

**TRAIL BOSS TRUCK & TRAILER  
REPAIR LTD.**

54006 RR 260  
St. Albert AB T8N4C9  
Trailbossrepairs@gmail.com  
GST/HST Registration No.: 863249280

215-6  
MKY



**INVOICE**

**BILL TO**  
Skyhawk Transport Services Ltd.  
54006 RR 260  
St Albert AB T8N4C9  
Business account number Skyhawk Transport

INVOICE 1431  
DATE 02/12/2026  
TERMS Net 30  
DUE DATE 03/14/2026

#PO  
526

DATE	ACTIVITY	DESCRIPTION	TAX	QTY	RATE	AMOUNT
02/09/2026	CVIP Truck		GST	1	300.00	300.00
	Labour	Head lights not working. wiring damaged, fixed and tested. Replaced drive axle drums. Replaced rear drive shoes. Replaced both windshields Rear drive axle torque rod bushing worn out. Replaced. All wheels torqued and brakes adjusted.	GST	9	125.00	1,125.00
	Parts	2 Head light pig tails.	GST	1	4.19	4.19
	Parts	4 3600 brake drums	GST	1	105.55	105.55
	Parts	4707 shoes	GST	1	69.99	69.99
	Parts	torque rod	GST	1	200.00	200.00
	Shop Supplies		GST	1	112.50	112.50

We appreciate your business and look forward to helping you again :)

SUBTOTAL	1,917.23
DISCOUNT 100%	-1,917.23
GST @ 5%	0.00
TOTAL	0.00
BALANCE DUE	<b>\$0.00</b>
	<b>PAID</b>

**TAX SUMMARY**

	RATE	TAX	NET
--	------	-----	-----

**Trail Boss Truck & Trailer Repair Ltd.**  
**54006 Range Road 260**  
**St. Albert, AB T8N4C9 (Trailbossrepairs@gmail.com)**  
**Phone: (780) 677-1005**

<b>Invoice#:</b> 00000508	<b>Technician:</b>	<b>Date:</b> 2024-02-28	<b>Completed:</b> 2024-03-25
<b>Company:</b> Skyhawk Transport Services Ltd		2008 Western Star	Day Cab
<b>Name:</b> Sulakhan Takhar		Odometer: 914855	License: 53P137
<b>Address:</b> Box 44069		VIN: Z57539	
Edmonton AB T5V 1N6		Tag#: 526	
<b>Phone:</b> H	W	PO#:	

Qty.	Part #	Part Description		Total
6.00	CAT-2818261-HAW	N C15 Gasket Sleeve	32.00	192.00
1.00	CAR-MCBC15ESK	N C15 Exhaust stud kit with spacer	275.45	275.45
1.00	CAT-KIF478712-IPD	N C15 Inframe Kit	6,316.00	6,316.00
1.00	CAT-3492652HHP	N C15 CYL HEAD	4,752.00	4,752.00
1.00	CAT-1685248	N Oil Pan Gasket	143.00	143.00
1.00	CAT MCBC15HBK	N CAT C15 Head Bolt Kit	377.06	377.06
6.00	CAT-5S8141	N 0.015" Liner Shim 3406	98.05	588.30
1.00	Counter bore	N Tool Rental	500.00	500.00
2.00	51550	N Flange sealent	21.10	42.20
1.00	DYNO	N DYNO	550.00	550.00
1.00	CAT Paint	N Yellow	56.82	56.82

Hrs.	Labor Description	Total
60.00	This engine was over heated during the injector cup failure. This caused the head gasket to fail. After some tests found that combustion pressure was getting into the cooling system. There was no other option besides removing the cylinder head, and since the cooling system was full of fuel it was necessary to check the liner Orings. With all this disassembled the best option was to do a full rebuild. Before reassembly of the engine the liner protrusion was measured. Found .001" and less of protrusion and the specifications are .002" - .007", this required counter bores to be cut and shimmed to ensure proper crush on the head gasket to prevent future failures. The counter bores were done. All engine parts were painted and cleaned properly and assembled. Full engine rebuilt done with in frame kit and new head. After rebuilt truck was sent to western star for break in dyno.	6,900.00

Q  
N

54006 Range Road 260  
St. Albert, AB T8N4C9 (Trailbossrepairs@gmail.com)  
Phone: (780) 677-1005

---

Parts Total:			13,792.83
Labor Total:			6,900.00
Special Repairs Total:			0.00
Sub-Total:			20,692.83
GST:			1,047.14
Supply Charges:			250.00
Shipping:			0.00
Sub Total:	21,989.97	Discount:	0.00
CC Fee:	0.00	Total:	21,989.97
		Paid:	0.00
On Acct:	0.00	Balance:	21,989.97

---

Authorized by Signature:

**Terms and Conditions**

We are not responsible for loss or damage of or to your vehicle or contents due to fire, theft, vandalism or similar perils. Used parts become the property of Trail Boss Truck & Trailer Repair unless customer otherwise directs. After 90 days, unclaimed parts will be sold by tender. Storage of \$5.00 per day is chargeable on vehicles and parts not claimed within 24 hours of completion of work. No claim or work order dispute will be honored beyond 30 days. Payment must be made without deduction and customer expressly waives any right to setoff. Subject to taxation, all legal, locate, seizure and other costs will be added to amount owing. Service charge of 2% ( 24% per year ) on any unpaid balances over 30 days after date of the invoice.



# WESTERN STAR TRUCKS (NORTH) LTD.

Address: 24210 - 114 Avenue | Acheson, AB T7X 6B9  
Phone: 780-453-3452 | Toll Free: 1-800-252-7500 | Fax: 780-701-2272

Visit us online at [www.wsnorth.com](http://www.wsnorth.com)

Remit To: 24210 - 114 Avenue | Acheson, AB T7X 6B9  
GST #R2297052

Invoice: 0010343943  
Date / Hour: 2024-02-26 7:08:27PM  
Repair Order: 43943  
Customer: 194099  
Branch: WSN  
Total Invoice: \$ 577.50  
\*\*\*CHARGE AR\*\*\*

Customer Copy  
Page 1 of 1

Bill To: SKYHAWK TRANSPORT SERVICES LTD.  
BOX 44069  
EDMONTON, AB T5V 1N6

Ship To: SKYHAWK TRANSPORT SERVICES LTD.  
BOX 44069  
EDMONTON, AB T5V 1N6  
Office Phone: 780-803-6210  
Shop Phone: 780-265-5572 (ap)  
Email: skyhawktrans@hotmail.com  
Fax: 780-895-7761

Work: 780-803-6210

Customer P/O: 526SAM  
Add User: TCARLTON

Open Date: 02/23/2024  
Completion Date: 02/26/2024  
Salesperson: HOUSE

Unit Number: 526  
Type: TRUCK  
In-Service Date: 06/06/2007  
Model Year: 2007  
VIN: 5KJJAEAVX8PZ57539  
Make/Model: WST 4900FA  
Meter: 911984 Kilometers

Task: 1 47-100033.01 BREAK-IN DYNO Department: SERVICE

Complaint: \*\*\*UNIT CAN NOT GO OUTSIDE\*\*\*  
Correction: BRING UNIT IN DYNO BAY, CHAIN DOWN TO DYNO. COMPLETE DYNO CHECK SHEET, DRILL AND MOUNT PYRO. RUN UNIT ON DYNO, EVERYTHING WENT GOOD. PRINTED OFF DYNO RESULTS AND PUT IN FILE, ALSO UPLOADED RESULTS TO UTP. REMOVED UNIT FROM DYNO, PLUG PYRO HOLE AND PARKED IN B SECTION, HUNG KEYS ON BOARD.

Supp	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
		Labor Quote: 550.00				

Detail Tax Info:

GST \$27.50  
Total: \$27.50

Total Parts:	\$0.00
Total Labor:	\$550.00
Invoice Subtotal:	\$550.00
Total Tax:	\$27.50
<b>Total Invoice:</b>	<b>\$577.50</b>

Payment Method: \*\*\*CHARGE AR\*\*\*  
Terms: NET 30  
Due Date: 2024-03-27

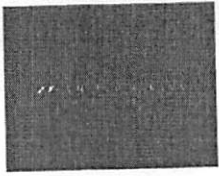
Remit To:  
WESTERN STAR TRUCKS ACHESON  
24210 - 114 AVENUE  
ACHESON, AB T7X 6B9

HAVING AUTHORIZED REPAIRS TO MY (OUR) MOTOR VEHICLE, AND(OR) AUTHORIZED PART(S) PURCHASES, I (WE) HEREBY ACKNOWLEDGE MY (OUR) INDEBTEDNESS TO: WESTERN STAR TRUCKS (NORTH) LTD.

IN THE SUM OF \$ 577.50 BEING ALL OR THE BALANCE OF THE ACCOUNT FOR SAID WORK.

DATE: \_\_\_\_\_ X \_\_\_\_\_ ERRORS AND OMISSIONS EXCEPTED

\*\*\*\*\* EMAIL IN NOW AVAILABLE \* NO RETURNS ON ELECTRICAL \* CORES MUST BE RETURNED IN 90 DAYS FOR CREDIT \*\*\*\*\*  
\*\*\*\*\* EACH REPAIR TASK HAS BEEN INSPECTED FOR QUALITY AND FUNCTION VERIFIED - IF YOU ARE NOT COMPLETELY SATISFIED, PLEASE CONTACT DEPARTMENT MANAGER \*\*\*\*\*



Unit 007 10831 231 St, Edmonton, AB T5S 2C5  
 Uniteddieselalberta@gmail.com  
 780-242-1682  
 GST N#: 74243 5019 RT0001

# United Diesel inc.

## Invoice

**Bill To:** Sky Hawk Transport Services Ltd  
 Skyhawktrans@hotmail.com  
 7808036210

**Invoice No:** 159  
**Date:** 10/10/2023  
**Terms:** NET 0  
**Due Date:** 10/10/2023

Code	Description	Quantity	Rate	Amount
Western Star/ 27202hours/ 898404 km/ VIN...257539	Engine running rough Service call to Skyhawks yard to repair a unit that came back from a jobsite due to the engine running rough and a hole in the valve cover. Once the valve cover was removed the problem found was the bolts had broken for the rocker shaft and the jake brake housing. Returned the following day with replacement parts and to remove all the broken bolts from the cylinder head. Then assembled the replacement parts and tested. at the time the engine sounded good. Next day got called in for the engine running rough once again. Rechecked all the work and completed a cylinder cutout test and found cylinder 4 not working. Rotated injectors from cylinder 3 and 4 to see if the problem would follow. The misfire stayed with cylinder 4. Further checks were made to see if there was any internal damage from the bolts braking. These checks were ok. Finally found a sticking plunger in the jake brake housing causing the misfire. Once the plunger was free the engine ran smooth. Test drive went well.	7	CA\$115.00	CA\$805.00
	Used jake brake	1	CA\$900.00	CA\$900.00
	Rocker arms	6	CA\$145.00	CA\$870.00
	CAT hardwear	1	CA\$75.00	CA\$75.00
	service truck	1	CA\$35.00	CA\$35.00
<b>Parts Subtotal</b>				<b>CA\$2,685.00</b>

526

**Skyhawk Transport Services Ltd.**

1 of 2

54006 Range Road 260

St. Albert, AB T8N4C9 (skyhawktrans@hotmail.com)

Phone: (780) 677-1005

Work Order#: 00000364	Technician:	Date: 2023-08-22	Completed: - -
-----------------------	-------------	------------------	----------------

<b>Company:</b> Skyhawk Transport Services Ltd <b>Name:</b> Sulakhan Takhar <b>Address:</b> Box 44069 Edmonton AB T5V 1N6 <b>Phone:</b> H W	2008 Western Star Day Cab Odometer: 0 License: 53P137 VIN: Z57539 Tag#: 526 PO#:
---	--

Qty.	Part #	Part Description		Total
1.00	127760	N Clutch Brake, 2' Torque Limiting, .380"	46.00	46.00
1.00	CK2468CL	N KIT, CLUTCH INSTALLA	234.10	234.10
1.00	816.49177	N PULLEY IDLER	80.56	80.56
1.00	816.49591	N TENSIONER, BELT	336.36	336.36
1.00	ML2	N FAN CLUTCH AND FAN HUB BASE	1,483.29	1,483.29

Hrs.	Labor Description	Total
30.00	12 August 2023	1,800.00

Washed truck opened hood and washed motar too and transmission.

14 August 2023

Fan hub was having problem ripping belts  
 There was play in the fan hub remodes fan took out belts disconnected  
 airline and and took out fanhub. Got new fan hub replaced it and a  
 tensioner and pulley of accessorie belt pulley was not aligned bracket on  
 which pulley was it was rubbed cut that bracket and placed spacer to  
 align it then placed fan on hub.

16 August 2023

Transmission job  
 Disconnected all air lines and driveline removed linkage took out shifter  
 set bottel jack underneath motar and a strap to prevent it from falling  
 down placed jack under transmission and took it out of mounts and  
 pulled out checked every thing took fly wheel out it was good no need to  
 machine it and clutch was still in good condition just clutch brake was  
 broken replaced the shaft and berings of transmission put new clutch  
 brake and old clutch back tourqued the fly wheel and aligned  
 transmission to motar pushed it in put all bolts through it took jacks out  
 from both transmission and motar connected all airlines and drive line  
 put back muffler and all other stuff greased whole truck checked all fluid  
 levels.

19 August 2023

oil change  
 Drained oil replaced water seprater and oil filter poured 38litrs 15W40  
 Service done at - 874047km 26780hrs