



25325 117 Ave, Acheson, AB T7X 6C2

PHONE: 780-447-4488
www.summittrailer.ca

Invoice: **01W32285**
Date / Hour: 11/5/2021 2:51:39PM
Repair Order: 32285
Customer:
Branch: S1
Total Invoice: \$7,441.90
Charge

Page 1 of 3

*205-79
BLUE-MAR*

Bill To: ABS TRUCKING LTD.
6030 125 AVENUE
EDMONTON, AB T5W 5J6

Ship To: ABS TRUCKING LTD.
6030 125 AVENUE
EDMONTON, AB T5W 5J6

Work: 780-278-3777

Shop: 780-278-3777

Fax: 780-472-7718

Customer P/O:

mdaynes

Orig R/O: 0

Completion Date: 11/04/2021

Unit Number: 7791

Model Year: 2014

Make/Model: ARNE'S END DUMP 329 TANDEM C

Type: Trailer

VIN: 2A9073128EA003791

Meter: 1 Kilometers

Task: 1 125-200 Replace Hyd Cyl

Department: Service

Complaint: -REMOVE AND REPLACE LEAKING HYDRAULIC CYLINDER
Correction: -BLED HYDRAULIC LINES OF OIL AND UN HOOKED LINE TO CYLINDER

- CUT OFF BOTTOM CYLINDER RETAINERS L/R
- REMOVED CYLINDER FROM UNIT
- REPLACED WITH NEW CYLINDER
- INSTALLED NEW TOP AND BOTTOM PIN
- WELDED ON NEW BOTTOM PIN RETAINERS L/R
- HOOKED UP CYLINDER HOSE
- TESTED WITH HYDRAULICS FOR LEAKS
- ALL GOOD

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	3/8X31/2CP	COTTER PIN-3/8"x3.50"(CYLINDER PINS)	Each	4.0	\$3.52	\$14.08
	85-4511-250	HYDRAULIC CYLINDER	Each	1.0	\$3,757.24	\$3,757.24
	AW22-BULK	Serial Number: 1346760 HYDRAULIC OIL-AW22-BULK/LTR	Litre	10.0	\$3.58	\$35.80
	E0241101	PIN-CYL-LOWER-QUAD/END DUMP	Each	1.0	\$83.75	\$83.75
	E02445A0	RETAINER CHANNEL BOTTOM CYL	Each	2.0	\$22.50	\$45.00
	E0290000	BUSHING,CYLINDER PIN, TOP	Each	1.0	\$42.50	\$42.50
	E0559202	SPACER LOWER CYL PIN	Each	1.0	\$22.50	\$22.50
	E066180	PIN-CYLINDER-TOP-12"-QUAD/ENDDUMP	Each	1.0	\$77.03	\$77.03
	Supplies	Shop Supplies		1.0	\$62.50	\$62.50

Task 1 Subtotals

Parts: \$4,077.90
Labor: \$625.00
Miscellaneous: \$62.50
Task 1 Subtotals \$4,765.40

Task: 2 120-250 King Pin Upper Plate

Department: Service

Complaint: -UPPER FIFTH PLATE CRACKING
-OVERLAY UPPER FIFTH

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Work: 780-278-3777

Shop: 780-278-3777

Fax: 780-472-7718

Customer P/O:

mdaynes

Orig R/O: 0

Completion Date: 11/4/2021

Correction: - DISCONNECT AND REMOVE AIR/ ELECTRICAL AT FRONT OF UNIT TO ACOMODATE REPAIRS

- RAISE BOX TO PROVIDE ACCESS TO KING PIN
- REMOVE CYLINDER TO ACOMODATE REPAIR
- CUT OUT OLD KING PIN AS REQUIRED
- CLEANED OFF AND CUT HOLES IN UPPER FIFTH PLATE
- MEASURED AND CUT NEW UPPER FIFTH PLATE
- WELDED IN PLACE AS NEEDED
- REPLACE KING PIN AND STIFFENERS AS REQUIRED
- RE-INSTALL BRACKETING AND GUSSETS AS NEEDED
- PAINT REWORKED AREA
- RE-INSTALL CYLINDER AT FRONT
- RE-INSTALL AIR/ ELECTRICAL AT FRONT OF UNIT
- TEST AIR AND INSPECT FOR LEAKS; NO LEAKS FOUND
- TEST BOX FUNCTION: EVERYTHING O.K
- TEST LIGHTS AS REQUIRED; EVERYTHING O.K.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	1/4SP	PLATE STEEL	Square Foc	16.0	\$13.36	\$213.76
	3/8X21/2FL	FLAT BAR STEEL	Foot	4.0	\$6.30	\$25.20
	CHEM-313	BRAKE CLEAN	Each	2.0	\$4.05	\$8.10
	CHEM-PAINT	PAINT/PRIMER	Each	2.0	\$17.47	\$34.94
	KP20025	KING PIN FORGED 1/4 BOLSTER	Each	1.0	\$115.12	\$115.12
	Supplies	Shop Supplies		1.0	\$175.00	\$175.00
				Task 2 Subtotals		
					Parts:	\$397.12
					Labor:	\$1,750.00
					Miscellaneous:	\$175.00
				Task 2 Subtotals		\$2,322.12

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Customer P/O: mdaynes Orig R/O: 0 Completion Date: 11/4/2021

Detail Tax Info:
GST - 86925 8103 RT \$354.38
Total: \$354.38

Total Parts: \$4,475.02
Total Labor: \$2,375.00
Total Miscellaneous: \$237.50
Invoice Subtotal: \$7,087.52
Total Tax: \$354.38
Total Invoice: \$7,441.90

Payment Method Terms Due Date
Charge Net 30 Days 12/5/2021

Remit To:
Summit Trailer Ltd - Acheson
25325 117 Ave
Acheson, AB T7X 6C2