



21020 107 Avenue NW
 Edmonton, AB T5S 1X2
 Phone: 780-452-7747
 Fax: 780-452-7787
 admin@motionmachinery.ca

INVOICE W 17492
 Date 12/05/24
 Date Open 11/15/24

W21-2
 MAY

Sold To :	Ship To :
TIM HAY TRUCKING	
CANADA	
Approved By <i>TIM</i>	

Written By VINCE	Terms NET 30	Time 09:25:13	Customer Po #	Promised	Phone	Ship Via None
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Unit # 163H	Plate #	Year	Make CAT	Model 163H	Kilometer/Hrs 0/8826.0	VIN CAT0163HJARL00492	Engine
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JOB #	Description	Qty	List	Price	Amount
1	Complaint : REPAIR OIL LEAKS AT HFWD Cause : Correction : <i>CLEANED BACKSIDE OF RIGHT FRONT DRIVE MOTOR/SPINDLE, REMOVED HOSE GUARD LOOM OF OF HOSES, OPERATE UNIT TO LOCATE LEAKS, FOUND LEAKING HOSE AND THE OTHER ONE WAS RUBBED DOWN TO THE STEEL BRAID, REMOVED COVERS TO ACCESS HOSE FITTINGS, BRING HOSES TO SHOP AS SAMPLES AND HAD NEW HOSES MADE, TRAVELLED BACK TO UNIT, REPLACED O-RINGS AS REQUIRED, INSTALLED HOSES, COVERS, P-CLAMPS, RUN UNIT AND CHECK FOR LEAKS - OK, TOP UP HYDRAULIC OIL.</i>	5.5		202.00	1111.00
	MANM22411-12-12 FITTING, #12 ORFS FEMALE HOSE FITTING	2.0	12.62	10.52	21.04
	MANM24491-12-12 FITTING, #12 ORFS LONG DRP.90deg.	2.0	53.28	44.40	88.80
	MANM03500-12 FERRELE, 3/4" 4 WIRE FERRULE	4.0	10.08	8.41	33.64
	MANGOLDISO35XF5K-12 HOSE, HYDR. 3/4" 4 WIRE HOSE	14.0	19.18	15.97	223.58
	SubTotal				1478.06
2	Complaint : REPAIR WIPERS Cause : Correction : <i>CONFIRM WIPER MOTOR HAD FAILED, ORDER PARTS, DRIVE</i>	2.5		202.00	505.00

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 Deposit may be required for parts exceeding \$4000.00.
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Parts..... 1139.42
 Labour..... 1616.00
 Shop Supplies 193.92

GST NO. 856792411 - This invoice is due 30 days following the invoice date, otherwise a late fee will be assessed. Thank You.

Sub Total 2949.34
 Gst Tax..... 147.47

TOTAL Continued



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JOB #	Description	Qty	List	Price	Amount
	BACK TO UNIT WITH NEW MOTOR, REMOVED WIPER ARM - HAD TO USE A PULLER, DROP HEADLINER/PANELS TO ACCESS MOTOR, REMOVED MOTOR AND INSTALLED NEW ONE, INSTALL WIPER ARM, AND INTERIOR COMPONENTS, INSTALL WIPER ARM AND TEST OPERATION - OK.				
CAT500-6327	MOTOR, 24V WIPER MOTOR	1.0	1188.25	772.36	772.36
				SubTotal	1277.36

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Parts.....	1139.42
Labour.....	1616.00
Shop Supplies	193.92
Sub Total	2949.34
Gst Tax.....	147.47
TOTAL	3096.81

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Written By VINCE	Terms CASH	Time 13:57:47	Customer Po #	Promised	Phone 780 818-5849	Ship Via None	
Unit # 163H	Plate #	Year	Make CAT	Model 163H	Kilometer/Hrs 0/8641.0	VIN CAT0163HJARL00492	Engine

JOB #	Description	Qty	Price	Amount
1	Complaint : REPAIR/REPLACE FRONT WHEEL DRIVE PUMP AND BOTH DRIVE MOTORS, FLUSH OUT SYSTEM Cause : Correction : REMOVE DOOR AND UNHOOK AND DISMOUNT FUEL TANK ALSO DRAIN FUEL TANK, REMOVE FRONT DRIVE PUMP MOUNT BOLTS AND ALL HYD HOSES, TRY TO REMOVE ALL FASTENERS BUT THEY CORRODED AND A CHALLENGE TO TAKE OUT, REMOVE FRONT WHEEL DRIVE PUMP, START O TEAR DOWN PUMP, FOUND BOLTS SEIZED IN PUMP HOUSING, DRILL HEAD OUT, SOAK WITH PENETRATING OIL, REMOVE TOP COVER OFF PUMP, TOTALLY STRIP DOWN, CLEAN AND INSPECT ROTATING GROUP AND RELATED PARTS, FOUND CRITICAL MATING SURFACES SCRATCHED UP AND PISTON SLIPPERS NOT SEALING PROPERLY, INSPECT - ORDER PARTS AS REQUIRED - SEND OUT ROTATING GROUP AND VALVE PLATES FOR POWER LAPPING, LIFT AND SUPPORT FRONT AXLE, REMOVE TIRES, DISASSEMBLE DRIVE MOTORS ON BOTH SIDES. INSPECT AND FOUND BLOWN HIGH PRESSURE O-RING AND CRITICAL SEALING SURFACES SCORED, ORDER REQUIRED PARTS AND SEND ROTATING/VALVE PLATES OUT FOR POWER LAPPING, REMOVED CHARGE PUMP INSPECTED, FOUND SPLINES WORN AND STRIPPED AS WELL INTERNAL DRIVE GEAR INSIDE ENGINE FRONT COVER WAS STRIPPED, START TO REMOVE HOOD AND TINS FOR FRONT ENGINE COVER REMOVAL, REMOVE FUEL LIFT PUMP, BELT AND ALL ACCESSORIES, REMOVE HYDRAULIC PUMP DRIVE SHAFT, FOUND FAULTY BELT IDLER PULLEY, REMOVE FRONT COVER ,REMOVE PUMP DRIVE HOUSING AND GEAR CLEAN UP WORK AREA, CLEAN FRONT COVER GASKET SURFACE, INSTALL NEW ACCESSORY DRIVE AND BEARINGS, TORQUE HOUSING BOLTS, CLEAN PUMP MOUNT SURFACE,	75.2	175.00	13168.75

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Parts..... 7606.15
 Labour..... 14920.50
 Sublet..... 1481.25
 Shop Supplies

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Sub Total 24007.90
 Gst Tax..... 1200.40

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JOB #	Description	Qty	Price	Amount
	<p>TRANSFER FITTINGS, START INSTALL OF CHARGE PUMP, FINISH INSTALL ON CHARGE PUMP, CLEAN PARTS AND SEAL SURFACES, INSTALL FRONT ENGINE COVER FRONT, CRANK SEAL, FUEL PUMP AND DAMPENER, START BOLTING FRONT DRIVE SHAFT ADAPTER, INSTALL FUEL LINES AND CLAMPS, INSTALL BELT IDLERS, INSTALL ALTERNATOR BRACKET AND ALTERNATOR, INSTALL NEW ENGINE BELT AS OLD ONE WAS CRACKED UP, START TO HOOK UP PUMP DRIVE LINE, INSTALL DRIVE SHAFT ON FRONT ENGINE DRIVE, INSTALL FRONT BULK HEAD, HOOD AND DOORS, ASSEMBLE AND INSTALL REPAIRED PARTS FOR R.H. FRONT WHEEL ASSEMBLY, ASSEMBLE AND INSTALL REPAIRED PARTS FOR L.H. FRONT WHEEL ASSEMBLY, START CLEANING MAIN FWD PUMP, BUILD MAIN FWD PUMP, WITH REPAIRED ROTATING GROUP, SHAFT BEARINGS, SEALS, O-RINGS AS REQUIRED,</p> <p>DRILL AND REMOVE PUMP COVER BOLTS, INSTALL FWD PUMP AND HOOK UP, INSTALL FUEL TANK, START TIN INSTALL, TRY TO HOOK UP FUEL LINES FOUND COUPLER SEIZED AFTER SOAKING IN FUEL TRY TO REMOVE FOUND MALE END STUCK ON HOSE REMOVE FUEL TANK AND ACCESSORIES CHANGE COUPLER , INSTALL TANK AND ACCESSORIES, PRIME FUEL, CHECK ALL FLUIDS START UNIT TOP UP HYDRAULICS AND TRANSMISSION, FUNCTION TEST UNIT IN YARD CHECK FOR LEAKS AND PROPER OPERATION, CLEAN UP WORK SPACE, CHECK LEAK AT BACK OF TRANSMISSION - APPEARS COVERS ARE LEAKING, FOUND TRANSMISSION BREATHER PLUGGED CAUSING TRANSMISSION CASE TO PRESSURE UP - HOPEFULLY CURES LEAK AT TRANSMISSION COVERS.</p> <p>CAT2955764 PUMP-GP</p>	1.0	2917.02	2917.02

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JOB #	Description	Qty	Price	Amount
CAT1159424	GEAR	1.0	577.10	577.10
CAT8C3089	O-RING SEAL	1.0	33.40	33.40
CAT8H9789	BEARING	2.0	71.03	142.07
CAT4S5898	O-RING SEAL	1.0	23.00	23.00
CAT7X1553	SEAL	1.0	171.48	171.48
CAT8C3095	SEAL	2.0	6.37	12.73
CAT1178765	SEAL	1.0	31.36	31.36
CAT1178766	O-RING	1.0	10.37	10.37
CAT1064786	SEAL	1.0	40.77	40.77
CAT1178764	SEAL	2.0	10.87	21.73
CAT1093203	SEAL	4.0	11.67	46.70
CAT1G3515	SEAL	4.0	34.67	138.67
CAT1964670	O-RING	1.0	15.55	15.55
CAT1151546	BEARING AS.	1.0	271.73	271.73
CAT1151422	BEARING	1.0	225.33	225.33
CAT1151399	BOLT	4.0	5.73	22.90
CAT1012465	BOLT	4.0	5.22	20.89
CAT1731498	PULLEY AS	1.0	309.40	309.40

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JOB #	Description	Qty	Price	Amount
	CAT1742475 SEAL		208.57	
	CAT2628382 GASKET		82.41	
	CAT312-8933 BELT	1.0	239.98	239.98
	CAT1H5728 O-RING SEAL	1.0	7.83	7.83
	CAT1731498 PULLEY AS	1.0	309.40	309.40
	CAT1742475 SEAL	1.0	208.57	208.57
	CAT2264755 SEAL GP	1.0	137.33	137.33
	DONP550575 FILTER, HYDRAULIC	1.0	36.17	36.17
	SUBLET ITEM 1 POWER LAP POCLAIN ROTATING GRP. PARTS	1.0	1481.25	1481.25
	PPLT041020 OIL, T04-20 HYDRAULIC	78.0	8.87	692.02
	ENVPLT041020 Environmental Fees	78.0	1.90	148.20
	LGM68-00020 CLAMP, 3/4-1-3/4"	1.0	0.75	0.75
	SubTotal			21462.45
2	Complaint : ADJUST CIRCLE AS REQUIRED Cause : Correction : <i>ATTEMPT TO ADJUST CIRCLE, TRY TO LOOSEN SHOE RETAINERS TO REPLACE</i>	9.0	175.00	1575.00

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JOB #	Description	Qty	Price	Amount
	WORN WEAR WEAR STRIPS, BUT MOST OF THE HARDWARE WAS SEIZED DUE TO SALT AND RUST, HEAT/CUT OFF HARDWARE AS REQUIRED, INSTALL NEW WEAR STRIPS, CENTER CIRCCKLE WITH DRIVE PINION, ADJUST CIRCLE CLEARANCES, REPLACE HARDWARE AS REQUIRED, CHECK OPERATION - GOOD. TOP UP CIRCLE DRIVE GEARBOX OIL CTP1289654 WEAR STRIPS CTP3330960 WEAR STRIPS PPLG80901 .946L 80W90 GL-5 GEAR OIL 12/CS	11.0 6.0 3.0	28.44 74.85 10.59	312.82 449.10 31.78
	SubTotal			2368.70
3	Complaint : CHECK FOR LEAK AT LEFT FRONT WHEEL Cause : Correction : REMOVED HOSES AND FITTINGS FROM L.H. FRONT WHEEL, REPLACED O RINGS AND REINSTALLED, RUN UNIT AND CHECK FOR LEAKS - OK. ENVPPLT041020 Environmental Fees	1.0	175.00	176.75
	SubTotal		1.90	176.75

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