



BRANDT TRACTOR LTD.
 Service History Summary
 SRT: SERNO,WO,CUST

2/10-2
 MAY

Page: 1
 (SHHIST-1)

SERIAL NUMBER: 1FF085GXTMJ022630 MAKE: JD MODEL: 85G

WORKORDER-SEG	E/Q TYPE	METER	SPG CODE	SPG DESCRIPTION	INV DT	TOTAL PARTS	TOTAL LABOR	TOTAL MISC	TOTAL SEG.
CUSTOMER:	40000005	INTERNAL							
1414613-01	CGD	4.0			10JUL21				
1556242-01	CGD	5.0		PDI MACHINE	28AUG21				
1556242-02	CGD	5.0		INSTALL PAS	28AUG21				
1556242-03	CGD	5.0		INSTALL COUPLER	28AUG21				
1556242-04	CGD	5.0		INSTALL CYLINDER	28AUG21				
1564962-01	E WTY	1456.0		CHECK LIFTING CAPACITY	29MAR24				
1564962-02	E WTY	1456.0		REPAIR SEIZED LINKS	29MAR24				
1566710-01	E WTY	1818.0		REPAIR T/C ROLLER	30OCT24				
1566710-02	CHG	1818.0		REPAIR BUCKET CYLINDER LEAK	30OCT24				
1566710-03	E WTY	1818.0		MACHINE CHECKOVER	30OCT24				
1566710-04	E WTY	1818.0		REPAIR ARM CYLINDER LEAK	30OCT24				
1566710-05	E CHG	1818.0		REPAIR BOOM CYLINDER LEAK	30OCT24				
1566710-06	INT	1818.0		TRAVEL-FOB	30OCT24				
1566710-07	E INT	1818.0		RESTOCKING	30OCT24				

ENTRIES

14



Brandt Tractor Ltd.
101 Burnt Park Dr.
Red Deer, AB
T4P 0J7
(403) 343-7557

**Service
Invoice**



INVOICE DATE	BRANCH	INVOICE NO.
29MAR24	105	1564962

SOLD TO:

PIDHERNEY'S INC

S/N # 1FF085GXTMJ022630

PAGE
1
SALE TYPE
WARRANTY
CUSTOMER NO.

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PIDHERNEY'S INC
P.O. BOX 940
ROCKY MOUNTAIN HOUSE, AB

PURCHASE ORDER NO.	PHONE NUMBER	WORK ORDER NO.	SEG.	DATE OPENED	SALESPRN
X	403-845-3072	1564962	01	15JAN24	
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY
JD	85G	1FF085GXTMJ022630	5711	1456	

DESCRIPTION	AMOUNT
<p>REPAIR SEIZED LINKS</p> <p>COMPLAINT: COMPLAINT OF seized links</p> <p>CAUSE: FOUND Weqk material</p> <p>CORRECTION: Filled out STA. Inspect u/c for seize links. found 5 RH & 4LH Complete STA. Removed 20 pads, 80 bolts from right hand side of track frame, stacked pads on pallet. Remove 40 pads and 160 bolts from left hand track frame. Clean up all removed hardware for pads. Put in bucket for warranty. Start unit and lay down mats to bring inside. Remove buckets and bring into welding bay. Place unit on jackstands and remove dirt, rock, and debris from around track bolts. Assist in removing track pads and place onto pallet to buff oxidation off of mating surfaces. Buff off 40 pads. Remove tension off of both track frames and cut left side track frame with Tech 5104. Coil used track chain for</p>	

PAST DUE INTEREST 1 1/2% PER MONTH (18% ANNUM). MINIMUM CHARGE OF \$1.50. QST # 1226957240

I hereby authorize the above repair work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection, or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount for repairs thereto. It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sales, repair or while field testing.

X _____
SIGNATURE

DATE

DESCRIPTION	AMOUNT
TOTAL PARTS	
TOTAL LABOR	
MISC. CHARGES SALES TAX	
PLEASE PAY THIS TOTAL	→ **CONTINUED**



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JD	85G	1FF085GXTMJ022630	5711	1456		

DESCRIPTION	AMOUNT
<p>warranty storage. Remove new track chain and place onto track frame, and mate each side together to place track pads onto new chain. Buff off new chain mating surface and begin placing pads, torquing each bolt to 180ft/lbs with lubricated bolts. Clean up bay. Remove rail from RH track frame, remove new rail from crate, wrap up old rail and put in crate, install new rail on RH frame, cut and remove rail from LH frame, remove new rail from crate, wrap and crate old rail. Install rail on LH track frame, buff rail mating surface clean, buff pad mating surfaces install pads on LH track frame. Warranty tag and move rail crates out side to oversized warranty holding area. clean up bay. Set up track press and press in master pins for both LH and RH rails, put away press and clean up. Finish putting pads on LH track, torque bolts, install grease cert for track adjuster, adjust track to spec, move unit off stands and into wash bay. Unpack bolts and nuts once arrived to bay. Finish RH track pad install and torque all installed bolts to 180lb/ft. Install track adjuster and grease to</p>	

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DESCRIPTION	AMOUNT												
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S PIDHERNEY'S INC
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X	403-845-3072	1564962	01	15JAN24		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER		
JD	85G	1FF085GXTMJ022630	5711	1456		

DESCRIPTION	AMOUNT
ensure track is within sag spec. Remove unit off of stands and spot into washbay. Clean up bay for next job.UDUSYN	
2 N FYD00007497 LINK CY	
320 N T211434 TRACK BOCY	
320 N T211435 NUT CY	
** TOTAL LABOR **	
CARBON TAX SURCHARGE	
>>--> SEG# 01 PRT LAB MSC	
REPAIR T/C ROLLER	
COMPLAINT: Top carrier roller loose	
CAUSE: Found bearing failed.	
CORRECTION: Fill out STA. Inspected tc roller. Found bearing failed. Remove and replace failed T/C roller on LH track frame.UDUSYN	
2 N J222014 WASHER	
2 N 19M9172 CAP SCRECY	
1 N AT315315 CARRIER CY	
** TOTAL LABOR **	
CARBON TAX SURCHARGE	

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MISC. CHARGES SALES TAX	
PLEASE PAY THIS TOTAL	**CONTINUED**



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PURCHASE ORDER NO.	PHONE NUMBER	WORK ORDER NO.	SEG.	DATE OPENED	SALESPRN	AUTHORIZED BY
X	403-845-3072	1564962	02	15JAN24		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER		
JD	85G	1FF085GXTMJ022630	5711	1456		

DESCRIPTION	AMOUNT
>>--> SEG# 02 PRT LAB MSC	

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	TOTAL LABOR	
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<p>PLEASE PAY THIS TOTAL ▶</p>		

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INVOICE DATE	BRANCH	INVOICE NO.
30OCT24	105	1566710

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S/N # 1FF085GXTMJ022630

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1
SALE TYPE
WARRANTY
CUSTOMER NO.

S PIDHERNEY'S INC
H I #17 GATEWAY BLVD
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PURCHASE ORDER NO.	PHONE NUMBER	WORK ORDER NO.	SEG.	DATE OPENED	SALESPRN	
5711	403-845-3072	1566710	01	04JUL24		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY	
JD	85G	1FF085GXTMJ022630	5711	1818	MARVIN/LUKE	

DESCRIPTION	AMOUNT
<p>REPAIR BUCKET CYLINDER LEAK</p> <p>COMPLAINT: BUCKET CYLINDER LEAKING</p> <p>CAUSE: FOUND seal deformed</p> <p>CORRECTION: Spoke with customer. Ordered potential parts. Filled out service task assessment with tech. Ran unit and inspected for leaks - leaking at guide to barrel joint. Filled out STA Removed both barrell and rod end pins to remove cylinder, removed bucket cylinder, brought back to shop and dissassembled cylinder. Resealed guide and piston, repaired threads on rod, and torqued piston. Torqued piston nut, installed rod into barell, and torqued guide to barrel. Installed complete cylinder onto machine and hooked up 2 hydraulic lines. Started and operated machine to confirm no existing leaks.UDUSYN 1 N FYD00000078 SEAL KITCY 1 N FXB00000342 BUSHING CY ** TOTAL LABOR **</p>	

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	<p>PLEASE PAY THIS TOTAL</p>	<p>**CONTINUED**</p>

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5711	403-845-3072	1566710	01	04JUL24		MARVIN/LUKE
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER		
JD	85G	1FF085GXTMJ022630	5711	1818		

DESCRIPTION	AMOUNT
CARBON TAX SURCHARGE	
>>--> SEG# 01 PRT LAB MSC	
REPAIR ARM CYLINDER LEAK	
COMPLAINT: Arm cylinder leak.	
CAUSE: Guide siezed into barrell, seals in guide deformed causing cylinder to leak externally.	
CORRECTION: Operated machine and found hydraulic oil leaking past guide seals on arm cylinder. Filled out STA Removed 2 lines, 2 pins and failed cylinder off of machine and swapped 2 fittings from failed cylinder to new cylinder. Installed new cylinder on machine and installed hoses and grease lines. Started and operated machine to confirm repair, topped up hydraulic oil as needed. COMPLICATION: Removed 2 lines, 2 pins and cylinder off of machine Attempt to remove guide from barrel with all provided tools in shop. Found	

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X _____ SIGNATURE	_____ DATE	PLEASE PAY THIS TOTAL	**CONTINUED**

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PURCHASE ORDER NO.	PHONE NUMBER	WORK ORDER NO.	SEG.	DATE OPENED	SALESPRN
5711	403-845-3072	1566710	03	29AUG24	
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY
JD	85G	1FF085GXIMJ022630	5711	1818	MARVIN/LUKE

DESCRIPTION	AMOUNT
<p>guide seized into barrel and would not come apart to be repaired. Ordered complete new cylinder, took cylinder back to machine and put back on for customer to continue to use machine until new cylinder arrives. UDUSYN</p> <p>1 N FYD00013568G HYDRAULICY ** TOTAL LABOR ** CARBON TAX SURCHARGE</p> <p>>>---> SEG# 03 PRT LAB MSC</p> <p>REPAIR BOOM CYLINDER LEAK</p> <p>COMPLAINT: Boom cylinder guide backing off.</p> <p>CAUSE: Improper torque from factory and no loctite from factory, causing guide to gradually back off, threads damaged</p> <p>CORRECTION: Started and operated machine, found cylinder weeping oil around guide. Upon further inspection, found guide backing out of barrel, causing an improper seal from barrel to guide. Ordered seal kit and new guide, as guide is damaged and no longer sealing</p>	

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DESCRIPTION	AMOUNT																				
<p>as it should.</p> <p>Filled out STA. Removed 2 hydraulic hoses going to boom cylinder. Removed 2 bolts retaining cylinder pins, removed 2 pins retaining cylinder to boom, and removed cylinder from machine. Loaded into truck to be hauled back to shop for rebuild.</p> <p>Once back to shop, disassembled cylinder, and removed guide and piston from cylinder rod. Resealed guide and piston with new guide, and assembled cylinder, torquing all componenets to spec. Touched up paint on cylinder as guide is not painted out of the box. Loaded cylinder into truck to go back and install on machine. Installed cylinder onto machine, hooked up hoses, then cycled cylinder to bleed air out of system. Topped up hydraulic oil as needed.</p> <p>UDUSYN</p> <table> <tr> <td>1</td> <td>N</td> <td>FXB00019289</td> <td>CYLINDERCY</td> </tr> <tr> <td>1</td> <td>N</td> <td>FYD00006231</td> <td>SEAL KITCY</td> </tr> <tr> <td>1</td> <td>N</td> <td>TY27845</td> <td>HYDRAULI</td> </tr> <tr> <td>20</td> <td>N</td> <td>WDF</td> <td>WASTE DI</td> </tr> <tr> <td>1</td> <td>N</td> <td>FXB00000824</td> <td>BUSHING CY</td> </tr> </table> <p>** TOTAL LABOR **</p> <p>CARBON TAX SURCHARGE</p>	1	N	FXB00019289	CYLINDERCY	1	N	FYD00006231	SEAL KITCY	1	N	TY27845	HYDRAULI	20	N	WDF	WASTE DI	1	N	FXB00000824	BUSHING CY	
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DESCRIPTION	AMOUNT
>>--> SEG# 04 PRT LAB MSC	

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