



Westlock
10803 - 100 Street, Westlock, AB, T7P 2R7
Parts: 825.602.5343 Service: 825.500.5159 Sales: 780.349.3391
www.horizonagturf.com

DOI-17
NOV

Ship to:

FORQUITH TRADE

Invoice to:

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INTERNAL CUSTOMER
INTERNAL W/O AB T5S 2L7

Branch		WESTLOCK		*REPRINT*	
Date	04/27/26	Time	23:04:07 (B)	Page	01
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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
149877AA	JOHN DEERE HD50R	545	1H0HD50RJN0820152	08/01/24	
	HD50R		22101687	01/01/75	

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 41559 10-000-200 03/24/26 03/24/26
GREENLIGHT JD STRAIGHT CUT HEADER AS PER INSPECTION 10.00 HRS

10 HOUR INSPECTION

REGULAR PRICING \$1850

SPECIAL PRICING \$1499

	LABOR	1499.00
16001001	SEGMENT TOTAL==>	1499.00

SEGMENT# 2 C 41559 NA 03/27/26 03/27/26
KNIVES - 3 BROKEN SECTIONS / KNIFE HEAD BUSHINGS 3.00 HRS

***** TECHNICIANS COMMENTS *****

*
*-Replaced the three broken knife sections and torqued nuts
*to spec.
*-Replaced the knife head bushings , blue loctited the
*bolts.
*-The flange on one of the knife head bolts was worn down,
*replaced it.
*

H153329	SECTION	3	5.55	16.65
H157812	SLEEVE	2	15.92	31.84

CONTINUED ON PAGE 02

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	HD50R		22101687	01/01/75	
19M7791	SCREW	1		4.26	4.26
				PARTS	52.75
				LABOR	555.00
	16001001		SEGMENT TOTAL==>		607.75

SEGMENT# 3 C 41559 NA 03/27/26 03/27/26 10.00 HRS

DRAPERS

***** TECHNICIANS COMMENTS *****

*
*-Cleaned out middle belt of product build-up. Put belt back *
*together and installed new hardware. *
*-Replaced RHS outer roller bearings. Bearings were seized *
*onto the roller and took longer than expected to remove. *
*-Replaced RH inspection plate. *
*-Replaced LHS clean out door latch. *
*-Replaced side draper tensioner top guides. *
*-Replaced middle belt rubber seals. The old seals had *
*broken due to the holes on the seals not lining up well *
*with the holes on the frame. To avoid another premature *
*failure, I drilled new holes for a bunch of the holes in *
*order to make it fit better. Had to remove some plates to *
*get at the seals that did not want to go back as they *
*originally were, had to grind and force them back in. Took *
*longer than expected. *
*

AXE32952	Ball Bearing	1 N	138.14	138.14
AXE89780	Ramp	1 N	243.83	243.83
BULKMFL	HARDWARE	4	4.73	18.92
BXE11732	Seal Kit	1 N	596.01	596.01

CONTINUED ON PAGE 03

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	HD50R		22101687	01/01/75	
HXE165653	Support	2	N	67.53	135.06
HXE169294	Rivet	12	S	.83	9.96
HXE169874	Plate	1	N	41.13	41.13
HXE169878	Bushing	1	N	27.37	27.37
HXE174591	Plate	2	N	6.48	12.96
HXE184195	Pin Fastener	1		69.95	69.95
H169640	SCREW	1		2.57	2.57
H85934	BOLT	10		1.09	10.90
JD9338	BALL BEARING	1		58.19	58.19
M112172	SNAP RING	1		14.85	14.85
M40569	PIN FASTEN	1	N	5.93	5.93
M72069	PIN FASTEN	4	N	3.20	12.80
M80082	PUSH NUT	10		2.29	22.90
N10217	LOCK NUT	10		.76	7.60
R76350	Spring	1	N	13.56	13.56
03M7202	BOLT	1		4.69	4.69
11M7009	COTTER PIN	1		.31	.31
11M7059	COTTER PIN	1		.46	.46
14M7443	FLANGE NUT	1	N	2.71	2.71
19M7862	SCREW	2		.22	.44
24M7047	WASHER	3		1.28	3.84
24M7180	WASHER	2		2.94	5.88
40M1872	SNAP RING	1		21.51	21.51
	PARTS				1482.47
	LABOR				1850.00
16001001	SEGMENT TOTAL==>				3332.47

SEGMENT# 4 C 41559 NA 03/27/26 03/27/26

DRUM - GEAR CASE OIL / 6 BROKEN FINGER CLIPS

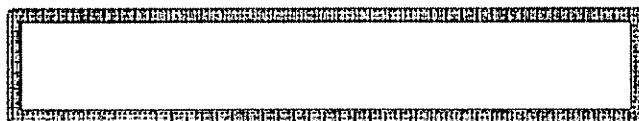
1.50 HRS

***** TECHNICIANS COMMENTS *****

CONTINUED ON PAGE 04

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	HD50R		22101687	01/01/75	

* *-Changed gearcase oil. *-Replaced the six broken finger clips. *-Tightened up loose finger guide retainers. * *****					
ENV06	OIL ENVIRO FEE	1		.06	.06
ENV12	CONTAIN ENV FEE	1		.12	.12
H169913	SPRING LOC	6		2.54	15.24
	Spring Locking Pin				
TY6296	80W90 GL5 946ML		RETAIL	14.45	
		1		13.00	13.00
			PARTS		28.42
			LABOR		277.50
16001001			SEGMENT TOTAL==>		305.92

SEGMENT# 5 C 41559 NA 03/27/26 03/27/26 4.00 HRS

REEL REPAIRS

***** TECHNICIANS COMMENTS *****

*
*-Driveshaft grease zerk was missing and the threads were
*stripped out. Got a new grease zerk and re-tapped the hole.
*New zerk was too long, tried grinding it down but was still
*too long when the spring came out due to the grinding. Got
*another zerk that was slightly different and got it to
*work.
*Upon removing the cut driveshaft cover, I was able to see
*that the mating driveshaft cover was partially cut a little
*way up, was instructed to cut it flush as it would still
*overlap. Upon re-assembly, discovered that there is a

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	HD50R		22101687	01/01/75	
*bushing in the cover which has to sit where the cover was *					
*damaged in order to protect the grease zerk from getting *					
*pulled out again. Advised and was instructed to order a new *					
*cover. Ordered a new cover, installed it when it arrived. *					
*-Replaced spider bearings. *					
*-Installed software: *					
*{-HECU - Header Control Unit [HCU, HECU] *					
*Serial: HXCNO2B006522 *					
*Part: AXE92004 *					
*Installed Software *					
*AXE91315E *					
*Available Software *					
*AXE106050A (1.17 MB)} *					
* *					

AH169497	BEARING	4		79.01	316.04
AXE86894	Shield	1 N		343.11	343.11
AXE86900	Shield	1 N		268.06	268.06
HXE157660	Rivet	4 N		4.23	16.92
M72598	QUICK LOCK	2		3.20	6.40
N405788	Lubrication Fit	1		6.72	6.72
Lubrication Fitting					
					PARTS 957.25
					LABOR 740.00
16001001	SEGMENT TOTAL==>				1697.25

SEGMENT# 6 C 41559 NA 03/27/26 04/01/26
ADJUST TRACKING / BROKEN BREAKAWAY SWITCH 3.00 HRS
***** TECHNICIANS COMMENTS *****
*

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	HD50R		22101687	01/01/75	
*-Replaced broken breakaway switch. *					
*-Adjusted tracking on mover, tracking adjustment tube was *					
*seized to the tie rod ends, sprayed with deep creep and let *					
*sit for a while, had to make a snipe for the pipe wrench *					
*specifically to fit under the header. *					
* *					

FRT	FREIGHT CHARGE	1	30.00	30.00	
11-2974	BREAK AWAY	1 N	58.30	58.30	
11M7012	COTTER PIN	1	.52	.52	
45M7042	PIN FASTENER	1	13.42	13.42	
			PARTS	102.24	
			LABOR	555.00	
10400001	16001001		SEGMENT TOTAL==>	657.24	

SEGMENT# 7 C 41513 NA	03/27/26 04/01/26			
SALES WASH				
TY25624	GREEN SPRA	2	20.07	40.14
	Green Spray Paint			
			PARTS	40.14
			LABOR	600.00
	16001001		SEGMENT TOTAL==>	640.14

***** WORK ORDER TOTALS *****

INTERNAL CUSTOMER

PARTS 2663.27

LABOR 6076.50

Shop Supplies 200.00

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	HD50R		22101687	01/01/75	
			INTERNAL TOTAL		8939.77

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