

Mach 6 Mechanical LTD
 6405 75 Street Northwest
 Edmonton, AB T6E 0T3, CA
 admin@mach6.com
 780-440-1723



Invoice: 13846
 Date: 3/31/2025

Bill To
 Estate of Calvin Capar

Remit Payment To
 Mach 6 Mechanical Ltd.
 6405 75 Street Northwest
 Edmonton, AB T6E 0T3, CA

Service Order	Terms	Due Date	Authorizer	Customer PO	Service Writer	Unit #
5450	COD	3/31/2025	Johanna Huston		TOMS, KATELYN	JO
Bring unit to shop						
Labor	Bring unit to shop 6403 75 Street Northwest, Edmonton, AB T6E 0T3, Canada					\$16.00
					Subtotal	\$16.00
Inspection						
Labor	QC - INSPECTION					\$0.00
					Subtotal	\$0.00
PM: DIAGNOSE BRAKES						
Cause: FAILED HYDRA BOOSTER						
(Service Request)						
Labor	Correction: CHASSIS / BRAKES / NATHAN- CLEANED OFF THE MASTER CYLINDER AREA TO VERIFY WHERE LEAK WAS COMING FROM. IT IS COMING FROM THE WEEP HOLE ON THE BOTTOM OF THE HYDRA BOOSTER. REQUIRES HYDRA BOOSTER.					\$160.00
ADAM - ASSISTED WITH BLEEDING THE BRAKES - Created: 3/17/2025						
Parts	BRAKE CLEAN			1.00000	\$8.31	\$8.31
Labor	Correction: CHASSIS / BRAKES / NATHAN- BRAKES ARE BOOSTED BY THE POWER STEERING PUMP AND IT WAS RAN DRY. THE POWER STEERING FLUID IS LEAKING OUT OF THE WEEP HOLE ON THE BOTTOM OF THE HYDRA BOOSTER. REMOVED THE MASTER CYLINDER OFF OF THE HYDRA BOOSTER. BLOCKED OFF LINES WITH RAGS. REMOVED LINES FROM THE BOOSTER AND REMOVED BOOSTER. FOLLOWED THE INSTALLATION PROCEDURE OFF OF PRO DEMAND. BLED THE POWER STEERING PUMP BY LIFTING THE FRONT WHEELS AND TURNING THE WHEELS FROM THE LEFT STOP TO THE RIGHT STOP. TOPPED UP FLUID. FOLLOWED THE BLEED PROCEDURE FOR THE HYDRA BOOSTER AND THE MASTER CYLINDER. BLED ALL FOUR BRAKE CALIPERS. RAN ENGINE CHECKED BRAKE PERFORMANCE, THEY FEEL GOOD. CHECKED STEERING PERFORMANCE, ALSO GOOD. TOPPED UP BOTH SYSTEMS. INSTALLED TRIM THAT WAS PREVIOUSLY REMOVED.					\$640.00
Parts	HYDRA BOOSTER			1.00000	\$769.30	\$769.30
Labor	Correction: CHASSIS / BRAKES / NATHAN- REPLACED THE BRAKE FLUID IN THE MASTER CYLINDER. BLED BRAKES. - Created: 3/26/2025					\$240.00
Parts	DOT4 , SUPER HD BRAKE FLUID (350ml)			2.00000	\$12.27	\$24.54
					Subtotal	\$1,842.15

Complaint: DIAGNOSE POWERSTEERING

Cause: NO POWER STEERING FLUID

(Service Request)

7/22/25, 4:30 PM

Invoices

Item	Description	Quantity	Rate	Amount
Labor	Correction: CHASSIS / STEERING / NATHAN- FILLED POWER STEERING RESERVOIR AND BLED PUMP. RAN ENGINE NOTICED WHINE COMING FORM THE PUMP. WHILE TURNING THE WHEELS OR STEPPING ON THE BRAKES CAN FEEL THE PUMP PULSING, ALSO MAKING A VERY LOUD WHINE. REQUIRES PUMP. - Created: 3/17/2025			\$160.00
Parts	BRAKE CLEAN	3.00000	\$8.31	\$24.94
Parts	DYE, MULTIPURPOSE	1.00000	\$29.47	\$29.47
Labor	Correction: CHASSIS / STEERING / NATHAN- REPLACED POWER STEERING PUMP, FOLLOWED PROCEDURE FOR REPLACEMENT. TORQUED FITTING TO 47 FT LBS AND MOUNTING BOLTS TO 18 FT LBS. BLED SYSTEM AND CHECKED WHILE LOGGED INTO TASK #3 BECAUSE ISSUES WERE RELATED - Created: 3/19/2025			\$480.00
Parts	FLUID, POWER STEERING	2.00000	\$22.70	\$45.40
Parts	POWER STEERING PUMP	1.00000	\$536.27	\$536.27
			Subtotal	\$1,276.08

Complaint: LEFT MIDDLE MARKER LIGHT NON OPERATIONAL**Cause:** TBD**(Procedure)**

Labor	Correction: CHASSIS / LIGHTING & ELECTRICAL / NATHAN- PULLED LIGHT OUT TO CHECK WIRING, THE PIG TAIL CORRODED INSIDE OF THE LIGHT. REPLACED PIG TAIL AND LIGHT. - Created: 3/17/2025			\$160.00
Parts	2 WIRE PIGTAIL	1.00000	\$8.82	\$8.82
Parts	LAMP, 2" LED RED MARKER (UNI-BOND)	1.00000	\$18.05	\$18.05
			Subtotal	\$186.87

Complaint: LEFT REAR MUDFLAP MISSING FENDER WASHERS AND BOLT HOLDING ANTI-SAIL LOOSE**Cause:** MISSING FENDER WASHERS AND LOOSE BOLTS**(Procedure)**

Labor	Correction: CHASSIS / FRAME / NATHAN- UNABLE TO GET A TOOL ON ANY OF THE BOLT, THEY WERE TOO CORRODED. CUT BOLTS AND REPLACED. - Created: 3/17/2025			\$80.00
Parts	FENDER, 6/16" X 1-1/2" OD WASHER	4.00000	\$0.64	\$2.56
Parts	FENDER, 1/4" X 1-1/4" OD WASHER	4.00000	\$0.45	\$1.79
Parts	BOLT, 1/4 x 1-1/2" NC ZINC GRADE 8 HEX HEAD CAPSCREW SAE-J429	2.00000	\$0.81	\$1.61
Parts	BOLT, 1/4 X 1" NC ZINC GRADE 8 HEX HEAD CAPSCREW SAE-J429	2.00000	\$0.64	\$1.28
Parts	WASHER, 1/4 ZINC GRADE 8 SAE FLAT	4.00000	\$0.18	\$0.74
Parts	NYLOCK, 1/4 NC ZINC GRADE 8 LOCKNUT	4.00000	\$0.47	\$1.88
			Subtotal	\$89.85

Complaint: RIGHT REAR MUDFLAP ANTI SAIL LOOSE**Cause:** LOOSE BOLT**(Inspection)**

Labor	Correction: CHASSIS / FRAME / NATHAN- BOLT WAS ROUNDED BADLY. CUT BOLTS OFF AND REPLACED. - Created: 3/17/2025			\$80.00
Parts	BOLT, 1/4 x 1-1/2" NC ZINC GRADE 8 HEX HEAD CAPSCREW SAE-J429	1.00000	\$0.81	\$0.81
Parts	FENDER, 1/4" X 1-1/4" OD WASHER	1.00000	\$0.45	\$0.45
Parts	NYLOCK, 1/4 NC ZINC GRADE 8 LOCKNUT	1.00000	\$0.47	\$0.47
Parts	WASHER, 1/4 ZINC GRADE 8 SAE FLAT	1.00000	\$0.18	\$0.18
			Subtotal	\$81.91

Complaint: FAN VENTS STUCK ON VENT TO WINDSHIELD AND TO FLOOR**Cause:** FAILED ACTUATOR**(Procedure)**

7/22/25, 4:30 PM

Invoices

Item	Description	Quantity	Rate	Amount
Labor	Correction: CHASSIS / HVAC / NATHAN- REMOVED DASH PANELS IN ORDER TO FIND THE MODE DOOR ACTUATOR. FOUND ACTUATOR BEHIND THE LEFT KICK PANEL ABOVE THE PEDALS. REMOVED AND SELECTED A DIFFERENT MODE, THE ACTUATOR DID NOT MOVE. CHECKED FOR POWER, IT WAS GOOD, ACTUATOR IS FAILED - Created: 3/17/2025			\$320.00
Labor	Correction: CAB / ELECTRICAL / NATHAN- INSTALLED NEW MODE DOOR ACTUATOR. FOLLOWED THE CALIBRATION PROCEDURE OFF OF PRODEMAND. TESTED AND IT WORKS AS IT SHOULD. INSTALLED TRIM PIECES - Created: 3/21/2025			\$180.00
Parts	MODE DOOR ACTUATOR	1.00000	\$149.56	\$149.56
			Subtotal	\$629.56

Complaint: BROKEN WELD AT FRONT LEFT CORNER OF DECK, NEAR AMBER MARKER LIGHT

Cause: BROKEN WELD ON DECK

(Inspection)

Labor	Correction: CHASSIS / FRAME / NATHAN- GOUGED CRACK TO GET BETTER PENETRATION THROUGH WELD. WELDED CRACK AND BLENDED. PAINTED WELD - Created: 3/17/2025			\$180.00
			Subtotal	\$180.00

Complaint: REAR SPRING BUSHINGS BLOWN OUT

Cause: WORN SPRING BUSHINGS

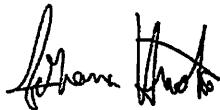
(Procedure)

Labor	Correction: CHASSIS / SUSPENSION / NATHAN- JACKED FRAME OF UNIT UP TO UN-BOLT THE FRONT OF THE SPRING. WAS UNABLE TO GET THE PULLER IN THAT SPOT. HAD TO REMOVE THE SPRINGS AND TAKE THEM OVER TO THE PRESS AND PRESS THE BUSHINGS OUT. ONCE OLD ONES WERE OUT CLEANED THE BORES AND PRESSED NEW BUSHINGS IN. REINSTALLED SPRINGS WITH NEW U BOLTS. TORQUED TO 148 FT LBS. - Created: 3/17/2025			\$880.00
Parts	REAR SPRING FRONT BUSHINGS	2.00000	\$70.73	\$141.46
Parts	LOCAL FREIGHT / NON STOCK PARTS	1.00000	\$30.00	\$30.00
Parts	REAR AXLE U BOLT	4.00000	\$49.67	\$198.70
Parts	U BOLT NUTS	8.00000	\$3.00	\$24.00
Parts	U BOLTS WASHERS	8.00000	\$4.24	\$33.88
Parts	LOCAL FREIGHT / NON STOCK PARTS	1.00000	\$15.00	\$15.00
Parts	WHEEL, 80C 2X1 MTD FLAP	1.00000	\$31.05	\$31.05
			Subtotal	\$1,434.09

Inspection

Labor	QIR - INSPECTION			\$0.00
			Subtotal	\$0.00

Unit: JO VIN: 1GB4KZCG5DF148587	Labor	\$3,818.00
2013 Chevrolet Silverado	Parts	\$2,100.51
CHASSIS: 157,284 Kilometers	Shop Supplies	\$289.28
ENGINE: 11,784 Hours	Pre-Charge Subtotal	\$6,005.79
	GST/HST (5% of \$6,005.79)	\$300.29
	Total	\$6,306.08
	Payments & Credits	\$6,306.08
	Balance Due	\$0.00



Payment Information

Date Created	Date Applied	Payment #	Method	Reference #	Amount
4/16/2025	4/17/2025	101555050	EFT		\$6,306.08

GST Registration No.: 784212284RT0001

Schedule "A" – Products Warranty

WARRANTY OFFERED BY: This warranty (the "Warranty") applies to the sale of all goods, materials, equipment, parts and/or products ("Products") by Mach 6 Mechanical Ltd. and/or any of its respective affiliates or related entities from time to time (each a "Mach 6 Entity"). The specific Mach 6 Entity which will be bound by this Warranty with respect to the sale of any particular Products shall be the Mach 6 Entity which is a party to the relevant contract or purchase or service order with the customer (the "Customer") pursuant to which such Products are sold, and in this Warranty the term "Mach 6" means such specific Mach 6 Entity.

DEFECTS WARRANTED – THIRD PARTY MANUFACTURED PRODUCTS: For Products sold by Mach 6 which are manufactured by third party manufacturers ("Distributed Products"), Mach 6 will extend to the Customer the manufacturer's warranty for such Distributed Products in effect at the time of purchase, if any. Mach 6 will assist the Customer to secure the benefits of any applicable manufacturer's warranty when inspection proves the Distributed Products to be defective, all subject to the terms and conditions, including as to warranty length, that are contained in the manufacturer's warranty. Mach 6 does not provide any warranties or guarantees, express or implied, with respect to any such Distributed Products. For details regarding the terms and conditions of the manufacturer's warranty for any particular Distributed Products, please contact your Mach 6 representative.

Schedule "B" – Services Warranty

DEFECTS WARRANTED – SERVICES: Subject to the provisions set out in this Schedule "B", Mach 6 warrants that the Services will be performed in a good and workmanlike manner in accordance with a standard of care and skill exercised by competent service providers who would ordinarily provide services of the nature and type of the Services under similar conditions in the locality in which the Services are being performed on projects of type, size and complexity equivalent to the type, size and complexity of the project in respect of which the Services are being performed. If Mach 6 determines in its sole discretion that any Services (or part thereof) fail to conform with such warranty during the applicable warranty period, and that the terms and conditions of this Warranty have been satisfied, Mach 6, in its sole discretion, shall promptly repair or re-perform such Services (or part thereof) at Mach 6's expense, or refund the price thereof. The obligations of Mach 6 under this Warranty shall be strictly limited to re-performance of any Services which in Mach 6's sole opinion are defective at the time of performance thereof for the Customer or refund of the price thereof. This Warranty shall apply only to labour performed by Mach 6 on Customer's equipment or components ("Equipment") for which Mach 6 has solely provided service and which has been paid for by Customer. If Mach 6 elects to re-perform the Services subject to the warranty claim, the Customer shall be responsible for the removal and transportation of the Equipment to Mach 6's designated facility, provided that if the Customer requests that the re-performance be done at the Customer's site, the Customer will be responsible for the removal of the Equipment (or, if it is not possible to remove the Equipment it can remain in place) and Mach 6 will only cover the re-performance time spent on the site. All other expenses will be at the Customer's expense. Any required re-performance of Services shall be performed during Mach 6's normal business hours and if re-performance is required outside of normal business hours overtime rates shall apply and the Customer shall pay Mach 6's cost differential for the same. This Warranty is subject to the limitations, warranty period, exclusions and other terms and conditions set out herein.

Mach 6 Mechanical Ltd. reserves the right to charge a daily holding fee for units not picked up within 7 days of invoicing. This holding fee is \$150/day in the shop & \$75/day in its yard.

You have agreed to leave all parts removed during diagnosis and repairs with Mach 6 for disposal by signing estimate or invoice.

Please see full MACH 6 STANDARD TERMS & CONDITIONS OF SALE on our website at https://assets.website-files.com/84b6e74eaceceb7816577ccdf85579c9b5c99ea572cf10982_MACH_6_STANDARD_TERMS_AND_CONDITIONS_OF_SALE_WARRANTY.pdf