

E02-8
JUN

INVOICE # 5129

Kendze Mechanical Services Ltd.



RR1 SITE 9 BOX 14
Didsbury, ALBERTA. T0M0W0
(403) 559-4012
Writer: CLAYTON WHITESIDE

kendzemechanical@HOTMAIL.COM

BAR# 84837 3130 RT0001

ANDREW BLUEDON FARMS	YEAR:	2011	TRANS/DRIVE:	/
	MAKE/MODEL:	DOEPKER INDUSTRIES LE	LICENSE/STATE:	5ZC662/ALBERTA
	VIN:	2DEGBSA37B1027280	LAST SERV/CURRENT M:	0/
	ENGINE BRAND:			

In: 1/26/2024 Out: 3/25/2024 Email: ALUELLAU@GMAIL.COM

VEHICLE ISSUE #1: CVIP WHEELS OFF				
PART: CABLE/WIRE TIE	CABLE/WIRE TIE	14 @ \$0.25	\$3.50	NEW
PART: TOT 212447	GREASE TUBE	2 @ \$8.91	\$17.82	NEW
PART: 879.17492	VALVE CAP LONG METAL DOME W/ SEAL	3 @ \$0.53	\$1.59	NEW
PART: TRAILERCVIP3	TRIAKLE TRAILER	1 @ \$425.00	\$425.00	NEW
PART: CVIP WHEELS OFF	PRICE PER AXLE	3 @ \$80.00	\$240.00	NEW
LABOR:	CLEANED ALL LUG NUTS AND OILED, GREASE ENTIRE TRAILER, SET ALL TIRE PRESSURES TO SPEC, ADJUSTED BRAKES, INSTALLED MISSING VALVE STEM CAPS. GREASED LANDING GEAR AND GOT WORKED BACK AND FORTH TILL WORKING SMOOTHER.	2 @ \$135.00	\$270.00	LABOR
			Total for "CVIP WHEELS OFF ":	\$957.91

VEHICLE ISSUE #2: REPLACE AIR BAGS AND LIFT BAGS THAT ARE NOT NEW				
PART: CABLE/WIRE TIE	CABLE/WIRE TIE	20 @ \$0.25	\$5.00	NEW
PART: AS8709P	AIR SPRING ASSY	5 @ \$126.94	\$634.70	NEW
PART: AS7897P	AIR SPRING ASSY	5 @ \$106.89	\$534.45	NEW
PART: 884.1469-6B	90 ELBOW 3/8T X 1/4P	1 @ \$4.19	\$4.19	NEW
PART: 444.34	3/4" SPLIT LOCK WASHER	2 @ \$0.92	\$1.84	NEW
PART: 444.38	3/8" SPLIT LOCK WASHER	4 @ \$0.09	\$0.36	NEW
PART: 884.1469-6C	90 ELBOW 3/8TX3/8P	1 @ \$4.08	\$4.08	NEW
PART: 884.1462-6	NYLON TEE 3/8"	1 @ \$3.28	\$3.28	NEW
PART: 884.121-B	HEX PLUG 1/4"	1 @ \$0.50	\$0.50	NEW
PART: 884.NT10006 BK1485-8-BLK	3/8 NYLON AIR BRAKE HOSE	1 @ \$1.60	\$1.60	NEW
PART: GOING PLACES - STANDARD	SHIPPING	2 @ \$65.00	\$130.00	NEW
LABOR:	REMOVED 4 SUSPENSION BAGS. HAD TO CUT OUT HARDWARE SEIZED. CLEANED AND BUFFED MOUNTING SURFACES. INSTALLED	12 @ \$135.00	(Discount: \$243.00)	LABOR

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	Parts	\$6,697.56
	Sublet	\$0.00
	Total Fees	\$15.00
	Subtotal	\$13,563.81
	GST @ 5%	\$678.19
	Total	\$14,242.00
	Payments	\$0.00
	Balance	\$14,242.00

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NEW BAGS WITH NEW FITTINGS AND HARDWARE AS NEEDED. REMOVED ALL FOUR LIFT AXLE BAGS CLEANED AND BUFFED SURFACES. INSTALLED NEW BAGS WITH NEW HARDWARE AND FITTINGS. PRESSURE UP ARE SUSPENSION AND LIFT AXLES AND CHECK FOR LEAKS ALL GOOD. GOT TWO STYLES OF SPARE BAGS FOR CUSTOMER.	\$1,377.00
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Total for "REPLACE AIR BAGS AND LIFT BAGS THAT ARE NOT NEW ": \$2,697.00

VEHICLE ISSUE #3: WHEEL SEALS 2L 2R HUB CAPS 3L 1R REPLACEMENTS

PART: 074.516.34	GR8 5/16X3/4	24 @ \$0.25	\$6.00	NEW
PART: 444.516	SPLIT LOCK WASHER 5/16	24 @ \$0.05	\$1.20	NEW
PART: SET413	BEARING SET	2 @ \$52.81	\$105.62	NEW
PART: SET414	BEARING SET 414	2 @ \$77.94	\$155.88	NEW
PART: 3727097	WHEEL SEAL	2 @ \$56.24	\$112.48	NEW
PART: SSD6722	BRAKE DRUM 16.5X7.00 10 HOLE	3 @ \$126.06	\$378.18	NEW
PART: 3434009	HUBCAP 6-HOLE	4 @ \$20.37	\$81.48	NEW
PART: 3303009	HUBCAP GASKET	4 @ \$2.94	\$11.76	NEW
PART: KFL313	BRAKE KLEEN	3 @ \$4.50	\$13.50	NEW
PART: SOAKER PAD	HI-VIS ABSORBENT PAD	2 @ \$1.75	\$3.50	NEW
PART: TRSY759P20	75W-90 TRAXON SYNTHETIC	5 @ \$13.33	\$66.65	NEW
LABOR:	COMPLETED WHEEL SEALS ON 2L AND 2R. INSTALLED NEW BEARING IN HUBS. CLEANED ALL PARTS AND WASHED SHOES OFF GOOD WITH HOTSY. (SHOES DID NOT GET TOO MUCH OIL ON THEM YET AND STILL IN GOOD SHAPE. LOTS OF LIFE IN THEM). CHANGED HUB CAPS ON HUB ENDS WITH LEAKING CAPS. FILLED HUBS WITH OIL AND TOPPED UP LOW ONES. MADE SURE ALL HARDWARE TORQUED TO SPEC AND CHECK BEARING SPEC. CHANGED 3 BRAKE DRUM THAT ARE NO GOOD.	10 @ \$135.00	(Discount: \$202.50) \$1,147.50	LABOR

Total for "WHEEL SEALS 2L 2R HUB CAPS 3L 1R REPLACEMENTS ": \$2,083.75

VEHICLE ISSUE #4: TRAILER PLUG REPLACE REAR REPLACE GLADHAND RUBBERS

PART: 10024	GLADHAND SEAL	2 @ \$1.13	\$2.26	NEW
PART: 821019	TRAILER PLUG, 7 POLE	1 @ \$11.25	\$11.25	NEW
LABOR:	REMOVED OLD TRAILER PLUG AND GLAD HANDS RUBBERS, INSTALLED NEW RUBBERS AND CLEANED WIRES WITH FLUX AND SOLDER ENDS INSTALLED NEW TRAILER PLUG. TESTED FUNCTION WORKS GOOD. ELECTRIC GREASED INSIDE SOCKET ASSEMBLY.	1 @ \$135.00	\$135.00	LABOR

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	Parts	\$6,697.56
	Sublet	\$0.00
	Total Fees	\$15.00
	Subtotal	\$13,563.81
	GST @ 5%	\$678.19
	Total	\$14,242.00
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	Balance	\$14,242.00

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Total for "TRAILER PLUG REPLACE REAR REPLACE GLADHAND RUBBERS ": \$148.51

VEHICLE ISSUE #5: 1ST AXLE SHOCKS REPLACE

PART: 074.34.6	GR8 3/4X6	2 @ \$4.09	\$8.18	NEW
PART: 074.34.312	GR8 3/4X3-1/2	2 @ \$2.66	\$5.32	NEW
PART: 422.34	FLAT WASHER	8 @ \$0.61	\$4.88	NEW
PART: 335.34	STOVER LOCKNUT 3/4-10	4 @ \$0.62	\$2.48	NEW
PART: 85000	SHOCK FLEET RIGHT 1-5/8"	2 @ \$48.77	\$97.54	NEW
LABOR:	CHANGED SHOCKS ON FRONT NUMBER 1 AXLE. HAD TO TORCH OFF HARDWARE AND REPLACE.	1.5 @ \$135.00	\$202.50	LABOR

Total for "1ST AXLE SHOCKS REPLACE ": \$320.90

VEHICLE ISSUE #6: TORQUE 3RD AXLE BUSHING

LABOR:	NOTICED NUMBER 3 AXLE MUST OF HAD BUSHINGS CHANGED AT SOME POINT AND THE SHEAR BOLTS NEVER GOT TORQUED TO SHEAR. INSPECTED AND TORQUED TO SHEAR. (WILL NEED TO KEEP EYE ON THEM THAT NOTHING IS LOOSE, SHOULD BE GOOD EVERYTHING DOES LOOK TIGHT)	0.5 @ \$135.00	\$67.50	LABOR
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Total for "TORQUE 3RD AXLE BUSHING ": \$67.50

VEHICLE ISSUE #7: REPLACE DAMAGED DRAIN ON 2ND AIR TANK

PART: 884.241-B	GROUND KEY PLUG LEVER	1 @ \$11.94	\$11.94	NEW
LABOR:	DRAINED WATER, AROUND LITRE IN TANK. GOT OLD FITTING OUT WAS ROUNDED OFF, ENDED UP USING PIPE WRENCH TO GET IT OUT. GOT NEW ONE INSTALLED AND TESTED, AIR NO LEAKS.	0.5 @ \$135.00	\$67.50	LABOR

Total for "REPLACE DAMAGED DRAIN ON 2ND AIR TANK ": \$79.44

VEHICLE ISSUE #8: WELD CRACKS

PART: 892.150001	GREY SPRAY PRIMER	1 @ \$13.49	\$13.49	NEW
LABOR:	BUFFED AND WELDED UP CRACKS IN FRAME AND FENDER BRACKETS. PAINTED WITH PRIMER.	3 @ \$135.00	(Discount: \$81.00) \$324.00	LABOR

Total for "WELD CRACKS": \$337.49

VEHICLE ISSUE #9: REPLACE LEAKING LEVELING VALVE

PART: 422.14	FLAT WASHER	2 @ \$0.38	\$0.76	NEW
PART: 335.14	STOVER LOCKNUT 1/4-20	1 @ \$0.10	\$0.10	NEW

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	Parts	\$6,697.56
	Sublet	\$0.00
	Total Fees	\$15.00
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PART: 422.516	FLAT WASHER	1 @ \$0.14	\$0.14	NEW
PART: 074.14.114	GR8 1/4X1-1/4	1 @ \$0.27	\$0.27	NEW
PART: TURVS-227	HEIGHT CONTROL VALVE	1 @ \$87.56	\$87.56	NEW
LABOR:	REMOVED OLD LEVELLING VALVE. INSTALLED NEW ONE LINKAGE BOLT HAD ISSUE. REPLACED, HAD TO CLAMP BUSHING AS COLLAR WAS RUSTED AWAY. TESTED AND ADJUSTED RIDE HEIGHT TO MAKE SURE WORKS WITH BAGS AND LIFT AXLES.	1.5 @ \$135.00	\$202.50	LABOR

Total for "REPLACE LEAKING LEVELING VALVE ": \$291.33

VEHICLE ISSUE #10: REPLACE ALL 6 BRAKE POTS				
PART: T1003	CLEVIS ASSY	6 @ \$4.00	\$24.00	NEW
PART: NT3030STD120	30/30 SPRING BRAKE	6 @ \$98.88	\$593.28	NEW
PART: 444.34	3/4" SPLIT LOCK WASHER	6 @ \$0.92	\$5.52	NEW
PART: 444.38	3/8" SPLIT LOCK WASHER	12 @ \$0.09	\$1.08	NEW
PART: 332.12	GR8 1/2-13 HEX NUT	12 @ \$0.41	\$4.92	NEW
PART: 444.12	1/2" SPLIT LOCK WASHER	12 @ \$0.10	\$1.20	NEW
PART: 074.12.114	GR8 1/2X1-1/4	10 @ \$0.38	\$3.80	NEW
PART: 884.1460-6	AIR BRAKE SLEEVE 3/8T	1 @ \$0.28	\$0.28	NEW
PART: 884.1461-6	3/8" TUBE NUT	1 @ \$1.11	\$1.11	NEW
PART: 884.1493-8C	COUPLER W/SPRING 1/2 HID 3/8P	11 @ \$12.72	\$139.92	NEW
PART: 884.1493-6C	COUPLER W/SPRING 3/8 HID X 3/8P	1 @ \$7.36	\$7.36	NEW
LABOR:	ALL 6 AIR POTS ARE ROTTEN ON THE TRAILER. HAD TO CUT AND TORCH OFF ALL OLD POTS. BUFFED AND CLEANED AND INSTALLED ALL NEW AIR POTS AND CLEVIS ASSEMBLIES. HOOKED UP ALL AIR LINES AND CHANGED FITTINGS AS NEEDED. INSTALLED NEW PIN HARDWARE IN SLACKS.	12 @ \$135.00	(Discount: \$324.00) \$1,296.00	LABOR

Total for "REPLACE ALL 6 BRAKE POTS ": \$2,078.47

VEHICLE ISSUE #11: 5TH WHEEL REPLACEMENT				
PART: TOT 212447	GREASE TUBE	1 @ \$8.91	\$8.91	NEW
PART: JSK37USL	TOP PLATE ASSY	1 @ \$2,588.75	(10% Discount) \$2,329.88	NEW

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PART: SK7501401	5TH WHEEL PIN AND COLLAR	1 @ \$314.44	\$314.44	NEW
PART: 884.1462-6	NYLON TEE 3/8"	3 @ \$3.28	\$9.84	NEW
PART: 884.1464-8	1/2" NYLON TEE	1 @ \$11.69	\$11.69	NEW
PART: VENDOR SHIPPING	FREIGHT	1 @ \$50.00	\$50.00	NEW
LABOR:	LEAD FIFTH WHEEL PLATE WAS SHOT TOOK 2 HRS TO GET IT UNHOOKED. REMOVED OLD FIFTH WHEEL PLATE. ASSEMBLY WAS SO WORN AND SEIZED AND TO TORQUE THE PLATE IN FOUR PIECES TO GET AIR HAMMER AND SLEDGE TO REMOVE. USED SLAG BLANKETS SO DID NOT WRECK ANY AIR LINES AND HARNESSSES. TOOK MORE THAN A DAY TO GET IT REMOVED. CLEANED ALL MOUNTING AND INSTALLED NEW PLATE WITH NEW BUSHINGS, PINS, AND HARDWARE. GREASE AND CHECKED ADJUSTMENT AND FUNCTION. CHECKED ELECTRICAL AFTER ALL GOOD. CHECKED AIR LINES AFTER AND HAVE A FEW PIN HOLES TO REPAIR. REPAIRED ALL LEAKING LINES AND PRESSURE CHECKED.	14.5 @ \$135.00	(Discount: \$195.75) \$1,761.75	LABOR
Total for "5TH WHEEL REPLACEMENT ":				\$4,486.51

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