J26-2
BLUE-MAR

HORIZON AG & TURF Horizon Ag & Turf Ltd.

Wetaskiwin
3820 - 47 Street, Wetaskiwin, AB, T9A 2J1
Tel: 780.352.3388 Fax: 780.352.7225
www.horizonagturf.com

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
160498	TRACTOR	6841	RW8530D001075	07/01/07	
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SEGMENT# 1 C 6007 NA 08/18/25 08/18/25
CHECK FOR TRANS TEMP HIGH.
CORRECTION:
Checked oil level before test drive, set oil so it was at lower line on sight glass
Took unit for test drive
Temperature slowly climbed over drive
After 22 miles it had reached 207 F
Checked low pressure stand by and max system pressure, both ok
Performed charge pump capacity test, SCV kicks out and low clean oil reservoir alarm comes on after approx. 12 seconds. Should not come on before 14
Performed charge pump intake air leak, passed. Oil isn't foamy
Removed suction screen, not plugged
Update dtac case
Charge pump is weak and is recommended to replace
Charge pump and main hyd pump come as an assembly.
ADDITIONAL DESCRIPTION:
OVERHEATING EMPTY OR FULL IN ROAD GEAR
10901001

SEGMENT# 2 C 6007 NA 08/18/25 08/20/25

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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	8530			01/01/75	

CHECK CODE ECU 2795.07 AND ADVISE

SEGMENT# 3 C 6030 NA 08/21/25 08/21/25
Replace hydraulic pump
CORRECTION:
Removed rear right tire
Marked and disconnected lines to pump
Unbolted pump and removed
Noticed new pump has a couple fittings in different places
Pump subs to a new number
Had parts create a DPAC case, DPAC has no information
Made DTAC cases 3443393
removed the the fittings on the old pump on to the new pump. installed new O-rings. installed the new pump made sure all lines are tight. add oil back in tractor. ran the tractor checked all functions. took for a road test and hyd oil did get hot 190F came back to shop did a trans calibration and ran on flow meter to circulate the oil, was thinking was air in the system since the cooler was off. check oil level was good and took for an road test and oil temp was 130 to 136 is good.

AR69444	HYGARD 18.9L	RETAIL	143.24	
		2	128.92	257.84
A4540R	PACKING	1	7.56	7.56
ENVO114	OIL ENVIRO FEE	2	1.14	2.28
ENV100	ENVIRO CHARGE	2	1.25	2.50
ENV227	CONTAIN ENV FEE	2	2.27	4.54
FRT05	0-5 LBS FRT	1	14.95	14.95
FRT199	51-199 LBS FRT	109	1.00	109.00
F3450R	PACKING	2	10.18	20.36

CONTINUED ON PAGE 03

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	8530			01/01/75	

RE210857	OIL FILTER	2		186.94	373.88
RE46684	PLUG	1	N	12.85	12.85
RE563717	Hydraulic Pump	1	N	8445.08	8445.08
R109982	O-RING	1		9.49	9.49
T42302	O'RING	1		4.95	4.95
X1J943-4-4	FITTING	1		23.95	23.95
X1J943-6-4	FITTING	1		25.31	25.31
X487TC-4-RL	1/4 Bulk Hose	1		6.88	6.88
51M7043	O-RING	1		3.93	3.93
51M7045	O-RING	1		5.01	5.01
64M1021	Drain Plug	1	N	21.91	21.91
				PARTS	9352.27
				LABOR	1850.00
10901001				SEGMENT TOTAL==>	11202.27

SEGMENT# 4 C 6007 NA 08/21/25 08/21/25

Hydraulic oil cooler leak

CORRECTION:

Removed AC condenser
Disconnected lines
Removed oil cooler from tractor and drained
Set to rad shop to be repaired and cleaned
Installed oil cooler
Reconnected lines
Reinstalled condenser

ADDITIONAL DESCRIPTION:

Hydraulic oil cooler has a leak in the lower left corner
Remove and have repaired if possible before ordering

FRT05	0-5 LBS FRT	1		14.95	14.95
R122750	O-RING	2	S	4.66	9.32

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	8530			01/01/75		
R223859		BACK-UP RING		2 N 3.84		7.68
R223863		RING		2 N 4.96		9.92
R238618		Washer		2 N 29.88		59.76
R238930		Bolt		1 N 40.59		40.59
SUBLET		CLEAN COOLER		1 97.14		97.14
				PARTS		142.22
				LABOR		555.00
				SUBLET		97.14
10901001				SEGMENT TOTAL==>		794.36

SEGMENT# 5 C 6007 NA 08/21/25 08/21/25
DSIAGNOSE AND REPLACE TURBO
CORRECTION:
Tipped hood forward
Removed heat shields around turbo
Disconnected oil and coolant lines
Disconnected electrical
Unbolted turbo from manifold and removed
Cleaned sealing surfaces
Installed new turbo on manifold
Connected oil lines
Connected coolant lines, coolant line on left side of turbo was swelled, replaced
Installed heat shields
Tipped hood down
ADDITIONAL DESCRIPTION:
Code 002795.07 is caused by the vanes binding in the exhaust side of the turbo. Code becomes active because the ECU sees the turbo desired vane position and actual don't match

CONTINUED ON PAGE 05

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	8530			01/01/75		
Turbo needs to be replaced						
CRSE501682	Turbocharger Re			1- 388.00		388.00-
ENVO114	OIL ENVIRO FEE			1 1.14		1.14
ENV100	ENVIRO CHARGE			1 1.25		1.25
ENV114	CONTAIN ENV FEE			1 1.14		1.14
ENV227	CONTAIN ENV FEE			1 2.27		2.27
ENV57	OIL ENVIRO FEE			1 .57		.57
RE509672	FILTER ELE			1 46.73		46.73
R521158	GASKET			1 4.27		4.27
R528364	Cap Screw			4 10.00		40.00
R535094	Gasket			1 20.86		20.86
SE501682	Turbocharger Re			1 N 3633.37		3633.37
Turbocharger Reman						
CRSE501682	Turbocharger Re			388.00		388.00
SUBLET	3/8 AIR HOSE			1 3.26		3.26
TY26675	15W40 P50 9.46L			RETAIL 81.11		
				1 73.00		73.00
TY26679	15W40 P50 18.9L			RETAIL 154.45		
				1 139.00		139.00
19M8063	Screw			2 N 2.44		4.88
57M8542	Elec. Connector			1 M 8.48		8.48
Elec. Connector Housing						
				PARTS		3976.96
				LABOR		925.00
				SUBLET		3.26
10901001				SEGMENT TOTAL==>		4905.22

****** WORK ORDER TOTALS ******

CONTINUED ON PAGE 06

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	8530			01/01/75	

SEGMENT# 1 S 651 NA 05/07/25 05/07/25
REPAIR FOR HYD FILTER RESTRICTED CODE
TRACTOR WONT GO OVER 15 MPH
Went to machine location.
Removed hydraulic filters.
The hydraulic oil was very black and smelled burned.
Used filter cutter and cut filter open.
Found metal filings inside filter.
Installed new hydraulic filters.
Customer continued to drive machine back to the farm.
Machine will be brought to shop for further repairs.

AHC	AFTER HOURS CHG	1	80.00	80.00
AHCC	AFT HOUR CREDIT	1-	80.00	80.00-
ENV100	ENVIRO CHARGE	2	1.25	2.50
RE210857	OIL FILTER	2	193.56	387.12
			PARTS	389.62
			LABOR	274.70
10901001			SEGMENT TOTAL==>	664.32

SEGMENT# 2 S 651 SERVICECALL 05/07/25 05/07/25
SERVICE CALL - (TRAVEL TO AND FROM UNIT)
[redacted]

	LABOR	137.35
10901001	SEGMENT TOTAL==>	137.35

SEGMENT# 3 S 6054 NA 05/07/25 05/08/25
IN SHOP REPAIR FOR BRAKES
CORRECTION:
- Drove the tractor around and tested the brakes and they

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did not work properly.
- Tested the brakes and they failed the test with the gauge.
- Drained the hydraulic/transmission oil.
- Removed the suction screen from the rear diff and found some shiny metal flakes but no brake parts.
- Removed the suction screen from the transmission and found lots of shim material and a screw.
- Determined that there was both a brake and transmission issue.
- Lifted the rear left side and set the tractor on a stand.
- Removed the rear left wheel from the weight assembly.
- Removed the rear left weight assembly from the axle.
- Washed the rear end of the tractor.
- Removed the LH trumpet housing.
- Removed the LH brake assembly and inspected.
- The LH brake assembly was in good condition.
- Cleaned the mating surfaces of the brake assembly.
- Removed the piston sealing rings.
- Installed new piston sealing rings.
- Installed the piston.
- Installed the brake disk and plate.
- Installed the ring gear with new sealant.
- Installed the trumpet housing with new sealant.
- Torqued the hardware to spec.
- Installed the wheel weight assembly.
- Installed the wheel onto the weight assembly.
- lifted the rear right side and set the tractor on a stand.
- Removed the rear right wheel from the weight assembly.

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- Removed the rear right weight assembly from the axle.
- Washed the rear end of the tractor.
- Removed the RH trumpet housing.
- Removed the RH brake assembly and inspected.
- Found the brake disc and piston had failed.
- Found heat cracks in the outer plate.
- Ordered new parts.
- Cleaned the brake housing and final drive.
- Cleaned the mating surfaces of the brake assembly.
- Removed the piston sealing rings.
- Installed new piston sealing rings.
- Installed the piston.
- Installed the brake disk and plate.
- Installed the ring gear with new sealant.
- Installed the trumpet housing with new sealant.
- Torqued the hardware to spec.
- Installed the wheel weight assembly.
- Installed the wheel onto the weight assembly.
- Torqued wheel hardware to spec.
- Bled the brakes.
- Drove the tractor and tested the brakes and they worked good.
- Torqued wheels multiple times during the test drive.
- WHEEL WEDGES SHOULD BE RE TORQUED AS THE TRACTOR WAS TAKEN BEFORE ANOTHER DRIVE COULD BE DONE.

FLASH	FLASH PLUS	1		20.00	20.00
FRT05	0-5 LBS FRT	1		14.95	14.95
FRT199	51-199 LBS FRT	400		1.00	400.00
RE292439	BRAKE DISK	1	N	544.45	544.45
R125666	RING	2	N	41.00	82.00

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R125667	RING	2 N	44.80	89.60
R211948	Piston	1 N	766.24	766.24
R211951	Plate	1 N	1063.43	1063.43
			PARTS	2980.67
			LABOR	4347.00
10901001			SEGMENT TOTAL==>	7327.67

SEGMENT# 4 S 6054 NA 05/07/25 05/09/25
DIAGNOSE TRANSMISSION ISSUE

SEGMENT# 5 S 6054 NA 05/27/25 05/27/25
REPAIR TRANSMISSION.
CORRECTION:
- Removed the transmission from the tractor and set the two halves of the tractor on stands.
- Installed the transmission onto an engine stand.
- Disassembled the transmission as per the books instructions.
- Found that one of the shims on the front cover was missing and the screw for one of the bearing retainers on the planetary assembly had come out of place.
- Disassembled the clutch packs and found all of them contaminated.
- Cleaned all components thoroughly in order to remove the black sludge and metal contamination.
- Installed the PTO drive gear.
- Installed the CU idler.
- Installed the planetary input gears.
- Installed the synchro assembly.
- Cleaned the mating surfaces and installed the front cover

CONTINUED ON PAGE 05

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with new sealant.
- Installed the output-to-MFWD housing.
- Installed the planetary ring gear.
- Lowered the hydro into the transmission.
- Installed the hydro into the proper place.
- Installed new hardware into the bearing retainer with green loctite.
- Installed the planetary assembly.
- Removed the old reverse brake disc assembly.
- Installed new reverse brake discs.
- Removed the HI-Lo clutch discs from the assembly.
- Installed new HI-Lo clutch discs.
- Installed the reverse brake and HI-Lo clutch assembly into the transmission.
- Rebuilt the MFWD clutch assembly with new discs.
- Installed the MFWD clutch into the transmission.
- Cleaned the mating surfaces.
- Installed the rear cover with fresh sealant and new o-rings.
- Cleaned the old gasket off of the manifold and its mating surface.
- Installed a new gasket.
- Installed the manifold and torqued the hardware to spec.
- Installed the scavenge pump with a new o-ring.
- Adjusted the bearings following the procedure in the book.
- Installed the auxiliary drive shaft.
- Replaced the seals on the rear cover.
- Installed the transmission into the tractor.
- Connected the hydraulic lines to the proper place.

CONTINUED ON PAGE 06

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO

HORIZON AG & TURF
Horizon Ag & Turf Ltd.

Wetaskiwin
3820 - 47 Street, Wetaskiwin, AB, T9A 2J1
Tel: 780.352.3368 Fax: 780.352.7225
www.horizonagturf.com

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
160498	TRACTOR	6754	RW8530D001075	07/01/07	
	8530			01/01/75	

- Connected the electrical harness to the proper place.
- Torqued the mounting hardware to spec.
- Filled the tractor with oil.
- Ran the tractor.
- Had codes for synchro speed miss match, hydro not calibrate, and clutch discs not calibrated.
- Followed the diagnostic tree to repair the synchro but every test passed.
- Updated the transmission software and the synchro speed miss match code went away.
- Had another code appear for ring gear speed slow upon startup.
- Diagnosed ring gear code and determined that the speed sensor had failed.
- Removed ring gear speed sensor.
- Installed a new ring gear speed sensor.
- Ran the tractor and the ring gear start up speed code was fixed but the transmission still would not calibrate.
- Followed the diagnostic tree for the two calibration codes.
- Determined that when at step 9 of the manual test the oil pressures where not correct.
- Inspected and cleaned the two control solenoids.
- Found that the lock tab on one solenoid connector was broken.
- Temporarily zip tied the connector.
- Ran the tractor and both of the codes went away and the transmission calibrated.
- Drove the tractor outside.
- Heated the oil temperature to 55 degrees.

CONTINUED ON PAGE 07

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SERVICE INVOICE

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160498	TRACTOR	6754	RW8530D001075	07/01/07	
	8530			01/01/75	

- Cleaned up tools.
- Tractor did not get a wash.
- Ordered a new connector for the control solenoid.
- Quoted a vehicle controller for the A/C repair.

ADDITIONAL DESCRIPTION:

6 hours is for plumbing in gauges and diagnostics.

AR69444	HYGARD 18.9L	RETAIL		143.24	
		8		128.92	1031.36
B2762R	PACKING	RETAIL		5.80	
		9	S	5.22	46.98
ENVO114	OIL ENVIRO FEE	8		1.14	9.12
ENV100	ENVIRO CHARGE	2		1.25	2.50
ENV227	CONTAIN ENV FEE	8		2.27	18.16
FRT05	0-5 LBS FRT	3		14.95	44.85
FRT15	11-15 LBS FRT	1		25.30	25.30
F3171R	PACKING	6		4.01	24.06
P50631	O-RING	1		6.60	6.60
RE210857	OIL FILTER	2		193.56	387.12
RE217077	SENSOR	1		181.08	181.08
Trans Oil Pressure Sensor					
RE235476	Clutch	1	N	1247.21	1247.21
RE243481	Clutch	1	N	889.48	889.48
RE250241	Clutch	1	N	778.63	778.63
RE294021	Clutch Disk	6	N	108.68	652.08
RE32442	SEAL	1		77.88	77.88
RE40413	Seal	1	N	81.40	81.40
RE519144	SENSOR	RETAIL		59.90	
		1		53.91	53.91
R119207	SEAL	1		30.73	30.73
R122886	O-RING	2		9.92	19.84

CONTINUED ON PAGE 09

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	8530			01/01/75		
R192695	Seal			1 N 23.17		23.17
R194160	Disk Spring			2 N 111.85		223.70
R195528	Ring			2 N 20.54		41.08
R197101	Packing			2 N 11.66		23.32
R197102	Packing			1 N 22.30		22.30
R204520	RING			2 20.31		40.62
R205587	Piston Ring			3 N 28.02		84.06
R214422	Packing			2 N 22.72		45.44
R214972	Sealing Ring			1 N 12.05		12.05
R215194	Washer			1 N 10.75		10.75
R220147	Sealing Ring			1 N 19.12		19.12
R220773	Disk Spring			2 N 92.44		184.88
R225459	Clutch Plate			6 N 56.60		339.60
R228278	Gasket			1 N 440.78		440.78
R235299	Screw			4 N 2.82		11.28
R244925	Shim			2 N 14.32		28.64
R245020	Lock Nut			1 N 39.24		39.24
R250003	Shaft			1 N 1786.40		1786.40
R251181	Thrust Washer			1 N 13.93		13.93
R343481	Plate			1 N 505.16		505.16
R539324	Gasket			1 N 90.21		90.21
R56465	O-RING			RETAIL 3.42		
				4 M 3.40		13.59
R99039	O-RING			RETAIL 10.29		
				3 10.19		30.56
T121280	SEAL			1 32.65		32.65
19M7865	CAP SCREW			RETAIL 1.68		
				4 1.51		6.04
19M8971	SCREW			4 N 2.15		8.60
51M7049	O-RING			2 9.49		18.98

CONTINUED ON PAGE 10

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	8530			01/01/75		
57M8560		ELEC. CONNECTOR	RETAIL	1.05		
			2	.94		1.88
	Elec. Connector Terminal					
57M8612		ELEC. CONNECTOR	1 N	5.58		5.58
				PARTS		9711.90
				LABOR		10080.00
10901001			SEGMENT TOTAL==>			19791.90

SEGMENT# 6 S 6054 NA 05/07/25 06/20/25

DIAGNOSE ILS SUSPENSION ISSUES

CORRECTION:

- Removed two side panels to access the accumulators.
- Removed the end caps from the two 1L accumulators.
- Found both small accumulators had failed.
- Removed the end caps from the lower large accumulators.
- Checked the two large accumulators for nitrogen pressure and they were both good.
- Disconnected the hydraulic line from the top of the suspension cylinders.
- Removed the two failed accumulators from the tractor.
- Charged the two new accumulators to spec of 361psi.
- Installed the two accumulators.
- Connected the two hydraulic hoses.
- Installed the two side panels.
- Test ran the tractor and the ILS worked as intended.

RE321770	Hydraulic Accum	2	763.32	1526.64
	Hydraulic Accumulator			
			PARTS	1526.64
			LABOR	752.35
10901001			SEGMENT TOTAL==>	2278.99

CONTINUED ON PAGE 11

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160498	TRACTOR	6754	RW8530D001075	07/01/07	
	8530			01/01/75	

SEGMENT# 7 S 6054 NA 05/07/25 06/20/25
REPAIR FOR AIR INTAKE ON HOOD MELTED
CORRECTION:
- Inspected and quoted a hood.
- Individual parts are not compatible with the old hood, the entire hood would have to be replaced.

ADDITIONAL DESCRIPTION:
CHECK TO SEE IF ANY HEAT SHIELDS ARE MISSING

LABOR 170.15
10901001 SEGMENT TOTAL==> 170.15

SEGMENT# 8 5 651 NA 05/07/25 07/08/25
VERIFY A/C CONTROLLER NEEDS TO BE CHANGED FOR A/C INOP 1.00
CORRECTION:
CUSTOMER WOULD LIKE THIS VERIFIED BEFORE ORDERING A $2100 CONTROLLER. COMPRESSOR IS WIRED DIRECT AT THE MOMENT.
The resistor for the blower has a melted connector.
The resistor terminals are deteriorated.
The temperature probe for the A/C system has failed and does not switch power through the A/C compressor.
Ordered new parts while back at shop.
Received parts.
Went back to machine location.
Replaced temperature probe, Blower resistor pack and connector with terminals for resistor pack.
Tested HVAC system.
All functions where working.

AT456900	Resistor	1	210.12	210.12
AT498724	Thermostat	1	255.33	255.33

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	8530			01/01/75		
FRT05		0-5 LBS FRT		1	14.95	14.95
57M7457		Elec. Connector		1	4.44	4.44
57M9200		Elec. Connector		2	1.39	2.78
57M9461		Elec. Connector		5	2.00	10.00
					PARTS	497.62
					LABOR	752.35
10901001				SEGMENT TOTAL==>		1249.97

****** WORK ORDER TOTALS ******	
PARTS	15106.45
LABOR	16513.90
SHOP SUPPLIES	250.00
SUB TOTAL==>	31870.35
GST #70762 9879 RT0001	1593.52
[redacted] JD FINANCIAL ACCOUNT	33463.87

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