

B25-1  
BILLIE-MAR



1761180 ALBERTA LTD O/A OK TIRE (WAINWRIGHT)

PO Box 3626  
Wainwright, AB T9W 1T5  
780-842-0982  
Email: 1761180ab@gmail.com  
Tax ID# 805077930 RT0001

Invoice

Bill To MILLS FARMS  
AB  
Canada

Home  
Email info@millsfarms.ca

Invoice # 12756  
Work Order # 20981  
Purchase Order # UNIT 4 - RIELY  
Service Advisor Eric Corkum  
Technician Chris Marchand

Plate AB XX  
Description 2004 Peterbilt 379 Base L6 14.6L 14640CC  
893CID  
VIN 1XP5DB9X24D827730  
Unit 4  
Odometer 495,969  
Invoice Date 2/27/2025 6:48 AM  
Appointment 2/26/2025 8:00 AM  
Promised 2/26/2025 5:00 PM

Inspection

Commercial Truck Master Inspection

Service

1. Steering Diagnostic

Inspection includes  
Steer Axle Inspection Steering/Suspension

\*\*\*CLIENT IS CONCERNED WITH TIGHT SPOT IN STEERING\*\*\*

Labor

\$97.19 \*G  
Sub \$97.19

2. Engine Cooling Fan Clutch

Remove and Replace components as required to access and install materials, and/or perform needed service. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable.

Labor

KMR14-256 - GOLD TOP KIT 2.56IN (FAN CLUTCH  
REBUILD KIT)

1 Unit \$743.92 / Unit \$743.92 G

Sub \$1,550.29

TECHNICIAN COMMENTS

Took off belts, loosed off air to air to tip it forward. Got clutch off and rebuilt it with kit tested to insure it doesn't leak air. Installed clutch back on truck and and tightened up belts and got air to air back to its home Filled coolant found leaks in upper rad hose but not where we split it to tip the rad. tightened up the clamps and fixed one. Replaced the camp at another after it was found to be broken. Found leak was in the revisor itself. Looked like it had been attempted to be repaired before. Ensured coolant was good before kicking truck out.

3. Cooling System General Service

REPLACE COOLANT LINE FROM RESERVOIR IN BEHIND ALTERNATOR. REPLACED ALL ANITFREEZE DUE TO CONTAMINATION.

Labor

FLX5526-100X50 - SILICONE HEATER HOSE 1' (PER  
FOOT)

3 Unit \$9.75 / Unit \$29.25 G

CT450 - Constant Torque Clamp 3 3/4 - 4 5/8

1 Unit \$14.84 / Unit \$14.84 G

CT300 - Constant Torque Clamp 2 1/4 - 3 1/8

1 Unit \$15.71 / Unit \$15.71 G

550041811/RCM26-839 - ROTELLA ELC 50/50 RED

40 Unit \$6.65 / Unit \$266.00 G



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COOLANT/ANTIFREEZE

Sub \$523.08

**4. Steering General Service**

REMOVE STEERING COLUMN SHAFT. REPLACE 2 U JOINTS. BEFORE U JOINTS ARE REPLACED HAND TEST SLIP JOINT FOR TIGHT SPOTS AND TEST U JOINT IN CAB BY HAND FOR TIGHT SPOTS.

Labor			\$398.92 *G
"			\$0.00 *G
SPI5-103X - Steering Column Universal Joint Assembly	1 Unit	\$53.11 / Unit	\$53.11 G
SPI5-103X - Steering Column Universal Joint Assembly	1 Unit	\$53.11 / Unit	\$53.11 G
		<b>Sub</b>	<b>\$505.14</b>

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Total Parts	\$1,175.94
Total Labor	\$1,499.76
Total Before Taxes & Miscellaneous Charges	<u>\$2,675.70</u>

(*) Materials and Consumables	\$149.98 G
(F1) Freight*	\$80.00 G
(H) Hazard/Enviro/Carbon Fee/Disposal	\$52.50 G
(G) Canadian Goods and Services Tax (GST)	5 % \$147.91
<b>Grand Total</b>	<b><u>\$3,106.09</u></b>

E-Transfer to 1761180ab@gmail.com

MILLS FARMS charged \$3,106.09 to Account - 207 - MILLS FARMS - Net 30 Days

Thanks for the Business!

**\*\* WHEEL MANUFACTURERS RECOMMEND CHECKING THE TORQUE ON FASTENERS BETWEEN 80-150 KM AFTER EACH WHEEL REMOVAL AND INSTALL. HOWEVER IF RE-TORQUE IS NOT COMPLETED BY OK TIRE (WAINWRIGHT) WE ASSUME NO RESPONSIBILITY IN THE EVENT OF A WHEEL OFF SITUATION.\*\***

I acknowledge receipt of the vehicle and the indebtedness indicated herein.

**Customer Signature:** \_\_\_\_\_



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Email tmills@anmagricarriers.ca

Invoice # 10480
Work Order # 17953
Service Advisor Eric Corkum
Technician Chris Marchand

Plate AB XX
Description 2004 Peterbilt 379 Base L6 14.6L 14640CC
893CID
VIN 1XP5DB9X24D827730
Unit 4
Odometer 1
Invoice Date 5/13/2024 6:32 AM
Appointment 5/8/2024 8:00 AM
Promised 5/11/2024 5:00 PM

Inspection

Reason for Today's Visit

Service

1. Clutch General Service

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable.

WHEN DRAINING TRANSMISSION FLUID, DEBRIS WAS NOTED IN USED OIL. REMOVED PTO PLATE AND INSPECTED FURTHER. MORE DEBRIS FOUND. RECOMMENDED REPLACEMENT OF TRANSMISSION. CLIENT SUPPLIED USED TRANSMISSION. EXHAUST FROM TURBO DOWN PIPE TO STACKS EXTREMELY ROTTEN AND RECOMMEND REPLACEMENT. MULTIPLE HOLES AND HELD TOGETHER WITH CLAMPS.

Table with 4 columns: Description, Unit, Price/Unit, Total Price. Includes items like Labor, YOKE (USED), Synthetic Transmission Oil, and various bolts/washers. Total Sub: \$2,659.24



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**2. Clutch Install Kit**

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable. **EXTRA TIME REQUIRED TO MOVE PARTS FROM OLD TRANSMISSION TO SUPPLIED USED TRANSMISSION.**

Labor \$619.80 \*G  
**Sub \$619.80**

**3. Crankshaft Rear Oil Seal**

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable. **EXTRA TIME REQUIRED TO REMOVE BURRS ON REAR STRUCTURE HOUSING AND CRANKSHAFT FROM PREVIOUS WORK. TESTED SEAL FOR 15 MIN RUN TIME AFTER INSTALLATION - OK.**

Labor \$619.80 \*G  
**Sub \$619.80**

**4. Driveshaft Universal Joint - EXCESSIVE PLAY**

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable.

Labor \$70.43 \*G  
752.SPL250X - Drive Axle Shaft Universal Joint SPL 250 1 Unit \$152.42 / Unit \$152.42 G  
SPI250-70-18X - SPL250 BEARING RETAINER KIT 2 Unit \$46.96 / Unit \$93.92 G  
**Sub \$316.77**

**5. Battery X 1 - BOILING OVER AND LEAKING.**

Remove and Replace components as required to access and install materials, and/or perform needed service. Retest and verify repair as required. Perform final road test where applicable.

Labor \$70.43 \*G  
HBT31S-930 - BATTERY 12V GROUP31 930CCA / 1060CA 1 Unit \$117.58 / Unit \$117.58 G  
- TOP POST - FLOODED LEAD ACID  
**Sub \$188.01**

Hold downs seized

**6. Engine General Service**

**REPLACE REAR ENGINE MOUNT BUSHINGS. EXTRA TIME REQUIRED TO CUT OUT OLD HARDWARE SEIZED WITHIN BUSHING SLEEVE. CARE TAKE TO PROTECT WIRING/AIR HARNESS.**

Labor \$281.72 \*G  
MR1001 - MOUNT 4 Unit \$88.77 / Unit \$355.08 G  
05-18713SPL - SNUBBER WASHER 4 Unit \$39.00 / Unit \$156.00 G  
HW01830 - HARDWARE 1 Unit \$45.96 / Unit \$45.96 G  
**Sub \$838.76**

**7. Manual Transmission General Service**

**EXTRACT BROKEN FITTINGS FOR COOLER LINES OUT OF SUPPLIED TRANSMISSION**

Labor \$140.86 \*G  
**Sub \$140.86**

**8. Manual Transmission General Service**

**REPLACE TRANSMISSION OUTPUT SEAL**

Labor \$211.29 \*G  
03440215 - OIL SEAL KIT 1 Unit \$52.15 / Unit \$52.15 G  
EAT22254 - NUT HEX FLANGE 1 Unit \$34.96 / Unit \$34.96 G  
**Sub \$298.40**

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Total Parts \$1,554.35  
Total Labor \$4,127.29  
Total Before Taxes & Miscellaneous Charges \$5,681.64



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(*) Materials and Consumables		\$245.99 G
(H) Hazard/Enviro/Carbon Fee/Disposal		\$84.99 G
(G) Canadian Goods and Services Tax (GST)	5 %	\$300.63
<b>Grand Total</b>		<b>\$6,313.25</b>

E-Transfer to 1761180ab@gmail.com

MILLS FARMS charged \$6,313.25 to Account - 207 - MILLS FARMS - Net 30 Days

Thanks for the Business!

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**Invoice**

Bill To MILLS FARMS  
 AB  
 Canada

Home  
 Email info@millsfarms.ca

Invoice # 12722  
 Work Order # 20945  
 Purchase Order # UNIT 4/RILEY  
 Service Advisor Eric Corkum  
 Technician Chris Marchand

Plate AB XX  
 Description 2004 Peterbilt 379 Base L6 14.6L 14640CC  
 893CID  
 VIN 1XP5DB9X24D827730  
 Unit 4  
 Odometer 495,960  
 Invoice Date 2/24/2025 6:39 AM  
 Appointment 2/20/2025 8:00 AM  
 Promised 2/21/2025 5:00 PM

**Inspection**

**Commercial Truck Courtesy Inspection**

**Service**

**1. Commercial Truck Courtesy Inspection**

Complete Commercial Truck Courtesy Inspection.  
 Labor

	\$72.53 *G
Discount	(\$72.53)
Sub	\$0.00

**2. Power Steering Pump**

Remove and Replace components as required to access and install materials, and/or perform needed service. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable.

Labor			\$558.50 *G
465.TRW.36 - Power Steering Pump	1 Unit	\$245.45 / Unit	\$245.45 G
465.4916 - GASKET	1 Unit	\$15.98 / Unit	\$15.98 G
ORT752 - ORTAC HOSE 3/4" (ft)	2 Unit	\$11.26 / Unit	\$22.52 G
Standard Hose Clamps - Standard Hose Clamps	2 Unit	\$2.51 / Unit	\$5.02 G
550041913 - PENNZOIL PLATINUM LV MULTI-VEHICLE ATF (ECO BOX)	1 Unit	\$15.70 / Unit	\$15.70 G
		Sub	\$863.17

**TECHNICIAN COMMENTS**

Had a hard time removing pump to reservoir line. Line was very hard and brittle. Replaced pump and line Topped up fluid and bled system. System is working as intended.

**3. Mount & Install Tire - Medium (\$45/Tire)**

Install tire and new valve stem where applicable, clean and seal tire to wheel seat, set tire pressure to proper inflation. Mount and torque wheel lug nuts to manufacturers torque specifications. Perform final road test as required.

Labor (.5hrs/Tire)			\$180.00 *G
"			\$0.00 *G
LM518-245 - LONGMARCH LM518 OPEN SHOULDER DRIVE 11R24.5	4 Unit	\$331.25 / Unit	\$1,325.00 GT2
RS545D - 0.98" O Ring Seal Alcoa Valve	4 Unit	\$7.72 / Unit	\$30.88 G
		Sub	\$1,535.88



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**Please Note**

Some wheels require lug nut re-torque. Ask your Service Consultant for details.  
 Keeping your tires properly inflated and rotated will assist in maximizing tire wear life and vehicle handling.

**4. Air Drum Brake System General Service**

**REPLACE AXLE 2 RH BRAKES. ONCE DRUM AND PADS WERE REMOVED IT WAS NOTED THAT WHEEL SEAL IS LEAKING. REPLACED WHEEL SEAL.**

Labor			\$319.14 *G
"			\$0.00 *G
DRMBD16127 - BRAKE DRUM 16.5 X 7	1 Unit	\$128.92 / Unit	\$128.92 G
TRB077E23-6R - BRAKE SHOES, REMAN, 4709E26, 16-1/2 IN X 7 IN	1 Unit	\$72.45 / Unit	\$72.45 G
392-9131 - STEMCO WHEEL SEAL	1 Unit	\$77.59 / Unit	\$77.59 G
ROCR002467 - AXLE TAB LOCK WASHER	1 Unit	\$7.19 / Unit	\$7.19 G
330-3111 - AXLE GASKET	1 Unit	\$3.19 / Unit	\$3.19 G
		<b>Sub</b>	<b>\$608.48</b>

**5. Manual Transmission General Service - REPLACE TRANSMISSION OUTPUT SEAL**

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable.

Labor			\$319.14 *G
K-2262 - PINION SEAL KIT	1 Unit	\$61.52 / Unit	\$61.52 G
128049 - PINION NUT	1 Unit	\$26.56 / Unit	\$26.56 G
		<b>Sub</b>	<b>\$407.22</b>

**6. Differential General Service - REPLACE 1ST DIFF INPUT SEAL.**

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable.

Labor			\$319.14 *G
"			\$0.00 *G
SPI250-70-18X - SPL250 BEARING RETAINER KIT	1 Unit	\$35.78 / Unit	\$35.78 G
210736 - DIFF SEAL	1 Unit	\$135.81 / Unit	\$135.81 G
		<b>Sub</b>	<b>\$490.73</b>

**7. Air System General Service - DRIVER CONCERN**

CLIENT CONCERN WITH AIR PURGING CONSITANTLY FROM AIR DRYER. DIAGNOSE AND ADVISE.

**TESTED AIR SYSTEM AND FOUND AIR DRYER PURGE AND CHACK VALVE FAULTY. REPLACED AIR DRYER AND TESTED. SYSTEM WORKS PROPERLY NOW. AFTER REPAIR WAS COMPLETED IT WAS NOTED AND ADVISED TO CLIENT THAT FAN HUB IS LEAKING AIR AND WILL REQUIRE REPLACEMENT OR REBUILD.**

Labor			\$145.06 *G
BEN109685X - AD-9 AIR DRYER REMAN	1 Unit	\$285.05 / Unit	\$285.05 G
		<b>Sub</b>	<b>\$430.11</b>

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Total Parts	\$2,494.61
Total Labor	\$1,840.98
Total Before Taxes & Miscellaneous Charges	\$4,335.59

(*) Materials and Consumables	\$184.10 G
(F1) Freight*	\$20.00 G
(H) Hazard/Enviro/Carbon Fee/Disposal	\$64.44 G
(G) Canadian Goods and Services Tax (GST)	\$233.01
(T2) Recycle Fee(Medium)	\$56.00 G
<b>Grand Total</b>	<b>\$4,893.14</b>

Total discounts applied is \$72.53



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 WE LOOK FORWARD TO YOUR NEXT VISIT :)



E-Transfer to 1761180ab@gmail.com

MILLS FARMS charged \$4,893.14 to Account - 207 - MILLS FARMS - Net 30 Days

Thanks for the Business!

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# 1761180 ALBERTA LTD O/A OK TIRE (WAINWRIGHT)

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Tax ID# 805077930 RT0001

## Invoice

Bill To MILLS FARMS  
AB  
Canada

Home  
Email info@millsfarms.ca

Invoice # 14251  
Work Order # 21102  
Purchase Order # UNIT 4/TYLER  
Service Advisor Justin Dance  
Technician Chris Marchand

Plate AB XX  
Description 2004 Peterbilt 379 Base L6 14.6L 14640CC  
893CID

VIN 1XP5DB9X24D827730

Unit 4

Odometer 77,782

Invoice Date 2025-08-22 6:41 AM  
Appointment 2025-08-12 8:00 AM  
Promised 2025-08-20 5:00 PM

## Inspection

Reason for Today's Visit

## Service

### 1. Steering General Service - REPLACE KING PINS

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Retest and verify repair as required. Perform final road test where applicable.

Labor			\$2,221.44 *G
"			\$0.00 *G
SPI328349 - KING PIN KIT	1 Unit	\$645.82 / Unit	\$645.82 G
553.55040/83-6021 - Black Ziptie 0.19 x 11.8"	5 Unit	\$0.15 / Unit	\$0.75 G
		<b>Sub</b>	<b>\$2,868.01</b>

### TECHNICIAN COMMENTS

EXTRA TIME REQUIRED DUE TO WEDGE PINS AND KING PINS BEING SEIZED. HAD TO CUT OUT WEDGE PINS AND DISASSEMBLE SPINDLE FARTHER IN ORDER TO INSTALL AND USE KING PIN PRESS.

### 2. Suspension General Service - REPLACE STEER AXLE REAR SPRING PINS AND BUSHINGS

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Retest and verify repair as required. Perform final road test where applicable.

Labor			\$1,000.92 *G
"			\$0.00 *G
MPB60 / RNK-BM - PACCAR BUSHING	2 Unit	\$24.90 / Unit	\$49.80 G
TTSB1420 / M5308 - PETERBILT/KENWORTH SPRING PIN	4 Unit	\$16.96 / Unit	\$67.84 G
M1500 - SIDE BAR PETERBILT	4 Unit	\$38.49 / Unit	\$153.96 G
MZLM1811 - ALUMINUM HANGER PETERBILT	2 Unit	\$128.74 / Unit	\$257.48 G
079-590 - 1/2X3 UNC GR8 BOLT	2 Unit	\$2.09 / Unit	\$4.18 G
101-122 - 1/2 TENSION WASHER PLTD	4 Unit	\$0.70 / Unit	\$2.80 G
063-522 - 1/2 GR C UNC STOVER	2 Unit	\$0.58 / Unit	\$1.16 G
		<b>Sub</b>	<b>\$1,538.14</b>



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**3. Alignment (\$150 Per Axle) - 3 AXLE**

Connect alignment equipment to verify and adjust all axles alignment settings for caster, camber, and toe in/out settings, thrust angle where applicable and center steering wheel. Some vehicles may require installation of alignment shims at additional charges. Adjust to meet manufacturers' specifications. Perform final road test where applicable.

**\*\*NOTE\*\* REPAIRS NOT INCLUDED. EXTRA LABOR MAY BE REQUIRED FOR SEIZED COMPONENT ADJUSTMENT.**

Labor			\$450.00 *G
TIRE ROTATION			\$50.00 *G
		<b>Sub</b>	<b>\$500.00</b>

**TECHNICIAN COMMENTS**

Did alignment. On test drive had a pull to the rh side. Did a steer tire rotate and the pull changed sides. There is a vibration that comes up between 95 and 100 kmh. The whole truck shacks. likely drive tires or drive line. Needs driveline inspection.

**4. ABS Brake System General Service**

Remove and Replace components as required to access and install materials, and/or perform needed service, adjustments as required. Additional fluids may be required to complete this service. Retest and verify repair as required. Perform final road test where applicable.

**REMOVE AND REPLACE LEAKING ABS VALVE AT 3RD AXLE**

Labor			\$407.28 *G
"			\$0.00 *G
BENOR229860X - QR-1 QUICK RELEASE VALVE	1 Unit	\$48.25 / Unit	\$48.25 G
4725001230 - ABS/RELAY COMBO VALVE	1 Unit	\$732.23 / Unit	\$732.23 G
110-DC - 1/2 MPT - 3/8 FPT BUSHING	1 Unit	\$1.35 / Unit	\$1.35 G
		<b>Sub</b>	<b>\$1,189.11</b>

**TECHNICIAN COMMENTS**

After valve installed. Check for leaks. Found none at the valve but did find the lh steer axle brake pot leaking.

**5. Diagnostic Procedure No Software Faults - FUEL GAUGE DOES NOT WORK.**

Basic road test to verify concern. Visual Inspection of area in question. Labour and equipment required to perform tests of area in question. Assess quality and performance of mechanical components in questions. Assess quality of fluids concerning area of concern.

If technician notes that complete diagnosis can not be achieved at any point during the allotted time frame and scope of work outlined. Technician will stop work and outline in detail complete scope of work with tests/parts/materials/time required to fully diagnose cause of concern.

Labor			\$265.65 *G
		<b>Sub</b>	<b>\$265.65</b>

**TECHNICIAN COMMENTS**

MULTIPLE FAULTS FOUND. REMOVED DASH TO GAIN ACCESS TO TO FUEL GAUGE AND CIRCUIT. FOUND CIRCUIT OK IN DASH AND GAUGE WORKING PROPER. INSPECTED AND TESTED CIRCUIT UNDER TRUCK. CIRCUIT TO RH FUEL TANK FAULTY. RECOMMEND REPLACEMENT. CIRCUIT TO LH FUEL TANK OK. TESTED FUEL SENDING UNITS. RH SENDING UNIT OK. LH SENDING UNIT FAULTY - REQUIRES REPLACEMENT.

**6. Steering General Service**

DIAGNOSE/REPAIR POWER STEERING LEAK.

Labor			\$87.01 *G
		<b>Sub</b>	<b>\$87.01</b>

**TECHNICIAN COMMENTS**

NO POWER STEERING LEAK FOUND. APPEARS CLIENT HAS ALREADY FIXED LEAKS. DID FIND ANTIFREEZE LEAK FROM TOP RAD HOSE WHICH MAY BE CONFUSION DUE TO RED FLUID.

**7. Fuel System General Service**

REPLACE LH FUEL SENDING UNIT

Labor			\$290.12 *G
5549-53715-33 - FUEL SENDING UNIT	1 Unit	\$725.46 / Unit	\$725.46 G
P92-7180-0650 - FUEL SENDER HARNESS	1 Unit	\$122.02 / Unit	\$122.02 G
		<b>Sub</b>	<b>\$1,137.60</b>



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**8. Replace Brake Pot - REPLACE LH STEER AXLE BRAKE POT**

Remove defective brake pot. Verify push rod length, cut new push rod to appropriate length. Replace clevis. Install new brake pot. Set brakes in accordance with manufacture spec. Test drive.

Labor			\$174.07 *G
SC20 - TYPE 20 SERVICE CHAMBER	1 Unit	\$32.69 / Unit	\$32.69 G
		<b>Sub</b>	<b>\$206.76</b>

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Total Parts	\$2,845.79
Total Labor	\$4,946.49
Total Before Taxes & Miscellaneous Charges	\$7,792.28

(*) Materials and Consumables	\$245.99 G
(H) Hazard/Enviro/Carbon Fee/Disposal	\$84.99 G
(G) Canadian Goods and Services Tax (GST)	5 % \$406.16
<b>Grand Total</b>	<b>\$8,529.42</b>

E-Transfer to 1761180ab@gmail.com

MILLS FARMS charged \$8,529.42 to Account - 207 - MILLS FARMS - Net 30 Days

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