

Unit Number: 13-1304
Year: 2023
Make: CATERPILLAR
Model: D5 LGP
Serial Number: CAT000D5HZ6A02200

SUMMARY FOR UNIT # 13-1304

Date: Oct 21, 2024

Hours: 2455

Description of Service:

Replace Segments and Rollers

Date: Nov 26, 2024

Hours: 2455

Description of Service:

Install Sweep Package on unit

Date: Nov 28, 2025

Hours: 3069

Description of Service:

Replace Rails, Idlers and Segments

FEATURES:

Enclosed Cab, Air Conditioner, Rear View Camera, Pre-Wired for Grade Control, 2023 US EPA Label, CARB Compliant, Requires Diesel Exhaust Fluid, Engine Coolant Heater, Positive Air Shutoff, Sweeps, 160 in Wide PAT Blade, 34 in Single Grouser Track Shoes, Carco 50B Winch, Drawbar





INVOICE
201-315488

Remit To:
3750 13 Street
Nisku, AB T9E 1C6
Phone: (780) 979-8502
www.uniontractor.com

Union Tractor Ltd.
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Bill To		Customer No.		Ship To		Customer No.		PG 1 OF 6 *WORK ORDER*	
		TDL				TDL			
ABSOLUTE MULTICORP LTD. BOX 1980 COLD LAKE, AB T9M 1P4 CANADA				ABSOLUTE MULTICORP LTD. BOX 1980 COLD LAKE, AB T9M 1P4 CANADA (780) 573-8377				CHARGE	INVOICE
Branch Nisku				GST Number 105448161		Reference Number 201-315488			
Month/Day/Year 11/28/25	Writer TWN	Order No. 11/06/25 315488	Customer P.O. PO-64415684	Terms NET 30 DAYS	Ship Via SHOP	TWN			
Machine S/N: Unit Number.:		Z6A02200		License No.: Machine Make:		3064.8HRS CAT			
Cust. Contact:									
Machine: Machine Model:		D5		Machine Year:		Location: MURY SPRAY			
Quantity Ordered	Quantity Shipped	Back Ordered	Part Number and Description			Code	Price	Net Amount	
REQUEST 1: R + I TRACKS, SEGMENTS & IDLERS									
ACTION 1: put machine on stands remove tracks remove idlers Installed idlers Remove segments RH, LH sides Cleaned all surfaces Installed segments Torque all bolts/nuts 130ftlbs + 120 degrees Torque rear idlers 221ftlbs Torque front idlers 221ftlbs had segments welded Installed tracks Torque bolts to 300ftlb + 120 degrees Adjusted tracks remove off of stands									
4	4		AMP 1617549 - D5H, D6M, N	IDLER ASSY	TG	802.016	3208.06		
16	16		UTS 5P8247 - 5/8", D5H/D6M ROLLER IDLER	WASHER, HARDENED	TG	.895	14.32		
2	2		UTS 6I8078 - D6M, N	SEGMENT GROUP	TG	357.752	715.50		
50	50		UTS 6V0937 - D5H, D6M, D6N, D6H, 953	BOLT, SEGMENT	TG	1.222	61.10		
50	50		UTS 2S5658	WASHER	TG	1.015	50.75		
50	50		UTS 7H3607	NUT, SEGMENT	TG	1.685	84.25		
Goods Received By: Please Print Name			Signature X			SUBTOTAL TAX			
Comment: Terms: Positively no goods accepted for credit without our prior authorization and invoice number. Goods returned subject to restocking charges when supplied as ordered.					Time Prepared		TOTAL		
							Continued		





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Branch Nisku						GST Number 105448161		Reference Number 201-315488			
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Quantity Ordered	Quantity Shipped	Back Ordered	Part Number and Description				Code	Price		Net Amount	
- 5/8" HEX											
16	16		MIS 8T0359	CAPSCREW		TG	6.700		107.20		
8	8		BRA 8T0282	BOLT, IDLER MOUNTING		TG	7.480		59.84		
- M16X2.0X120MM GR 10.9											
24.00	24.00		LAB LABSHP1	LABOUR-REGULAR		TG	155.000		3720.00		
			SHOP SUPPLIES		TG			260.40			
PARTS: 4301.02		LABOR: 3720.00		SUBLETS: 0.00		SUPPLIES: 260.40					
REQUEST 2: CHANGE PADS TO NEW RAILS											
2	2		UTS 1061636	LINK ASSY, HD		TG	4168.692		8337.38		
- D5H, D6M,N 46L, HEAVY DUTY											
360	360		UTS 6V1792	BOLT, TRACK		TG	2.558		920.88		
- D6H/D7H/D5H-HD 3/4X2.401 I											
360	360		UTS 1S1860	NUT		TG	1.018		366.48		
- TRACK, 3/4 SQUARE											
16.00	16.00		LAB LABTRK1	TRACK REGULAR LABOUR		TG	130.000		2080.00		
			SHOP SUPPLIES		TG			145.60			
PARTS: 9624.74		LABOR: 2080.00		SUBLETS: 0.00		SUPPLIES: 145.60					
REQUEST 3: INSPECT ITEMS FROM INCOMING INSPECTION											
ACTION 3: While diagnosing preheater found no power to controller in cab Removed battery cover to gain access to heater unit, checked connections and traced lines to inline fuse and found fuse was open Changed fuse and checked control (power restored) Attempted to run heater - active HI fuel code Traced wires to fuel pump and checked for power via back probe Short power supply found during start up then off (coolant pump also cycled during the time however fuel pump not active) Disconnected fuel pump and did a continuity test to find open Ran up wire and realized it was an adapter Removed from pump and inspected to find a wear spot that was open at insulation chage Cut outer insulation back and repaired with butt connector and heat shrink Reinstalled and tested unit - works properly											
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Branch Nisku		GST Number 105448161		Reference Number 201-315488		
Month/Day/Year 11/28/25	Writer TWN	Order No. 11/06/25 315488	Customer P.O. PO-64415684	Terms NET 30 DAYS	Ship Via SEOP TWN	
Quantity Ordered	Quantity Shipped	Back Ordered	Part Number and Description	Code	Price	Net Amount
<p>Reinstalled original control and retested - good During preheated testing found coolant pump had been shoved into corner of the battery box, pulled out and straightened lines to allow coolant flow There was no mounting bracket for coolant pump - suggested one be made to avoid same problem happening Looking at leak front LH engine bay found saturated cloth coated lines for fuel and oil coolers, also noted oil on fill tube Looked at wet points in the stump pan and aligned with drain for the fuel filter Also noted that the water separator was soaked around the sensor plug Found both the sensor and drain plug were 1 turn loose Suspect this was cause of the leak</p>						
4.50	4.50		LAB LABSHP1 LABOUR-REGULAR	TG	155.000	697.50
			SHOP SUPPLIES	TG		48.83
	PARTS: 0.00		LABOR: 697.50	SUBLETS: 0.00	SUPPLIES: 48.83	
REQUEST 4: CLEAN FOR PAD SWAP						
2.00	2.00		LAB LABTRK1 TRACK REGULAR LABOUR	TG	155.000	310.00
			SHOP SUPPLIES	TG		21.70
	PARTS: 0.00		LABOR: 310.00	SUBLETS: 0.00	SUPPLIES: 21.70	
REQUEST 5: REPAIR RH CANNON LEAKING						
ACTION 5: Drained cannon oil, removed caps, removed cannon						
Wash cannon						
Removed track frame oil						
Clean seal/bearing						
Removed seal/bearing						
Installed bearing						
Installed seal						
Inserted cannon back into track frame						
Filled up oil						
1	1		AMP 9X4580 SEAL AS	TG	434.684	434.68
Goods Received By: Please Print Name			Signature X		SUBTOTAL TAX	
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Branch Nisku		GST Number 105448161				Reference Number 201-315488					
Month/Day/Year 11/28/25		Writer TWN	Order No. 11/06/25 315488	Customer P.O. PC-64415684		Terms NET 30 DAYS		Ship Via SEOP		TWN	
Quantity Ordered	Quantity Shipped	Back Ordered	Part Number and Description			Code	Price		Net Amount		
1	1		- D5H, D6M TRACK ADJUSTER AMP 9P8899 BEARING			TG	250.735		250.74		
1	1		- D5H, D6M TRACK ADJUSTER MIS 3W2025 RING			TG	141.833		141.83		
5.50	5.50		LAB LABSHP1 LABOUR-REGULAR SHOP SUPPLIES			TG	155.000		852.50		
		PARTS: 827.25	LABOR: 852.50		SUBLETS: 0.00	SUPPLIES: 59.68					
REQUEST 6: REPAIR LH CANNON SEEPING											
ACTION 6: Drained cannon oil Removed caps Removed cannon Washed cannon Removed track frame oil Clean seal/bearing Removed seal/bearing Installed bearing Installed seal Installed cannon assembly Filled track frame oil											
1	1		AMP 9X4580 SEAL AS			TG	434.684		434.68		
1	1		- D5H, D6M TRACK ADJUSTER AMP 9P8899 BEARING			TG	250.735		250.74		
1	1		- D5H, D6M TRACK ADJUSTER MIS 3W2025 RING			TG	141.833		141.83		
5.50	5.50		LAB LABSHP1 LABOUR-REGULAR SHOP SUPPLIES			TG	155.000		852.50		
		PARTS: 827.25	LABOR: 852.50		SUBLETS: 0.00	SUPPLIES: 59.68					
REQUEST 7: REPLACE MISSING REAR WIPER BLADE											
ACTION 7: Replace wiper Tested - good found the washer nozzle was plugged											
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Quantity Ordered		Quantity Shipped		Back Ordered		Part Number and Description		Code		Price	
										Net Amount	
clean out nozzle and now works											
1		1		CAT 4713357		BLADE AS-WIPER		TG		105.997	
0.50		0.50		LAB LABSHP1		LABOUR-REGULAR		TG		155.000	
						SHOP SUPPLIES		TG		5.43	
PARTS:		106.00		LABOR:		77.50		SUBLETS:		0.00	
										SUPPLIES:	
										5.43	
REQUEST 8: REPLACE MISSING STUMP PAN BOLTS											
ACTION 8: Replaced 2 bolts on bottom guards/pans Taped holes											
1.00		1.00		LAB LABSHP1		LABOUR-REGULAR		TG		155.000	
						SHOP SUPPLIES		TG		10.85	
PARTS:		0.00		LABOR:		155.00		SUBLETS:		0.00	
										SUPPLIES:	
										10.85	
REQUEST 9: R & I AND CLEAN STUMP PANS											
ACTION 9: Removed stump pans Cleaned pans Mounted back on Washed engine where leak was and stump pans											
3.00		3.00		LAB LABSHP1		LABOUR-REGULAR		TG		155.000	
						SHOP SUPPLIES		TG		32.55	
PARTS:		0.00		LABOR:		465.00		SUBLETS:		0.00	
										SUPPLIES:	
										32.55	
REQUEST 10: STRAIGHTEN FRONT RH HANDLE											
ACTION 10: Remvoed handle, heat and bend back to position Painted and installed											
1.00		1.00		LAB LABSHP1		LABOUR-REGULAR		TG		155.000	
						SHOP SUPPLIES		TG		10.85	
PARTS:		0.00		LABOR:		155.00		SUBLETS:		0.00	
										SUPPLIES:	
										10.85	
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Quantity Ordered	Quantity Shipped	Back Ordered	Part Number and Description			Code	Price	Net Amount																																																																						
REQUEST 11: REPAIR ROOF VENT ACTION 11: Fixed roof vent Put panels and interior back together <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:10%;">1.00</td> <td style="width:10%;">1.00</td> <td style="width:10%;">LAB LABSHP1</td> <td style="width:30%;">LABOUR-REGULAR</td> <td style="width:10%;">TG</td> <td style="width:10%;">155.000</td> <td style="width:10%;">155.00</td> </tr> <tr> <td></td> <td></td> <td></td> <td>SHOP SUPPLIES</td> <td>TG</td> <td></td> <td>10.85</td> </tr> <tr> <td colspan="2">PARTS: 0.00</td> <td colspan="2">LABOR: 155.00</td> <td colspan="2">SUBLETS: 0.00</td> <td>SUPPLIES: 10.85</td> </tr> </table> REQUEST 12: REPAIR COOLANT HEATER MOUNT ACTION 12: Rearrange coolant hoses Reposition coolant heater pump Tie up wiring in battery box New p-clamp to hold water pump Run and test for leaks <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:10%;">1</td> <td style="width:10%;">1</td> <td style="width:10%;">AMP 6V2235</td> <td style="width:30%;">CLIP</td> <td style="width:10%;">TG</td> <td style="width:10%;">18.235</td> <td style="width:10%;">18.24</td> </tr> <tr> <td>4</td> <td>4</td> <td>ADV A/FREEZE - 60/40 BULK</td> <td>ANTIFREEZE PER LITRE</td> <td>TG</td> <td>4.556</td> <td>18.22</td> </tr> <tr> <td>4</td> <td>4</td> <td>INT EHRAB</td> <td>ENVIRO LEVY A/FREEZE BULK</td> <td>T</td> <td></td> <td>.00</td> </tr> <tr> <td>2.00</td> <td>2.00</td> <td>LAB LABSHP1</td> <td>LABOUR-REGULAR</td> <td>TG</td> <td>155.000</td> <td>310.00</td> </tr> <tr> <td></td> <td></td> <td></td> <td>SHOP SUPPLIES</td> <td>TG</td> <td></td> <td>21.70</td> </tr> <tr> <td colspan="2">PARTS: 36.46</td> <td colspan="2">LABOR: 310.00</td> <td colspan="2">SUBLETS: 0.00</td> <td>SUPPLIES: 21.70</td> </tr> </table> <table style="width:100%; border-collapse: collapse;"> <tr> <td>TOTAL</td> <td>PARTS: 15722.72</td> <td>LABOR: 9830.00</td> <td>SUBLETS: 0.00</td> <td>SUPPLIES: 688.12</td> <td>GOODS & SERVICES TAX (CODE G) \$1,312.05</td> </tr> </table>										1.00	1.00	LAB LABSHP1	LABOUR-REGULAR	TG	155.000	155.00				SHOP SUPPLIES	TG		10.85	PARTS: 0.00		LABOR: 155.00		SUBLETS: 0.00		SUPPLIES: 10.85	1	1	AMP 6V2235	CLIP	TG	18.235	18.24	4	4	ADV A/FREEZE - 60/40 BULK	ANTIFREEZE PER LITRE	TG	4.556	18.22	4	4	INT EHRAB	ENVIRO LEVY A/FREEZE BULK	T		.00	2.00	2.00	LAB LABSHP1	LABOUR-REGULAR	TG	155.000	310.00				SHOP SUPPLIES	TG		21.70	PARTS: 36.46		LABOR: 310.00		SUBLETS: 0.00		SUPPLIES: 21.70	TOTAL	PARTS: 15722.72	LABOR: 9830.00	SUBLETS: 0.00	SUPPLIES: 688.12	GOODS & SERVICES TAX (CODE G) \$1,312.05
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