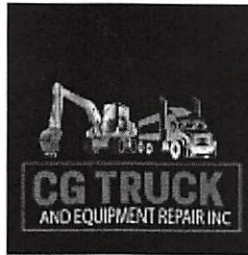


**CG Truck and Equipment Repair
Inc**

5312 114 Avenue Southeast
Calgary, AB T2C 4T9, CA
service@cgter.ca
4032796200

Invoice: **INV-202512140**Date: **12/30/2024**

*X33-12
SEP*

Bill To
ATLAS AGGREGATES
CA
P: 403-438-7706

Remit Payment To
Billing
5312 114 Avenue Southeast
Calgary, AB T2C 4T9, CA

Service Order	Terms	Due Date	Authorizer	Customer PO	Unit #
SO-4486	Net 30	1/29/2025			T06

Item	Description	Quantity	Rate	Amount	Taxable
Labor	Transmission / Automatic Transmission / - TCM Tested good at Wajax - Repaired wiring, shifting bad still Replace Transmission - In order to remove transmission, had to remove engine mounts, hang the engine. - remove exhaust - def tank and pump had to be removed - replaced starter as it broke, while removing wires. -installed drive shaft with new strap kits. - Everything torqued to spec - filled unit with approved transmission fluid - went for drive, after returning - rechecked fluid level - good. - reset shift parameters to allow the transmission to learn driver's driving behavior. - Completed: 1/17/2025	16.00000	\$100.00	\$1,600.00	Y
Parts	MOUNT RUBBER UPPER	2.00000	\$24.23	\$48.46	Y
Parts	INSULATOR - ENGINE, LOWER, RUBBER	4.00000	\$14.26	\$57.02	Y
Parts	ALLISON TRANS	1.00000	\$13,755.41	\$13,755.41	Y
	Including \$600 Freight				
Parts	SHELL SPIRAX S6 ATF A668	44.00000	\$16.00	\$703.91	Y
Parts	5/8 X 5 1/2 GR8 C/S ZINC	2.00000	\$9.39	\$18.79	Y
Parts	5/8-18 NF STOVERLOK NUT TYPE C BAG	2.00000	\$2.26	\$4.52	Y
Parts	5/8 F436 flat washer	2.00000	\$1.17	\$2.33	Y
Parts	WAYJAX TCM TEST - ATLAS	1.00000	\$231.43	\$231.43	Y
Parts	U-joint strap kit	3.00000	\$18.79	\$56.38	Y
Parts	Clip, Retainer ROD	2.00000	\$11.07	\$22.14	Y
Parts	HEAT SHRINK RING, 12-10 GA	1.00000	\$49.60	\$49.60	Y

Item	Description	Quantity	Rate	Amount	Taxable
			Subtotal	\$16,549.99	
Labor	Exhaust / Exhaust Pipe / Exhaust needed repair - replace flex pipe and multiple clamps - Completed: 1/17/2025	3.00000	\$100.00	\$300.00	Y
Parts	Gasket-exhaust circular 4	2.00000	\$14.82	\$29.64	Y
Parts	CLAMP-EXHAUST, 5 IN SADDLE	1.00000	\$35.56	\$35.56	Y
Parts	FLAT BAND CLAMP 5" SS	2.00000	\$16.60	\$33.21	Y
Parts	EXHAUST BAND CLAMP PREFORMED 5IN	3.00000	\$15.20	\$45.59	Y
Parts	METAL SEAL	1.00000	\$27.94	\$27.94	Y
Parts	V-band clamp	1.00000	\$116.09	\$116.09	Y
Parts	Guillotine exhaust clamp 5in round s	2.00000	\$13.22	\$26.44	Y
			Subtotal	\$614.47	
Labor	Chassis / Frame / Replaced 2 cracked cross members replaced - Completed: 1/17/2025	6.00000	\$100.00	\$600.00	Y
Parts	GUSSET-CROSSMEMBER, RH, FOR	1.00000	\$704.19	\$704.19	Y
Parts	GUSSET - CROSSMEMBER, LH, FOR	1.00000	\$704.19	\$704.19	Y
Parts	3/4 F436 FLAT WASHER YZ BAG	80.00000	\$0.71	\$56.80	Y
Parts	3/4-16 NF STOVERLOK NUT TYPE C BAG	19.00000	\$2.62	\$49.86	Y
Parts	3/4 X 3 1/2 NF GR8 C/S ZINC	14.00000	\$9.52	\$133.30	Y
			Subtotal	\$2,248.34	
Labor	Rear Axle/Final Drives / Suspension / replaced 3 torque rod bushings. - Completed: 1/17/2025	3.00000	\$100.00	\$300.00	Y
Parts	BUSHING 321-133	2.00000	\$102.83	\$205.67	Y
Parts	BUSHING HDR 44695	4.00000	\$66.95	\$267.81	Y
			Subtotal	\$773.48	
Labor	Rear Axle/Final Drives / Shocks / replaced 2 shocks - Completed: 1/17/2025	1.00000	\$100.00	\$100.00	Y
Parts	HD SHOCK	2.00000	\$79.15	\$158.31	Y
			Subtotal	\$258.31	
Labor	Transmission / Automatic Transmission / When we removed transmission, we noticed multiple air lines partially melted due to heat - repaired lines and wrapped them. - Completed: 1/17/2025	2.00000	\$100.00	\$200.00	Y
Parts	2" X 25' HEADER WRAP	1.00000	\$31.90	\$31.90	Y
Parts	1/4 Brass tube union coupling	4.00000	\$3.22	\$12.88	Y
Parts	3/8 Brass tube union coupling	4.00000	\$4.36	\$17.44	Y
Parts	1/2 Brass tube union coupling	1.00000	\$6.98	\$6.98	Y
			Subtotal	\$269.20	

Item	Description	Quantity	Rate	Amount	Taxable
Labor	Fuel System / Injectors / over fueling on start up. Perform injector test, failed due to fuel pressure delay, check rail pressure and it was dropping due to failed pressure relief valve. replaced valve and retest- much better. - Completed: 1/17/2025	2.75000	\$100.00	\$275.00	Y
Parts	VALVE-PRESSURE	1.00000	\$253.18	\$253.18	Y
Parts	WASHER	2.00000	\$14.24	\$28.48	Y
Parts	SEAL-PRESSURE	1.00000	\$18.66	\$18.66	Y
			Subtotal	\$575.32	
Labor	Lift / Hydraulic / hyd tank cap replaced - Completed: 1/17/2025	0.10000	\$100.00	\$10.00	Y
Parts	CHROME HYD CAP WITH CHAIN	1.00000	\$19.94	\$19.94	Y
			Subtotal	\$29.94	
Labor	Brakes / Brakes / Treadle valve leak - Completed: 1/17/2025	2.00000	\$100.00	\$200.00	Y
Parts	E-7 FOOT VALVE	1.00000	\$444.34	\$444.34	Y
Parts	1/4 Brass dot tube push-in X 3/8 male NPT	2.00000	\$3.69	\$7.39	Y
Parts	1/2 Brass tube X 1/2 amel NPT 90 elbow	1.00000	\$15.06	\$15.06	Y
			Subtotal	\$666.79	
Labor	Chassis / Lighting & Electrical / replace PNDB Module, intermitted starting issues. - Completed: 1/17/2025	0.40000	\$100.00	\$40.00	Y
Parts	CONFIG-PNDB, W/CUTOFF SWITCH	1.00000	\$628.15	\$628.15	Y
			Subtotal	\$668.15	
Labor	Chassis / Mudflaps / install mud flap bracket r/s - 3ft angle welded. installed new mudflap - Completed: 1/17/2025	1.00000	\$100.00	\$100.00	Y
Parts	1-1/2 X 1-1/2 X 1/8 angle iron	3.00000	\$3.90	\$11.70	Y
Parts	CG mud flap	1.00000	\$23.11	\$23.11	Y
			Subtotal	\$134.81	
Labor	Chassis / Chassis / grease unit - Completed: 1/17/2025	0.50000	\$100.00	\$50.00	Y
Parts	Red Stick 2 Grease	1.00000	\$6.29	\$6.29	Y
			Subtotal	\$56.29	
Labor	Chassis / Lighting & Electrical / right rear S.T.T light not wokring - repaired wire - Completed: 1/17/2025	0.50000	\$100.00	\$50.00	Y
			Subtotal	\$50.00	
Labor	Brakes / Air Tanks / put air brake antifreeze in system and ran it through air system. - Completed: 1/17/2025	0.30000	\$100.00	\$30.00	Y
			Subtotal	\$30.00	
Labor	Brakes / Air Tanks / replace air dryer - Completed: 1/17/2025	1.00000	\$100.00	\$100.00	Y

Item	Description	Quantity	Rate	Amount	Taxable
Parts	NEW AD9 W/BRACKETS & PIGTAIL	1.00000	\$249.59	\$249.59	Y
Subtotal				\$349.59	

Unit: T06 VIN: 5KKHALBG6DPBS7586

2013 Western Star Trucks 4900

Chassis: 565,000 Kilometers

Labor	\$3,955.00	
Parts	\$19,319.68	
Shop Supplies	\$276.85	Y
Pre-Charge Subtotal	\$23,551.53	
GST (5% of \$23,551.53)	\$1,177.58	
Total	\$24,729.11	
Payments & Credits	\$0.00	
Balance Due	\$24,729.11	

Any warranties on the parts and accessories sold hereby are made by the manufacturer. You understand and agree that we make no warranties of any kind unless expressed in writing. You hereby authorize us to perform the repair work herein set forth and to purchase the necessary material and parts to perform such repair work. You agree that we are not responsible for loss or damage to your vehicle or articles left in your vehicle in case of fire, theft, or any other cause beyond our control or for any delays caused by unavailability of parts or delays in part shipments by the supplier or transporter. In addition, you agree that we are not responsible for damages to your vehicle from freezing due to lack of antifreeze. You hereby grant our employees permission to operate your vehicle on streets, highways, or elsewhere for the purpose of testing and/or inspection. You acknowledge and agree that an express mechanic's lien on your vehicle is granted to secure payment of this invoice for the repair work detailed in this invoice. **Please have wheels nuts retorqued within 100-150 KM after repairs have been completed.**

GST: 77787 9008 RT 0001

Customer Signature: _____

Printed Name: _____ Date: _____