

V48-2
MAY

INVOICE

MD TRUCK REPAIR

30 - 54108 RR 280
SPRUCE GROVE, AB
T7X 3V3
780-452-7975

mdtruck@telus.net

GST/HST No. 873857411

Date	Invoice #
09/02/2024	22665

P.O. #

Customer Name
CRANE POWER LTD.
3035 Carpenter landing Sw Edmonton AB
T6W 2Z1

Make	Year	Unit #	Odometer	Serial No.
Kenworth Eng. Ser SDP06004	2008	002	1455124 km	1XKDDDB0X88J934237

Item	Qty	Description	Rate	Amount
Labour	60	<p>checked for cooling system pressuring installed pressure tester and ran engine; system pressured up to 15 psi removed pressure tester drained engine oil and coolant hooked up a/c machine and recovered freon removed air piping and unhooked all necessary coolant hoses found fanhub support bolts backed off and rubbing on vibration dampner removed radiator assembly, fan blade, shroud and fanhub removed alternator, a/c compressor, brackets and thermostat housing removed turbos, wiring harness and fuel lines removed valve covers, jakes, rocker assemblies, injectors and plate removed cylinder head removed oil pan, oil pump, tube and plate suction tube was missing a bolt checked liner protrusion; all were at .010 removed idler gear to inspect why engine had a tight spot found a piece of aluminium between two gear teeth removed dampner and tapped two holes in front cover removed all six cylinder kits cleaned and inspected block cleaned and inspected all necessary parts chased all head bolt holes reinstalled liners with shims and thinner spacer plate to re-check liner protrusion #5 hole needs to be cut removed spacer plate, liners and shims cut #5 counterbore resealed and reinstalled liners with liner shims reinstalled pistons, piston coolers, oil pump, pick up tube, plate and oil pan installed new spacer plate and reinstalled cylinder head with new head gasket while turning down cylinder head, three head bolts started pulling threads out of block removed cylinder head, spacer plate, oil pan, oil pump, tube, piston coolers and plate removed A#3, #4, #5 and #6 cylinder kits reamed out all cylinder head bolt holes due to carbon build up</p>	145.00	8,700.00

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Total

I hereby acknowledge my indebtedness to be \$ _____ DATE: _____ X _____



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Kenworth Eng. Ser SDP06004	2008	002	1455124 km	1XKDDDB0X88J934237

Item	Qty	Description	Rate	Amount
		had three inserts head bolt inserts installed reinstalled cylinder kits and shims installed new rod bearings reinstalled piston coolers, oil pump, tube, plate and oil pan reinstalled spacer plate reinstalled and torqued cylinder head with new head gasket replaced injector cup o-rings resealed and reinstalled injectors reinstalled rocker assemblies and jake heads reinstalled idler gear and set timing set all valves, injectors and jakes reinstalled valve covers installed new exhaust manifold and reinstalled turbos resealed and reinstalled thermostat housing reinstalled harness, fuel lines, alternator, a/c compressor and brackets installed new vibration dampner tested and reinstalled fanhub tested charge air cooler; okay reinstaleld fan blade, shroud and radiator assembly hooked up all coolant hoses replaced air filter and reinstalled all air piping installed new oil and fuel filters installed new engine oil and coolant hooked up a/c machine and recharged system ran engine to check for leaks removed and replaced fuel return line from transfer pump to filter base		
Shop Supplies		Shop Supplies	4.00%	348.00
counterhore c...	1	cut counterhores	200.00	200.00
Sublet		repair head bolt threads; installed three head bolt inserts	575.00	575.00
Parts	1	C15043 gasket kit	1,174.10	1,174.10
Parts	6	1183732 liner seal kit	56.05	336.30
Parts	6	2613450 rod bearing	56.05	336.30
Parts	1	1685248 oil pan gasket	300.00	300.00

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Kenworth Eng. Scr SDP06004	2008	002	1455124 km	1XKDDBOX88J934237

Item	Qty	Description	Rate	Amount
Parts	6	2818261 exhaust sleeve	41.30	247.80
Parts	1	C15SKWS stud kit	324.50	324.50
Parts	1	1389381 spacer plate	1,096.27	1,096.27
Parts	3	1190036 screw	5.58	16.74
Parts	1	6V1197 seal	50.28	50.28
Parts	1	1678126 damper	1,311.10	1,311.10
Parts	1	6122490 belt	158.85	158.85
Parts	1	6061870 belt	81.29	81.29
Parts	1	AF27688 air filter	258.34	258.34
C15HDKTRP	1	cat head bolt kit	566.05	566.05
9Y3368	5	liner shim (.032)	138.67	693.35
101000034622	1	Cat C15 Accert mid mount exh. manifold s/n HMO535-D	2,487.50	2,487.50
1090072	1	p/u o-ring	13.78	13.78
1090078	1	oil seal	15.24	15.24
1978419	1	turbo drain gasket	4.49	4.49
Parts	6	9X7430 o-ring seal	11.28	67.68
Parts	12	1662904 o-ring seal	24.75	297.00
8S9191	6	injector hold down bolt	3.62	21.72
Parts	2	6V1585 o-ring seal	9.13	18.26
Parts	2	BD1220 paint	12.54	25.08
R134A	1	freon	17.75	17.75
488016P	2	pag oil	3.05	6.10
15W40	40	oil	4.75	190.00
1R1808	1	Cat Oil Filter	54.41	54.41
1R0749	1	Cat Fuel Filter	42.05	42.05
2566453	1	temp sensor	67.38	67.38
EC7501	50	up 50/50 coolant	3.15	157.50
atf	2	atf	8.50	17.00
Parts	1	5719902 gasket	203.50	203.50
Parts	1	2211204 gasket	93.50	93.50
HR56	5	#6 hose	4.54	22.70
53866	2	#6 fitting JIC	7.40	14.80
54534	2	3/4" insulated clamp	1.99	3.98

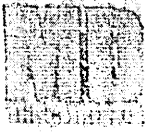
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Item	Qty	Description	Rate	Amount
		GST On Sales	5.00%	1,030.78

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Total	\$21,646.47
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