



#133.

A02-67
SEP

2023170133429

1 (12)

Invoice date	Due date	Order number	Your order number	Reference	Order date
11/Dec/2023	10/Jan/2024	TK0-7100189649	1332312	1-877-GO-WAJAX	24/Oct/2023

Customer C151136

Location address

RONCO OILFIELD HAULING LTD.
PO BOX 338
MEDICINE HAT AB T1A 7G1

Entered by Yaritxa Garcia
Phone 403 253 7601 , FAX 403-259-0267
E-mail YGarcia@wajax.com

Delivery method	Delivery terms	Payment terms	Delivery date
None	Service	Net 30 days	11/Dec/2023

Line	Product / Description	Fleet number	Lot/Serial no	Service
1	29543098 HD4500PRM RETRAN ASSEMBLY Brand ALLISON TRANSMISSION License Plate C-91341 Province AB <u>Meters</u> Hours: 21978.00 KM: 524037.00 Miles: 325489.00	133	9430018456	SHOP
	INSTALLED IN 4900SA WESTERN STAR 4900SA Brand WESTERN STAR License Plate C-91341 Province AB	133	5KKNALCG24PM21341	
	OTHER COMPONENTS INSTALLED 6067MK6E DETROIT ENGINE 6067MK6E		06R0734067	ENGINE 1
1. INSPECT FOR DTC'S AND SHIFTING ISSUES				
Complaint: Inspect for DTC's and shifting issues - Customer suspects transmission is failed - Request reseal flywheel housing if trans removed.				
Cause: Transmission slipping in 3rd and 5th (C3 Clutch), R&R mod - Found excessive clutch and metal present - Transmission rebuild not recommended.				
Retran S/N: 9430018456				
Old s/n: 6610122632				
Completed PWJHA, went out to unit & completed walk around inspection, completed Covid-19 sanitization check list,				



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pulled unit into shop for completion of check in. Hooked up computer, took numbers and codes, Completed 27-point inspection. Oil leak from rear main/ flywheel housing area, Bottom of transmission has been impacted and is scarred, small leak at power steering pump fitting.

1) Complete initial diagnostics; Transmission fluid level is OK but fluid smells burnt, Inactive 57-11 & 57-88 for range verification and C3 Pressure switch. Got fluid sample and performed glycol test- OK. Test C3 pressure switch circuit- Ok. Performed clutch test- Found transmission is slipping in 3rd and 5th ranges as well as C3 pressure switch is slow to respond after shift commanded- Suspect C3 clutch issues. Installed pressure gauges and performed test- All pressures are within spec. Fabricated studs to allow control mod to be dropped over axle for inspection. Lowered control mod down for inspection. Removed suction filter- Found it was packed with clutch material and metal filings. Notified customer; Transmission replacement or overhaul is required- Recommend replacement due to amount of damage found in pan. Looked at options for transmission R&R and flywheel housing reseal. option is to remove the power pack as an assembly. Sent quote to customer.

2) Customer approved; Transmission replacement, removal of engine, transmission replacement, front main seal replacement, and flywheel housing reseal. Raised the control mod back into trans and secure. Removed After market bumper adapter plates, and heard bar, used extra time as all components seized. Removed hood from unit, had to use torch and extra time as hood support nuts stripped. Removed CAC, and radiator assembly. Evacuated A/C system and removed from unit as lines formed and could not remove engine without complete assembly evacuated and removed. Removed all Electrical, oil, coolant, fuel, exhaust, CAC, and support brackets connected to engine on passenger side. Removed all Electrical, oil, coolant, fuel, exhaust, CAC, and support brackets connected to engine on driver side. Removed power steering pump, auxiliary frame mounted fuel filter and fuel lines. Disconnected drive lines, removed all electrical air



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and oil components connected to transmission. Removed rain tray and wiper arm assemblies connected on fire wall. Removed front and rear motor mounts, used extra time as motor mounts seized. Removed Transmission lower support bar for engine removal clearance. Removed CAC pipes and air box on top of engines. Removed valve cover and brackets on top of engine. Installed lifting device and removed engine power pack onto stand.

3) Once power pack removed from engine; Separate transmission from engine. Performed inspection. Found starter ring gear had damaged teeth, Forward U-joint on PTO shaft had worn, U-joints and steady bearing on #1 driveshaft worn out, Engine mounts worn, Rad mounts worn.

4) Performed engine check over to provide customer with final quote for repairs. Pulled DDEC reports and reviewed. Found unit showing signs of over fueling and running over temperature due to some sort of aftermarket fuel modifications or tune. Removed all head bolts, installed lifting device, and removed head. Stripped the cylinder head down and put in spin washer. Removed head from spin washer and installed on test stand, checked, and inspected head, cylinder head failed. Tested injectors, all injectors failed. Removed the engine oil pan, main caps, intake, top valve cover, rockers and inspected for damage. Performed pre-in frame check list and completed. Got approval for step 3 in frame, less air compressor, rocker shafts, EGR components, and turbo. The customer requested we also replace the flex plate and starter motor.

5) Customer approved, cutting, and inserting of 6 counter bores. Cleaned, inspected, prepped the engine block and counter bores. Cut engine block to specified specification, verified measurements, and installed counter bore inserts. Cut counter bore inserts, filed down engine block, cleaned block and test fitted liners. Performed liner height test on all 6-cylinder holes, all within spec. Cleaned engine block and prepped for completion engine rebuild.



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6) Customer approved engine overhaul; Removed remaining brackets and electrical. Completed engine overhaul which included removal and replacement of following components; Cylinder liner kits, Piston kits, Main bearings, rod bearings, injectors, Injector harness, Oil relief and regulators, thermostats. Torqued all bolts and hardware to specified rating and changed all gaskets, O-rings and seals related to the components changed and overhauled. Inspected turbo, and engine jakes, all in good condition no failures found. Replaced engine oil pump. Set gear lash and verified engine timing. Performed top end tune-up, adjusted lash on the entire intake and the exhaust valve systems, set all Jake brakes and injectors. Removed and replaced front main seal. Removed and replaced water pump. Removed fly wheel housing bolts and removed flywheel housing. Cleaned pan and fly-wheel housing in spin washer. Removed rear main seal. Cleaned rear block. Re-seal gallery plugs. Installed sealant on fly wheel housing, installed and torqued fly wheel housing onto engine. Installed rear main seal to spec. Installed flex plate and torque to specified tolerance.

7) Once the engine repairs were completed, and flywheel housing is re-installed, continued on with transmission replacement; Remove transmission cooler hoses from unit. Flushed cooler. Fabricated, and installed new cooler hoses - Protected from rubbing where required. Performed adaptation measurements and checks - All OK. Mounted transmission to engine - Torqued mount bolts Found 1 flex plate bolt pulled threads during torque procedure, removed transmission - Found we had new take-off adapter in transmission spare parts. Transfer new ring to new adapter - Torqued to spec. Re-installed transmission to engine - Torqued to spec. Torqued flex plate bolts to spec. Checked engine endplay after installation- OK. Replaced starter.

8) Prepped engine for install back into unit; lifted and installed engine into unit. Torqued and installed motor mounts. Installed all Electrical, oil, coolant, fuel,



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exhaust, CAC, and support brackets connected to engine on passenger side. Installed all Electrical, oil, coolant, fuel, exhaust, CAC, and support brackets connected to engine on driver side. Installed power steering pump, auxiliary frame mounted fuel filter and fuel lines. installed valve cover and brackets on top of engine. Installed all CAC pipes and air box on top of engines. Installed oil pan. Installed and torqued all electrical air and oil components connected to transmission. Installed driveline. Installed CAC, and radiator assembly. Installed A/C system and filed system as per OEM specification. Installed rain tray and wiper arm assemblies connected on fire wall. Installed hood and adjusted. Installed bumper and aftermarket herd bump. Pressure lubed oil to proper level with new oil. Mixed and filled new coolant into engine. Hooked up batteries. Changed engine serial number.

9) Once power-pack re-installed into the vehicle; filled transmission with new Transynd fluid Primed and started the engine Verified no leaks or issues present during start up. Ran the unit up to temperature and adjusted all fluid levels. Reset shift adapts and prognostic info. Performed garage shift learn. Sent unit on monitored road test. Road tested vehicle for learning of shifts- Found speedo was inop for 90% of road-test - Trans output speed is reading normally, and all trans shifts were normal. Noticed a vibration while driving - Recommended check driveline angles, customer will get them done later, as he knows this will affect warranty for backend/transmission failures relating to driveline angles. Inspected for speedo issue- found sensor on transfer case output has large gap between reluctor and end. Adjusted sensor down. Road tested vehicle - Speedo is now working - It does bounce around a little but only varies approx. 5km. Checked over and verified all fluid levels. Parked for customer pick up.

Power Pack Special Injector Warranty:
24 Months or 241,500kms /150,000 Miles



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Whichever Occurs First
Warranty Effective: Dec 8th, 2023
Quote # 1702064521962

Tr no	Line type	Op/Item / Description	Quantity	U/M	Price	Discount amt	Handling chg	Total
41	Miscellaneous	FREIGHTIN freight	1.00	EA	150.00			150.00
77	Miscellaneous	FREIGHTIN FREIGHT	1.00	EA	150.00			150.00
73	Material	0066800B Ext Item No 0066800 CGP ATF DEXRON III-H MER	48.00	EA	6.52			313.06
73	Line Charge	EHC LUBRICATING OIL						2.40
73	Line Charge	EHC CONTAINERS HDPE OR METAL						2.40
40	Material	05133981 Ext Item No DDE 05133981 DEP WASHER	6.00	EA	3.37			20.22
29	Material	08929222 Ext Item No DDE 08929222 DEP BOLT	6.00	EA	4.93			29.58
165	Material	0908900 Ext Item No 0908900 CGP TRANSSYND 668	37.00	EA	13.81			510.97
165	Line Charge	EHC LUBRICATING OIL						1.85
38	Material	11505232 Ext Item No 11505232 ALS BOLT-HEXLOCK TYPE B, M8 X 1.25	12.00	EA	3.24			38.88
47	Material	120043401 Ext Item No 120043401 MSN ENGINE MOUNT RUBBER, LOWER	4.00	EA	11.18			44.72
48	Material	120043402A Ext Item No 120043402 MSN MOUNT UPPER	2.00	EA	21.65			43.30
104	Material	120053414_A Ext Item No 120053414 MSN ISOLATOR, NEOPRENE 70	2.00	EA	45.96			91.92
58	Material	19026116SAER Ext Item No 190261-16S AER MSN ELBOW 90D JIC16	2.00	EA	98.13			196.26
170	Material	200283411 Ext Item No VWS 20028-3411 ALK GASKET	1.00	EA	16.98			16.98
168	Material	2102924S Ext Item No 210292-4S MSN ADAPTER & FITTING	1.00	EA	1.45			1.45
121	Material	217D7F Ext Item No 217D7F CGP	35.00	EA	5.89			206.20



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121	Line Charge	15W40 CJ4 OIL OUR TA				1.75
121	Line Charge	EHC LUBRICATING OIL				1.75
133	Material	EHC CONTAINERS HDPE OR METAL				13.67
		231502	1.00	EA	13.67	
		Ext Item No SP 231502 ALK				
		LOCK NUT				
119	Material	23506325B	1.00	EA	42.15	42.15
		Ext Item No DDE 23506325 DEP				
		M-HOSE				
37	Material	23512901	1.00	EA	91.20	91.20
		Ext Item No DDE 23512901 DEP				
		VALVE ASSY				
56	Material	23516100B	1.00	EA	5.30	5.30
		Ext Item No DDE 23516100 DEP				
		GASKET				
113	Material	23516918	1.00	EA	201.66	201.66
		Ext Item No DDE 23516918 DEP				
		VALVE				
34	Material	23518355	1.00	EA	74.23	74.23
		Ext Item No DDE 23518355 DEP				
		SEAL				
35	Material	23519651	1.00	EA	80.36	80.36
		Ext Item No DDE 23519651 DEP				
		SEAL				
117	Material	23520686	1.00	EA	38.90	38.90
		Ext Item No DDE 23520686 DEP				
		CLAMP E KT				
106	Material	23525500	6.00	EA	59.60	357.60
		Ext Item No DDE 23525500 DEP				
		C/B SLEEVE				
36	Material	23528691	1.00	EA	141.00	141.00
		Ext Item No DDE 23528691 DEP				
		ELBOW ASSY				
28	Material	23530362	1.00	EA	249.86	249.86
		Ext Item No DDE 23530362 DEP				
		M-HARNESS P				
162	Material	23530465	1.00	EA	66.95	66.95
		Ext Item No DDE 23530465 DEP				
		C-CONNREPKTP				
39	Material	23530573	2.00	EA	28.33	56.66
		Ext Item No DN 23530573 ALK				
		ELEMENT-OIL FILTER				
39	Line Charge	EHC LARGE FILTERS (>= 8")				2.00
63	Material	23530645C	1.00	EA	33.00	33.00
		Ext Item No DN 23530645 ALK				
		ELEMENT-FUEL FILTER				
132	Material	23530831	1.00	EA	36.40	36.40
		Ext Item No DDE 23530831 DEP				
		VALVE ASM(P)				
112	Material	23531275	1.00	EA	22.50	22.50



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22	Material	Ext Item No DDE 23531275 DEP M-FITTING P,NON-SOL 23535280	1.00	EA	829.95	829.95
64	Material	Ext Item No DDE 23535280 DEP LOWER END BRG 23535985	1.00	EA	19.95	19.95
64	Line Charge	Ext Item No DN 23535985 ALK FUEL FILTER/WATER SE EHC SMALL FILTERS (<8")				0.50
33	Material	23539103	1.00	EA	66.05	66.05
21	Material	Ext Item No DDE 23539103 DEP GASKET 23539104	2.00	EA	91.00	182.00
164	Material	Ext Item No DDE 23539104 DEP GASKET 23539616	8.00	EA	20.42	163.34
164	Line Charge	Ext Item No OWI 23539616 ALK PWRCOL PLS ELC OAT CAN 1 GAL BTL (4/CS) EHC LUBRICATING OIL				1.60
164	Line Charge	EHC CONTAINERS HDPE OR METAL				1.60
72	Material	29503547	1.00	EA	3.80	3.80
52	Material	Ext Item No 29503547 ALS GASKET-COOLER, PORT COVER 29510823	1.00	EA	945.50	945.50
67	Material	Ext Item No 29510823 ALS ADAPTER-C-HU 29511444	1.00	EA	12.00	12.00
68	Material	Ext Item No 29511444 ALS O-RING-UDN-151, VITON 29512875	1.00	EA	2.00	2.00
54	Material	Ext Item No 29512875 ALS O-RING-UDN-206, VITON 29513004	1.00	EA	154.35	154.35
53	Material	Ext Item No 29513004 ALS FLEX PLATE ASSY 29513005	3.00	EA	34.75	104.25
86	Material	Ext Item No 29513005 ALS FLEXPLATE 29513725	2.00	EA	28.48	56.96
51	Material	Ext Item No 29513725 ALS BOLT-TORX, GRADE 5 29514029	1.00	EA	73.50	73.50
84	Material	Ext Item No 29514029 ALS PLATE-WEAR 29538454	1.00	EA	302.90	302.90
49	Material	Ext Item No 29538454 ALS GEAR-RING 29543098	1.00	EA	15,600.00	15,600.00
		Ext Item No 29543098 ALS HD4500PRM RETRAN ASSEMBLY				



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126	Material	Lot/Serial no 9430018456 29543098 Ext Item No 29543098 ALS HD4500PRM RETRAN ASSEMBLY	-1.00	EA	5,130.00	-5,130.00
147	Material	Lot/Serial no TK1860003591800001 29550073 Ext Item No 29550073 ALS NUT- PANEL	1.00	EA	33.16	33.16
157	Material	37028X Ext Item No SP 3 70 28X ALK BEARING STRAP ASSY	1.00	EA	13.88	13.88
71	Material	441116S Ext Item No 4411-16S MPG SWIVEL FITTING	2.00	EA	49.60	99.20
167	Material	494B Ext Item No 49-4B MSN 90ELB;1/4 FLX1/4 MPT	1.00	EA	1.35	1.35
85	Material	5003326 Ext Item No SP 5003326 ALK CENTER BEARING KIT	1.00	EA	118.92	118.92
61	Material	5281X Ext Item No SP 5 281X ALK UNIVERSAL JOINT KIT	1.00	EA	131.40	131.40
31	Material	7100000001 Core Charge	1.00	EA	139.10	139.10
50	Material	7100000001 Core Charge	1.00	EA	5,130.00	5,130.00
70	Material	7100000001 Core Charge	1.00	EA	1,536.60	1,536.60
89	Material	7100000001 Core Charge	1.00	EA	1,526.20	1,526.20
91	Material	7100000001 Core Charge	1.00	EA	139.10	139.10
93	Material	7100000001 Core Charge	1.00	EA	1,536.60	1,536.60
100	Material	7100000001 Core Charge	1.00	EA	312.00	312.00
103	Material	7100000001 Core Charge	1.00	EA	169.00	169.00
183	Material	7100000001 Core Charge	-1.00	EA	139.10	-139.10
185	Material	7100000001 Core Charge	-1.00	EA	1,536.60	-1,536.60
118	Material	8200308 Ext Item No DR 8200308 ALK 39MT - 12V STARTER,	1.00	EA	550.05	550.05
177	Material	8608059 Ext Item No PSM 8608059 ALK HARNESS ASSY	1.00	EA	217.08	217.08
94	Material	9412014	12.00	EA	19.88	238.56



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179	Material	Ext Item No 9412014 ALS BOLT-HEXLOCK TYPE AA, .5625-18 ASSY65	1.00	EA	174.60	174.60
60	Material	Ext Item No ASSY-65 MSN SHOP HOSE ASSEMBLY - 65" POWER STEERING HOSE B92240411FRU	4.00	EA	8.80	35.20
59	Material	Ext Item No BRZ B9224 0411FRU ALK CLAMP-98IN LB-CT,4IN CT300LB	6.00	EA	8.02	48.12
120	Material	Ext Item No CT 300 L B MSN C.TORQ CLAMP CT350LB	2.00	EA	8.23	16.46
151	Material	Ext Item No CT 350 L B MSN C.TORC CLAMP CT500LB	1.00	EA	6.60	6.60
163	Material	Ext Item No CT 500 L B MSN C.TORQ CLAMP CT650L	1.00	EA	9.50	9.50
65	Material	Ext Item No CT650L MSN C.TORQ CLAMP FRE10200001	2.00	EA	36.41	72.82
62	Material	Ext Item No FLF FRE1020 0001 ALK HOSE-SILICONE/NOMEX G384250	2.00	EA	2.30	4.60
143	Material	Ext Item No G384-250 HHF R/HOSE 2-1/2 J2124613	1.00	EA	470.45	470.45
144	Material	Ext Item No J 21246 13 MSN ISOLATOR P100800	4.00	EA	3.63	14.52
148	Material	Ext Item No P100800 MSN 5/8-18 X 8 HEX CAP P160700_A	1.00	EA	8.80	8.80
150	Material	Ext Item No P160700 MSN 1-8 X 7 HEX CAP P181016	2.00	EA	131.30	262.60
30	Material	Ext Item No DN P181016 ALK ELEMENT R23527448	1.00	EA	644.15	644.15
182	Material	Ext Item No DDE R23527448 DEP O/PUMP P Lot/Serial no 2311020000001027 R23527448	-1.00	EA	644.15	-644.15
90	Material	Ext Item No DDE R23527448 DEP O/PUMP P Lot/Serial no 2311020000001027 R23527448	1.00	EA	549.00	549.00
		Ext Item No DDE R23527448 DEP O/PUMP P Lot/Serial no 2311070000001033				



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130	Material	R23527448 Ext Item No DDE R23527448 DEP O/PUMP P Lot/Serial no TK1860003591800005	-1.00 EA 139.10		-139.10
88	Material	R23531254 Ext Item No DDE R23531254 DEP HEAD ASSY P (HW) Lot/Serial no AB1030	1.00 EA 5,122.55		5,122.55
127	Material	R23531254 Ext Item No DDE R23531254 DEP HEAD ASSY P (HW) Lot/Serial no TK1860003591800002	-1.00 EA 1,526.20		-1,526.20
102	Material	R23535017 Ext Item No DDE R23535017 DEP W/PUMP Lot/Serial no 2311150000001049	1.00 EA 642.60		642.60
131	Material	R23535017 Ext Item No DDE R23535017 DEP W/PUMP Lot/Serial no TK1860003591800006	-1.00 EA 169.00		-169.00
99	Material	R23537079 Ext Item No DDE R23537079 DEP O/H KIT 12L (HW) Lot/Serial no 2311140000001033	1.00 EA 4,635.00		4,635.00
129	Material	R23537079 Ext Item No DDE R23537079 DEP O/H KIT 12L (HW) Lot/Serial no TK1860003591800004	-1.00 EA 312.00		-312.00
69	Material	R5237820S Ext Item No DDE R5237820S DEP EUI INJ (6) Lot/Serial no 2311030000001011	1.00 EA 2,821.00		2,821.00
184	Material	R5237820S Ext Item No DDE R5237820S DEP EUI INJ (6) Lot/Serial no 2311030000001011	-1.00 EA 3,304.66		-3,304.66
92	Material	R5237820S Ext Item No DDE R5237820S DEP EUI INJ (6) Lot/Serial no 2311070000001031	1.00 EA 3,304.66		3,304.66
128	Material	R5237820S Ext Item No DDE R5237820S DEP EUI INJ (6) Lot/Serial no TK1860003591800003	-1.00 EA 1,536.60		-1,536.60
57	Material	S364916 Ext Item No S3649-16 MSN 90ELB;1 TX1 5/16 12	2.00 EA 6.98		13.96
149	Material	STC160 Ext Item No STC160 MSN 1-8 STOVER LOCKNUT	1.00 EA 2.85		2.85



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145	Material	STF100 Ext Item No STF100 MSN 5/16-18 STOVER LOCKNUT	4.00 EA 0.49		1.96
4	Material	WGLYTEK1 Ext Item No WGLY-TEK-1 MSN TEST KIT, TRANS OIL	2.00 EA 31.78		63.56
66	Material	X007785 Ext Item No DN X007785 ALK CLAMP-STEPPED,PREFOR	2.00 EA 18.53		37.06
169	Material	X107B Ext Item No X107-B MSN TEE;1/4 FPTX1/4 MPTX	1.00 EA 3.20		3.20
1	Labor	0001 Shop	HRS		
98	Subcontract	OUTPUT FLANGE MOD	1.00 EA		675.00
					Material 37,962.14
					Subcontract 675.00
					Miscellaneous 300.00
					Fixed price labour 23,220.00
					Line charge(s) 15.85
					Environmental Charge 696.60
					Shop Supplies 1,161.00
					Sub total 64,030.59

Order total	64,030.59
GST/HST (%) 5.00	3,201.52
Total Tax	3,201.52
Invoice Total	CAD 67,232.11

Remit To WAJAX LIMITED
C25067C/U
PO BOX 2521, STATION M
CALGARY AB T2P 0T6
accounts receivable@wajax.com

GST/HST 105570915RT0002
QST 1012792138TQ0002

Terms and Conditions: Wajax's Standard Terms and Conditions of Sale (including its standard Products and Services Warranties), which are publicly available online at <https://www.wajax.com/terms-conditions/>, form an integral part of this agreement and are hereby incorporated herein by reference. By signing or otherwise and accepts Wajax's Standard Terms and Conditions of Sale.

Item with core charge: If the core item is returned within 60 days, in full condition, the whole charge will be refunded. A 60 days late return will decrease the refund by 20%. No refund will be granted after 120 days from the shipping of the Core Charge Item.

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