



GOOSE
 5809 54th Ave
 Bonnyville, AB T9N 0C4
 (780) 201-4476
 service@goosemaintenance.com
 https://www.goosemaintenance.ca

RJH
Jun

Invoice for RO #25869
 Service Advisor: Lisa Sargent
 Date Created: 05/23/25 at 02:29 PM MDT
 Client: Boon Energy
 Vehicle: 2018 Ford F-550 Super Duty Base

Boon Energy 5214 55 St Bonnyville, AB T9N 2K9 Phone: (780) 614-4814 Email: leland@boonenergy.ca	2018 Ford F-550 Super Duty Base 6.7L 8Cyl DIESEL Turbocharged VIN: 1FD0W5HT9JEC32509 License: E-08577 Unit #: 213 Color: White Odometer In: 226081 / Out: 226125	RO # 25869 PO # -
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1 - Customer request transmission quote 6R140 6 speed auto - USED Transmission			
<p>Leland request quote on replacing trans When trans out - check wiring harnesses - recent repairs done over the frame</p> <p>Customer request to have used transmission installed. Inspected used transmission found transmission pan silicone on. Removed pan, cleaned sealing surfaces free of silicone, replaced transmission filter. Visually inspected inside of transmission OK no issues noted. Re installed pan with new pan gasket. Remove and install front/rear drive shafts, PTO, transfer case, transmission cross member, transmission dipstick in order to remove and replace the transmission assembly.</p> <p>Flushed transmission cooler and line set. During replacement it was found that the bell housing fuel line bracket was missing, harness retainer by oil filter adapter missing, cooling fan shroud fins broke where front crank pulley is, numerous front harnesses not secured correctly. Transfer case skid plate had 2 spun bolts, had to cut to remove. Filled transmission, uploaded transmission strategy. Started vehicle and wrench light comes on immediately. Self test retrieved p0770, p0773, shift solenoid E electrical fault.</p> <p>Transmission harness appears to be recently repaired. Work order stated to look at harness over frame, no rub marks or open conduit, need to diagnose DTC and verify if its a wiring or solenoid issue.</p> <p>After wiring repair performed transmission adaptive road test Got transmission to operating temperature verified fluid level, performed adaptive drive cycle, vehicle exhibited hard downshifts into 2 and 1 but eventually cleared up. Brought back into shop re check verified repair OK at this time. Tested 4x4 function and check 4x4 illuminates on dash, self test retrieved p1867 transfer case encoder electrical fault requires diagnosis (let Leland know)</p> <p>Mud removal - excessive mud around transmission and undercarriage Service transmission with new seal and filter Programming</p>			
Labor:			\$1708.70
			\$170.87
			\$170.87
Parts:	USED Transmission 215000km 1 year parts warranty	1	\$4,200.00 \$4200.00
	MERCON LV	14	\$15.96 \$223.44
	Nut - Hex	6	\$5.99 \$35.94
	Gasket	1	\$24.69 \$24.69
	Kooler Klean	1	\$34.85 \$34.85
	Transmission Filter Assembly 6R140	1	\$91.15 \$91.15
	Transmission Gasket 6R140	1	\$87.58 \$87.58
Fee:	Freight		\$300.00
✓ Approved on 05/26/25 at 03:12 PM MDT		Subtotal \$7,218.96 + est. Tax \$360.95	\$7,579.91

2 - Diagnose check engine light

Diagnose check engine light

After transmission replacement it was found that the wrench light illuminates when started and vehicle defaults to 4th gear.

Self test with scan tool retrieved p0770 p0773, shift solenoid E fault.

Labor:

Checked for applicable service messages none found.

Performed diagnosis, found yellow/vt wire for shift solenoid E open.

Inspected harness, found signs of previous repair on harness, opened up and found previous repair had failed.

Recommend repairing properly and re testing transmission operation

\$256.31

✓ Approved on 06/04/25 at 09:51 AM MDT

Subtotal \$256.31 + est. Tax \$12.82

\$269.13

3 - Repair wiring for check engine light

Repair wiring harness to transmission shift solenoid

Labor:

Repaired wire, re-taped up conduit/harness and re secured, cleared dtcs re test code no longer sets verified repair OK at this time

\$256.31

✓ Approved on 06/04/25 at 05:10 PM MDT

Subtotal \$256.31 + est. Tax \$12.82

\$269.13

RO Fees

Fee:

Shop Supplies/Enviro

\$67.85

Subtotal

\$67.85

GST: 843630633 RC0001

Warning, wheel nuts require retorqueing after 50 kilometers. Wheel nuts should be torqued to the manufacture's specifications when tires have been removed for repair or replacement.

We offer a 2 year 50,000 km limited warranty on workmanship and parts. Vehicle must be brought back to the shop to honor warranty.

(Turbochargers come with 1yr Warranty for Parts & Labour)

No warranty on customer supplied parts

Storage fees are 35\$ per day after vehicle has not been picked up within 1 week of repair.

* If the vehicle invoice is not paid for after 90 days we have the right to sell the vehicle for the invoice amount.

Total Repair Order & Signature:

Total Jobs: \$7,431.58

Total Fees: \$367.85

Subtotal: \$7,799.43

Taxes: \$389.97

Grand Total: \$8,189.40

X BALANCE DUE: \$8,189.40

Declined Jobs:

1 - Reman Transmission/Cooler 3-5 Days to build, then shipping 2 days

X Declined on 05/26/25 at 03:12 PM MDT

Subtotal \$8,322.86 + est. Tax \$416.14

\$8,739.00



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User 7759 Page 1

Customer No	BOON ENERGY1
Attn:	LELAND 780-614-4814
BOON ENERGY	
5214 - 55 Street Unit # 233	
Bonnyville, AB T9N 2K7	
Home	Bus (780) 812-2088
Cell	(780) 614-4814 Today
Email	LELAND@BOONENERGY.CA
Type F	
Term Charge	

Advisor	Barb Hurtubise	Promised	02/09/2022 5:00 PM	Tag#	
Shop	SM	Opened	02/09/2022 7:15 AM	Location	
Priority		Cashiered	04/30/2022 2:47 PM	PO #	

License	Odom In	Odom Out	In Service Date	Stock No
E-08577	141474	141474		B213
Year Make	Model	Model Number	Colour	
2018 FORD	SUPER DUTY F-550 DRW	W5H		
Vehicle ID No	Selling Dealer	Extended Warranty	Delivery Date	
1FD0W5HT9JEC32509				
Engine	6.7L 4V OHV POWER STROKE V8	Fleet #		

Request	Description	Job	CSR	Status
80R	TRUCK HAS A TURBO ISSUE. ASK KDAN J FOR DETAILS	1	5534	Original
Labour	Description	Type	Amount	
80R	TRUCK HAS A TURBO ISSUE. ASK KDAN J FOR DETAILS	WP		

Part	Description	Shp	Bin	Type	Retail	Price	Amount
FC3Z 9430 B	MANIFOLD ASY - EXHAU	1	U15	WC			
JC3Z 6006 B	SERVICE ENGINE ASY	1	SOP	WC			
CORE CHARGE	CORE CHARGE JC3Z 6006 B	1		WC			
HANDLING	HANDLING FEE	1	FILE	WC			
HC3Z 6030 C	BRACKET	1	A02	WC			
HC3Z 6079 E	KIT - GASKET	1	SOP	WC			
HC4Z 6K682 C	TURBOCHARGER ASY	1	U11	WC			
CORE CHARGE	CORE CHARGE HC4Z 6K682 C	1		WC			
BC3Z 9E464 F	GASKET	1	B01	WC			
W500102 S437	BOLT	1	SOP	WC			
HC3Z 6587 A	GASKET	1	CAB	WC			
BC3Z 8287 A	CLAMP	1	B01	WC			
W714639 S439	BOLT	4	C05G.2	WC			
W520112 S442	NUT - HEX.	2	C08I.6	WC			
W716425 S900	STUD	6	C05G.4	WC			
W717004 S900	BOLT	3	C07G.7	WC			
HC3Z 6K775 A	COOLER ASY - ENGINE	1	U04	WC			
W716511 S437	BOLT	1	MC7	WC			
W715106 S439	BOLT	2	C06A	WC			
W503275 S437	BOLT - HEX. HEAD - F	2	B10	WC			
BC3Z 9439 A	GASKET - INTAKE MANI	1	CAB	WC			
GC4Z 6A785 D	SEPARATOR ASY - OIL	1	U15	WC			
W711402 S900	NUT - ADJUSTING SCRE	5	C08F.1	WC			
FL 2051 S	KIT - ELEMENT & GASK	1	MC4	WC			



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service@ducharmemotors.com

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DATE _____ CUSTOMER SIGNATURE _____ G.S.T. # R101506152RT0001



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User 7759 Page 2

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Cell	(780) 614-4814 Today
Email	LELAND@BOONENERGY.CA
Type F	
Term Charge	

Advisor	Barb Hurtubise	Promised	02/09/2022 5:00 PM	Tag#	
Shop	SM	Opened	02/09/2022 7:15 AM	Location	
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License	Odom In	Odom Out	In Service Date	Stock No
E-08577	141474	141474		B213
Year Make	Model	Model Number	Colour	
2018 FORD	SUPER DUTY F-550 DRW	W5H		
Vehicle ID No	Selling Dealer	Extended Warranty	Delivery Date	
1FD0W5HT9JEC32509				
Engine	6.7L 4V OHV POWER STROKE V8	Fleet #		

CXO 10W30 BSD	10W30 DIESEL OIL - (BULK)	13	SHOP	WC
CVC 13 G	ANTI-FREEZE	3	MC8	WC
BC3Z 7A248 A	SEAL ASY - OIL	1	A01	WC
ZD 18	GLOW PLUG	8	MC3	WC
BC3Z 6A051 A	HEATER ASY	1	A02	WC
CN 6037	KIT - FUEL INJECTION	2	MC1	WC
CORE CHARGE	CORE CHARGE CN 6037	2		WC
BC3Z 00811 A	NUT	1		WC
BC3Z 8527 E	RING - SEALING	2	B01	WC
BC3Z 8527 D	RING - SEALING	2	B01	WC
HC3Z 6N639 A	BRACKET	1	A01	WC
FC3Z 9424 A	MANIFOLD ASY - INLET	1		WC
KM 5517	HOSE - RADIATOR	1		WC
PART DIFF	PART PRICE DIFFERENC	1	FILE	WC
GC4Z 9424 A	MANIFOLD ASY - INLET	1	U16	WC
HC3Z 6C646 D	DUCT - AIR	1	U15	WC
W707410 S439	BOLT	4	SOP	WC
HC3Z 6C683 A	FILTER ASY	1	A01	WC

Cause found turbo shaft bearing have a 1/4 inch of play and put metal through the engine, melted #1 piston and has aluminum on valave seats need complete long block with turbo. On March 3/22 our FSE Simon Gour was here and ispected unit say this was from the turbo failure, and the aftermarket parts were not a factor no fuel contamination Air filter was good and this would be a manufacturer defect. proceeding with warranty repair Dan Jubinville March 3/22



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User 7759 Page 3

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5214 - 55 Street Unit # 233	
Bonnyville, AB T9N 2K7	
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Cell	(780) 614-4814 Today
Email	LELAND@BOONENERGY.CA
Type F	
Term Charge	

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Shop	SM	Opened	02/09/2022 7:15 AM	Location
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License	Odom In	Odom Out	In Service Date	Stock No
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Year Make	Model	Model Number	Colour	
2018 FORD	SUPER DUTY F-550 DRW	W5H		
Vehicle ID No	Selling Dealer	Extended Warranty	Delivery Date	
1FD0W5HT9JEC32509				
Engine	6.7L 4V OHV POWER STROKE V8	Fleet #		

Correction TECH-5106
(DIAG)
REMOVED CAB TO PERFORM CYLINDE HEAD REMOVAL
HAD TO REMOVE CUSTOMER AFTERMARKET WIRING AND HOSES
PERFORMD LHS CYLINDER HEAD REMOVAL CYL 5 PISTON SHOWS TO
HAVE GONE LEAN AND MELTED TOP SIDE
REMOVED VALVES FROM HEAD AND FOUND INTAKE SEATS TO HAVE
METAL IN VALVE SEAT
REMOVED TURBO CHARGER AND FOUND PINS FROM VIENS FALLING
OUT THE BACK OF THE TURBO
TURBO FAILURE APPEARS TO BE THE CAUSE OF ENGINE FAILURE
(REPAIR)
AFTER ENGINE REMOVAL FOUND TRQ CONV SEAL TO BE LEAKING
REPLACED CONV SEAL
ATTEMPTED FLUSHING ON UPPER AND LOWER INTAKE
BOTH COMPONENTS HAVE SMALL ALUMINUM CHUNKS INBEDD WILL
REQUIRE NEW INTAKES
FLUSHED TURBO PEDISTAL ALSO HAD METAL SHAVING STILL COMING
OUT OF PEDALSTAL AFTER 5 FLUSHES WILL REQUIRE NEW
INSTALLED NEW LONG BLOCK WITH TRANSFER OF OLD PARTS
HAD TO REPLACE RHS MANIFOLD DUE TO EGR PIPE BOLRTS BREAKING
ATTEMPTED TO REMOVE BOLTS AND NOT WELDABLE
INSTALLED NEW TURBO AND PEDISTAL
INSTALLED INJECTORS HAD TO REPLACE CYL 5/6 DUE TO NOZZLE
DAMAGE
REPLACED GLOW PLUGS AS NEW LONGBLOCK DID NOT SHIP WITH THEM
INSTALLED NEW FUEL LINES FOR HIGH PRESSURE SYSTEM
INSTALLED ALL OTHER ENGINE ACCESORIES
LOWERED CAB
RE-CONNECTED ALL AFTERMARKET WIRING
RE-INSTALLED ALL REMOVED BODY COMPONENTS
CAHRGED A/C
PERFORMED PARAMETER RESETS/INJECTOR LOCATION PROGRAMING
FILLED WILL COOLANT AND ENGINE OIL
FIRED UNIT UP AND INSPECTED FOR LEAKS NONE



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User 7759 Page 4

Customer No BOON ENERGY1 Attn: LELAND 780-614-4814 BOON ENERGY 5214 - 55 Street Unit # 233 Bonnyville, AB T9N 2K7		Advisor Barb Hurtubise Shop SM Priority	Promised 02/09/2022 5:00 PM Opened 02/09/2022 7:15 AM Cashiered 04/30/2022 2:47 PM	Tag# Location PO #
Home Cell (780) 614-4814 Email LELAND@BOONENERGY.CA	Bus (780) 812-2088 Today Type F Term Charge	License E-08577 Year 2018 Vehicle ID No 1FD0W5HT9JEC32509 Engine 6.7L 4V OHV POWER STROKE V8	Odom In 141474 Make FORD Selling Dealer Odom Out 141474 Model SUPER DUTY F-550 DRW W5H Extended Warranty Fleet #	In Service Date Model Number Colour Delivery Date Stock No B213

ROAD TESTED FOR 40KM AND MONITORED PIDS ENIGNE AND TURBOCHARGER ARE PERFORMING CORRECTLY AT THIS TIME AFTER ROAD TEST INSPECTION FOUND NO LEAKS FROM REPLACED COMPONENTS NO CMDTC'S AFTER ROAD TEST UNIT IS READY FOR PICKUP

Request	Description	Job	CSR	Status
NOTE	THIS TRUCK WAS A TOW IN	2	5534	Original
Request	Description	Job	CSR	Status
KM	TECHNICIAN TO RECORD FINAL MILEAGE "*****" "*****" FINAL KM: ENGINE HOURS	3	5534	Original

***** IF YOUR TIRES WERE REMOVED BE SURE TO COME BACK FOR YOUR TIRE RETORQUE IN 100 KM *****

Labour	0.00
Parts	0.00
Fees	0.00
Supplies	0.00
Sub-Total	0.00
GST	0.00
Total Invoice	0.00



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