

B17-1
MAY



Edmonton Main: 18020 - 118 Avenue, Edmonton, Alberta, T5S 2G2
P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173
Edmonton West: 11603 - 181 St. Edmonton, Alberta, T5S 2K5
P: 780.483.6666 TF: 800.252.7981 F: 780.484.2173
Fort McMurray: 340 MacKenzie Boulevard, Fort McMurray, Alberta, T9H 4C4
P: 780.715.3627 TF: 866.715.5111 F: 780.715.3657
Grande Prairie: 12020 - 101 Avenue, Grande Prairie, Alberta, T8V 8B1
P: 780.539.9991 TF: 888.538.5414 F: 780.539.9902
www.stahlpeterbilt.com

SERVICE INVOICE #
SR174029
DATE
04-26-23

Sold To: CONTINENTAL SALES
10370 & RENTALS LTD
71 BOULDER BLVD, UNIT 305
STONY PLAIN, AB T7Z 1V6
780 963-0130

Ship To: CONTINENTAL SALES
& RENTALS LTD
71 BOULDER BLVD, UNIT 305
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CUSTOMER INVOICE

Year	Make / Model	VIN	License	Mileage	Unit/Stock
2015	Peterbilt / 389	1XPXD40X1FD271897		854054K	T28
Delivery Mileage	Delivery Date	Engine Hours	Engine Model / Serial #	Transmission Model/Serial #	
	12-03-2014	15896.0	ISX15 / 79766949	RTLO18918B / S1095556	

Memo	P.O. Number	Open Date / Time	Complete	Service Writer
CHRIS AUTH 780-777-0435 CONTINENTAL@GROUNDSUPPORTS.COM		03-28-23 / 07:01PM	04-14-23	GSS*BMK

Tax ID Date: Tax ID:

- LOYALTY DISCOUNT IF APPLICABLE Default Variation LOYALTY DISCOUNT IF APPLICABLE
Loyalty

TOTAL LOYALTY DISC -815.00

Qty	Part Number	Description	List	Unit	Extended
-1	YALTY	Y234221	8.00	8.00	-8.00
		\$8.00 Off - TRP EXHAUST BELLOWS			
-1	YALTY	M23APR4584	400.00	400.00	-400.00
		\$400.00 Off - CUMMINS 15L RECON ENGINES			
-1	YALTY	Z234214	405.00	405.00	-405.00
		\$405.00 Off - INSTALLATION OF A CUMMINS RECONDITIONED ENGINE			
-2	YALTY	Y234360	1.00	1.00	-2.00
		\$1.00 Off - TRP ELC & HD COOLANT CONCENTRATE & 50/50 JUGS			

- NOT DELETED - ENGINE IS NOT DELETED AND PROGRAMMING HAS NOT BEEN ALTERED FROM FACTORY SPECIFICATIONS
Done.

- TOWED IN - DEF CODES - SHUT DOWN IMMEDIATELY
Bring in unit, perform quick check, put pictures in Blaze. Checked history, DPF was cleaned two months ago. Download regen history, DOC efficiency, performed leak down test (OK with 12,000 PSI in one minute), checked differential sensor accuracy-OK (at time of test). Backed out unit, performed regen with data log. Completed regen. Performed air handling test-completed and passed. Performed regen analyzer test-all parameters in spec, performed Injector Performance test-all injectors passed. Brought in unit, removed dosing injector valve and inspected pintle-OK. Removed dosing injector from engine, flow and leak tested injector, spray pattern is distorted and injector failed leak test. Removed DPF covers and DPF assembly, disassembled and cleaned filter and DOC. Cleaned surfaces, reassembled DPF and reinstalled in unit. Replaced differential sensor, reinstall covers and step. Checked and found air filters dirty, replaced air filters (also found left mirror support cap cracked and screw hole seats missing, replaced cap).

TOTAL LABOR 1,187.70
TOTAL PARTS 1,043.40

Qty	Part Number	Description	List	Unit	Extended
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- | | | | | |
|----------------|-----------|--------|--------|--------|
| 2 X011623 | PACCAR 15 | 423.02 | 211.51 | 423.02 |
| 1 2871960CUM | SENSOR,DF | 410.90 | 252.02 | 252.02 |
| 2 2871453CUM | GASKET-DP | 103.64 | 51.82 | 103.64 |
| 1 2880215CUM | GASKET, A | 41.93 | 25.71 | 25.71 |
| 1 2866337CUM | GASKET, A | 32.30 | 19.81 | 19.81 |
| 1 R22-6026-001 | COVER-CLA | 365.34 | 219.20 | 219.20 |
- 4 SHAFT IS INTACT - UNIT RUNS & DRIVES
Hold
- 5 EGR COOLER LEAKING EXTERNALLY
Drained coolant, removed air piping, coolant and oil plumbing, turbo, exhaust piping and EGR cooler.
Cleaned all surfaces, painted new cooler. pressure tested CAC-OK, checked EGP sensor tube-OK, split hot shell from turbo and inspected diffuser and turbine fins, found some pitting and inspected diffuser shaft had scoring on it to indicate binding. Removed v/cover and inspected camshaft lobes and rockers-OK. Installed new EGR cooler.
TOTAL LABOR 593.85
- 6 PERFORM VALVE SET
Inspected valve seals for lifting-OK, noticed #1 Jake camshaft lobe and roller showing signs of peeling. Updated customer.
TOTAL LABOR 0.00
- 7 CAM SHAFT FOUND TO BE PEELING ON #1 JAKE LOBE DURING VALVE SET
Replaced camshaft as required. Discussed further on entire repair plan. New repair is engine replacement. Removed camshaft and EGR cooler.
TOTAL LABOR 692.83
- 8 REPLACE ENGINE WITH REMAN
Reinstalled camshaft, gear, front cover, rocker assemblies and v/cover. Removed coolant plumbing, wiring and engine electrical. Removed clutch bolts, transmission bell housing bolts (were all very difficult due to lock tight applied to bolts). Unbolted front engine



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mount bolts, removed engine and put on stands. Reassembled removed components from previous troubleshooting for core return. Removed starter, reconnected cab and batteries for fridge operation. Brought in new engine, started swapping components over. Moved over ECM, oil dipstick, front engine mount, flywheel. rear mounts, several fittings around engine. Installed fan hub, shrouding and brackets and fan, installed new engine in unit, connected trans and clutch, adjusted clutch. Connected all wiring and coolant hoses to engine. Secured wiring and cables, connected air plumbing. Installed radiator in unit, connected all plumbing, replaced all radiator hoses and clamps. Replaced flex pipe and installed exhaust pipe. Replaced all CAC air pipe hoses and clamps. Filled with new coolant and oil, bled fuel system, primed engine oil system. Replaced A/C receiver drier and schrader valves, vacuumed and charged system with 3.90 lbs. of Freon (recovered 3.54 lbs.). Ran engine up to temp and monitored, topped up coolant, performed regen. Bring unit back in, replace engine oil filter. Topped up coolant.

TOTAL LABOR 8,907.75
TOTAL PARTS 62,033.34

Qty	Part Number	Description	List	Unit	Extended
1	DR7080RXCUM	ENGINE-IS	94,030.89	60,500.00	60,500.00
		ESN 60847403			
1	3685701CUM	SEAL,O RI	23.64	14.50	14.50
1	3689465CUM	PULLEY,ID	293.18	179.81	179.81
2	3678606	SEAL,O RI	13.16	6.58	13.16
1	7629X8WHD	O RING- 1	2.34	1.40	1.40
1	3089392CUM	SEAL,O RI	9.80	6.01	6.01
1	3308196	SEAL-O-RI	11.78	8.85	8.85
1	4965731CUM	SEAL,O RI	4.43	2.71	2.71
1	7629X12WHD	O RING- 3	4.05	2.43	2.43
1	6306LLUA1C3/2E	BEARING	40.49	24.29	24.29
1	3678846CUM	SEAL,O RI	33.15	20.33	20.33
1	3678912CUM	SEAL,O RI	25.17	15.44	15.44
1	3102802CUM	SEAL,O RI	14.70	9.02	9.02
1	3033247CUM	SEAL,O RI	28.71	17.61	17.61
2	3678606	SEAL,O RI	12.18	6.09	12.18
8	HWU01024	BOLT-HEX	9.92	1.24	9.92
12	HWU00972	BOLT-HEX	10.32	0.86	10.32
1	9X7317	SEAL O RI	10.06	7.57	7.57



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1	3678606	SEAL, O RI	8.86	6.58	6.58
1	F37-6016	RECEIVER-	221.91	133.15	133.15
1	VH11600	KIT- O-RI	8.96	5.37	5.37
2	730392ATC	WASHER-SE	3.30	1.65	3.30
1	730393ATC	WASHER-SE	2.79	1.67	1.67
1	4988280CUM	GASKET, HY	9.14	5.60	5.60
45	222290-990C	CHV DELO	292.95	6.51	292.95
45	222290-990C&	EHC	2.25	0.05	2.25
1	VH11450	CORE ASSY	3.42	2.05	2.05
1	RD5-9084-0	VALVE COR	17.85	10.71	10.71
10	CT05512	TIE-CABLE	9.70	0.97	9.70
1	LF14000NNFLG	FILTER	103.35	78.21	78.21
1	LF14000NNFLG&	EHC	1.00	1.00	1.00
1	EC7501	COOLANT-T	25.22	13.95	13.95
1	222290-464C	CHV DELO	47.76	30.88	30.88
1	222290-464C&	EHC	0.50	0.50	0.50
1	3163075	PAINT	64.19	38.51	38.51
4	R134A-1	R134A /LB	99.60	24.90	99.60
1	EBPB11861	BELLOW-EX	629.22	364.95	364.95
1	90-0012	CLAMP-V B	36.50	21.90	21.90
1	2866636CUM	GASKET, A	32.39	19.86	19.86
30	CT05512	TIE-CABLE	29.10	0.97	29.10
30	CT03316	TIE-CABLE	6.00	0.20	6.00

9 REPLACE REAR ENGINE MOUNTS

Removed cab side quarter shields, supported cab. Replaced both rear engine mounts, reinstall shields.

TOTAL LABOR 395.90
TOTAL PARTS 1,687.10

Qty	Part Number	Description	List	Unit	Extended
2	U30027	MOUNT-ENG	1,687.10	843.55	1,687.10

10 WASH CHARGE AIR COOLER, PIPING AND REPLACE CHARGE AIR HOSES AND CLAMPS

Removed CAC, flushed inside core, washed radiator, CAC and condenser cores, reassembled radiators together. Removed air hoses, washed out piping and intake air piping.

TOTAL LABOR 395.90
TOTAL PARTS 538.22



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Qty	Part Number	Description	List	Unit	Extended
2	D50-6039	HOSE-HUMP	158.08	79.04	158.08
2	D50-1076	HOSE-HUMP	208.38	104.19	208.38
8	F16-6009031B413SB0	CLAMP-HOS	171.76	21.47	171.76

11 RADIATOR LEAKING AT BOTTOM SEAM, SHOULD HAVE BEEN PRESSURE TESTED WHILE RAD WAS OUT FOR ENGINE REPLACEMENT
Drain coolant, disconnect everything, move a/c condenser out of way and remove rad assembly, strip down.
Replace radiator, reassemble and install, tie everything up, replaced bottom rad pipe, fill coolant, vacuum and pressure test-ok. Ran unit up to operating temp and send for road test.
Confirmed all repairs on unit.

TOTAL LABOR 395.90
TOTAL PARTS 2,213.73

Qty	Part Number	Description	List	Unit	Extended
1	D1030-2364	HOSE-RADI	62.67	36.77	36.77
2	9220TRP	CLAMP-HOS	4.82	2.41	4.82
1	G5A-08	CLAMP	10.62	6.37	6.37
20	CT05512	TIE-CABLE	19.40	0.97	19.40
20	CT03316	TIE-CABLE	4.00	0.20	4.00
1	F50-1548	HOSE-SILI	72.05	45.63	45.63
1	D1030-2650	HOSE-RADI	70.14	41.15	41.15
1	F04-6006	ELBOW-RUB	210.02	123.21	123.21
1	F50-6308	HOSE-COOL	194.00	113.81	113.81
8	CT9444TRP	CLAMP-CON	82.16	10.27	82.16
57	227811-800	A/F 50/50	205.20	3.60	205.20
1	EC7501	COOLANT-T	25.22	13.95	13.95
1	RAD42-10303TRP	RADIATOR-	1,481.75	889.05	889.05
1	F66-2300-100	PIPE-LOWE	975.09	604.56	604.56
10	CT05512	TIE-CABLE	9.70	0.97	9.70
1	EC7501	COOLANT-T	25.22	13.95	13.95

MISCELLANEOUS SUPPLIES 350.00

G.S.T. - REG. NO. GST# 870331105 RT0005 % OF 79,620.62 = 3,981.03

CUST MECH LBR-TRK 12,569.83
P&A-TRK RO-MECH 67,515.79



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OTHER SUPP-SRV-CHG'D 350.00
Discounts -815.00
G.S.T. GST# 870331105 3,981.03
10370 CHARGE 83,601.65

Terms and Conditions:

Repair Acknowledgment: I, the undersigned owner or representative, acknowledge the indebtedness related to the repair and service work listed above, along with the purchase and installation of any necessary parts and materials. I confirm I have the authority to bind the owner.

Payment Terms: Payment for repairs are due upon receipt of unit unless charged to customer's account. Payment of account is due in full by the 15th day of the month following the statement date. Unpaid balances will be charged interest of 2% per month compounded monthly (26.82% per annum.).

Garage Keepers Lien: By signing below you acknowledge and agree that the vehicle described above is subject to a Garage Keepers' Lien in favor of **Stahl Peterbilt Inc.**, for the full dollar amount of repairs, parts, accessories, materials, and services provided by **Stahl Peterbilt Inc.**, as permitted under the Garage Keepers' Lien Act (Alberta), as amended from time to time.

Warranty Considerations: **Stahl Peterbilt Inc.** will submit a warranty claim to the manufacturer for any portion of this repair that is designated for warranty considerations. If the manufacturer rejects the claim or a portion of the claim, the owner shall pay that portion which is rejected in accordance with the Payment Terms set out above.

Warranty Limitation: Subject to the requirement below, all repair and services carry a 30 day warranty from the date **Stahl Peterbilt Inc.** completed the work. The owner must advise **Stahl Peterbilt Inc.** of any warranty claim within 5 days of the failure date. Certain Parts, products, accessories, materials, and other items used in completing the repair and service work may be manufactured and supplied by third parties. The quality and workmanship of such items are entirely outside the control of **Stahl Peterbilt Inc.** and **Stahl Peterbilt Inc.** makes no warranties, whether expressed, implied, statutory, or otherwise, including any warranty of merchantability or of fitness for a particular purpose with respect to such items.

Responsibility for Vehicle and Contents: **Stahl Peterbilt Inc.** is not responsible for loss or damage to the vehicle, or to articles left in vehicles, in case of fire, theft, vandalism, or accident.

Print Name: _____ Authorized Signature: _____ Date: _____

Drivers License: _____