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J&M ACRES TRD - (209040-11)

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
151178AA		X 209040-11		
MACDON FD70-40				
FD75				

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

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SEGMENT# 1 C 9761    10-000-300    07/15/25 09/13/25
TRADE INSPECTION ON HEADER - PREPARE ESTIMATE FOR SALES          7.00 HRS
MAKE SURE FORE/AFT & DRAPER SPEED CONTROL KITS ARE REMOVED
FROM COMBINE & ATTACHED TO HEADERS IN PLASTIC BAGS
*****
***** TECHNICIANS COMMENTS *****
*
*+Performed trade inspection
*
*****
LABOR
16001001
SEGMENT TOTAL==>

```

```

SEGMENT# 2 C 99999 NA                                07/15/25
WASH OFF HEADER
***** TECHNICIANS COMMENTS *****
*
*+Washbay to do
*
*****

```

SEGMENT# 3 C 9761 NA 10/22/25 10/22/25
CENTER PEA AUGER MOUNTS WORN. REPLACE
***** TECHNICIANS COMMENTS *****

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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Lloydminster
Box 10039 • Lloydminster, AB T9V 3A2
Tel: 780.875.4471 Fax: 780.875.6606
www.horizonagturf.com

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151178AA	MACDON FD70-40	X 209040-11		
	FD75			

*+remove pea augers, have welder put new hubs on				
*+weld new hubs onto pea augers				
*+install pea augers with new center support				

AE46699	PRESSED FL	1	33.59	33.59
	Pressed Flanged Housing			
AFH209882	Ball Bearing	1	95.12	95.12
FH318537	Flange	1	28.63	28.63
MCD335589	KIT -UCA CENTER	1	3113.32	3113.32
			PARTS	3270.66
			LABOR	1544.38
16001001			SEGMENT TOTAL==>	4815.04

SEGMENT# 4 C 9761 NA 10/22/25 10/22/25
HEADER HITCH PLUG IS RIPPED OFF FOR TRAILER LIGHTS. REPLACE
CHECK LIGHTS TO ENSURE ALL ARE WORKING, REPAIR LIGHTS IF
NEEDED

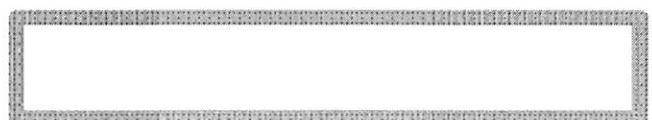
***** TECHNICIANS COMMENTS *****

*+Repair plug, Find more wires damaged. repair wires.
*+Plug in no lights are working. Troubleshoot further and
*+look for a diagram of wiring as macdon wires are all
*+blue and no codes on them. Trouble shoot and wire
*+in plug. Lights work.
*+***note*** more time was needed for other repairs to
*+wiring harness

CONTINUED ON PAGE 03

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151178AA	MACDON FD70-40	X 209040-11		
	FD75			
TY27071	3/16 BLK SHRINK		3	.85
57M7546	ELEC. TERM.		5	2.05
	Elec. Connector Terminal			
57M7630	ELECTRICAL CONN		1	9.50
	Electrical Connector Assy			
57M8013	ELEC.CON.LOCK		1	1.39
	Elec.Connect Locking Device			
			PARTS	23.69
			LABOR	649.35
16001001			SEGMENT TOTAL==>	673.04

SEGMENT# 5 C 9761 NA 10/22/25 11/21/25
HYDRAULIC HOSES ARE LEAKING BY LEFT HAND SIDE BULKHEAD AND
BY MAIN CYLINDER. DIAGNOSE AND REPAIR AS NEEDED.
***** TECHNICIANS COMMENTS *****
*
*+check for leaks
*+Clean residue and debris from suspected hose. Run up.
*+Found multiple leaking hoses.
*+get parts and replace hoses. run up.
*+no leaks
*

INST	ASSY/ENV CHG.	6	4.00	24.00
X10643-8-8	1/2F JIC 1/2HS	2	11.18	22.36
X13943-12-8	3/4F JIC90	1	50.81	50.81
X13943-8-6	1/2FJICX90X3/8H	1	26.35	26.35
X487TC-8-RL	1/2" HYD HOSE	8	9.15	73.20
	PARTS			196.72
	LABOR			693.75

CONTINUED ON PAGE 04

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	FD75			
	16001001		SEGMENT TOTAL==>	890.47

SEGMENT# 6 C 9761 NA	10/22/25 10/22/25			
CROP DIVIDER MISSING HARDWARE. INSTALL DIVIDER WITH NEW HARDWARE				
***** TECHNICIANS COMMENTS *****				
* * *				
*+Replace hardware and install crop dividers				
*+Install divider poles and install new hardware				
* * *				

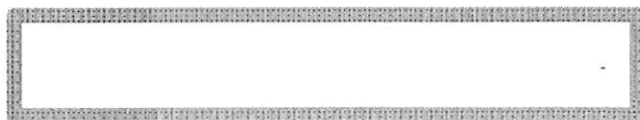
19H1835	BOLT-3/4X1-1/2"	2	5.17	10.34
24H1236	WASHER-3/4"	2	4.84	9.68
			PARTS	20.02
			LABOR	185.00
	16001001		SEGMENT TOTAL==>	205.02

SEGMENT# 7 C 9761 NA	10/22/25 10/22/25			
REEL FORE AND AFT CYLINDERS APPEAR TO HAVE INTERNAL LEAKAGE AS REEL MOVES FORWARD WITHOUT COMMAND. DIAGNOSE AND REPAIR				
-NEED TO CHECK WHAT MODEL OF COMBINE THIS WAS OPERATED ON				
-COULD REQUIRE THE CHECK VALVE KIT				
***** TECHNICIANS COMMENTS *****				
* * *				
*+Contact tech support for instructions and valve				
*+part number for check valve				
*+Tech support also said that the older macdons do not have				
*a +check valve installed as the old John Deere combines had				
*+check valve on combine and the newer ones do not				
*+install plumb and tie hoses up. Re assemble				
* * *				

CONTINUED ON PAGE 05

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
151178AA	MACDON FD70-40	X 209040-11		
	FD75			
*+header reel does not creep forward *				

BXE10669	VALVE KIT	1	337.59	337.59
MCD113435	S.KIT F/AFT	M		7.52-
RESTOCK	RESTOCK CHG	1	13.17	13.17
			PARTS	343.24
			LABOR	555.00
16001001		SEGMENT TOTAL==>		898.24

SEGMENT# 8 C 9761 NA	10/22/25 10/22/25		
RHS REEL LIFT CYLINDER LEAKS FROM BREATHER, REPLACE			
***** TECHNICIANS COMMENTS *****			
*+Clean cylinder, Remove breather and inspect, Find breather *			
*+is damaged internally as snap ring is bent *			
*+Replace *			
*+Clean off oil that leaked from breather during R&R *			

AFH209304	Breather	1	27.01
			PARTS
			LABOR
16001001		SEGMENT TOTAL==>	119.51

SEGMENT# 9 C 9761 NA	10/22/25 10/22/25
TRANSPORT FROM AXLE HANDLE BENT AND DOES NOT REACH TOP POSITION. REPAIR.	
***** TECHNICIANS COMMENTS *****	
*+Clean cylinder, Remove breather and inspect, Find breather *	
*+is damaged internally as snap ring is bent *	
*+Replace *	
*+Clean off oil that leaked from breather during R&R *	

CONTINUED ON PAGE 06

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STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
151178AA	MACDON FD70-40	X 209040-11		
	FD75			
**Remove spring assembly for front axle of transport *				
**remove handle *				
**Install new handle and time with spring assembly *				
**Reinstall assembly *				
**Test all okay *				

MCD144899	HANDLE WELDMNT	1 N	260.36	260.36
			PARTS	260.36
			LABOR	316.35
16001001		SEGMENT TOTAL==>		576.71

SEGMENT#10 C 9761 NA	10/22/25 11/24/25
REAR TRANSPORT SUPPORT ARM DOES NOT FIT UNDER CRADLE.	
TROUBLESHOOT AND REPAIR.	
***** TECHNICIANS COMMENTS *****	
* *	
**Disassemble rear transport *	
**Heat and bend bracket *	
**reinstall and test *	
**All okay *	
* *	

	LABOR 333.00
16001001	SEGMENT TOTAL==> 333.00

SEGMENT#11 C 9761 NA	10/22/25 11/24/25
TABLE AUGER CHAIN IS LOOSE, ADJUST	
***** TECHNICIANS COMMENTS *****	
* *	

CONTINUED ON PAGE 07

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151178AA	MACDON FD70-40	X 209040-11		
	FD75			
**Remove guards, Loosen adjuster and adjust chain *				
**blow debris from chain area *				
**Lubricate and reinstall guards *				
**Run to test operation *				

		LABOR		185.00
16001001		SEGMENT TOTAL==>		185.00
SEGMENT#12 C 9761 NA 10/22/25 11/24/25				
REEL DRIVE CHAIN IS LOOSE, ADJUST				
***** TECHNICIANS COMMENTS *****				
* *				
**Adjust chain tension, lubricate chain. reinstall guard *				
* *				

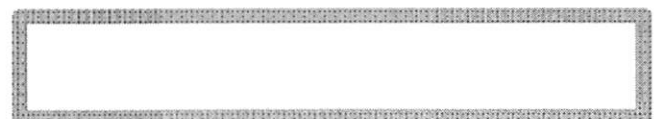
		LABOR		185.00
16001001		SEGMENT TOTAL==>		185.00
SEGMENT#13 C 9761 NA 10/22/25 10/31/25				
MULTIPLE KNIFE HOLDDOWNS ARE OUT OF ADJUSTMENT. ADJUST AS NEEDED				
***** TECHNICIANS COMMENTS *****				
* *				
**Adjust hold downs, Some are bent, Heat up and adjust *				
* *				

		LABOR		370.00
16001001		SEGMENT TOTAL==>		370.00

CONTINUED ON PAGE 08

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	FD75			

SEGMENT#14 C 9761 NA 10/22/25 11/24/25
CUTTERBAR IS OUT SLIGHTLY. RECOMMEND ADJUSTING CUTTERBAR
STRAIGHTNESS. IF CUTTER BAR IS ADJUSTED. BOTH FLOAT AND
WING BALANCE MUST BE ADJUSTED AS WELL.

***** TECHNICIANS COMMENTS *****

* *

```
*+Adjust parallelism, adjust cam link, adjust wing *
```

```
*+balance. check over. All within specs *
```

* *

	LABOR	741.85
16001001	SEGMENT TOTAL==>	741.85

SEGMENT#15 C 9761 NA 10/22/25 11/27/25
AFTER RUNNING UP, REEL HYDRAULIC LINE STARTED TO LEAK
TROUBLE SHOOT AND REPAIR

***** TECHNICIANS COMMENTS *****

* *

```

**Tighten fitting and bring header outside

```

```
*+Run up hyd hose still leaks *
```

*+Was informed we have a portable crimper, get crimper and *

```
*+hose end *
```

```
*+Cut hose and re-crimp *
```

```
*+Install and check hose length to ensure hose is long *
```

*+enough *

```
*+Run up and test. All okay *
```

```
*+Put combine away and crimper *
```

* *

LABOR 347.80
CONTINUED ON PAGE 09

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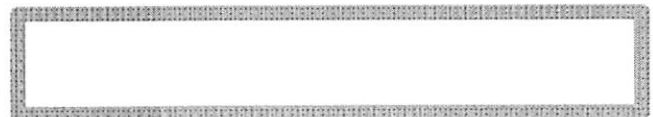
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	FD75			
	16001001		SEGMENT TOTAL==>	347.80

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	4141.70	
LABOR	7493.98	
Shop Supplies	250.00	
INTERNAL TOTAL	11885.68	

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