



Lloydminster
Box 10039 • Lloydminster, AB T9V 3A2
Tel: 780.875.4471 Fax: 780.875.6606
www.horizonagturf.com

DO1-29
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Ship to:

640D MJM TRD (755292)

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

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LLOYDMINSTER *REPRINT*		
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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
033523A	JOHN DEERE 640D	X 1H00640DLDR755292	08/02/14	
	640D	1302349		

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9725 10-000-300 03/04/25 06/27/25 10/15/25
TRADE INSPECTION ON HEADER - PREPARE ESTIMATE FOR SALES 6.00 HRS
***** TECHNICIANS COMMENTS *****
* * * * *
*+perform trade inspection * * * * *
* * * * *

LABOR 1080.00
16001001 SEGMENT TOTAL==> 1080.00

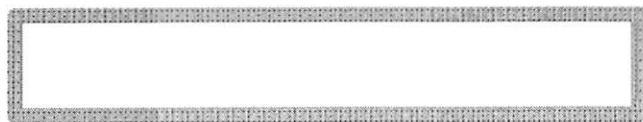
SEGMENT# 2 C 9725 WASH 03/04/25
WASH AS NEEDED - WASHBAY TO DO
***** TECHNICIANS COMMENTS *****
* * * * *
*+washbay to do * * * * *
* * * * *

SEGMENT# 3 C 9725 NA 03/04/25 08/28/25
REPLACE MISSING SHIELD
***** TECHNICIANS COMMENTS *****
* * * * *
*+installed main bracket into shield * * * * *
*+latch retaining nuts had been ripped out of plastic * * * * *

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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	640D		1302349		

***housing *
**fabricated bracket & modified shield to fit bracket *
**installed latch onto end shield *
**removed bent fold bracket from header & straightened *
**Installed shield onto header *
**would not close properly *
**under the weight of the shield the fold bracket on header *
**bent again *
**also found that the frame was bent *
**straightened frame *
**installed shield with new bracket *
**adjusted shield so it would close properly *
**straightened bracket on knife drive shield so it would *
**close properly as well *
* *

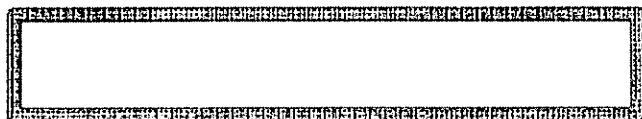
AH232244	BRACKET	1 N	332.55	332.55
AH232246	Bracket	1	101.89	101.89
AH232248	GAS OPERATED CY	1	91.00	91.00
	Gas Operated Cylinder			
AM102170	MAGNET	RETAIL	46.36	
		1	39.41	39.41
H236461	BALL STUD	2	22.45	44.90
H236462	Ball Joint Reta	2 N	1.07	2.14
	Ball Joint Retainer			
H237738	BRACKET	1	423.46	423.46
14M7722	M8 FLG PT LNUT	2	1.53	3.06
19M7598	4MM X 10MM	2	.60	1.20
19M7868	FL/BOLT-M8X30MM	2	1.70	3.40

PARTS 1043.01

CONTINUED ON PAGE 03

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JOHN DEERE 640D		1302349		
			LABOR	687.46
16001001			SEGMENT TOTAL==>	1730.47

SEGMENT# 4 C 9725 NA	09/05/25	09/05/25		
MISSING SKIDS PLATES (4) - REPLACE				
***** TECHNICIANS COMMENTS *****				
* * *				
*+replaced skid shoe				
* * *				

H231521	SKID SHOE	1	55.66	55.66
H241108	BRACKET	8	27.22	217.76
			PARTS	273.42
			LABOR	360.00
16001001			SEGMENT TOTAL==>	633.42

SEGMENT# 5 C 9725 NA	09/05/25	09/05/25		
RH & CENTER DRAPER DAMAGED - REPLACE				
***** TECHNICIANS COMMENTS *****				
* * *				
*+R&R center canvas				
*+R&R RH side draper				
* * *				

AXE12533	FEED DRAPER	RETAIL	867.85	
		1	737.67	737.67
AXE16051	DRAPER RH, LH	1	2134.44	2134.44
H169640	DRAPER SCREW	22	2.71	59.62
H216391	CONN BAR	2	78.38	156.76
H216392	BAR	2	150.84	301.68
CONTINUED ON PAGE 04				

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	640D		1302349		
H231522	SKID SHOE	3		87.79	263.37
H241108	BRACKET	3		27.22	81.66
03M7194	BOLT-M10X40MM	2		2.59	5.18
14M7296	NUT-10MM FLG HD	2		2.07	4.14
14M7528	LOCK NUT- -M6	22		.69	15.18
				PARTS	3759.70
				LABOR	540.00
16001001			SEGMENT TOTAL==>		4299.70

SEGMENT# 6 C 9725 NA 09/05/25 09/08/25
HEADSIGHT SENSOR ERROR CODES, CONNECTOR RIPPED OFF & 6.00 HRS
Segment has been billed on work order W08526 - 01

SEGMENT# 7 C 9725 NA 09/05/25 09/05/25
LH FLOTATION TIRE OFF BEAD - SEND TO TIRE SHOP TO REPAIR
***** TECHNICIANS COMMENTS *****
*
*+Got bead to seal on rim
*+filled tire with air
*

LABOR 180.00
16001001 SEGMENT TOTAL==> 180.00

SEGMENT# 8 C 9725 NA 09/05/25 09/05/25
RH FLOTATION ARM DAMAGED WHERE SAFETY PIN GOES THROUGH &
SAFETY BENT & OTHER SIDE MISSING - REPAIR ARM
***** TECHNICIANS COMMENTS *****
*
*+replaced pins and straighten bracket

CONTINUED ON PAGE 05

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033523A	JOHN DEERE 640D	X	1H00640DLDR755292	08/02/14	
	640D		1302349		

AH230640	Pin	1	164.72	164.72	
AXE69689	Pin	1	170.32	170.32	
			PARTS	335.04	
			LABOR	376.66	
16001001			SEGMENT TOTAL==>	711.70	

SEGMENT# 9 C 9725 NA	09/05/25 09/05/25				
HORST TRAILER 7 PIN PLUG DAMAGED & RH LIGHTS NOT WORKING					
REPLACE & REPAIR LIGHTS					
***** TECHNICIANS COMMENTS *****					
*+Replaced plug					
*+tested lights					
*+found that both lights on the rear now worked					
*+cleaned up tools					
*+put away test cart					

12-702	MALE RV PLUG ST	1	11.91	11.91	
			PARTS	11.91	
			LABOR	302.40	
16001001			SEGMENT TOTAL==>	314.31	

SEGMENT#10 C 9725 NA	09/05/25 09/08/25				
HEADER CALIBRATION FAILED - CHARGE ACCUMULATORS & CALIBRATE					
***** TECHNICIANS COMMENTS *****					
*+Charged accumulators					

CONTINUED ON PAGE 06

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033523A	JOHN DEERE 640D	X 1H00640DLDR755292	08/02/14	
	640D	1302349		
**While charging found that one accumulator was filled with *				
**oil *				
**replaced accumulator *				
**filled new accumulator *				
**re-tested and calibration still failed *				
**Re-filled original accumulator again *				
**tried to calibrate again but would not pass *				
**Checked through LC1 address 49 pressure *				
**found that accumulator pressure was low *				
**replaced second accumulator *				
**charged accumulator *				

AXE68944	Hydraulic Accum	2 0	600.49	1200.98
	Hydraulic Accumulator			
		PARTS		1200.98
		LABOR		540.00
16001001		SEGMENT TOTAL==>		1740.98

SEGMENT#11 C 9725 NA 09/05/25 09/05/25
FEED DRUM DENTED, MISSING FINGER, BENT FINGER, DAMAGED GUIDE
REPAIR

***** TECHNICIANS COMMENTS *****

* *

**replaced drum components as required *

* *

AH171602	BEARING	1	12.53	12.53
AH228229	FING.KIT 10.5"	2	26.47	52.94
H169912	RETAINER	1	18.36	18.36

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	640D	1302349		
H169913	SPRING LOCK	4	2.54	10.16
	Spring Locking Pin			
H201027	SCREW M8X20	6	1.48	8.88
H217264	OUTER RETAINER	3	6.37	19.11
H217265	INNER RETAINER	3	6.37	19.11
H217266	BALL	3	2.42	7.26
14M7298	NUT-8MM FLG	6	1.47	8.82
24H1887	WASHER	1	1.75	1.75
			PARTS	158.92
			LABOR	720.00
16001001		SEGMENT TOTAL==>		878.92

SEGMENT#12 C 9725 NA	09/05/25 09/05/25			
25 KNIFE SECTIONS DAMAGED (FINE) - REPLACE				
***** TECHNICIANS COMMENTS *****				
* *				
*+replaced sections *				
* *				

AH166967	BOLT KIT,M6X16	1	114.48	114.48
H153329	SECTION	RETAIL	5.55	
		25	4.72	118.00
H229539	LSL H/WEAR GUAR	1	42.41	42.41
H229540	SLS H//WEAR GUA	1	42.41	42.41
03M7192	BOLT-M10 X 30MM	1	1.61	1.61
14M7296	NUT-10MM FLG HD	1	2.07	2.07
			PARTS	320.98
			LABOR	1116.66
16001001		SEGMENT TOTAL==>		1437.64

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033523A JOHN DEERE 640D X 1H00640DLDR755292 08/02/14
640D 1302349
SEGMENT#13 C 9725 NA 09/05/25 09/05/25
RH FLASHER & LH STUBBLE LIGHT DO NOT WORK - DIAGNOSE & 2.00 HRS
REPAIR
***** TECHNICIANS COMMENTS *****
*
*+Ensured there was voltage at lights
*+replaced bulbs & tested
*+replaced flasher housing as it was very brittle & broke
*+when pulling the cover off
*

AD2062R BULB-1156 RETAIL 4.84
2 4.11 8.22
AXE52986 Lamp 1 71.81 71.81
PARTS 80.03
LABOR 162.80
16001001 SEGMENT TOTAL==> 242.83

SEGMENT#14 C 9725 NA 09/05/25 09/05/25
KNIFE HOLD DOWNS OUT OF ADJUSTMENT - ADJUST
***** TECHNICIANS COMMENTS *****
*
*+adjusted as needed
*

LABOR 225.00
16001001 SEGMENT TOTAL==> 225.00

***** WORK ORDER TOTALS *****

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JOHN DEERE 640D
640D

HRS PIN/EIN

X 1H00640DLDR755292
1302349

WARRANTY DATE

08/02/14

HRS

INTERNAL

CUSTOMER

PARTS 7183.99

LABOR 6290.98

Shop Supplies 250.00

INTERNAL TOTAL 13724.97

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