



Brandt Tractor Ltd.
101 Burnt Park Dr.
Red Deer, AB
T4P 0J7
(403) 343-7557

Service Invoice



JOHN DEERE

K05-7
SEP

SOLD TO:

RICHARDSON BROS. (OLDS) L

S/N # 1DW460ETCJF690143

PAGE
1
SALE TYPE
CUSTOMER NO.

INVOICE DATE	BRANCH	INVOICE NO.
01APR22	105	1557937

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RICHARDSON BROS. (OLDS)

PURCHASE ORDER NO.	PHONE NUMBER	WORK ORDER NO.	SEG.	DATE OPENED	SALESPRN	
x		1557937	01	23MAR22		
MAKE	MODEL	SERIAL NO.	EQUIP. NO.	METER	AUTHORIZED BY	
JD	460E	1DW460ETCJF690143	779	3764	RALPH	

DESCRIPTION		AMOUNT
DIAGNOSE/REPAIR TRANSMISSION COMPLAINT: Complaint for the Transmission fault Codes active TCU 523235.0. CAUSE: Found the Internal clutch failure in transmission. KFP was AT460896. CORRECTION: Customer complains of Transmission codes TCU 523235.0 active when machine tries to travel. Acquired a transmission oil sample. Removed transmission oil filters and cut open for inspection. Found an excessive amount of metal in the transmission oil filters. Suspect of a failed clutch within the transmission. Advised customer to haul machine to the shop for repair. Complete service task hazard assessment. Bring machine into shop, inspect fluid levels. Tilt cab, evacuate A/C system, remove a/c lines, electrical connectors, coolant lines from cab. Remove hydraulic lines from steering valve and brake valve.		
PAST DUE INTEREST 1 1/2% PER MONTH (18% ANNUUM). MINIMUM CHARGE OF \$1.50. I hereby authorize the above repair work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection, or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount for repairs thereto. It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sales, repair or while field testing. X _____ SIGNATURE _____ DATE		QST # 1226957240
		DESCRIPTION
		AMOUNT
		TOTAL PARTS
		TOTAL LABOR
		MISC. CHARGES SALES TAX
		PLEASE PAY THIS TOTAL
		CONTINUED

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DESCRIPTION	AMOUNT
Lower cab down, remove cab cover, set up rigging to lift cab. Remove pins, lift cab off frame and onto ground. Remove aftertreatment hood and covers. Remove coolant lines, def lines, and electrical from A/T assembly. Remove exhaust pipes, unbolt from machine and set on ground. Organize bay and clean tools. Drain hyd oil and save in barrel. Remove hydraulic tank. Remove drive shafts, fittings, and hoses moved. Remove trans cooler and filter lines. Remove transmission from machine frame, bring to wash bay and wash. Set on blocks in bay. Clean tools from transmission removal. Bring new trnasmission from oversize parts area. Remove from pallet and set on blocks. Move hydraulic pump, fan pump, and test ports from old transmsion to new one. Clean tools and work area. Move parts over to new transmission lower transmission into truck. Transmission lines installed left and rt side. Changed thermostat valve. Change cooler. Drivelines installed with bolts loctited. Torqued to spec (125 ftlbs).	

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DESCRIPTION	AMOUNT
Install hyd tank and put on lines. Dip stick installed mounts tight. Install hydraulic tank, tighten mounting hardware. Install all hoses to hydraulic tank, tighten. Route and secure wiring harness for TCU and hydraulics. Fill hydraulic tank. Hoist aftertreatment assembly onto machine, install mounting hardware. Attach coolant hoses and def hose, route and secure wiring harness. Attach exhaust pipe to A/T inlet. Install heat shields. Set up rigging and lift cab onto machine. Secure tilt pins, safety bar and tilt cylinder pin. Clean tools. Assist installing cooler. Attach electrical connections at cab. Attach all hydraulic lines to brake valve and steering valve. Charge A/C system. Fill transmission, top up coolant and hydraulic oil, start machine, no leaks. Move old transmission and cooler to parts storage area and parts core return. Test drive machine, calibrate, all good. Drive into wash bay, wash machine. Clean work bay and put away tools. All good. Job completed. JC 4 N AT468647 OIL FILT 1 N AT346594 FLUID KI	

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DESCRIPTION				AMOUNT
4	N TY27743	OIL	XY	
1	N U13639	O-RING		
5	N 51M7049	O-RING		
5	N T78612	O-RING		
2	N T286131	O-RING	CY	
4	N T223688	O-RING	CY	
7	N T286130	O-RING		
6	N T72573	O-RING	CY	
1	N AT378712	THERMOSTCY		
1	N R105415	O-RING		
1	N AT459016	OIL COOLXY		
1	N AT460896-1	TRANSMIS		
1	N AT460896-2	2 TRANSM		
1	N AT116970	ELBOW FI		
1	N 57M7621	ELEC CON		
1	N 57M7620	ELECTRIC		
1	N 57M7533	ELEC CO		
1	N 57M7534	ELEC CO		
2	N 57M7542	ELEC CO		
2	N 57M8264	ELEC CO		
1	N T155729	O-RING		
1	N PM38627	LIQUID G		
1	N H224073	TIE BAND		
10	N H77698	TIE BAND		
2	N 14M7298	FLANGE N		
1	N R529640	GASKET		
2	N R33259	O-RING		
2	N TY27751	SYN TRAN		
4	N TY26578-1L	JD COOLA		
18	N TY27319-1L	HYDRAU X		
** TOTAL LABOR **				

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DESCRIPTION	AMOUNT
CARBON TAX SURCHARGE	
>>--> SEG# 01 PRT LAB MSC	

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