

DRAYTON VALLEY TRUCK AND TRL
 7-1631 HAMMOND CRES
 Edmonton, AB. T6M0T2
 Phone: 780-881-5888

*Y30-2
 MAY*

INVOICE

80

Org. Est. # 000085

Invoice from History

Printed Date: 07/09/2023

Work Completed: 07/09/2023

Kenworth - W900B - Cummins 444

P.O. Box 5178
 Drayton Valley, AB T7A 1R4
 Home

Lic # :

Odometer In : 1
 Odometer Out : 1

VIN # : 2XKWD29X2 LM921107

Part Description	Number	Qty	Sale	Ext	Labor Description	Ext
FLAT GLASS DL4717-30		2.00	48.86	97.72	STEERING SHAFT - R&I - Installed steering shaft. waiting on boot	112.51
CLAMP-EXHAUST EC50PLS		5.00	20.34	101.70	RADIATOR TIE ROD BRACKET - R&I - One Installed radiator rod bushings. nuts where seized good. ordered new rod will contact customer when new one comes in.	180.01
SPRING PIN BUSHING KIT SP700100S53UC		2.00	308.40	616.80	Cut bolts on fifthwheel mounting struggled to remove cut bolts as the were seized and hardened. tried to knock them out but they wouldn't move. tried to drill them out with a mag drill but they wouldn't even cut.	1,050.04
-Y-PIPE-EXHUAST K180-14766		1.00	434.14	434.14	had to burnt them out	
SWAYBAR-BUSHING K066-449		4.00	81.74	326.96	Install fenders	549.88
BUSHING 70 DURO M500-70NR		2.00	33.27	66.54	Installed quarter fenders. ha to cut and knock out old bolts that were seized in the mounting holes	
BUSHING 70 DURO M501-70NR		2.00	39.50	79.00	Remove PTO Removed PTO and drive shaft. filled up with new oil	300.48
BUSHING 60 DURO RUBBER CA368-6		4.00	38.64	154.56	INSTALL STEER DUST SHIELDS installed dust sheilds	105.00
PACER-RAD-TIE-ROD K221-4210		2.00	42.03	84.06	CAB SUPPORT - R&I - Front or Rear, One Had to lift sleeper all round to change bushing.	700.00
SHAFT-STEERING 916657-227SX		1.00	945.00	945.00	SHOCK ABSORBER - R&I - One Tried to loosen bolts but would not move. ended up cutting bolts with zip disks. Removed and installed new ones.	298.88
CROSS-TUBE-ASSY 463DS55710		1.00	575.16	575.16	***HOURS ARE NOT SPECIFICALLY CORRECT TO THE JOB BUT TOTAL HOURS OF REPAIRS ARE CORRECT. THIS IS DUE TO THE RUSH TO COMPLETE THE JOB.***	
SHOCK-REAR 85310		4.00	99.30	397.20		
DUST-SHIELD A3264S227		2.00	231.54	463.08	CYLINDER HEAD ASSEMBLY - R&I - All - [Includes draining and refilling of cooling system, disconnecting and connecting of batteries, R&I of all related parts to access cylinder head, clean and inspect all removed parts, measuring liner projection, inspecti	7,833.88
BUSHING MOUNTS M17405		2.00	79.90	159.80		
HEAD-GASKET-KIT 4024918N		1.00	318.88	318.88		
CYLINDERHEAD 3053346		3.00	1,980.88	5,942.64		
AM, TEMP CNTRL, MECH, 205 DEG, NO 8037034P		1.00	158.00	158.00		
BUSHING INSTALL BUSHING INSTALL		1.00	120.00	120.00		
GASKET - JAKE-BRAKE 3042551N		3.00	28.78	86.34		
MOBIL DELVAC SUPER 13 122887		2.50	120.00	300.00		
FLEXTUBE 5IDX10FT GAL		4.00	18.49	73.96		

Visit us on the web: www.dvts.ca

Email Address: malcolm@dvts.ca

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T. Beckett Contracting - Tyson Beckett
 P.O. Box 5178
 Drayton Valley, AB T7A 1R4
 Home 780-898-6107

1990 Kenworth - W900B - Cummins N 14 Celec 6 CYL

Lic # :

Odometer In : 1

Odometer Out : 1

VIN # : 2XKWD29X2 LM921107

Part Description	Number	Qty	Sale	Ext	Labor Description	Ext
drive seal	DONP226143	1.00	81.88	81.88	Engine was smoking terribly and running very rough. After it had been parked for some time, noticed some coolant dripping from the exhaust pipe. Advised the customer and he agreed to check the problem. Pulled off the turbo and exhaust manifold and saw coolant dripping out of #3 exhaust port. Some other ports were a little bit wet but the rest were a bit wet. Advised customer and we decided to pull the head and have them repaired. Removed Jake break housing, coolant manifold, air intake and heads. Found deposits of coolant in almost every cylinder. Checked piston play and linings and advised the customer to replace them as there was too much movement in the pistons and the linings were worn out. Customer decided they only want to change the heads at this time. Ordered rebuilt heads and replaced them. Set the valves and injectors, installed Jake housing and adjusted slay pistons. Started engine and ran fine, did not ample time to test the engine as the customer needed their truck. Truck returned with an overheating issue. See overheating line below for repairs done.	
axle gasket	392-9131	1.00	4.37	4.37		
washer lock eleven tangs	330-3106	1.00	4.49	4.49		
LUBE SPIN-ON COMBINATION	129-132	1.00	95.67	95.67		
75W90 SYN GEAR OIL 20L	DONP553000	1.00	235.99	235.99		
7/16 L9 PLATED WASHER	GL2080	12.00	2.23	26.76		
7/16 X 3-1/2 GR8 PL NC BLT	9WS-043	12.00	3.02	36.24		
Shop Supplies	CS8SC-043-350			900.00		
Hazardous Materials				30.00		
						STABILIZER BAR - R&I - Two - [Includes split bushing replacement, does not include alignment.]
					removed stabilizer bars replaced bushings and installed bars will need wheel alignment.	
					SUSPENSION SPRING BUSHING - R&I - Front, With Spring Assembly Out-Of-Chassis	1,200.00
					REMOVED AND REPLACED 4 SPRING PIN BUSHINGS AND PINS	
					EXHAUST PIPE - R&I	600.00
					replaced exhaust pipes under the cab and secured.	
					LOOSEN SLACK ADJUSTER PINS	225.00
					loosened and replaced some clevis pins as per CVIP inspection request	
					WINDSHIELD - R&I - One Piece, Roped In	175.00
					Installed 2 windshields	
					Over heating	900.00
					checked overheating issue and found that the sensor was not working.	
					drained coolant replaced sensor and tested. is good now.	
					TIMING NOT ADVANCING	750.00
					Checked STC valve pressures and it failed. rebuilt and tested	
					REMOVED AND INSTALL WHEELS.	600.00
					Removed all wheels for inspection and re-installed and torqued. will need re-torquing after 100kms	
					HUB ASSEMBLY - R&I - Rear	450.00
					Removed and replaced hub seal. cleaned brakes as per customer request.	

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Org. Estimate	0.00	Revisions	0.00	Current Estimate	0.00
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Labor:	18,130.68
Parts:	12,886.94
HazMat:	30.00
SubTotal:	31,047.62
Tax:	1,552.38
Total:	32,600.00
Bal Due:	\$0.00

[Payments - Cheque - \$32,000.00, E-Transfer - \$600.00]

Vehicle Received: 2023-05-19

Customer Number : 27

I hereby authorize the above repair work to be done along with the necessary material and hereby grant you and/or your employees permission to operate the car or truck herein described on street, highways or elsewhere for the purpose to testing and/or inspection. All repairs or part sales will be paid upon completion of requested tasks. An express mechanic's lien is hereby acknowledged on above car or truck to secure the amount of repairs thereto. Warranty on parts are based on the manufacturer's policy and are processed by Drayton Valley Truck and Trailer Service inc. (DVTTTS) only if supplied by DVTTTS, and labor is one year or 12,000 miles whichever comes first. Warranty work has to be performed in our shop & cannot exceed the original cost of repair.

Signature _____ Date _____

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Email Address: malcolm@dvttts.ca

Service Advisor : Tshuma, Malcolm, Tech : Tshuma, Malcolm