

028-7
NOV

Major Overhaul and Equipment Repair Inc.

Edmonton, AB
T6S-1B2

Curtis Wright

Invoice

Invoice To
CASH CUSTOMER SAFETY BOSS 2901 - 84 AVE EDMONTON, AB

Date	Invoice #
10/30/2024	37142

UNIT #	P.O. No.	TERMS	HOURS	MILEAGE
204		Due on receipt		32426 MILES
Description		Rate	Amount	
1986 KENWORTH ~ VIN # 2XKCM20X5GM324472				
1) Alberta Truck Inspection - Certificate # CV8203242		300.00	300.00	
2) REMOVE BACKING PLATES FOR BRAKE INSPECTION				
Labour		150.00	412.50	
Shop Supplies		15.00	41.25	
3) CHECK FOR KNOCK SOUNDS LIKE POSSIBLY LOOSE FLYWHEEL TO TORQUE CONVERTER, REMOVE INSPECTION PLATE ON FLYWHEEL HOUSING, NUMEROUS PIECES OF BUSHING AND A NUT FELL OUT, REMOVE ALL COMPONENTS AROUND TRANSMISSION REQUIRED TO REMOVE TRANSMISSION, DROP TRANSMISSION OUT AND SEND FOR REPAIR, TRY TP LOCATE TEMPORARY FLY WHEEL TO START ENGINE WITH TRANNY REMOVED, NO LUCK, REINSTALL TRANSMISSION, CHECKED DRIVE LINE REPLACED 4 NAD U-JOINTS, REINSTALL ALL COMPONETS THAT WHERE REMOVED, FILL TRANSMISSION WITH OIL, FIRE UP UNIT, KNOCK IS LITTLE BETTER BUT STILL THERE				
Labour		150.00	7,087.50	
Shop Supplies		15.00	708.75	
CUSTOM REBUILD ONE ALLISON HT 750 DRD STRAIT THROUGH TRANSMISSION SERIAL # 2510099712		16,138.272	16,138.27	
TRANSMISSION SPIN-ON		42.12	42.12	
Please remit to above address.			Subtotal	
GST/HST No. 859957649			GST	
			Total	

Phone #	Fax #
780-468-1069	780-469-1019

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Description		Rate	Amount	
Filter Environment Charge		1.50	1.50	
1810 U-Joint Kit		143.46	573.84	
7/16 x 14 x 1-1/2 GR8 Hex Bolt		0.49797	10.96	
7/16-14x1-1/4 UNC Hex Bolt GR8 YZ		0.2754	2.20	
Split Lock Washer GR8 YLZN 7/16x0779x109		0.0744	2.23	
7/16 SAE Flat Washer		0.1701	3.74	
Hex Bolt GR8 YLZN 1/2-13x1-1/2 UNC PT		0.71296	1.43	
1/2" Flat Washer		0.16326	0.65	
1/2 x 13 GR8 NY Lock Nut		0.36002	0.72	
5" SS Flex Pipe per Ft.		62.83	157.08	
5" Stainless Exhaust Clamp		17.55	70.20	
3/8 GR8 Hex Nut		0.09296	0.74	
3/8 Flat Washer		0.06695	0.54	
3/8 Split lock washer		0.073	0.58	
18.9 HD TRANS FLUID		11.70413	561.80	
Oil Environment Charge		0.17	8.16	
4) REPAIR HAZARD SWITCH NOT STAYING ON				
Labour		150.00	112.50	
Shop Supplies		15.00	11.25	
TURN SIGNAL		169.25	169.25	
5) ADJUST TIRE PRESSURES				
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Description			Rate	Amount
Labour			150.00	37.50
Shop Supplies			15.00	3.75
6) REPAIR PASSENGER WINDOW NOT WORKING				
Labour			150.00	300.00
Shop Supplies			15.00	30.00
WINDOW REGULATOR RH			310.19	310.19
7) REMOVE VALVE COVERS TO CHECK TOP END FOR ENGINE KNOCK, EVERY THING LOOKS GOOD NOTHING OUT OF PLACE, DRAIN OIL REMOVE FRONT DRIVE SHAFT AND COMPONENTS TO REMOVE OIL PAN, FOUND #6 LINNER BROKEN, REMOVE CYLINDER HEAD AND REMOVE #6 LINER TO INSPECT BLOCK FOR DAMAGE, BLOCK IS GOOD, DISASSEMBLE ENGINE FOR REBUILD, CHECK OIL PUMP LOTS OF SCORING FROM CONTAMINANTS GOING THRU, REMOVE OIL PUMP, CLEAN OUT OIL GALLERYS AS BEST AS POSSIBLY, INSPECT CRANK SHAFT HUMOURS JOURNALS WITH SCORING, POLISH CRANK AS REQUIRED, INSTALL NEW OIL PUMP, SET LINNERS IN AND MEASURE PROTRUSION, LINERS ARE BELLOW ALLOWABLE SPEC, COUNTER BORES NEED TO BE CUT, INSTALL LINERS AFTER COUNTER BORES HAVE BEEN CUT AND MEASURED, ROLL IN NEW MAIN BEARING, ASSEMBLE AND IN STALL PISTON, INSTALL HEADS, ROCKER BOXES, TRY TO SET VALVES, FOUND ACCESSORY DRIVE HAS BEEN				
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Description			Rate	Amount
REPLACED AND NOT TIMED PROPER, FIGURE OUT CRANK AND CAM POSITIONS TO GET IN PROPER SETTING TO START VALVE SET, SET ALL VALVES AND NEW INJECTORS, INSTALL JAKE BOXES AND SET JAKES, INSTALL INTAKE MANIFOLD, EXHAUST MANIFOLD AND WATER MANIFOLDS, INSTALL NEW PISTON COOLERS, REINSTALL OIL PAN AND COMPONENTS, CHECK AIR FILTERS VERY DIRTY, REPLACE AIR FILTERS, FILL WITH OIL AND COOLANT, FIRE UNIT RUNS GOOD, WARM UP UNIT AND TEST DRIVE, UNIT HAS MECHANICAL KICK DOWN AND IS NOT SET RIGHT CAUSING ENGINE TO OVER REV, SPEEDO IS ALSO NOT WORKING, CHECK WIRES FOR SPEEDO FOUND WIRES PULLED APART AT BACK OF TRANSFER CASE, RECONNECT WIRES, DO ADJUSTMENT TO KICK DOWN, TEST DRIVE, MAKE ANOTHER ADJUSTMENT, RETEST DRIVE, UNIT SEEM TO BE BETTER NOW				
Labour			150.00	11,887.50
Shop Supplies			15.00	1,188.75
CHECK CYLINDER HEADS AND REPAIRED AS REQUIRED			2,425.0455	2,425.05
INFRAME KIT			2,813.49	2,813.49
ROD BUSHING			40.62	40.62
O-RING SEAL			1.46	8.76
SCREW, HEX FLANGE HEAD CAP			12.64	151.68
Hexagon Flange Nut			12.77	51.08
TURBO STUD			13.18	52.72
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Description			Rate	Amount
OIL PUMP BCIII & IV NT855			869.13	869.13
Piston Cooling Nozzle			26.80	160.80
RX INJECTOR			293.64	1,761.84
BRAKE GASKET			13.97	41.91
Parts Delivery / Freight Charge			35.00	35.00
FUEL FILTER SPIN ON			9.26	9.26
Filter Environment Charge			1.50	1.50
CONICAL SHAPED AIR ELEMENT			102.13	204.26
HYDRAULIC PUMP GASKET			9.72	9.72
1/4 X 20 X 1" GR8 Bolt			0.1227	0.74
NYLON LOCK NUT GR8 ZN 1/4"-20 UNC			0.0591	0.24
1/4 Flat Washer			0.04762	0.19
Hex Bolt GR8 YLZN 1/2-13x1-1/2 UNC PT			0.71296	1.43
1/2 x 13 GR8 NY Lock Nut			0.36002	0.72
1/2" Flat Washer			0.16326	0.65
11" Black Panduit Barb-Ty			0.37625	11.29
Wire Tie Nylon Tongue Black			0.07	0.35
18-22 Butt Connector			0.453	0.91
3/16 x 6 Dual Wall Heat Shrink			4.2556	4.26
5/8 Cap Nut			1.97	1.97
Gasket			51.53	51.53
Oil Filter			17.23	17.23
Oil Filter			32.41	32.41
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Description		Rate	Amount	
Filter Environment Charge		1.50	3.00	
15/40 Oil per Litre		7.62244	327.76	
Oil Environment Charge		0.17	7.31	
ROTELLA ELC CONCENTRATE		24.37	243.70	
1-1/2 Rad Hose per Ft		19.72007	65.67	
1" ID Agriculture Fuel Hose per ft.		3.54	3.54	
15/16 - 13/4 Shielded Hose Clamp		2.63	15.78	
11/16 - 2 Shielded Hose Clamp		1.74164	3.48	
8) CUT COUNTER BORES LINER PROTURSTION IS BELLOW MINIMUM SPEC		2,040.00	2,040.00	
LINER SHIM .007		47.25	283.50	
GST On Sales		5.00%	2,596.60	
Please remit to above address.			Subtotal	\$51,931.93
GST/HST No. 859957649			GST	\$2,596.60
RETORQUE WHEEL @ 100KM All Overdue Invoices Subject to a 2% per month Interest Charge. PLEASE MAKE CHEQUES PAYABLE TO: MAJOR OVERHAUL & EQUIPMENT REPAIR INC.			Total	\$54,528.53
PAYMENTS CAN BE MADE VIA CASH/CHEQUE/DIRECT DEPOSIT/EFT 2.4% SURCHARGE FEE WILL BE ADDED FOR VISA/MASTERCARD/AMEX				

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