

KORPAN TRACTOR

Sales • Rentals • Parts • Service

2920 Idylwyld Drive
Saskatoon, SK
Canada S7L 5Y6
www.korpan.com

Phone: (306) 933-2100
Toll Free: 1-800-667-7777
Fax: (306) 931-8888
E-mail: tech@korpan.com

X15-1
SEP

Ship To : IN STORE PICKUP

Invoice To : KORPAN TRACTOR & PARTS
INTERNAL ORDERS
2920 IDYLWYLD DRIVE NORTH
SASKATOON SK S7L 5Y6

Branch 2920 IDYLWYLD		
Date 02/28/23	Time 13:22:16 (O)	Page 01
Account No. 9999	Phone No.	Invoice No. W21864
Ship Via		Purchase Order
Sales Tax Licence No.		Federal Exemption No.
		Salesperson KTP / KTP

DESCRIPTION

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
K2570 35T EXCAVATOR 8728 1FF350GXADE809740

***** UNIT DESCRIPTION *****
* EXCAVATOR 35T EXCAVATOR *

SEGMENT# 1 C MRB N/A 01/18/23 01/23/23

INSTALL NEW ENGINE

COMPLAINT:

Install new engine.

CORRECTION:

Towed unit inside the shop using wheel loader.
Inspected newly bought engine to check compatibility of conversion to the old engine.
Started to strip down new engine external parts & accessories until long block remained.
Sorted out bolts and parts from old engine and cleaned them one by one.
Re-assemble new short block together with old engine parts.
Modified the front cover, flywheel, valve mechanism cover, valve cover, exhaust manifold, turbocharger, coolant lines, EGR and all other parts.
Poked freeze plugs and oil passage plugs that needed to be modified as well.
After modification was done on new engine, wiring harness was installed together with necessary sensors and switches.
Ensured that engine was done properly then lifted the engine and fitted it into the machine.
Installed 2 hydraulic pumps as well as damper housing and charge pump.
Re-installed all electrical connections and hydraulic

CONTINUED ON PAGE 02

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350GLC

connections on pump side.

Then proceeded to install connections and remaining accessories onto engine.

When everything was good to go, topped-up coolant and engine oil as well pump drive oil and hydraulic oil.

Started engine to check parameters and engine oil pressure was good but fan motor was not working.

Drained the hydraulic oil and removed fan pump to check internal parts.

Lapped sealing plates and re-arranged seals.

Re-installed fan pump and refilled hydraulic oil and the issue was rectified.

Started unit again then tested engine performance on it's full capacity with hydraulic load and everything worked well.

Brought unit backed in to check oil levels and set track tension.

Replaced old hydraulic and fuel lines that were leaking.

Re-install all guards and covers on unit.

Charged A/C then greased unit.

Washed and ensured unit was ready for rent.

AF4LES	EXTEND SERVICE	7
DZ104492	GASKET	1 N
DZ104600	O-RING KIT	1 N
DZ114591	GASKET	1 N
DZ118999	FAN BELT- 8 RIB	1
E66413	ORING	1 N
FREIGHT	SPECIAL DELIV	7

CONTINUED ON PAGE 03

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K2570	35T EXCAVATOR	8728	1FF350GXADE809740	
	350GLC			
FXB00001173	SEAL KIT		1 N	
FYA00001490RSH	CAB FILTER		1	
FYA00033065	HYD FILTER		1	
G301-063X50	5/8 WATER HOSE		50 N	
HOSE	HOSE ASSM		2 N	
HOSE AS SAMPLE	HYD HOSE ASSYS		1 N	
MV32B	HYD OIL-HYDREX		62	
RE535549	FRONT SEAL		1	
R100569	GASKET		1 N	
R43409	PLUG		1 N	
R47153	O-RING		4 N	
R521158	GASKET		1 N	
R522690	GASKET		1 N	
R526607	SEAL		1 N	
R527662	GASKET		2 N	
R527663	GASKET		1 N	
R527664	GASKET		1 N	
R528075	GASKET		1 N	
R529512	PLUG		1 N	
R532724	GASKET		1 N	
R536291	GASKET		1 N	
R56466	O-RING		5 N	
R71732	O-RING		6 N	
SUBLETH	HYD HOSE AS		4 N	
TY25627	JD YELLOW PAINT		2 N	
	John Deere construction yellow paint			
	1202			
T35390	PLUG		1 N	
T77072	O-RING		2 N	
3969	FUEL/WAT FILTER		1	

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3979	FUEL FILTER			1	
400006	HYD FILTER			1	
5W40B	BULK ENGINE OIL			31	
6090HFG94	6090 JD ENGINE			1 N	
7137	OIL FILTER			1	
8M5127	O-RING			7	
9148	AIR FILTER-OUTR			1	
9149	AIR FILTER-INNR			1	
				PARTS	
				LABOR	
				SUBLET	
	10660			SEGMENT TOTAL==>	!

***** WORK ORDER TOTALS *****
INTERNAL CUSTOMER

PARTS
LABOR
SUBLET
INTERNAL TOTAL

THE ONLY PART NUMBER YOU'LL EVER NEED
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