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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17104 - 118 Ave., Edmonton, AB, T5S 2L7
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www.horizonagturf.com

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Branch			
EDMONTON			
Date	Time	Page	
02/05/25	23:00:16 (B)	12	
Account No.	Phone No.	Invoice No.	
INTER01		S74360	
Ship Via		Purchase Order	
		MADE BY DEREK	
		Salesperson	
		JES	

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500
*Replace fan belt *					
*Replace 3 rib chopper jackshaft belt *					
*Replace vacuum belt *					
*Replace unloading auger chain *					
*Replace tensioner on front end drive belt *					
*Adjust elevator chains *					
*Adjust sheave gap *					
*Adjust all belts and chains *					

AXE79735	Roller Chain	1	452.20	452.20	
HXE124868	V-Belt	1	656.53	656.53	
HXE38073	V-Belt	1	29.19	29.19	
HXE54503	V-Belt	1	319.71	319.71	
			PARTS	1457.63	
			LABOR	1080.00	
16001001			SEGMENT TOTAL==>	2537.63	

SEGMENT#12 C 2477 NA 12/12/24 01/20/25
MISC REPAIRS 4.00 HRS

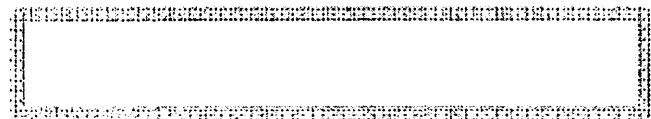
CORRECTION:

-Removed the clean grain cross auger shield from under the machine. Got new hardware for the missing bolt. Installed the missing bolt and tightened down. Installed the cross auger shield. Repair complete.
-Cleaned the spot where the hole is on the top cover. Spot welded the hole closed as best a guy could. The material is paper thin so it was a little more difficult than expected. Threw a coat of green pain over it. Repair complete.
-Went into the grain tank and cleaned the area where the

CONTINUED ON PAGE 13

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Date	Time	Page
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		Salesperson
		JES

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500

hold in the extension is. Used clear tape and taped the hole closed. Repair complete.

-Removed the re thresher door from the machine and cleaned the chaff and dirt build up. Once cleaned up then I installed back into machine. Installed the missing hardware for the door and now it opens and closes nicely. Repair complete.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*
*-Missing bolt on lower auger bearing, replace bolt
*-Tape up Hopper extension with clear tape
*-Weld top cover hole. r.h side 2nd top cover has slight
*hole, will weld shut
*-Rethresher door, remove door clean, install and replace
*missing hardware
*-
*

H169568	SCREW	1	2.10	2.10
03M7184	BOLT	1	1.27	1.27
14M7298	FLANGE NUT	3	1.49	4.47
	PARTS			7.84
	LABOR			720.00
16001001	SEGMENT TOTAL==>			727.84

SEGMENT#13 C 2477 NA 12/12/24 12/11/24

SOFTWARE UPDATES

1.50 HRS

CORRECTION:

installed software updates

CONTINUED ON PAGE 14

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02/05/25	23:00:16 (B)	14	
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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
199675B	JOHN DEERE S780	1771	1H0S780SKJ0801188	08/03/19	
	S780	1164			1500

ADDITIONAL DESCRIPTION:

Combine has 13 software updates available

16001001

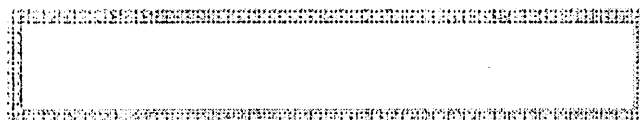
LABOR	270.00
SEGMENT TOTAL==>	270.00

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	19056.60	
LABOR	11124.00	
Shop Supplies	250.00	
INTERNAL TOTAL	30430.60	

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