



53153 RR 223
Ardrossan, AB T8E 2M4

Invoice To:
Elk Island Sales Inc.

Invoice

204-1
BLUE - MAR

Invoice: 2291
Date: 2025-05-15
Due Date: 2025-05-15
Make/Model: 2008 IHC
Vin No: 1HTMMAALX8H636283
Unit #: CSB-7626

279402 miles
Milage: 249402km

Description	Qty	Amount
CVIP Truck. CV8280151	1	350.00
"A" Inspection wheel removal	1	125.00
Repaired engine oil leaks	13.5	1,687.50
-Removed oil cooler		
-Removed oil diffuser and diffuser mount		
-Removed compressor oil pressure line		
-Removed turbo pressure line		
-Removed dip stick mount		
-Cleaned all components. Split oil cooler to replace internal O-rings. Cleaned engine block.		
-Installed all components and torques to spec. Washed engine and ran unit for 1hr. Reinspected for leaks.		
Repaired turbo pressure line (new one \$576)	1	125.00
Repaired broken bolt hole in oil cooler. Removed bolts and installed heli coil. Repaired bore to coolant hard line. (new oil cooler housing \$2474.78)	2	250.00
R&R engine belt	0.5	62.50
Oil change. R&R oil and fuel filters	1	125.00
Adjusted tire pressures, adjusted brakes and greased unit	1	125.00
7% shop supplies	1	199.50
Synthetic 5/40 oil	26	256.62
Engine belt	1	94.60
Breather O-ring	2	10.20
Oil cooler seal kit	1	182.64
Seal kit heat exchanger	1	173.74
Crankcase seal kit	1	125.81
Dipstick seal kit	1	27.41
Oil filler clamp	1	24.80
O-ring seal	1	6.89
Rear brake drum	1	272.05
Compressor oil pressure line	1	65.69
Pressure line for turbo feed	1	31.64
Oil pressure sensor	1	310.87

GST/HST No. 814497566

Subtotal \$4,632.46

GST \$231.62

Total \$4,864.08