

Remit To: Edmonton Kenworth Ltd.
 17335 118 Avenue
 Edmonton, AB
 T5S 2P5
 Tel: 780-453-3431 Fax: 780-454-6124

Purchased From:
 Kenworth Leduc
 8202 - 42 Street
 Leduc Alberta T9E 8M6
 Phone: 780-612-9855

Invoice: 06AS61909
 Date / Hour: 1/26/2024 11:41:07AM
 Repair Order: 61909
 Customer:
 Branch: Leduc
 Total Invoice: \$15,884.67
 Charge
 Page 1 of 4

G20-2
 MAY

Bill To: Bry Tan Trucking Ltd.

Ship To: BRY-TAN TRUCKING LTD.

Office Phone:
 Email:

Work:

Fax:

Customer P/O: UNIT 28 Open Date: 01/19/2024 Completion Date: 01/26/2024
 Add User: Dwoodman Salesperson: Malbert

Unit Number: 28 Model Year: 2012 Make/Model: KENWORTH T800
 Type: Class 8 VIN: 1XKDP4EX8CJ309731 Meter: 299984 Kilometers
 In-Service Date: 03/10/2012 ECM Reading: 14470

Task: 1 05-000050I Complimentary Customer Inspection Department: Service
 90501

Complaint: Complete complimentary customer inspection
 Correction: 952 aux bearing in transmission for output has major play

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	Tech: 952					
				Task 1 Subtotals	Parts:	\$0.00
					Labor:	\$0.00
				Task 1 Subtotals		\$0.00

Task: 2 24-010010 Repair Driveline Department: Service

Complaint: CHECK AND ADVISE FOR OUTPUT SHAFT LEAKING AT THE SEAL AND POSSIBLY CAUSING A VIBRATION. CUSTOMER REQUESTED WE TAKE A GOOD LOOK AT THE DRIVELINE, AS THEY JUST HAD DRIVELINE WORK DONE AT A SHOP IN LLOYD- THEY ARE WONDERING IF THAT SHOP WOULD OF DONE SOMETHING TO CAUSE THIS VIBRATION.
 Cause: AUX AND MAIN TRANSMISSION DAMAGED - RECOMMEND REPLACE.
 Correction: 952 FOUND TRANSMISSION OUTPUT BEARING FAILED CAUSING DRIVELINE TO BOUNCE. HAS BRAND NEW YOKE. REST OF THE DRIVELINE IS SOLID AND HAS NO EXCESSIVE PLAY. REMOVED TRANSMISSION OUT PUT SEAL RETAINER AND FOUND BEARING RACE WORN BUT NO PITTING. INSTALLED REPAIRER AND REPAIRED DAMAGED THREADS. INSTALLED NEW YOKE NUT AND TIGHTENED. PULLED ALL SLACK OUT BUT FEELS TIGHT WERE THERE IS NO PLAY. HAVE TO PULL AUX TRANS TO INSPEC. SUSPECT BINDING. 952 REMOVED PTO PUMP FOR ACCESS. UNBOLT AUX SECTION AND TRY TO REMOVE - WOULD NOT DISCONNECT FROM MAIN BOX. DISCONNECT SPLITTER TO REMOVE. INSPECT UNIT AND FOUND DAMAGE IN MAIN BOX AS WELL - RECOMMEND REPLACE TRANSMISSION ASSEMBLY.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
P0100	K4122	NUT	EA	1.0	\$47.53	\$47.53
	SHOPSUPP	ENVIRONMENT/MISC SUPPLIES		1.0	\$171.60	\$171.60
	Tech: 806					
	Tech: 831					
	Tech: 850					
	Tech: 895					
	Tech: 952					
				Task 2 Subtotals	Parts:	\$47.53
					Labor:	\$2,145.00
					Miscellaneous:	\$171.60
				Task 2 Subtotals		\$2,364.13

Task: 4 26-120004 Transmission - Manual - Assembly - Replace Department: Service

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Customer P/O: UNIT 28

Open Date: 01/19/2024

Completion Date: 01/26/2024

Add User: Dwoodman

Salesperson: Malbert

Complaint: REPLACE MAIN TRANSMISSION AND COOLER.

REPAIR 1 LINKAGE BELL CRANK AND REPLACE PTO (HARD SURFACING GONE OFF MATING TEETH)
 INSPECT CLUTCH AND REAR MAIN SEAL WHEN TRANS IS OUT

Cause: CLUTCH SN KM2202100145 PN 306925-20
 TRANS SN 25027255

Correction: 952 REPLACED TRANSCOOLER AND SWAP PARTS TO NEW TRANSMISSION. INSTALL PILOT BEARING AND CLUTCH LINKAGE, BELL CRANK. 833 COMPLETED TRANSMISSION INSTALL BOLTED UP CLUTCH WITH NEW HARDWARE. ADJUSTED CLUTCH TO 1/2" GAP AND 1 1/2" FREE PLAY THEN REMOVED SHIFT TOWER FROM UNIT FOR ACCESS TO TOP OF TRANSMISSION. NOTICED THE SHIFT BOOT WAS RIPPED ON THE SHIFT TOWER GOT A NEW SHIFT BOOT AND INSTALLED ON SHIFT TOWER. INSTALLED SHIFT TOWER WITH A NEW GASKET FED AIR LINES DOWN AND CONNECTED FOR RANGE AND SPLITTER TIED LINES UP AND INSTALLED SHIFT BOOT TO FLOOR. SHIM AND INSTALL NEW PTO. INSTALLED HYDRAULIC PUMP AND SECUREMENT BOLTS FOR PUMP. INSTALLED YOKE WITH NEW NUT INSTALLED DRIVELINE AND STEADY BEARING WITH NEW HARDWARE AND STRAP KIT TORQUED TO 125FTLBS. MADE REMAINING CONNECTIONS ON BOTTOM SIDE AND TIED UP WIRES INSTALLED AIRLINE INTO PTO FILLED TRANS WITH 50W. ROAD TEST UNIT AND VERIFY PROPER OPERATION AND NO LEAKS.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
P0100	06-00530	SHAFT-CLUTCH RH	EA	1.0	\$71.38	\$71.38
P0100	12815	BUSHING(20EA=1BAG)	EA	4.0	\$5.47	\$21.88
P0100	1R812	RACE	EA	1.0	\$33.14	\$33.14
D1215	20MK8800	STUD KIT	EA	1.0	\$47.87	\$47.87
C2238	223079-953C	CHV DELO SYNTRANS XE 75W90 (BULK) B1G198	EA	20.0	\$20.90	\$418.00
	EHC005	Enviro Charge		1.0	\$1.00	\$1.00
S2420	250-70-18X	KIT-BEARING RETAINER	EA	1.0	\$27.90	\$27.90
P0100	2866636CUM	GASKET AFM DEVICE	EA	2.0	\$20.71	\$41.42
P0100	C0RE 3000B	CORE TRANSMISSION	EA	-1.0	\$6,390.00	\$(6,390.00)
E0160	308925-20CA	EP 15.5, 1860 TORQ, VCT DAMPER, 7-SPRING 38/MMEA		1.0	\$1,149.97	\$1,149.97
PACCAR: Loyalty Card Program Y245770 40						
P0100	35P15-1	GASKET-HOUSING MOUNT,,010	EA	2.0	\$2.35	\$4.70
P0100	35P15-1	GASKET-HOUSING MOUNT,,010	EA	2.0	\$2.35	\$4.70
P0100	35P15-2	GASKET-HOUSING MOUNT,,020	EA	2.0	\$3.02	\$6.04
P0100	35P15-2	GASKET-HOUSING MOUNT,,020	EA	2.0	\$3.02	\$6.04
P0100	3688113CUM	PLUG GEAR COVER	EA	1.0	\$20.36	\$20.36
P0100	4305294	GASKET-SHIFT LEVER HOUSING	EA	1.0	\$13.57	\$13.57
P0100	4308701	ELBOW-90 DEGREE REDUCING	EA	1.0	\$25.97	\$25.97
P0100	4308703	ELBOW-90 DEGREE REDUCING	EA	1.0	\$28.38	\$28.38
P0100	6306LLUA1C3/2E	BEARING	EA	1.0	\$21.65	\$21.65
P0100	9212TRP	CLAMP-HOSE W/LINER #12	EA	2.0	\$2.35	\$4.70
P0100	C0RE 3000B	CORE TRANSMISSION	EA	1.0	\$6,390.00	\$6,390.00

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Add User: Dwoodman		Salesperson: Malbert			
P0100	CF105C137	FORK-CLUTCH RELEASE, 14X15.5	EA	1.0	\$35.86 \$35.86
P0100	CT04311	TIE-CABLE 50LB 11.75" BLK	EA	25.0	\$0.19 \$4.75
P0100	CT05512	TIE-CABLE 120LB, 15.25" BLK	EA	25.0	\$0.49 \$12.25
P0100	HJ122012	BEARING-RLR NDL SG 0.75B X 1.25OD X	EA	1.0	\$54.60 \$54.60
P0100	K042-79	BOOT-SHIFT LEVER UPPER	EA	1.0	\$142.08 \$142.08
P0100	K042-80	BOOT-LOWER SHIFT 50/MM	EA	1.0	\$49.34 \$49.34
P0100	K210-883	SHAFT-CLUTCH RELEASE	EA	1.0	\$77.45 \$77.45
P0100	K3966	KIT-HEAT EXCHANGER	EA	1.0	\$916.20 \$916.20
E0160	RTL018918B-PCAN	TRANSMISSION - REMAN FLEX RTLO-18918B 10/MM	EA	1.0	\$5,237.51 \$5,237.51
Serial Number: 25027255					
PACCAR: Loyalty Card Program M24JAN5761 250					
	PPD	TAXI		1.0	\$65.00 \$65.00
	SHOPSUPP	ENVIRONMENT/MISC SUPPLIES		1.0	\$265.20 \$265.20
Tech:	718				
Tech:	806				
Tech:	833				
Tech:	952				

Task 4 Subtotals	Parts:	\$8,477.71
	Core Chg:	\$6,390.00
	Core Ret:	(\$6,390.00)
	EHC:	1.00
	Labor:	\$3,315.00
	Miscellaneous:	\$330.20
Task 4 Subtotals		\$12,123.91

Task: 5 45-004000 Flywheel Grind		Department: Service				
Complaint: FLYWHEEL GRIND						
Correction: 952 RESURFACED FLYWHEEL						
Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	SHOPSUPP	ENVIRONMENT/MISC SUPPLIES		1.0	\$12.48	\$12.48
Tech:	952					
Task 5 Subtotals						
				Parts:		\$0.00
				Labor:		\$156.00
				Miscellaneous:		\$12.48
				Task 5 Subtotals		\$168.48

Task: 6 45-003007 Seal - Crankshaft, Rear Replace		Department: Service			
Complaint: LEAKING CRANK SEAL					

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