



Lloydminster
Box 10039 • Lloydminster, AB T9V 3A2
Tel: 780.875.4471 Fax: 780.875.6606
www.horizonagturf.com

DOI-43
NOV

Ship to:

X9 1100 KLASSEN TRD (820474)

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
151597B	JOHN DEERE X9 1100	837	1H0X911XPN0820474	08/01/24	
	X9 1100	547		08/01/28	1750 P

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9736 10-000-200-1 10/21/25 11/12/25

PLATINUM INSPECTION

27.00 HRS

*PLEASE PREFORM PLATINUM CERTIFICATION USING GREENLIGHT INSPECTION CHECKLIST FROM HORIZON VELOCITY

*TRANSFER GREENLIGHT ESTIMATE CREATOR AND INSPECTION TO SERVICE MANAGER. PLEASE NOTE PRESSURES TAKEN. CONSULT WITH OWNER OF MACHINE

TO WHICH REPAIRS WE RECOMMEND AND WHICH THEY WISH US TO DO. HAVE SEGMENTED WORKORDER CREATED, FOR WORK TO BE DONE. THIS DOES NOT INCLUDE ANY MAJOR CLEANING OR BLOWING OF THE DUST CHAFF OFF.

-ADD ARROWS TO FEEDERHOUSE AND PLATFORM FOR EASE OF ALIGNMENT AND HOOKING UP

*TECHNICIAN COMMENTS*****

* * *

*PERFORMED GREENLIGHT CHECKLIST-WENT THROUGH WITH CUSTOMER *

***** TECHNICIANS COMMENTS *****

* * *

*+perform platinum certified inspection

* * *

16001001

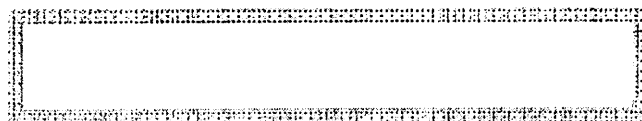
LABOR 3999.00

SEGMENT TOTAL==> 3999.00

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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	X9 1100	547		08/01/28	1750 P

SEGMENT# 2 C 9736 NA 10/21/25 11/18/25

WASH AND DETAIL AS NEEDED

***** TECHNICIANS COMMENTS *****

*
*+washbay to do
*

SEGMENT# 3 C 9736 NA 12/08/25 12/08/25

CLUNKING NOISE COMING FROM FEED ACCELERATOR

POSSIBLE BENT SHAFT - ACCELERATOR DOES HAVE A HIGH SPOT AS
WELL - POSSIBLE CAUSE OF VIBRATION - REPLACE SHAFT

***** TECHNICIANS COMMENTS *****

*
*+disconnected hydraulic hoses and electrical connector
*+removed retaining pins - moved feeder house away from
*+combine - removed pivot retainers and pulled feeder house
*+completely away from combine to work on feed accelerator
*+marked feed accelerator supports and wear plates
*+removed required wear plates and removed supports
*+removed drive sheave and bearing on R/H side
*+removed shaft from feeder house
*+swapped over hubs to new shaft
*+removed and replaced bearing on L/H side
*+installed new shaft into feeder house - installed new
*+bearing on R/H side - reinstalled drive sheave - torqued
*+bolt to spec - set outer hub into correct position
*+torqued bolts to spec
*+reinstalled feed accelerator supports & wear plates

CONTINUED ON PAGE 03

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	X9 1100	547		08/01/28	1750 P
**torqued all feed accelerator support hardware				*	
**spun feed accelerator over by hand				*	
**no clunking noises heard and no high spot				*	
**needed new plastic bolts for pivot retainers				*	
**removed broken bolts from retainer & installed new				*	
**reinstalled feeder house in reverse order				*	
**reinstalled feed accelerator drive belt				*	
**ran up combine after repairs				*	
**no vibration felt coming from combine - ok now				*	
*				*	

AXE86005	Bearing	1	277.18	277.18	
AXE86006	Bearing With Ho	1	325.35	325.35	
	Bearing With Housing				
HXE188854	Shaft	1	1090.06	1090.06	
H224073	TIE BAND	2	2.37	4.74	
14M7264	LOCK NUT 4MM	3	.50	1.50	
19M9326	SHEARBOLT M4X30	3	2.08	6.24	
21M7511	Screw	4	2.34	9.36	
	PARTS		1714.43		
	LABOR		2595.55		
16001001	SEGMENT TOTAL==>		4309.98		

SEGMENT# 4 C 9736 NA 12/08/25 12/08/25
ROTOR BELT IS CRACKED AND DELAMINATING - REPLACE

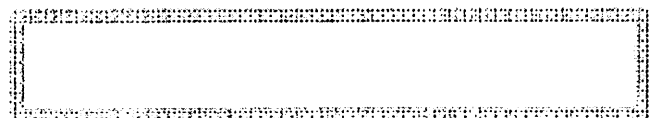
***** TECHNICIANS COMMENTS *****

*
**removed the variable drive hydraulic hose, loosened &
**removed unloading auger & upper feeder house drive belts
**opened the torque sensing driven sheave with spreader

CONTINUED ON PAGE 04

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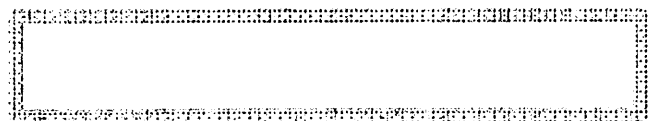
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	X9 1100	547		08/01/28	1750 P
**bolts - removed the failed rotor belt				*	
**installed new rotor belt & closed the driven sheaves				*	
**reinstalled previously removed belts & set to correct				*	
**tension - reconnected hydraulic hose - ok now				*	
*****				*	
HXE107859	ROTOR BELT	1	1347.29	1347.29	
11M7021	COTTER-5/32 X 1	1	.68	.68	
14M7275	NUT-M12 REG	1	1.73	1.73	
	PARTS		1349.70		
	LABOR		516.89		
16001001	SEGMENT TOTAL==>		1866.59		

SEGMENT# 5 C 9736 NA 12/08/25 12/08/25
CLEANING FAN DRIVEN SHEAVE IS LEAKING - DIAGNOSE & REPAIR
***** TECHNICIANS COMMENTS *****
*
**removed cleaning fan variable drive belt and drive belt
**removed turn buckle and removed assembly from combine
**partially disassembled driven assembly
**all parts arrived
**disassembled the cleaning fan sheave
**replaced seals and o-rings as needed
**reassembled in reverse order
**torqued all hardware to spec
**greased sheave assembly
**reinstalled assembly back onto combine
**tightened all hardware
**reinstalled belts & set to correct tension
**ran up after repairs - found cleaning fan would not reach

CONTINUED ON PAGE 05

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	X9 1100	547		08/01/28	1750 P
*+1430 RPM - adjusted the cleaning fan sheave				*	
*+ran up again - now reaches 1430 RPM				*	
*+checked for leaks - all ok				*	
*				*	

H210686	O-Ring	1	N	8.85	8.85
M170105	Seal	1	N	34.87	34.87
RESTOCK	RESTOCK CHG	1		161.57	161.57
				PARTS	205.29
				LABOR	1672.77
16001001			SEGMENT TOTAL==>		1878.06

SEGMENT# 6 C 9736 NA 12/08/25 12/08/25
TAILINGS ELEVATOR OUTER BEARING HAS PLAY - REPLACE

***** TECHNICIANS COMMENTS *****

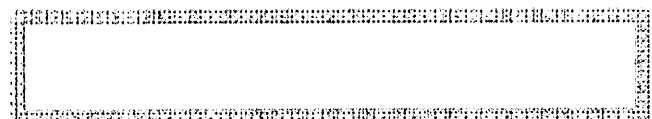
*+removed the tailings elevator drive belt
*+removed the drive sheave, keyway & spacers
*+cleaned off end of shaft
*+removed hardware
*+removed bearing from the shaft
*+cleaned up shaft
*+installed push clips onto bolts to hold into position
*+installed new bearing
*+installed spacers, keyway & drive sheave
*+torqued nut to spec - ok now

AXE85994	BRG, W/HSG	1	194.01	194.01
Bearing With Housing				

CONTINUED ON PAGE 06

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151597B	JOHN DEERE X9 1100	837	1H0X911XPN0820474	08/01/24	
	X9 1100	547		08/01/28	1750 P
H141123	PUSH NUT	3		2.24	6.72
				PARTS	200.73
				LABOR	416.25
16001001			SEGMENT TOTAL==>		616.98

SEGMENT# 7 C 9736 NA 12/08/25 12/08/25

RETHRESHER BEARINGS ARE STARTING TO FAIL

NOISY & ROUGH WHEN SPINNING - REPLACE

- RETHRESHER SLIP CLUTCH HAS PLAY - REPLACE

***** TECHNICIANS COMMENTS *****

*
*+removed outer sheave, keyway and shims
*+loosened loosened bearing hardware
*+removed bearing from shaft
*+cleaned up shaft
*+installed new bearing assembly
*+set into position & tightened hardware
*+reinstalled sheave
*+had to remove the separator loss sensor bracket to gain
*+access to the slip clutch nut
*+removed nut & removed slip
*+clutch from shaft
*+loosened and removed lock collar
*+loosened bearing hardware and removed bearing
*+cleaned up shaft
*+installed new bearing assembly
*+set into position & tightened hardware
*+installed new lock collar & tightened set screw
*+removed drive sheave & shims from slip clutch
*+installed shims & drive sheave onto new slip clutch

CONTINUED ON PAGE 07

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**tightened hardware & installed back into rethresher *					
**torqued nut to spec & reinstalled loss sensors - ok now *					

AXE86017	Bearing With Ho	1 N	245.17	245.17	
	Bearing With Housing				
AXE86018	Bearing With Ho	1 N	238.43	238.43	
	Bearing With Housing				
AXE92005	Slip Clutch	1	2368.04	2368.04	
H141123	PUSH NUT	3	2.24	6.72	
14M7275	NUT-M12 REG	1	1.73	1.73	
			PARTS	2860.09	
			LABOR	765.16	
16001001			SEGMENT TOTAL==>	3625.25	

SEGMENT# 8 C 9736 NA 12/08/25 12/09/25

ALL L/H CONCAVES HAVE DAMAGE - REPAIR AS NEEDED

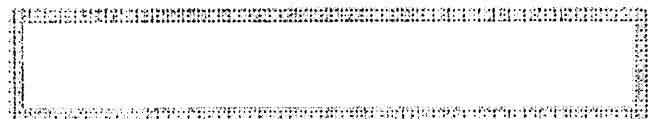
***** TECHNICIANS COMMENTS *****

*
**repair cracked concaves
**removed nails from damaged concaves
**straightened concaves as needed & took to welding bay
**reassembled the concaves
**found hardware missing to bolt
**concaves together
**installed concaves
**tightened all hardware
*

03M7185 BOLT-M8 X 25MM 7 .66 4.62
CONTINUED ON PAGE 08

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03M7199	BOLT-M12X35MM	1		2.41	2.41
14M7298	NUT-8MM FLG	7		1.47	10.29
19M7789	FL/BOLT-M12X30M	2		2.31	4.62
				PARTS	21.94
				LABOR	878.75
16001001			SEGMENT TOTAL==>		900.69

SEGMENT# 9 C 9736 NA 12/08/25 12/08/25
PLAY FOUND ON THE SIEVE DRIVE ARM WHILE RUNNING UP COMBINE
/H SIEVE SWING ARM BUSHING IS CRACKING - REPLACE SWING ARM
& HARDWARE

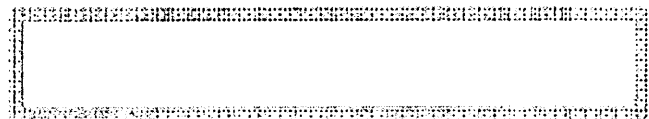
***** TECHNICIANS COMMENTS *****

*
*+removed the L/H side chute, chopper gearcase shields
*+loosened and removed the chopper drive belt
*+disconnected & capped hydraulic hoses
*+disconnected electrical on both sides of chopper
*+grabbed forklift and grabbed extensions & pallets
*+supported the chopper assembly
*+removed lift/lower actuators
*+removed side rail hardware
*+on both sides and removed assembly from the combine
*+removed chaffer tailboard
*+removed chaffer & sieve
*+hooked up removal tool and supported the chaffer frame
*+loosened and removed the chaffer frame hardware
*+started to remove the chaffer frame
*+Found it was getting
*+hung up on the shaker pan swing arms
*+removed both front sieve frame mounting hardware

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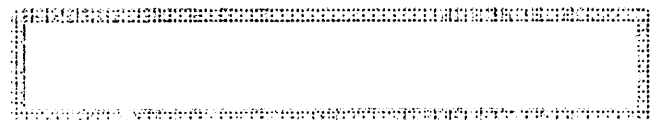
++was able to move chaffer frame back enough to gain access *
++to the sieve swing arm bolt *
++removed all swing arm hardware *
++installed new swing arm with new hardware *
++reinstalled the chaffer frame with new hardware *
++left all hardware loose at this time *
++installed new front sieve mount bolts *
++centered the shoe frame & torqued all swing arm hardware *
++installed sieve and chaffer *
++torqued all hardware *
++calibrated chaffer & sieve *
++installed chaffer tailboard *
++reinstalled chopper/spreader *
++tightened all hardware *
++reconnected electrical & hydraulic hoses *
++reinstalled chopper shields *
++ran up combine after repairs - all ok *
*

AXE85936	Arm	1	516.26	516.26
H224073	TIE BAND	4	2.37	9.48
H227582	16X135MM BOLT	2	14.76	29.52
03M7358	BOLT-M16X140MM	6	22.69	136.14
03M7699	Bolt	2 N	4.83	9.66
14M7291	NUT-16MM FLG HD	8	4.81	38.48
19M7819	FL/BOLT-M12X90M	3	8.31	24.93
	PARTS			764.47
	LABOR			4311.98
16001001	SEGMENT TOTAL==>			5076.45

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Tel: 780.875.4471 Fax: 780.875.6606
www.horizonagturf.com

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X9 1100 KLASSEN TRD (820474)

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
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151597B	JOHN DEERE X9 1100	837	1H0X911XPN0820474	08/01/24	
	X9 1100	547		08/01/28	1750 P
SEGMENT#10 C 9736 NA 12/08/25 12/08/25					
SPREADER DRIVE BELT IS STARTING TO CRACK AND HAS WEAR REPLACE					
- SPREADER IDLER PULLEY BEARINGS ARE STARTING TO FAIL - NOISY & ROUGH WHEN SPINNING - REPLACE					
***** TECHNICIANS COMMENTS *****					
* * *					
*+removed spreader drive belt					
*+removed idler pulley from spreader					
*+removed snap ring and used press to remove bearing					
*+installed new bearing using the press					
*+installed snap ring					
*+installed onto spreader					
*+installed new drive belt & set to correct tension					
* * *					

AXE73779	Bearing	1	N	96.02	96.02
HXE176243	V-Belt	1		134.84	134.84
				PARTS	230.86
				LABOR	362.60
16001001			SEGMENT TOTAL==>		593.46

SEGMENT#11 C 9736 NA 12/08/25 12/16/25
GAPS ON THE TOP SIDE OF UNLOADING AUGER TUBE
(WAS TAPED OVER) - SILICONE THE HOLES AND REMOVE TAPE

***** TECHNICIANS COMMENTS *****

* * *

*+removed tape from auger tube

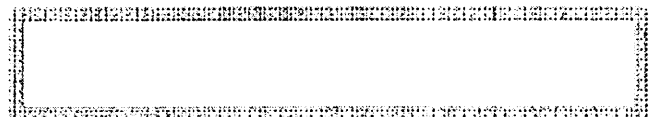
*+cleaned off glue

*+applied silicone to required spots

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151597B	JOHN DEERE X9 1100	837	1H0X911XPN0820474	08/01/24	
	X9 1100	547		08/01/28	1750 P
*+painted areas where tape was removed - ok now					

				LABOR	188.70
16001001				SEGMENT TOTAL==>	188.70

SEGMENT#12 C 9736 NA	12/08/25 12/16/25
LEVEL CONCAVES	
***** TECHNICIANS COMMENTS *****	
*+leveled concaves as per service advisor	
*+performed threshing clearance calibrations	
*+reinstalled previously removed separator grates	
*+removed required separator grates	
*+releveled both L/H & R/H concaves	
*+performed threshing clearance calibrations - ok now	
*+installed separator grates	

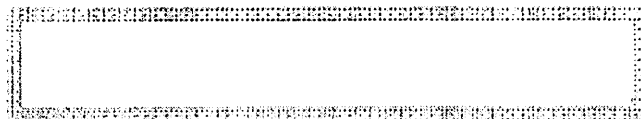
LABOR 678.95	
16001001	SEGMENT TOTAL==> 678.95

SEGMENT#13 C 9736 NA	12/08/25 12/08/25
BOTH REAR HAZARD LIGHTS ON PICKUP HAVE BURNT OUT LEDS	
REPLACE	
***** TECHNICIANS COMMENTS *****	
*+removed and replaced the rear hazard/turn signal lights	
*+on the pickup	
*+tightened all hardware	

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151597B	JOHN DEERE X9 1100	837	1H0X911XPN0820474	08/01/24	
	X9 1100	547		08/01/28	1750 P
**checked operation of lights - ok now					

RE592939	Lamp	2		98.96	197.92
				PARTS	197.92
				LABOR	175.75
16001001			SEGMENT TOTAL==>		373.67

SEGMENT#14 C 9736 NA 12/08/25 12/08/25
LOWER FEEDER HOUSE DRIVE BELT TENSIONER NUT WON'T BACK OFF
REPLACE TENSIONER ROD
***** TECHNICIANS COMMENTS *****
*
**had to cut off the tensioner rod
**installed new tensioner rod - swapped over parts
**installed new nuts & installed drive belt
**set belt to correct tension - ok now
*

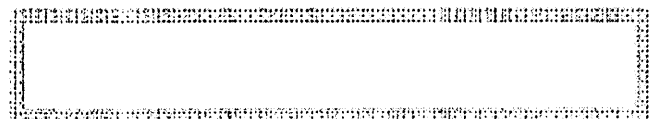
AXE88288	Rod	1 N	181.71	181.71
14M7276	NUT-16MM REG	2	3.08	6.16
			PARTS	187.87
			LABOR	234.95
16001001			SEGMENT TOTAL==>	422.82

SEGMENT#16 C 9736 NA 12/08/25 12/15/25
POSSIBLE BENT REAR UNLOADING CROSS AUGER - DRIVE SHEAVE HAS
BEEN RUBBING ON L/H SIDE OF GRAIN TANK - REPLACE
ADJUST DRIVE SHEAVE ON LH SIDE ONLY
***** TECHNICIANS COMMENTS *****

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	X9 1100	547		08/01/28	1750 P

				LABOR	199.80
16001001				SEGMENT TOTAL==>	199.80

SEGMENT#17 C 9736 NA 12/08/25 12/15/25
CAB ACCESS LADDER IS BENT & WON'T LATCH INTO UPPER POSITION
REPAIR AS NEEDED
***** TECHNICIANS COMMENTS *****
*
*+disassembled the ladder
*+straightened all pieces as needed with press
*+reassembled ladder and checked operation
*+had to adjust the latch spring so it will latch when
*+raised
*+ladder is now easy to lift and latches into place
*

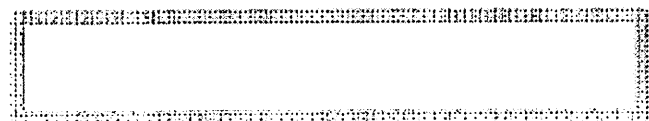
	LABOR	799.20
16001001	SEGMENT TOTAL==>	799.20

SEGMENT#18 C 9736 NA 12/08/25 12/12/25
CLEAN BUILD UP FROM MASS FLOW SENSOR & CALIBRATE
***** TECHNICIANS COMMENTS *****

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	X9 1100	547		08/01/28	1750 P
*				*	
++removed mass flow sensor				*	
++cleaned build up and installed				*	
++calibrated mass flow sensor				*	
*				*	

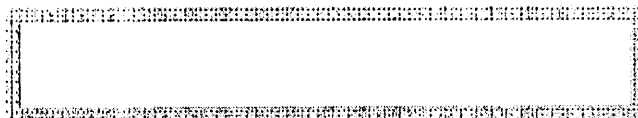
			LABOR		197.95
16001001			SEGMENT TOTAL==>		197.95

SEGMENT#19 C 9736 NA 12/08/25 12/08/25
DTC ACTIVE - HAD 517847.08 BECAME ACTIVE WHEN CLOSING
THE CHOP TO DROP DOOR - MAY BE A NUISANCE CODE
DIAGNOSE
***** TECHNICIANS COMMENTS *****
*
++lowered the chopper and closed the chop to drop door
++once the CTD door was closed it would not open
++turned the key on
++HAD 517847.08 was active
++performed diagnosis on code as per service advisor
++all circuits tested good
++possible internal fault in actuator
++turned battery disconnect off over night
++turned back on in the morning and turned key on
++found that the code is still active
++removed the actuator from combine
++removed the harness from the actuator
++checked resistance values on all circuits on harness
++found all circuits are good
++cleaned terminals on actuator & connectors on harness

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	X9 1100	547		08/01/28	1750 P
*+installed harness *					
*+reinstalled actuator to combine *					
*+reconnected turned key on *					
*+found code was no longer active *					
*+operated the chop to drop door and chopper multiple times *					
*+was no faulting *					
*+performed battery disconnect overnight *					
*+turn disconnect back on and turned key on *					
*+no active codes *					
*+operated the chop to drop door multiple times *					
*+it did not fault again *					
*+operated multiple times while *					
*+working on combine and it did not fault and set code *					
*+ok at this time *					
*+was possible bad connection *					
* *					

LABOR					302.66
16001001	SEGMENT TOTAL==>				302.66

SEGMENT#20 C 9736 NA 12/08/25 12/08/25
DOUBLE CHECK FLUID LEVELS - TOP UP MEG AND COOLANT
GREASE COMBINE

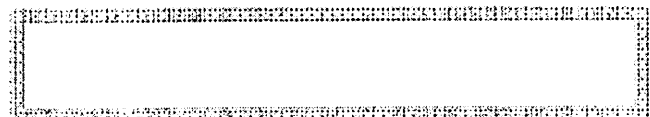
***** TECHNICIANS COMMENTS *****

*
*+topped up coolant
*+topped up MEG
*+greased combine
*

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	X9 1100	547		08/01/28	1750 P
ENV10	ENVIRO CHARGE	4		.10	.40
HY-GARD	HY-GARD OIL	4		7.99	31.96
TY26575	COOLGARDII PMIX	1		25.13	25.13
				PARTS	57.49
				LABOR	288.60
	16001001		SEGMENT TOTAL==>		346.09

SEGMENT#21 C 9736 NA 10/21/25 12/09/25
UPDATE ALL SOFTWARE

***** TECHNICIANS COMMENTS *****
*
*+updated software
*

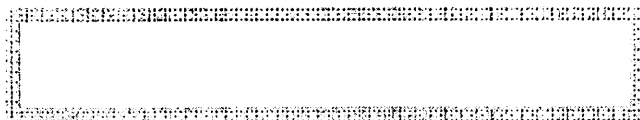
	LABOR	277.50
16001001	SEGMENT TOTAL==>	277.50

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	7790.79	
LABOR	18863.01	
Shop Supplies	250.00	
Software Connec	50.00	
INTERNAL TOTAL	26953.80	

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