JGT TAW TO load w/ Brandt

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SEP 13 2024

CUSTOMER #:
UNIT# 241

BRICAR CONTRACTING LTD.

#241.

70503

INVOICE

DUPLICATE 1
PAGE 1

GB16-3

PETERBILT RED DEER

27 Burnt Lake Crescent · Red Deer County, AB T4S 2L4
Phone: (403) 342-5100 · Fax (403) 342-5153
Toll Free: 1-877-348-5100
Parts Direct: (403) 342-0600

HOME: CONT:
BUS: CELL:

SERVICE ADVISOR: 52 SHARON OLSON-MARSHALL

COLOUR	YEAR	MAKE/MODEL	VIN	LICENSE	ODOMETER IN/ OUT	TAG
	16	KENWORTH T800B	1XKDD40X6GJ985147		587778/587778	T241

IN SVC. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	CUST. PAY LABOUR RATE	PAYMENT	INV. DATE
18JAN16 DD			18:00 30SEP24		192.00	CASH	12SEP24

R.O. OPENED	READY	OPTIONS:
07:43 08AUG24	12:13 12SEP24	STK:GJ985147 DLR:R058 ENG:79894560 TRN:S1177700 AXL:HN04920805,806

LINE OPCODE TECH TYPE HOURS	LIST	NET	TOTAL
A DIAGNOSE COOLANT IN OIL USING COOLANT - POSSIBLE HEAD GASKET FAILURE			
DIAG3 DIAGNOSE COOLANT IN OIL USING COOLANT - POSSIBLE HEAD GASKET FAILURE			
775 C		576.00	576.00
-1 REBATE PREFERRED COUPON	15.00	15.00	-15.00
091124-BP6JP			
DRAINED OIL. REMOVED OIL PAN, PICK UP, PUMP, AND STIFFENER PLATE. PRESSURIZED COOLING SYSTEM AND FOUND COOLANT LEAKING PAST THE O-RING ON CYLINDER 5. DROPPED AND INSPECTED MAIN BEARINGS. FOUND NO MAJOR DAMAGE TO CRANK SHAFT HOWEVER BEARINGS DID HAVE WEAR AND GROVES IN THEM. CREATED QUOTES TO OVERHAUL ENGINE.			
**********			
B Peterbilt Platinum Courtesy Inspection			
PPCI Peterbilt Platinum Courtesy Inspection			
775 C		0.00	0.00
PERFORMED COURTESY INSPECTION. TASK COMPLETE.			
**********			
C** REMOVE CYLNDER HEAD AND INSPECT			
CUM-CYLHEAD R-R CYLINDER HEAD			
775 C			
975 C			
759 C			
		2880.00	2880.00
DRAINED COOLANT. RECOVERED REFRIGERANT. DISCONNECTED COOLING MODULE ASSEMBLY AND REMOVED FROM CHASSIS. DISCONNECTED CYLINDER HEAD FROM CHASSIS. REMOVED FRONT COVER. REMOVED FRONT GEARS. UNBOLTED ROCKERS AND REMOVED CAMSHAFT. DISCONNECTED FUEL LINES. REMOVED AND BAGGED INJECTORS FOR REUSE. REMOVED CYLINDER HEAD BOLTS. 3 WERE SEIZED AND UNABLE TO BE REMOVED WITH AN IMPACT. 2 WERE ABLE TO BE BROKEN LOOSE WITH A BREAKER BAR. THE THIRD HAD TO BE HEATED WITH A TORCH. AFTER IT WAS HEATED REMOVAL WAS ATTEMPTED HOWEVER THE HEAD OF THE BOLT STRIPPED. THE BOLT HAD TO BE CUT OUT USING A CUTTING TORCH. ONCE HEAD WAS CUT OFF THE BOLT WAS REMOVED AND THE CYLINDER HEAD WAS REMOVED. ALL COOLING JETS AND PISTONS WERE REMOVED. CYLINDER PROTRUSION MEASUREMENTS WERE TAKEN PRIOR			

COPY

OUT

I HEREBY ACKNOWLEDGE MY INDEBTEDNESS FOR THIS INVOICE.

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ALL WARRANTY SUBJECT TO FACTORY ACCEPTANCE.

SIGNATURE

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GST # R100731918

CALGARY PETERBILT LTD.
11550 44th Street S.E.
Calgary, AB T2Z 4A2
Phone: (403) 235-2550
Fax: (403) 235-1322
Toll Free: 1-800-332-1296

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Lethbridge, AB TIH 6N7
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2250 South Highway Dr SE
Redcliff, AB. T0J 2P0
Phone: 403-526-4460
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Toll-Free: 1- 844-526-4460

DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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LINE OPCODE TECH TYPE HOURS LIST NET TOTAL

TO LINER REMOVAL. MEASUREMENT FOUND COUNTER BORES REQUIRED MACHINING. ALL LINERS WERE REMOVED. HEAVY FRETTING WAS FOUND ON THE LINER SEAT OF CYLINDER 5. CYLINDER 5 WAS WHERE THE COOLANT LEAK CAME FROM. DURING COUNTER BORE MACHINING IT WAS FOUND THAT A CRACK WAS PRESENT ON THE SEAT OF CYLINDER 5 THAT EXTENDED BEYOND ACCEPTABLE MACHINING DEPTH. ENGINE BLOCK REQUIRES REPLACEMENT.

****

D** Disassembly for counter bore cutting reassemble core
04-CUT Disassembly for counter bore cutting reassemble core
775 C 840.96 840.96

BEGAN CUTTING COUNTER BORE OF CYLINDER 5 AS IT HAD HEAVY WEAR AND MAY NOT HAVE BEEN REPAIRABLE. FOUND ONCE FRETTING WAS CLEARED OUT A CRACK WAS PRESENT ON THE LINER COUNTER BORE. MACHINED DOWN AS FAR AS CUMMINS SPEC ALLOWS AND CRACK IS STILL PRESENT. ENGINE BLOCK IS IRREPARABLE AND REQUIRES REPLACEMENT. REASSEMBLED CORE AFTER ENGINE WAS REMOVED. TASK COMPLETE.

****

E** ISX Remove & Replace Oil Cooler
CUM001 ISX Remove & Replace Oil Cooler
775 C 0.00 0.00

NOT REQUIRED LONG BLOCK INSTALLED.

****

F** Reseal Front Structure
CUM017 Reseal Front Structure
775 C 0.00 0.00

NOT REQUIRED LONG BLOCK INSTALLED.

****

G** Road Test for Diagnose Or Repair Verification
RT Road Test for Diagnose Or Repair Verification
759 C 192.00 192.00

ROAD TESTED UNIT WITH TEST TRAILER, 700 ON PYRO AND 32 PSI BOOST, RETURNED TO TECH TO CHECK OVER.

****

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LINE OPCODE	TECH TYPE HOURS	LIST	NET	TOTAL
H** Replace Long Block				
OVERHAUL Replace Long Block				
775	C			
975	C			
			9600.00	9600.00
1 DR7078RXCUM ENGINE-BLOCK LONG ISX 15 13 B		53742.32	47400.72	47400.72
CORE CHARGE C			6050.00	6050.00
4 5486657CUM GASKET,EXHAUST MANIFOLD		31.80	27.12	108.48
1 3682940CUM GASKET,EXHAUST MANIFOLD		36.19	30.86	30.86
1 3695041CUM GASKET,TURBOCHARGER		24.86	21.20	21.20
4 4298975CUM NUT,LOCK		15.84	13.51	54.04
1 3627695CUM SEAL,O RING		13.24	11.29	11.29
1 3678786CUM SEAL,O RING		5.87	5.00	5.00
2 3684284CUM WASHER,SEALING		12.01	10.24	20.48
1 3957131CUM SEAL,O RING		3.30	2.81	2.81
6 4934279CUM WASHER,SEALING		7.67	6.54	39.24
1 3922794CUM SEAL,O RING		5.27	4.49	4.49
1 5264570CUM GASKET,OIL DRAIN		6.04	5.15	5.15
3 3104230CUM GASKET,EXH GAS RCN VALVE		69.20	59.01	177.03
4 3683814CUM SEAL,O RING		4.78	4.08	16.32
1 3683607CUM SEALANT		8.18	6.97	6.97
2 3682826CUM SEAL,GROMMET		5.79	4.93	9.86
3 3683144CUM CLAMP,V BAND		99.65	84.98	254.94
1 1923003PE GASKET		23.13	19.66	19.66
1 5440813CUM GASKET,ACC DRIVE SUPPORT		28.16	24.01	24.01
2 3627695CUM SEAL,O RING		13.24	11.29	22.58
1 4966441CUM GASKET,EXH OUT CONNECTION		32.33	27.57	27.57
1 3684359CUM GASKET,EXH OUT CONNECTION		23.46	20.01	20.01
1 5414049CUM GASKET,FUEL PUMP		47.39	40.42	40.42
1 3688347CUM GASKET,INTAKE MANIFOLD		101.77	86.79	86.79
1 3685807CUM TUBE,INJECTOR FUEL SUPPLY		189.22	161.37	161.37
2 3685809CUM TUBE,INJECTOR FUEL SUPPLY		227.39	193.92	387.84
1 3685810CUM TUBE,INJECTOR FUEL SUPPLY		228.44	194.81	194.81
1 K37-1029 (W)PACCAR FUEL ELEMENT		83.36	53.19	53.19

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LINE	OPCODE	TECH	TYPE	HOURS		LIST	NET	TOTAL
2	AF4195FLG				AIR FILTER-PRIMARY	214.08	162.70	325.40
14	EC7501				COOLANT-TRP ELC 50/50 JUG	19.68	14.37	201.18
13	890-9107				BRAKE CLEANER	11.85	7.35	95.55
5	1212				RICHARD .012" BLADES/100PK	0.25	0.25	1.25
3	3685808CUM				TUBE,INJECTOR FUEL SUPPLY	231.48	197.41	592.23
7	3963988CUM				WASHER,SEALING	7.25	6.19	43.33
5	3963988CUM				WASHER,SEALING	7.25	6.19	30.95
12	3963990CUM				WASHER,SEALING	6.04	5.15	61.80
3	3963990CUM				WASHER,SEALING	6.04	5.15	15.45
1	3678762CUM				SEAL,GROMMET	35.70	30.44	30.44
1	3949708CUM				SEAL,O RING	12.06	10.29	10.29
1	3949781CUM				SEAL,O RING	10.50	8.95	8.95
2	4934278CUM				WASHER,SEALING	5.60	4.77	9.54
1	3678912CUM				SEAL,O RING	18.73	15.97	15.97
1	3684338CUM				GASKET,CONNECTION	43.70	37.27	37.27
1	4059172CUM				SEAL,O RING	13.19	11.25	11.25
1	3081695CUM				SEAL,O RING	7.31	6.23	6.23
2	3900630CUM				SCREW,HEX FLANGE HEAD CAP	3.33	2.84	5.68
1	3033247CUM				SEAL,O RING	21.11	18.00	18.00
1	3102802CUM				SEAL,O RING	11.00	9.38	9.38
4	4298242CUM				STUD	28.70	24.48	97.92
2	3102109CUM				SEAL,O RING	8.39	7.16	14.32
1	4318983CUM				STUD	13.14	11.20	11.20
1	820				CHOKE/CARB CLEANER	13.47	13.47	13.47
1	3075658				SEAL,O RING	15.30	11.95	11.95
3	3163075				ISX PAINT	55.87	43.65	130.95
1	3688012CUM				TUBE-LUBE OIL DRAIN	84.48	72.04	72.04
1	4903514CUM				SEAL,O RING	10.02	8.55	8.55
1	4921517CUM				SENSOR,PRESSURE	175.38	149.56	149.56
1	57220				CONTACT CLEANER	15.56	15.56	15.56
1	8200308				STARTER 39MT 11 PIN	874.81	699.85	699.85
1	3691476CUM				ELEMENT-BREATHER	197.53	168.46	168.46
1	FF5776FLG				FILTER-FUEL COMB	130.46	99.15	99.15
1	F08				EHC FEE	1.00	1.00	1.00

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TRN:S1177700 AXL:HN04920805,806

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	4026528CUM		SPACER,BEARING		32.42	27.65	27.65
1	V2182838		15OZ SPRAY GRAY PRIMER		27.56	27.56	27.56
1	3685456CUM		SEAL,WATER PUMP		6.60	5.63	5.63
1	3678925CUM		SEAL,O RING		11.22	9.57	9.57
3	3922794CUM		SEAL,O RING		5.27	4.49	13.47
1	4966454CUM		CLAMP-V BAND		98.25	83.79	83.79
10	231916PK		100PK 8" LT GRN HT CBL TIE		0.19	0.19	1.90
100	762886PK		7.5" BLACK TIES		0.11	0.11	11.00
50	CT05512		TIE-CABLE 120LB, 15.25" BLK		0.60	0.51	25.50
1	89440DYC		(W) TENSIONER-HD NO SLACK		365.01	271.94	271.94
1	D84-1000-6122180		BELT-POLY 12 RIBS X 2180 END/PLYSTR		215.20	129.12	129.12
1	D84-1000-6061620		BELT-POLY 6 RIBS X 1620 END/PLYSTR		112.11	67.26	67.26
-2			REBATE PREFERRED COUPON 090324-WQE7Q		2.00	2.00	-4.00
-1			REBATE PREFERRED COUPON 090324-K7YBA		400.00	400.00	-400.00
-1			REBATE PREFERRED COUPON 090324-K7YBA		405.00	405.00	-405.00
1	R650		THERMOCOUPLE-PYROMETER		106.93	90.89	90.89
7	444-38		WASHER-LOCK HELSPRG 3/8 GR8 ZN		0.08	0.08	0.56
2	444-716		SPLT LCK WASHER 7/16		0.09	0.09	0.18
1	3678756CUM		SEAL,O RING		16.46	14.04	14.04
6	373-0516		5/16 UNC NYLOCK NUT		0.11	0.11	0.66
2	PETRO0W405G		0W40 SYN ENGINE OIL		242.46	224.50	449.00
3	PETRO0W405L		0W40 SYN ENGINE OIL 5L		49.57	45.90	137.70
1	860-8059		Y-CORD-(84" X 120")		191.37	191.37	191.37
1	074-14-1		1/4-20X1" GR8 BOLT		0.16	0.16	0.16
2	410-14		1/4" SAE WASHER		0.05	0.05	0.10
1	373-014		1/4 UNC NYLOCK NUT		0.08	0.08	0.08
1	766324EA		5/8 X 1/2 RUBBER CLAMP		1.74	1.74	1.74
1	3937557SFLG		FILTER-PWR STRG		39.61	30.10	30.10
1	Q79699FLG		GASKET		11.11	8.44	8.44

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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
	4		ATF-1 .946L AUTO TRANS FLUID		7.98	7.98	31.92
	4		OIL4 EHC FEE PER JUG		0.50	0.50	2.00
	2		90-0012 (W)CLAMP-V BAND 4"		26.54	17.78	35.56
	2		2866636CUM GASKET, AFM DEVICE		24.75	21.11	42.22
	5		402-8 HARDENED WASHER M8		0.11	0.11	0.55
	7		370-8 M8 NYLOCK NUT		0.29	0.29	2.03
	2		074-14-114 1/4-20X1-1/4" GR8 BOLT		0.17	0.17	0.34
	6		410-14 1/4" SAE WASHER		0.05	0.05	0.30
	1		JA23300 DRIER-RECEIVER N/WAFER OE F37-1019		101.59	71.11	71.11
	2		074-14-112 1/4-20X1-1/2" GR8 BOLT		0.43	0.26	0.52
	2		730393ATC WASHER-SEALING A/C #8		2.78	1.95	3.90
	1		VH11600 (W)KIT- O-RING- HVAC SERVICE-RUBBER/HNBR		8.05	5.63	5.63
	3		D1030-3950 HOSE-HEATER #16X25' J20R3		20.69	12.41	37.23
	2		9216TRP CLAMP-HOSE W/LINER #16		3.79	2.46	4.92
	2		068-12-40 HEX BOLT 1.75X40MM		1.32	1.32	2.64
	2		370-12 M12 NYLOCK NUT		0.84	0.84	1.68
	4		402-12 HARDENED WASHER M12		0.33	0.33	1.32
	2		373-012 1/2"-13 NYL LOCK NUT		0.40	0.40	0.80
	50		CT05512 TIE-CABLE 120LB, 15.25" BLK		0.60	0.51	25.50
	1		CT9444TRP CLAMP-CONSTANT TORQUE #44		16.30	10.60	10.60
	1		PL-1369-4B 1/4TUBE X 1/4NPT 90 ELBOW		7.63	7.63	7.63
	1		884-PC1464-4 1/4" TEE DOT		9.78	9.78	9.78
	-1		REBATE PREFERRED COUPON 091124-BP6JP		30.00	30.00	-30.00
	-1		REBATE PREFERRED COUPON 091124-BP6JP		25.00	25.00	-25.00
	-1		REBATE PREFERRED COUPON 091124-BP6JP		25.00	25.00	-25.00

DISCONNECTED REMAINING LINES AND ELECTRICAL FROM ENGINE NOT ALREADY REMOVED DURING START OF OVERHAUL. UNBOLTED CLUTCH AND TRANSMISSION FROM ENGINE. SUPPORTED TRANSMISSION. UNBOLTED ENGINE FROM CHASSIS AND REMOVED. STRIPPED OLD BLOCK OF ALL COMPONENTS TO BE REUSED. CLEANED, SAND BLASTED, PRIMED, AND PAINTED COMPONENTS WHICH REQUIRED PAINT.

OUT

I HEREBY ACKNOWLEDGE MY INDEBTEDNESS FOR THIS INVOICE.

$

ALL WARRANTY SUBJECT TO FACTORY ACCEPTANCE.

SIGNATURE

DATE RELEASED

GST # R100731918

CALGARY PETERBILT LTD.
11550 44th Street S.E.
Calgary, AB T2Z 4A2
Phone: (403) 235-2550
Fax: (403) 235-1322
Toll Free: 1-800-332-1296

PETERBILT LETHBRIDGE
4110 - 18th Avenue North
Lethbridge, AB TIH 6N7
Phone: (403) 328-0500
Fax: (403) 328-0225
Toll Free: 1-888-777-3112

PETERBILT MEDICINE HAT
2250 South Highway Dr SE
Redcliff, AB. T0J 2P0
Phone: 403-526-4460
Fax: 403-525-5299
Toll-Free: 1- 844-526-4460

DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

CUSTOMER COPY

CUSTOMER #:
UNIT# 241

BRICAR CONTRACTING LTD.

70503

INVOICE

DUPLICATE 1
PAGE 7

PETERBILT RED DEER
27 Burnt Lake Crescent · Red Deer County, AB T4S 2L4
Phone: (403) 342-5100 · Fax (403) 342-5153
Toll Free: 1-877-348-5100
Parts Direct: (403) 342-0600

HOME:
BUS:

CONT:
CELL:

SERVICE ADVISOR: 52 SHARON OLSON-MARSHALL

COLOUR	YEAR	MAKE/MODEL	VIN	LICENSE	ODOMETER IN/ OUT	TAG
	16	KENWORTH T800B	1XKDD40X6GJ985147		587778/587778	T241

IN SVC. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	CUST. PAY LABOUR RATE	PAYMENT	INV. DATE
18JAN16 DD			18:00 30SEP24		192.00	CASH	12SEP24

R.O. OPENED	READY	OPTIONS:
07:43 08AUG24	12:13 12SEP24	STK:GJ985147 DLR:R058 ENG:79894560 TRN:S1177700 AXL:HN04920805,806

LINE OPCODE TECH TYPE HOURS LIST NET TOTAL

REMOVED AND CLEANED RESIDUE OFF GASKET SURFACES FROM TAPE APPLIED TO SEAL PORTS ON ENGINE DURING SHIPPING. MADE LIST OF REQUIRED GASKETS AND SEAL FOR INSTALLING COMPONENTS ON NEW BLOCK. INSTALLED AND TORQUED ALL COMPONENTS. OIL PRESSURE SENSOR WAS FOUND TO HAVE FAILED AND WAS LEAKING OIL THROUGH CONNECTOR. CLEANED OUT CONNECTOR ON HARNESS AND INSTALLED NEW SENSOR. FOUND THAT NO CODES WERE PRESENT AND HARNESS AND ECM COULD BE REUSED. REPLACED BELTS AND FAN BELT TENSIONER AS BEARING IN TENSIONER HAD FAILED. INSTALLED A NEW STARTER AS DURING DISCONNECTION OF THE CABLES THE POSITIVE POST BROKE OFF OF THE STARTER SOLENOID. ENGINE OIL PAN ON LONG BLOCK WAS FLIPPED AROUND AND THE OIL PICK UP FROM THE OLD ENGINE WAS INSTALLED TO CONVERT ENGINE FROM A REAR SUMP TO A FRONT SUMP LIKE THE ORIGINAL ENGINE. BLOCK AND OIL PAN HEATER CORDS HAD TO BE REPLACED AS CONNECTORS WERE DAMAGED. WAS UNABLE TO REINSTALL PLUG IN THE ORIGINAL POSITION DUE TO LENGTH OF NEW CORD. HEATER CORD IS ZIPTIED TO ENGINE FUEL LINES BY THE PRIMARY FILTER HOUSING. ONCE ASSEMBLY OF BLOCK WAS COMPLETED ENGINE WAS INSTALLED IN TO CHASSIS. CLUTCH AND TRANSMISSION WERE BOLTED IN AND TORQUED TO SPEC WITH BLUE LOCKTITE.CONNECTED ALL LINES, HOSES, AND ELECTRICAL. INSTALLED COOLING PACKAGE AND CHARGED SYSTEM WITH 3.5 LBS OF R134 (2.5 LBS HAD BEEN REMOVED PREVIOUSLY). FILLED ENGINE WITH FLUIDS AND VERIFIED NO LEAKS WERE PRESENT. SENT UNIT ON ROAD TEST. WHEN UNIT RETURNED I CONFIRMED NO LEAKS HAD APPEARED. NO OTHER ISSUES CAME UP ON ROADTEST. TASK COMPLETE.

****

I** REMOVE & REPLACE CLUTCH, INCLUDING SUITCASE KIT, CROSS SHAFT BUSHINGS

023-100 REMOVE & REPLACE CLUTCH, INCLUDING SUITCASE KIT, CROSS SHAFT BUSHINGS

775 C 672.00 672.00

	LIST	NET	TOTAL
1 308925-25CA (W)CLUT EP 15.5,2050TORQ,VCT DAMPR, 7-SPRNG	2964.57	1190.00	1190.00
1 K2468 (W)KIT-CLUTCH INSTALL	629.41	275.00	275.00
1 SB200 BRAKE-2"CLUTCH	131.48	105.19	105.19
1 CS106C1498 SHAFT-CROSS, CLUTCH	13.27	12.61	12.61

OUT

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DESCRIPTION	TOTALS
LABOUR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
G.S.T.	
PLEASE PAY THIS AMOUNT	

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UNIT# 241

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PAGE 8

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HOME: CONT:
BUS: CELL:

SERVICE ADVISOR: 52 SHARON OLSON-MARSHALL

COLOUR	YEAR	MAKE/MODEL	VIN	LICENSE	ODOMETER IN/ OUT	TAG
	16	KENWORTH T800B	1XKDD40X6GJ985147		587778/587778	T241

IN SVC. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	CUST. PAY LABOUR RATE	PAYMENT	INV. DATE
18JAN16 DD			18:00 30SEP24		192.00	CASH	12SEP24

R.O. OPENED	READY	OPTIONS:
07:43 08AUG24	12:13 12SEP24	STK:GJ985147 DLR:R058 ENG:79894560 TRN:S1177700 AXL:HN04920805,806

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	K210-883 SHAFT, CLUTCH RELEASE				111.33	103.09	103.09
8	074-716-212 7/16-14X2-1/2 GR8 BOLT				0.93	0.93	7.44
8	444-716 SPLT LCK WASHER 7/16				0.09	0.09	0.72

SUBL RESURFACE FLYWHEEL INV#106P36275
PO#135310
C 81.25 81.25

REMOVED OLD CLUTCH AND RELEASE YOKE ASSEMBLY. REMOVED INPUT SHAFT AND CROSS SHAFT BUSHINGS. NOTED DAMAGE TO THE MAIN DRIVE GEAR OF THE TRANSMISSION ON THE CLUTCHING COLLAR TEETH. CUSTOMER WAS ADVISED AND DECLINED REPAIR OF TRANSMISSION. INSTALLED NEW CROSS SHAFT BUSHINGS AND REAMED OUT. INSTALLED NEW INPUT SHAFT, BEARING, AND COVER. INSTALLED NEW CLUTCH BRAKE. INSTALLED CROSS SHAFTS AND YOKE. TORQUED HARDWARE. INSTALLED CLUTCH AND CONNECTED GREASE LINE. ONCE ENGINE WAS INSTALLED AND CLUTCH AND TRANSMISSION WERE TORQUED TO SPEC WITH LOCK TITE THE CLUTCH AND LINKAGE WAS ADJUSTED. TASK COMPLETE.
****

J** POSTWASH Wash All Evidence Of A Leak After Repair
POSTWASH POSTWASH Wash All Evidence Of A Leak
After Repair
775 C 96.00 96.00

WASHED OFF ENGINE. TASK COMPLETE.
****

Technology Fee 300.00
DECISIV 15920981

*** WORKMANSHIP WARRANTY 90 DAYS FROM INVOICE DATE OR 32000 KM WHICHEVER OCCURS FIRST ***

NOTE: AS MAINTENANCE REQUIREMENT, CUSTOMERS MUST RETORQUE ALL WHEEL NUTS 100-150KM AFTER WHEELS HAVE BEEN REINSTALLED.

(#: R100731918) 3810.35

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Redcliff, AB. T0J 2P0
Phone: 403-526-4460
Fax: 403-525-5299
Toll-Free: 1- 844-526-4460

DESCRIPTION	TOTALS
LABOUR AMOUNT	14856.96
PARTS AMOUNT	60965.89
GAS, OIL, LUBE	0.00
SUBLET AMOUNT	81.25
MISC. CHARGES	303.00
TOTAL CHARGES	76207.10
LESS INSURANCE	0.00
G.S.T.	3810.35
PLEASE PAY THIS AMOUNT	80017.45

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