

520-35
MAY

Paramount Tires Inc
6 - 4063 74 Ave SE
Calgary AB T2C 2H9
4032717584
paratire@telus.net
https://www.tireservices.ca/
Business Number 841747215



INVOICE

BILL TO
SPRUCE HOLLOW HEAVY
HAUL LTD
300-200 NORMAN PLACE
, ALBERTA
604-866-9228
ROCKY VIEW AB

INVOICE # 96811
DATE 26/06/2025
DUE DATE 26/07/2025
TERMS Net 30

UNIT
385

VEHICLE INFORMATION
6UY9-73

DESCRIPTION	QTY	RATE	AMOUNT
SERVICE CALL OUT REGULAR HOURS TO YARD ON JUNE 24	1	85.00	85.00
235/75R17.5 FALKEN RI151 18/J ply	2	403.00	806.00
TIRE LEVY	2	14.00	28.00
17.5 TRUCK TIRE CHANGEOVER ON THE RM	2	45.00	90.00
METAL TRUCK VALVE STEM FOR STEEL WHEEL	2	8.95	17.90
AIR PRESSURE CHECK/SET ON ALL POSITION	16	3.00	48.00
THE ABOVE WHEEL POSTION(S) HAVE BEEN CORRECTLY TORQUED TO 500 FT/LBS	1	0.00	0.00
RE-TORQUE TAG #48816 PLACED IN ELECTRICAL PLUG	1	0.00	0.00
RMO BLOWN			
RMI LEFT ON SITE FOR SPARE			

SUBTOTAL	1,074.90
GST @ 5%	53.75
TOTAL	1,128.65
BALANCE DUE	\$1,128.65

RETORQUE MUST BE COMPLETED BETWEEN 50 TO 75 KM. IF NOT COMPLETED WHELCS COULD COME LOOSE CAUSING DAMAGE TO DEATH. PLEASE COME BACK FOR A FREE RETORQUE AS IT ONLY TAKES A FEW MINUTES. NO APPOINTMENT NESSASARY.

I AM THE PERSON WHO REQUESTED THE ABOVE SERVICE AND PARTS BE SUPPLIED, OR I AM THE AUTHORIZED AGENT FOR THAT PERSON / COMPANY.

THANK YOU SIGNATURE _____



Alpine Trailer Services Ltd.

233193A Range Rd 283, Rocky View County, AB T1X 0J9
Tel: 403-236-0011 Fax: 403-236-0096

38B

INVOICE

DATE February 28, 2025

NUMBER 000029117

CUSTOMER NO. SPRUCE

BILL TO:

Spruce Hollow Heavy Haul Ltd
Box 28045
RPO Maghony
Calgary AB T3M3C9

UNIT INFORMATION:

UNIT #: 38B
SERIAL #: 1D9NA0419VS253107
MAKE: 97 DIAMOND
MODEL: TRAILER

(604) 866-9228 Ext.

P.O. NUMBER	F.O.B.	SALESPERSON	ORDER DATE	ORDER NUMBER
	Alpine		28-Feb-25	0000029425
SHIP VIA		TERMS		
		Net 30 days		
PART NUMBER	DESCRIPTION	QUANTITY SHIPPED	UNIT PRICE	EXTENDED PRICE
SS22	ARC AIR ROD 1/4	9	1.400	12.60
SS3	035 MIG WELDING WIRE	4	9.850	39.40
ZERK	GREASE ZERK MISC	4	1.880	7.52
3X3X1/4T	3X3X1/4 TUBING	4	13.500	54.00
5 X 5 X 1/8 TUBE	5 X 5 X 1/8 TUBE	4	7.840	31.36
ROUND ROD	ROUND ROD	3	83.940	251.82
LABOUR	LABOUR	21.600	98.000	2,116.60
<p>ARC AIR CUT ALL WELDS - REMOVE FRAME ARMS & CYLINDER MOUNTS FROM BROKEN OFF STINGER SHAFT FROM NECK OF JEEP UNIT - GRIND UP ALL CUT AREAS ON COMPONENTS TO PREP FOR WELDING ON NEW SHAFT - SUPPLY NEW 23/8" SOLID SHAFT TO FIT ACROSS INSIDE OF NECK FRAME RAILS ON UNIT - FIT UP & ALINE FRAME PUSH ARMS & HEAVY CYLINDER MOUNTS TO NEW SOLID STINGER SHAFT - TACK WELD COMPONENTS TO SHAFT - PREHEAT COMPONENTS - WELD ALL COMPONENTS TO SHAFT</p> <p>CUT & REMOVE GUSSETS & TOP HALF OF HEAVY WALL PIVOT TUBE MOUNTS FOR STINGER SHAFT FROM INSIDE SECTIONS OF NECK FRAME RAIL ON UNIT TO ALLOW FOR INSTALLATION OF STINGER SHAFT TO NECK SECTION - GRIND & CLEAN UP ALL CUT AREAS - FIT NEW STINGER SHAFT INTO BOTTOMS OF PIVOT TUBES ON REFIT TOP HALF OF HEAVY WALL TUBES TO EXISTING BOTTOM SECTIONS - REWELD AS REQUIRED - DRILL HOLES IN OUTER FRAME RAILS & PIVOT TUBES FOR STINGER SHAFT FOR GREASE ZERKS - SUPPLY & INSTALL GREASE ZERKS TO HOLES</p>				
CONTINUED				
SUBTOTAL				

Phone Number: 82575 8550 RT0001

<p>WELD PROTECTIVE PIPE SECTIONS AROUND GREASE ZERKS - CUT & REMOVE BADLY BENT REAR XMEMBER FROM NECK OF UNIT BEHIND NEW STINGER - GRIND & CLEAN UP SIDE RAIL SECTIONS TO PREP FOR NEW HEAVY REAR XMEMBER - SUPPLY MATERIAL - WELD 3" TUBING BETWEEN FRAME RAILS FOR NEW BOTTOM SECTION OF XMEMBER - SUPPLY MATERIAL - CUT TO SUIT FORMED STEEL ANGLE FOR TOP SECTION OF XMEMBER - FIT UP & WELD TO NEW BOTTOM SECTION & SIDE RAILS - CUT 32"X42" SECTION OF STEEL PLATE FROM C/S PLATE</p>			
<p>GRIND OUTER EDGES OF PLATE TO PREP FOR INSTALLING BETWEEN FRAME RAILS INSIDE NECK OF UNIT TO MOUNT HYDRAULIC PUMP MOTOR ASSY FOR HYDRAULIC NECK - FIT & WELD IN PLATE AS NECESSARY</p>			

NET AMOUNT	2,513.50
FREIGHT	
SHOP SUPPLIES	211.68
SUBTOTAL	2,725.18
GST	136.26
TOTAL DUE	\$2,861.44



350B

Alpine Trailer Services Ltd.

233193A Range Rd 283, Rocky View County, AB T1X 0J9
Tel: 403-236-0011 Fax: 403-236-0096

INVOICE

DATE June 30, 2025
NUMBER 0000029537
CUSTOMER NO. SPRUCE

BILL TO:

Spruce Hollow Heavy Haul Ltd
Box 28045
RPO Maghony
Calgary AB T3M3C9

UNIT INFORMATION:

UNIT #: 38B
SERIAL #: 1D9NA0419VS253107
MAKE: 97 DIAMOND
MODEL: TRAILER

(604) 866-9228 Ext.

P.O. NUMBER	F.O.B.	SALESPERSON	ORDER DATE	ORDER NUMBER
	Alpine		07-Feb-25	0000029368
SHIP VIA		TERMS		
		Net 30 days		
PART NUMBER	DESCRIPTION	QUANTITY SHIPPED	UNIT PRICE	EXTENDED PRICE
E11450HD	CAMKIT INTRAX*	2	96.980	193.96
E-2405	SEAL, CAM	4	3.150	12.60
E9789	CAM BSHG BRONZE	2	8.150	16.30
E5561	STUD	10	5.290	52.90
E7895	NUT	10	2.430	24.30
	NUT	10	2.430	24.30
	GASKET - OIL CAP - TRLR*	4	3.500	14.00
	GRIT GUARD WHEEL SEAL*	4	69.150	276.60
	BRAKE CLEAN	3	5.980	17.94
	SYN 75W90 - LT	4	20.160	80.64
E719	SPACER	4	2.080	8.32
BT-5/16X3/4NC	BOLT-5/16X3/4NC	8	0.150	1.20
FLT-5/16	FLAT WASHER-5/16	20	0.080	1.60
BT-5/16X1	BOLT-5/16X1	9	0.190	1.71
LCKNT-5/16	LOCKNT-5/16	8	0.110	0.88
E-580	WASHER, CAM*	14	0.830	11.62
E2237	WASHER	1	2.720	2.72
CONTINUED				
SUBTOTAL				

NUT-5/16	NUT-5/16NC	1	0.110	0.11
SS3	035 MIG WELDING WIRE	18	9.850	177.30
LCKWSH-5/16	LOCKWSH-5/16	1	0.070	0.07
1497-DB	TERMINAL BOLT	2	12.720	25.44
821002	PLUG SOCKET*	1	17.580	17.58
BT-1/4X11/4	BOLT-1/4X11/4	2	0.070	0.14
LCKWSH-1/4	LOCKWSH-1/4	2	0.060	0.12
NUT-1/4	NUT-1/4	2	0.070	0.14
	UNION 1/2	1	6.530	6.53
	ELBOW 90 1/2X1/4	1	6.790	6.79
	CABLE 2 WAY ARCTIC	2	0.750	1.50
	CONNECTOR 16-14	2	0.260	0.52
844005	SHRINK TUBE 3/16	1	0.810	0.81
844002	SHRINK TUBE 1/2 - 6"	1	1.660	1.66
1926-01	SYNFLEX 3/8 BLCK	4	1.790	7.16
1928-01	SYNFLEX 1/2 BLCK	6	1.230	7.38
SS22	ARC AIR ROD 1/4	42	1.530	64.26
1496-DC	TERMINAL BOLT STL 1/2 X 3/8	2	8.330	16.66
SS1	ALUM WELDING WIRE - ROLL	6	26.380	158.28
ST-1/4X6	1/4X6 FLAT BAR	2	10.390	20.78
ST-3/4X6	3/4 X 6 FLAT BAR	20	8.870	177.40
LAB1	LABOUR	58.400	98.000	5,723.20
<p>AB INSPECTION #CV8523569 INSPECT UNIT FOR ANNUAL AB SAFETY INSPECTION - REMOVE OUTER & INNER TIRES FROM OLD STYLE BUD WHEELS ON FRONT, CENTER & REAR AXLES - INSPECT & RECORD MEASUREMENTS OF ALL BRAKE & SUSPENSION COMPONENTS - FOUND CAM BUSHINGS WORN TO FAIL ON CENTER & REAR AXLES - 1 BROKEN WHEEL STUD ON RHS REAR HUB - ALL STUDS ON RHS REAR HUB ARE LHS STUDS & SHOULD BE RHS STUDS - INSPECT CENTER & REAR AXLE HUBCAPS & AXLE NUTS - PULL HUB & BRAKE DRUM TO ACCESS WORN CAM BUSHING REPAIRS</p> <p>REMOVE CENTER & REAR AXLE SLACK ADJUSTERS - REMOVE CENTER & REAR AXLE BRAKE CAMS - REMOVE & REPLACE WORN INNER & OUTER CAM BUSHINGS - BUFF & CLEAN ALL RUST FROM OUTER & REAR AXLE CAMS TO PREP FOR REINSTALL TO NEW BUSHINGS - REINSTALL CAMS TO NEW BUSHINGS - REINSTALL SLACK ADJUSTERS ADDING EXTRA SPACER WASHERS TO CAMS TO PREVENT EXCESS SIDE MOVEMENT ON SLACK ADJUSTERS - REMOVE ALL BEARINGS & SEALS FROM HUBS - WASH & INSPECT WHEEL BEARINGS - CLEAN OIL FROM HUBS</p>				
			CONTINUED	
			SUBTOTAL	

REINSTALL BEARINGS TO HUBS C/W NEW WHEEL SEALS - REMOVE & REPLACE IMPROPER WHEEL STUDS ON RHS REAR HUB ASSY - REINSTALL HUBS - TORQUE BEARINGS - REINSTALL HUBCAPS - TOP UP OIL IN HUBS - CUT & REMOVE DAMAGED SHOCK MOUNTING BRACKET FROM FRONT AXLE SHOCK - FABRICATE & INSTALL NEW BRACKET TO ALIGN WITH SHOCK - REINSTALL TIRES - TORQUE WHEEL NUTS TO SPEC - GREASE UNIT - ADJUST BRAKES - REMOVE OLD PLUG IN STYLE CONNECTIONS FOR BOOSTER HOOK UP ON REAR OF UNIT

SUPPLY MATERIAL - WELD STEEL PLATE TO CENTER OF UNIT UNDER REAR BOLSTER - INSTALL TERMINAL BOLTS - RELOCATE GLADHANDS & LIGHT PLUG TO NEW PLATE AT REAR AS PER CUSTOMERS REQUEST - GLANDHANDS & LIGHT PLUG WERE MOUNTED TO FOR LHS ON FRONT OF UNIT - CUT HOLES IN CENTER ON FRONT PLATE OVER P/U PLATE - INSTALL NEW TERMINAL BOLTS & LIGHT PLUG - REMOVE EXISTING GLADHANDS & LIGHT PLUG & REWORK AIRLINES & WIRING TO MOUNT GLADHANDS & LIGHT PLUG IN CENTER OF UNIT

FOUND MULTIPLE CRACKS ON TOP OF P/U PLATE TO XMEMBER CONNECTIONS & BOTTOM OF REAR XMEMBER BADLY CORRODED OUT & NOTHING CONNECTING MEMBER TO P/U PLATE - CLEAN DEBRIS FROM TOP SIDE OF P/U PLATE TO PREP FOR WELD - GRIND & CLEAN ALL CRACKED WELDS & CORRODED AREAS - JACK P/U PLATE INTO POSITION AT REAR - SUPPLY MATERIAL - CUT TO SUIT STEEL PLATE TO COVER BOTTOM SECTION OF REAR XMEMBER - FIT UP & WELD NEW PLATE TO XMEMBER & P/U PLATE

REWELD ALL CRACKED AREAS ON XMEMBERS IN FRONT OF REPAIRED XMEMBER - FOUND STEEL PLATE ON BACK OF NECK SECTION HAD RUST JACKING BETWEEN PLATE & MAIN FRAME RAILS WHICH BROKE WELDS ON PLATE TO FRAME RAIL CONNECTIONS - GRIND OUT & REWELD CRACKED AREAS ON RHS & LHS OF NECK - UNIT HAD STEEL PLATING BETWEEN RHS & LHS MAIN TROMBONE FRAME RAILS & BADLY CRACKED ON TOP & UNDER PLATE FROM FRONT TO REAR ON COMPLETE MAIN DECK SECTION OF UNIT - CUSTOMER REQUESTED TO CUT & REMOVE ALL PLATES FROM MAIN FRAME RAILS

ARC ALL WELDS - REMOVE ALL 27 FEET OF CRACKED UP PLATING FROM MAIN FRAME RAILS - AIR HAMMER ALL RUST BUILD UP FROM TOPS & INSIDE EDGES OF MAIN FRAME RAILS - GRIND & CLEAN CUT AREAS FROM MAIN FRAME RAILS - SUPPLY MATERIAL - CUT TO SUIT 3/4X6" STEEL FLATBAR TO FIT BETWEEN TOP FLANGES ON RHS & LHS MAIN FRAME RAILS TO PREVENT RAILS FROM SEPARATING AT TOP AS PER CUSTOMERS REQUEST - GRIND LARGE BEVEL ON FRAME RAILS & NEW XPLATES TO GET DEEP PENETRATION WHEN WELDING XPLATES TO FRAME RAILS

FIT & WELD FIVE 6" HEAVY FLATBAR XBRACES BETWEEN RAILS - SUPPLY MATERIAL - CUT 3" STEEL GUSSETS TO FIT ALONG FRONT & REAR OF ALL NEW XPLATES TO REINFORCE PLATES TO FRAME RAILS - FIT UP & WELD GUSSETS TO PLATES & FRAME RAILS - GRIND & CLEAN RUTED OUT SECTION OF STEEL PLATE ON REAR NECK SECTION OVER LHS FRAME RAIL - SUPPLY MATERIAL - CUT TO SUIT STEEL PLATE TO COVER CORRODED OUT AREA - FIT UP & WELD PLATE OVER CORRODED HOLE IN REAR NECK PLATE

FOUND CRACKED BOTTOM FLANGES ON XMEMBERS BETWEEN MAIN FRAME RAILS ON FRONT SECTION OF UNIT - GRIND OUT 14 CRACKS ON BOTTOMS OF LARGE XMEMBERS & CRACKS ON LARGE GUSSETS ON TOPS OF XMEMBERS - REWELD ALL AREAS AS NEEDED - GRIND OUT CRACKS ON TOP REAR XMEMBER BEHIND REAR AXLE AT TOP OF MAIN FRAME RAILS - REWELD AS NECESSARY

NET AMOUNT	7,155.42
FREIGHT	
SHOP SUPPLIES	572.32
SUBTOTAL	7,727.74
GST	386.39
TOTAL DUE	\$8,114.13