

C08-1



G.A.P. Big Rig Power Inc.
15515 - 115 A Ave N.W.
Edmonton. AB T5M 3S7

INVOICE

SALES REP: Brian Laboucane
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BILL TO	SHIP TO	DATE	INVOICE#	PO #	GST #
		12/10/2025	44637		843079310
		SHIP VIA	Federal Express		
		TRACKING #			

UNIT	PLATE	VIN	2HSCHAPT57C414381	ESN	79219813
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BE ADVISED: ECM Tuning will not fix underlying mechanical issues.

DESCRIPTION	SERIAL NUMBER	QTY	RATE	AMOUNT
2007 INT 9900i ISX CM870 - 2HSCHAPT57C414381				
CVIP 5 Ton Tractor - Tandem, Includes Wheel Removal		1 00	320 00	320 00
Outside Service - Tow From Kastner Auction To Big Rig Power		1 00	284 63	284 63
Outside Service - Resurface Flywheel & Install Customer Supplied Pilot Bearing		1 00	125 48	125 48
Outside Service - Driver-side Windshield Replacement 22005		1 00	304 75	304 75
Outside Service - 24 5"/22 5"/19 5" Truck Tire Changeover		4 00	58 75	235 00
Clutch, 15 5 IN EA 21769 1412328D		1 00	1,587 38	1,587 38
Rod, Clutch Release		1 00	40 68	40 68
Shaft, Realease fork		1 00	81 68	81 68
Brake, Clutch		1 00	55 06	55 06
Clutch Installation Kit		1 00	342 89	342 89
SUSP. Air Spring AS 21859		1 00	160 09	160 09
TORQ Arm 25 50"CC B		1 00	158 31	158 31
Rod, Torque		2 00	443 91	887 82
Fleetrite Exhaust M 21859/21900		2 00	34 64	69 28
Bracket, Shield, EX		1 00	47 54	47 54
Single Leaf Z SPRIN		1 00	457 49	457 49
U Bolt Kit RND 7/8I		1 00	53 49	53 49
Slipper Pad Kit HEN		1 00	18 90	18 90

DESCRIPTION	SERIAL NUMBER	QTY	RATE	AMOUNT
Rebound Roller Kit		1.00	17.88	17.88
3030 Complete NO CL		1.00	52.44	52.44
Clevis Kit 5/8"-18X		1.00	8.05	8.05
Shaft, Steering		1.00	923.86	923.86
Absorber		2.00	83.64	167.28
Seal, Oil, Drive AX		1.00	106.95	106.95
Nut, Metric RT40-14		1.00	10.45	10.45
U-Joint Strap Kit		1.00	33.89	33.89
Hose, Air, Teflon		1.00	440.70	440.70
Freight		1.00	80.00	80.00
Silverback Cermaic		2.00	113.84	227.68
Wisdom Value Kit, 4		1.00	73.69	73.69
Seal, Oil, Wheel		2.00	50.64	101.28
Gasket, Hub Cap, 3		2.00	2.23	4.46
Seal Set, Oil, WHEE		2.00	77.83	155.66
Gasket, Axle Shaft		2.00	21.05	42.10
Camshaft, Brake, LH		1.00	123.21	123.21
Camshaft, Brake, RH		1.00	123.21	123.21
King Pin Kit COMPOS		1.00	182.50	182.50
Straight Mud Flap H		1.00	60.68	60.68
Conspicuity Strips		1.00	25.16	25.16
Mudflap, 24 X 30		2.00	19.21	38.42
Valve Kit, Check, A		1.00	110.24	110.24
ASA LH (T1) 1 5-28		1.00	75.94	75.94
ASA RH (T1) 1 5-28		1.00	75.94	75.94
Nut , Wheel Nut M22		2.00	11.91	23.82
Washer-Spherical	21916	4.00	6.28	25.12
Silverback Ceramic	21900	2.00	91.07	182.14
S-Cam Kit		1.00	18.58	18.58
5/8 X 4-1/2 GR8 PL NC Bolt		4.00	3.88	15.52
5/8 PL GR C NC Stover Lock Nut		4.00	0.85	3.40
3/4 X 3 GR8 PL NC Bolt		2.00	3.80	7.60
3/4 X 5 GR8 PL NC Bolt		2.00	6.06	12.12

DESCRIPTION	SERIAL NUMBER	QTY	RATE	AMOUNT
3/4 PL GR C NC Stover Lock Nut		4 00	1 41	5 64
Washer, 1-7/8" OD 1-17/64" ID 1/16" Thick 21903		10 00	0 58	5 80
S-Cam Kit 21900		1 00	18 58	18 58
Fleetrite Exhaust M		1 00	34 64	34 64
Amber LED Light Kit 21913/21954		2 00	37 38	74 76
LED Fit N Forget SS		1 00	8 05	8 05
Turn Signal Plug ASSY		1 00	11 97	11 97
LED License Light Black		1 00	22 71	22 71
LED Fit N Forget SS		1 00	8 05	8 05
Turn Signal Plug ASSY		1 00	11 96	11 96
King Pin Cap Kit		1 00	34 13	34 13
Silverback Ceramic		2 00	113 84	227 68
Rear Light Bar (USED)		1 00	187 50	187 50
D/S & P/S Seatbelts (USED)		2 00	250 00	500 00
11R x 24 5 Steer Tires (USED)		2 00	250 00	500 00
11R x 24 5 Drive Tires (USED)		4 00	187 50	750 00
Moose Bumper, Black (USED)		1 00	2,343 75	2,343 75
Seal Set, Oil, WHEEL		1 00	77 83	77 83
Gasket, Axle Shaft		1 00	21 05	21 05
Nut, Wheel Bearing 21922		1 00	76 94	76 94
Battery, 31S, 12V		4 00	124 94	499 76
5/16 X 3/4 188SS NC HX BLT 21926		8 00	0 41	3 28
Low Pitch Auto Horn		1 00	39 09	39 09
5/16 188 SS Flat Washer 21925		10 00	0 09	0 92
5/16 188 SS NC Nut		2 00	0 19	0 38
BRK REP Minor 21931		2 00	35 83	71 66
Hose Clamp 21928		4 00	19 27	77 08
Air Inlet Elbow USED (Cummins) 21943		1 00	112 50	112 50
Stud Kit For 823 T (PTO Bolts) 21950		1 00	289 84	289 84
4" X 6" Cold CAC Hose 21951		1 00	66 89	66 89
Cable, Mounting, Al 21944/22027		4 00	76 43	305 72

DESCRIPTION	SERIAL NUMBER	QTY	RATE	AMOUNT
Nut, 3/8-NF Jam TYP 21944/22027		8 00	1 61	12 88
Washer Flat Hardened 21944/22027		4 00	4 64	18 56
Kit Assembly (PS Hose) 21958		1 00	67 78	67 78
Replacement Kit, Splitter valve (Fuller) 21962		1 00	229 81	229 81
Gasket, Transmission (Fuller)		1 00	2 66	2 66
Reverse Light Switch		1 00	18 41	18 41
Absorber, Cab Shock (Monroe)		2 00	64 01	128 02
Sender, Temp Transmission (Navistar)		1 00	111 94	111 94
Terminal, Elect, Cable (Navistar) 21968		2 00	7 88	15 76
Connector, Headlight (Navistar)		1 00	32 01	32 01
Hood Spring (International 9900i) *USED* 21971		2 00	62 50	125 00
Hood Shock Mount (International 9900i) *USED*		1 00	62 50	62 50
Hood Shock *USED*		1 00	62 50	62 50
7/16 X 2-1/4 GR8 PL NC BLT 21974		4 00	1 18	4 72
3/8" Orange Air Brake Tube 21975		7 00	1 35	9 45
10MJ-08MP Straight Long 21983		1 00	6 28	6 28
U-Joint Strap Kit 21990		2 00	28 73	57 46
30"-1/2" A/B Hose ASSY 22000		1 00	15 00	15 00
Industrial Hose Assembly 22008		1 00	109 15	109 15
Proportioning Valve (International 9900i) USED 22021		1 00	406 25	406 25
Steel Air Tank (International 9900i) USED		1 00	406 25	406 25
HDPLUS Drain Valve 62IN UNCRI 22019		1 00	15 00	15 00
Labour		56 80	155 00	8 804 00

DESCRIPTION	SERIAL NUMBER	QTY	RATE	AMOUNT
Shop Supplies		1.00	500.00	500.00

Note: BRP is not liable for any ECM failures or replacements deemed necessary during or after tuning. Updating or Flashing an ECM programmed by BRP will be subject to a re-tuning fee. In addition, any adjustment to ECM Tuning performed after 30 days from the original Tuning Date may require additional charges at BRP's discretion. Any vehicle with 800,000+ KM or 13,000 engine hours will require an engine sign-off before work can commence. Upon completion, any vehicle that remains at BRP overnight or over an extended period will incur an additional \$40.00/day charge.

SUBTOTAL	26,389.99
TAX	1,319.50
PAYMENTS	0.00
	27,709.49
BALANCE	27,709.49

Work Order Customer Summary Report #: 21224

Booking Information

Company:	_____	Priority Status:	_____	Estimate #:	M60785
Owner/Contact:	_____	Standard <input checked="" type="checkbox"/> Urgent <input type="checkbox"/>		Invoice #:	_____
Contact Phone:	_____	Long Term <input type="checkbox"/> Priority <input type="checkbox"/>		Salesperson:	Brian Laboucane
Mobile Phone:	_____	Priority Status Note:	_____	Mechanic:	John Shergold
Contact Email:	_____			Programmer:	_____
Booking Date:	11/6/2025				
Req. PU Date:	11/3/2025				

Requested Services

Diagnostics	Mechanical	Programming
Dyno Test <input type="checkbox"/>	In-Frame <input type="checkbox"/>	In-House Tune <input type="checkbox"/>
Check & Advise <input type="checkbox"/>	Grease Job <input type="checkbox"/>	Online Tune <input type="checkbox"/>
QA Inspection <input type="checkbox"/>	Service & Repair <input checked="" type="checkbox"/>	Bench Tune <input type="checkbox"/>
Level _____	CVIP <input checked="" type="checkbox"/>	Retune <input type="checkbox"/>
QAI # _____	2024 Expiry Date: _____	Power Adjustments: _____
		+ / -

Vehicle Information

Vehicle Type:	Heavy Duty Commercial	Transmission:	Manual	CVIP Date:	_____
Unit #:	_____	Axel Type:	_____	Tuning:	Stock
Plate #:	_____	VIN:	2HSCHAPT57C414381	Mileage:	_____
Make:	International	ESN:	79219813	Engine Hours:	_____
Model:	ISX CM870	AVG. Haul Wgt:	_____	MyGenius SN:	_____
Engine:	Cummins	Terrain Info:	_____	EGR Active: <input type="checkbox"/>	APU Active: <input type="checkbox"/>
Year:	2007				

Work Order Instructions

Instruction	Status	Date Completed
Verify VIN	Completed	12/9/2025 9 28 30 AM
Record Engine Hours	Completed	12/9/2025 9 28 30 AM

Work Order Customer Summary Report #: 21224

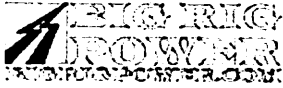
Record Mileage	Completed	12/9/2025 9 28 30 AM
Record CVIP Sticker Date	Completed	12/9/2025 9 28 30 AM
S&I NEW CLUTCH	Completed	12/9/2025 9 28 30 AM
NEW CVIP	Completed	12/9/2025 9 28 30 AM

Mechanical Notes

Date	Line #	Title	Description	Duration
11/07/2025	60853	CVIP	Performed CVIP as per regulations. Noted deficiencies for quote	0 00
11/07/2025	60860	CVIP required repairs		
11/19/2025	61045	Lighting issues	Checked lights that were out. Found 2 marker lights were blown and the other 2 had no power. Re-wired 2 lights and replaced other 2. Repinned headlight and checked operation, good. Checked signal lights and found they were unplugged and the bulbs were blown. Noted connectors were in rough shape. Replaced plugs and replaced bulbs. Removed rotten light box. Installed new light box and made up harness for lights. Made new plug for truck side. Checked operation, good. Checked reverse switch while transmission was down, no good. Replaced and checked operation after reinstallation, good.	5 10
11/19/2025	61049	brake repairs	Removed shoes from 2L and 3L/R. Removed hubs and inspected bearings. Removed slack adjuster and S cam from 3L/R. Removed and installed new bushings. Installed new sack adjusters and shimmed appropriately. Noted that anchor pins on axle 3 brakes were worn excessively. Ordered new hardware kits. Installed bearings into all 3 hubs with new seals. Installed hubs onto axles and torqued bearings to spec. Reinstalled axle 3 brake shoes with new hardware and installed new shoes on axle 2L. Removed brake pot from 2R and installed new. Removed shoes from axle 1 and installed new shoes. Noted anchor pins in 1R were seized extremely bad and we had to send the spider out to be machined while the hub was off.	10 72
11/19/2025	61056	kingpins	Removed hub and brake shoes. Removed spider and grease caps. Drove pins from unit. Cleaned and installed new bushings. Shimmed and installed new kingpin. Reinstalled grease caps, brake spider, hub and shoes. Repeated process on other side.	5 63
11/20/2025	61071	2L wheel seal	Removed shoes and axle. Removed hub and cleaned bearings. Cleaned hub. Installed new seal and wear sleeve. Reinstalled hub and torqued spindle nut to spec. Reinstalled axle with new gasket. Installed new shoes/hardware and reinstalled drum.	1 43
11/20/2025	61079	mudflaps	Drilled and assembled mudflaps onto new J hooks. Cut old mounts off and drilled out holes to match new mounts. Installed mounts and mudflaps.	0 60
11/20/2025	61083	Seats, seat belts and PTO switch	Bolted down seats. Installed missing portions of seatbelts and tested, good. Made up mount for PTO switch and installed.	2 22

Work Order Customer Summary Report #: 21224

11/21/2025	61101	axle 3 torque atm	removed torque arm and installed new RECOMMEND CUSTOMER GETS ALIGNMENT AFTER WORK ON SUSPENSION AND STEERING COMPONENTS	0 25
11/21/2025	61103	clutch	Drained transmission Disconnected driveshaft and removed PTO Disconnected linkage and electrical Removed cooler hoses Removed transmission from unit Removed and replaced clutch and installed new input shaft and cross shafts Reinstalled transmission Bolted and set clutch Reinstalled PTO and filled transmission Re ran air and electrical lines Found trans cooler lie was leaking Riley decided to run bypass Removed cooler lines and installed bypass line Reinstalled driveshaft	8 08
11/21/2025	61113	Stack clamps	Removed stack guard and clamps Installed new clamps and reinstalled guard	0 44
11/24/2025	61114	axle 3 spring, torque arms and shocks	Supported frame and lowered axle Removed shocks and u bolts Removed spring from unit. Cleaned parts and installed new spring with u bolts Installed new shocks onto axle and new torque arms under springs Torqued all fasteners to spec CUSTOMER TO GET TRUCK ALIGNED ASAP	2 78
11/24/2025	61121	steering shaft and power steering line	Removed steering shaft and removed gromet from firewall Installed new shaft and worked grommet into firewall Removed leaking power steering line and sent as per sample Installed power steering line and topped up power steering fluid	1 21
11/24/2025	61125	battery terminal and electrical horn issue	Removed battery terminals Found ground cable rubbed through, remade While they were disconnected tested each battery, all 4 fail Recommend replacement Removed old batteries and installed new batteries Checked power and ground at horn, good Attempted to actuate horn, nothing Needs new horn Mounted new horn and installed new spade connectors Tested, good	1 76
11/24/2025	61128	Air/RODA issues	Aired up truck and found splitter valve is leaking behind transmission Quoted parts Removed RODA valve and inspected Found spring is not working correctly RODA either needs to be replaced, repaired, or removed from unit. Lubricated and freed up brake pedal	4 53
11/25/2025	61138	Axle 3 input seal	Removed driveshaft from yoke Removed yoke and seal Cleaned and installed new seal Reinstalled yoke and driveshaft Torqued all fasteners to spec	0 75
11/26/2025	61169	Fuel tan and steps	Removed old fuel tank and installed new tank	3 74
11/28/2025	62221	cab shocks	Dug out mud around shocks and removed from unit Had to removed cab height control valve as well to make room Installed new shocks Reinstalled cab height control valve	1 87
11/28/2025	62225	Clean out rims	Cleaned mud out of rims Buffed for reinstallation Changed out schrader valves on all tires not being swapped and filled to 100 PSI	1 16
11/28/2025	62228	2R air bag	Removed airbag and installed new Torqued to spec	0 75
11/28/2025	62233	Check valves	Removed old check valves and installed new Replaced line from primary to secondary tank Found drain valve was no good after reinstalling tanks Replaced	0 46
12/03/2025	62316	push bumper	Removed old push bumper, cleaned mating surfaces and installed new push bumper	0 69
12/03/2025	62322	Hood supports	Fabbed up plates and installed onto hood Installed hood springs and shock	2 13



G.A.P. Big Rig Power Inc.
15515-155 A Avenue,
Edmonton, AB TSM 3S7
Phone: (780)757-5990
Fax: (780)489-8244

Work Order Customer Summary Report #: 21224

12/09/2025 62497 Bay Clean

Bay Clean

0 50

Total Job Duration: 56.80