

RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO



Lloydminster
Box 10039 • Lloydminster, AB T9V 3A2
Tel: 780.875.4471 Fax: 780.875.6606
www.horizonagturf.com

Ship to:

1870 BETTER VIEW TRD(765132)

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

Branch		
LLOYDMINSTER		
Date	Time	Page
11/01/24	23:11:01 (B)	08
Account No.	Phone No.	Invoice No.
		W01592
Ship Via		Purchase Order
		Salesperson
		JAF

SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
036383XX 1870X BETTER VIEW X 1A81870XJGT765132 07/01/18
 1870X

REBUILD 4 METER ROLLS

***** TECHNICIANS COMMENTS *****

*
*+Took first green roller apart and cleaned up
*+Had to change 5 housings, 8 sets end caps,
*+4 tuning rings, cap on top of hex shaft, foam seal and
*+clip that holds seal down
*+Put back together all is good
*+Took the second green roller apart and cleaned all up
*+Changed foam seal, hold down clip for seal, 2 housings,
*+3 sets end caps, 4 tuning rings
*+Put back together all good
*+Took blue roller apart and cleaned up
*+Changed foam seal and hold down clip,
*+4 tuning rings, 3 deflectors that were missing
*+Put back together all is good
*+Took yellow roller apart and cleaned up
*+Had to change foam seal and hold down clip,
*+3 sets end caps, 3 yellow tuning rings, and one
*+flute
*+Put back together all is good
*

AA83319	METER	7	169.43	1186.01
AA88777	SEAL KIT	3	58.07	174.21
AA96548	Bearing	14	45.44	636.16
A57192	YELLOW RING	3	14.60	43.80
A57195	GREEN RING	8	13.78	110.24
A58874	ROLLER YELLOW	1	127.20	127.20
A70069	BLUE RING	4	17.05	68.20

CONTINUED ON PAGE 09

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	1870X			
A90542	STRIP, BLACK	2	38.90	77.80
A93110	Hub	1	22.72	22.72
NA3863P	ISOLATOR	12	3.20	38.40
			PARTS	2484.74
			LABOR	1080.00
10104021	16001001	SEGMENT TOTAL==>		3564.74

SEGMENT#18 C 9725 NA 10/10/24 10/10/24

4 FLASHERS NOT WORKING - DIAGNOSE & REPAIR

***** TECHNICIANS COMMENTS *****

*
**cleaned sockets
**replaced bulbs
**replaced terminals on 1 wire
*

AD2062R	BULB-1156	1	4.72	4.72
H133384	BULB-T2358	4	7.18	28.72
R78059	SEAL	2	.45	.90
	Electrical Connector Assy			
R78064	PLUG	4	.56	2.24
	Elec. Connector Cavity Plug			
57M7520	ELEC. CONNECTOR	2	1.34	2.68
	Elec. Connector Terminal			
			PARTS	39.26
			LABOR	363.60
10104021	16001001	SEGMENT TOTAL==>		402.86

SEGMENT#19 C 9480 NA 10/10/24 10/10/24

CONVEYOR CLEAN OUT DOOR SIEZED - REPAIR

CONTINUED ON PAGE 10

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	1870X			
***** TECHNICIANS COMMENTS *****				
* * *				
**replaced door				
**modify the hinges to				
* * *				

AA90566	Door	1 N	1250.14	1250.14
A107679	Pin	1 N	75.19	75.19
H128877	U-BOLT	1	18.61	18.61
11M7015	COTTER-1/8 X 1"	3	.45	1.35
14M7327	LOCK NUT 8MM	2	1.35	2.70
			PARTS	1347.99
			LABOR	720.00
10104021	16001001	SEGMENT TOTAL==>		2067.99

SEGMENT#20 C 9725 NA 10/10/24 10/16/24
CONVEYOR BELT WONT SPIN - DIAGNOSE & REPAIR
CONVEYOR BELT AS BEEN DAMAGED AND SHORTENED
SOMEONE HAS CUT HOPPER FRAME TO ALLOW FOR A SHORTER BELT
ADJUSTMENT

***** TECHNICIANS COMMENTS *****

* * *

**removed tension from belt

**confirmed that the upper roller was spinning

**ensured lower bearings spun freely

**adjusted tension slowly and periodically engaged belt

**got belt to spin

**ensured that the belt was not damaged

**there was only 1 splice in the belt

**adjusted belt tracking

CONTINUED ON PAGE 11

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11/01/24	23:11:01 (B)	11	
Account No.	Phone No.	Invoice No.	
		W01592	
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		JAF	

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JD8594	LK COLLAR-1.25"	1	26.49	26.49
	Eccentric Locking Collar			
03M7190	BOLT-M10 X 20MM	3	1.67	5.01
14M7296	NUT-10MM FLG HD	3	2.04	6.12
	PARTS			37.62
	LABOR			818.28
10104021	16001001	SEGMENT TOTAL==>		855.90

SEGMENT#21 C 9725 NA 10/10/24 10/10/24
TANK LIDS VERY STIFF TO OPEN - FREE UP
***** TECHNICIANS COMMENTS *****
*
*+freed up tank lids & adjusted
*

LABOR 540.00
10104021 16001001 SEGMENT TOTAL==> 540.00

SEGMENT#22 C 9413 NA 10/10/24 10/10/24
DUCT TAPE ON MINI TANK MANIFOLD - REMOVE & REPAIR ISSUE
***** TECHNICIANS COMMENTS *****
*
*+removed tape found missing clamp
*+installed clamp
*

A99250 Clamp 1 16.19 16.19
TY22473 2-13/16-3-3/4" 1 1.98 1.98

CONTINUED ON PAGE 12

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11/01/24	23:11:01 (B)	12	
Account No.	Phone No.	Invoice No.	
		W01592	
Ship Via		Purchase Order	
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	1870X			
			PARTS	18.17
			LABOR	180.00
10104021	16001001		SEGMENT TOTAL==>	198.17

SEGMENT#23 C 9413 NA 10/10/24 10/10/24
REMOVE TWINE FROM PACKER WHEELS & SET SCRAPERS
***** TECHNICIANS COMMENTS *****
*
*+removing twine on packer wheels
*+adjusted scrapers
*

LABOR 540.00
10104021 16001001 SEGMENT TOTAL==> 540.00

SEGMENT#25 C 9725 NA 10/10/24 10/10/24
RESET ALL SEED TUBE DEPTHS TO 7
***** TECHNICIANS COMMENTS *****
*
*+reset seed depths to 7
*+lots of missing clips to hold seed depth adjustment
*+also had 2 shanks that had damaged and missing components
*+replaced components
*

AA82019 PLATE 2 71.63 143.26
AA82492 BOLT 1 112.13 112.13
AA83127 LOCK PLATE 1 67.56 67.56
A103637 Pin Fastener 16 S 10.91 174.56
A103854 Washer 2 5.70 11.40

CONTINUED ON PAGE 13

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11M7087	COTTER-5/32X1.5	1	.78	.78
14M7185	CSTLENU 16M	1	10.19	10.19
			PARTS	519.88
			LABOR	462.60
10104021	16001001	SEGMENT TOTAL==>		982.48

SEGMENT#26 C 9413 NA 10/10/24 10/10/24

REPLACE ALL SEED & FERT OPENERS

***** TECHNICIANS COMMENTS *****

*
*+Replaced all fert & seed boots
*

AA71412	POINT SINGLEROW	76	293.34	22293.84
AA86117	MUDPROOF W/TUBE	76	238.67	18138.92
A86556	SPRING PIN	76	6.22	472.72
PM112GR125	1.25 GREEN	18	2.01	36.18
TY22467	CLMP13/16-1-3/4	10	1.64	16.40
03M7186	BOLT-M8X30	152	1.35	205.20
14M7327	LOCK NUT 8MM	152	1.35	205.20
			PARTS	41368.46
			LABOR	1440.00
10104021	16001001	SEGMENT TOTAL==>		42808.46

SEGMENT#27 C 9725 NA 10/10/24 10/15/24

THERMAL RELIEF VALVE IS LEAKING - DIAGNOSE & REPAIR

***** TECHNICIANS COMMENTS *****

*
*+thermal relief valve was constantly dripping oil
*+removed valve and found damaged seals
*

CONTINUED ON PAGE 14

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*+R&R seals *				
*+no more leaks *				
* *				

AN221620	Seal Kit	1 N	111.18	111.18
AXE27424	Seal Kit	2 N	37.36	74.72
			PARTS	185.90
			LABOR	360.00
10104021	16001001	SEGMENT TOTAL==>		545.90

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	75120.45	
LABOR	17178.12	
Shop Supplies	250.00	
INTERNAL TOTAL	92548.57	

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