**ZAROWNY MOTORS (ST-PAUL) LTD**

5508-50 AVENUE, ST. PAUL, ALBERTA T0A-3A1

TELEPHONE: ST-PAUL 780-645-4468 EDMONTON 780-429-2255 TOLL FREE 1-800-522-4115

[www.zarowny.com](http://www.zarowny.com)[email: parts@zarowny.com](mailto:parts@zarowny.com)R15-1  
BLUE-MAR**SO # 709851****SERVICE ORDER  
CUSTOMER COPY**

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User 1842 Page 1

**Customer No**

BOON ENERGY SERVICES INC.

Home  
Cell  
EmailBus  
Today

Term CHARGE

Advisor	Anna	Promised	01/10/2022 5:00 PM	Tag
Shop	S1	Opened	01/10/2022 1:06 PM	Location
Priority	10	Cashiered	03/17/2022 7:31 AM	PO #

License No	Odometer In	Odometer Out	InServ Date	Stock No
	178038	178040	02/13/2018	Z18LT30
Year	Make	Model	Model No	Colour
2018	FORD	SUPER DUTY F-550 DRW	W5H	OXFORD
Vehicle ID No	Selling Dealer	Extended Warranty		Delivery Date
1FD0W5HT7JEB55395	01			02/13/2018
Engine Size	6.7L 4V OHV POWER STROKE V8	Fleet #		

Request	Description	Job	CSR	Status
614	CHECK ENGINE LIGHT IS ON	1	9737	Original
Labour	Description		Type	Amount
614	CHECK ENGINE LIGHT IS ON		W40	
614	CHECK ENGINE LIGHT IS ON		W40	
Technician	2397 -			
	6372 -			
		Parts Total		0.00
		Labour Total		0.00
		Request Sub-total		0.00

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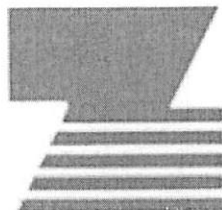
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I hereby authorize the repair work herein set forth to be done along with the necessary material and agree that to the extent permitted by law, you are not responsible for loss or damage to vehicle in case of fire, theft or any other cause beyond your control or for any delays caused by unavailability of parts or delays in part shipments by the supplier or transporter. I hereby grant you and/or your employees permission to operate the vehicle herein described on streets, highways, or elsewhere for the purpose of testing and/or inspection, until payment in full of the within account. I hereby acknowledge the existence of a mechanic's lien in favor of the within dealer on the vehicle described herein in respect of the material supplied and services rendered under this work order for the full amount charged therefore. I further acknowledge that the said lien shall continue in force at all times whether the vehicle is in my possession or possession of the dealer, until the within account is paid in full. While the vehicle is in my possession it shall at all times be subject to repossession on demand by the dealer until the within account is paid in full.

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G.S.T. # 105785919



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1FD0W5HT7JEB55395	01			02/13/2018
Engine Size	6.7L 4V OHV POWER STROKE V8	Fleet #		

Cause Checked and no oil on dipstick. put 2 liters in and now at full. scanned for dtc's and p0106 for fuel low pressure sensor range/performance. p0016 for cam/crank correlation. checked and no tsb/ssm's for this. checked wiring for fuel pressure sensor between sensor and pcm connector and no fault found. went to go road test, cleared dtc's. p0016 hard fault comes back as soon as engine running. checked power balance and cyl's 678 will misfire at certain points at/near thousand rpm. heavy unburnt fuel coming out exhaust. need to removed crank sensor for inspection. performed ppt D for crank sensor wiring and no fault found. this wants base engine timing checked. cannot and do not believe this is possible on a 6.7 other than gears. front cover removal required to do this. this also led to ppt V for cam sensor. performed and this indicated no fault and system operating correctly at this time. p0016 still present so not operating correctly.

NOTE: BEFORE PUTTING FRONT 4X4 SHAFT BACK TO FRONT DIFF. GRABED PINION FLANGE TO ALIGN UP WITH DRIVESHAFT AND FOUND PINION HAS ALOT OF MOVEMENT UP/DON/SIDE TO SIDE. DIFF HAS FAILED AND NEEDS OVERHAUL.

6372-Removed running boards and aligned truck to lift cab off of the chassis. Started removing components to remove cab. Drained primary and secondary cooling system and power steering system. Followed the WSM to remove the cab. Was some aftermarket wiring I had to remove to complete the lifting of the cab. Followed WSM to remove the engine from the chassis. Mounted engine in engine stand to tear engine down. Completed engine tear down as per WSM. When removing the injector return line I noticed that it is leaking fuel. Ordered new line. Once heads were removed I can see that the valves have contacted the piston in every cylinder. Looks like the exhaust valves are the worst. Removed the valves from the number 7 cylinder to inspect the valve seats on the head. Seats dont look damaged. Head should still be ok. Inspected the valves. Valves look ok as well. No excessive wear and they dont look bent. Inspected all of the pushrods. Found that half of them are bent. Ordered 16 new push rods. Re-assembled the valves that were taken out of the #7 cylinder. Stripped old block of any bolts that are needed. Removed block heater and installed in new block. Removed old block from the engine stand and installed new block in the stand. Installed new make catch shield on the block near the turbo as it didnt come

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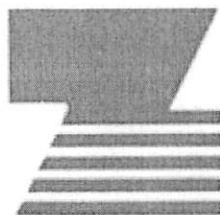
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Bus  
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### Term CHARGE

Advisor Anna  
Shop S1  
Priority 10

Promised 01/10/2022 5:00 PM Tag  
Opened 01/10/2022 1:06 PM Location  
Cashiered 03/17/2022 7:31 AM PO #

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Vehicle ID No	Selling Dealer	Extended Warranty	Delivery Date	
1FD0W5HT7JEB55395	01		02/13/2018	
Engine Size	Fleet #			
6.7L 4V OHV POWER STROKE V8				

Installed new master patch shield on the back near the turbo as it didn't come with one. Installed high pressure fuel pump. Prepped block and upper oil pan for installation. Installed the upper oil pan and the lower oil pan. Installed the new oil cooler and the old oil filter adapter. Installed all new tapets/lash adjusters. Prepped both heads and installed them onto the new block. Installed old pushrods that were still ok for the intake valves and then installed the new pushrods for the exhaust valves. Installed the roller followers and installed the lubrication tubes. Installed the valve covers and injectors. Installed injector holding caps and then installed the glow plugs. Installed the exhaust manifold studs. Installed manifolds with new gaskets and nuts. Removed downstuds from the driver side manifold. Passenger side are seized in the head. Heated up studs and removed. Installed new studs. Installed all new fuel lines. Installed new fuel injector return lines as old ones had a leak. Couldnt find the turbo coolant supply line oring in any of the boxes. Got one from parts. Installed EGR cooler and EGR cooler inlet/outlet pipes. Installed wiring harnesses. Installed new oil separator. Installed new fuel filter/housing. Installed all accessory components and wiring harnesses. Removed from engine stand and installed back onto chassis. Installed tranny to engine bolts and installed new torque converter nuts. Followed the WSM to complete installation of the turbocharger, intake manifold, cooling fan, ect. Followed WSM to re-connect everything in the engine bay and the tranny.

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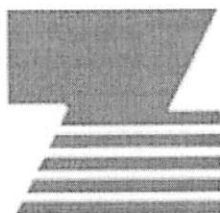
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License No	Odometer In	Odometer Out	InServ Date	Stock No
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Year Make	Model	Model No	Colour	
2018 FORD	SUPER DUTY F-550 DRW	W5H	OXFORD	
Vehicle ID No	Selling Dealer	Extended Warranty	Delivery Date	
1FD0W5HT7JEB55395	01		02/13/2018	
Engine Size	6.7L 4V OHV POWER STROKE V8	Fleet #		

Correction Swapped crank sensors from another engine and retried. p0016 hard fault. removed wiring for positive air shutdown. (system already unhooked). still p0016. before going into cam sensor, checked tone wheel with camera for crank sensor. found full of metal flakes/chunks. looked and found starter teeth on flex plate damaged and very worn. this is were metal from. trans need to be removed. believe this is cause but not 100% sure till this repaired first removed trans flex plate and tone ring. yes metal on ring with a few larger pieces. flex plate is source with two small sections of damage. do not see any cracks in tone wheel but looking at scope readings that were done at another shop, definatly diff crank signals. ordered parts. removed trans and flex plate with tone wheel. yes metal on tone wheel. looks less with naked eye than with camera but definatly bigger pieces. flex plate has damaged teeth from starter at some point. replaced tone wheel, flex plate and crank sensor. reassembled. cleared dtc and retried. p0016 still present. removed fan and shroud. removed belt and fan bearing support. checked wiring for cam sensor to pcm. circuits good. replaced cam sensor with another one from another engine. tried again and p0016 still present. performend cost cap tool. sent hotline request.

6372 Continued- Filled the cooling systems, recharged the AC(used 1.676 lbs of R134A and 2 ounces of pag oil), filled the power steering, filled the engine oil and topped up the tranny fluid. Started unit and checked for leaks. Found coolant leaking from the upper rad hose at the rad once engine was hot. Replaced oring. Checked again. Not leaking now. Vehicle was having a bit of a long crank before firing. Tried resetting the learned crankshaft sensor memory. Washed off vehicle and took for a roadtest. No CEL returned. Checked for any leaks after roadtest. All ok. Vehicle doesnt crank long to start anymore now.

Request	Description	Job	CSR	Status
20E07	Diesel Engine - Powertrain Control Module Reprogramming	2	9737	Original
Labour	Description		Type	Amount
20E07C	F-250-F-550 6.7L: Reprogram PCM using IDS release 121.01 or higher.		W40	
Technician	2397 -	Parts Total		0.00
Cause	20e07	Labour Total		0.00

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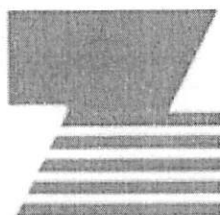
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1FD0W5HT7JEB55395	01		02/13/2018	
<b>Engine Size</b>	<b>Fleet #</b>			
6.7L 4V OHV POWER STROKE V8				

Term CHARGE

Correction Updated pcm, tcm, gpcm and nox 1-2 with latest calibration.

Request Sub-total

0.00

Request	Description	Job	CSR	Status
614	CHECK ENGINE LIGHT IS ON	3	5010	Approved
Labour	Description		Type	Amount
614	CHECK ENGINE LIGHT IS ON		W40	
6007A	ENGINE ASSEMBLY - REMOVE AND INSTALL (6007) - L		W40	
6007BRB	Extra time if equipped with Running Boards.		W40	
6007BXQ	Extra Time For A Post-Repair Road Test.		W40	
6007B1D			W40	

Cylinder Assembly Short Block (6009) - Replace

Includes time for Engine R&I from Chassis. Includes time to transfer all necessary components to new short block (example, cylinder heads). Also includes time to flush necessary cooling system components per WSM. Must be claimed with 6007B.

Part	Description	Shp	Bin	Type	Price	Amount
CPM 4	BRAKE CLEANER	1	BC	W40		
W718878 S439	BOLT AND WASHER ASY	1	HW4	W40		
W719567 S439	NUT	1	HW9	W40		
LC3Z 6375 B	FLYWHEEL ASY	1	SOP	W40		
EDM						
BC3Z 12A227 A	RING	1	SO17	W40		
EDM						
DY 1148	SENSOR - CRANKSHAFT	1	A3	W40		
STK						
E4HZ 4A254 A	RETAINER	2	C1	W40		
STK						
F1HZ 4N272 A	BOLT	4	C1	W40		
STK						
W710356 S439	BOLT	4	D10	W40		
STK						

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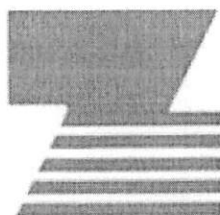
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Engine Size	6.7L 4V OHV POWER STROKE V8	Fleet #		

W520515 S440	NUT	4	HW5	W40
STK				
BC3Z 6840 A	GASKET	1	C5	W40
STK				
W709771 S440	NUT - ADJUSTING SCRE	2	D10	W40
STK				
BC3Z 6379 C	BOLT - HEX.HEAD	10	C4	W40
STK				
W715618 S437	NUT	6	HW7	W40
STK				
391308 S102	SEAL	1	HW10	W40
STK				
HC3Z 6009 A	CYLINDER ASY - SHORT	1	BULK1	W40
EDM				
CORE CHARGE	CORE CHARGE HC3Z 6009 A	1		W40
NPN	HANDLING FEE - HC3Z 6009 A	1	BC	W40
HC3Z 6079 E	KIT - GASKET	1	SOP	W40
USA EORDER ONLY				
E-ORDER	CHARGE	1	A	W40
BC3Z 6695 B	PAN ASY - ENGINE OIL	1	UA4	W40
STK				
BC3Z 6065 B	BOLT - HEX.HEAD	36	C4	W40
STK				
HC3Z 6051 A	GASKET - CYLINDER HE	1	SO12	W40
EDM				
HC3Z 6051 B	GASKET - CYLINDER HE	1	SO12	W40
EDM				
DC3Z 6L621 A	GASKET	1	C4	W40
STK				

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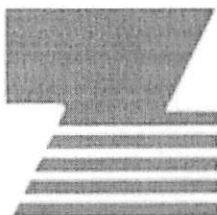
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DATE \_\_\_\_\_ CUSTOMER SIGNATURE \_\_\_\_\_

G.S.T. # 105785919





# ZAROWNY MOTORS (ST-PAUL) LTD

5508-50 AVENUE, ST. PAUL, ALBERTA T0A-3A1

TELEPHONE: ST-PAUL 780-645-4468 EDMONTON 780-429-2255 TOLL FREE 1-800-522-4115

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SO # 709851

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User 1842 Page 7

### Customer No

BOON ENERGY SERVICES INC.

Home

Bus

Cell

Today

Email

Term CHARGE

Advisor Anna  
Shop S1  
Priority 10

Promised 01/10/2022 5:00 PM Tag  
Opened 01/10/2022 1:06 PM Location  
Cashiered 03/17/2022 7:31 AM PO #

License No	Odometer In	Odometer Out	InServ Date	Stock No
	178038	178040	02/13/2018	Z18LT30
Year	Make	Model	Model No	Colour
2018	FORD	SUPER DUTY F-550 DRW	W5H	OXFORD
Vehicle ID No	Selling Dealer	Extended Warranty	Delivery Date	
1FD0W5HT7JEB55395	01		02/13/2018	
Engine Size	Fleet #			
6.7L 4V OHV POWER STROKE V8				

DC3Z 6L621 B	GASKET	1	C4	W40
STK				
DC3Z 6L621 C	GASKET	1	C4	W40
STK				
BC3Z 6840 A	GASKET	1	C5	W40
STK				
DC3Z 6710 A	GASKET - OIL PAN	2	C5	W40
STK				
DC3Z 6710 B	GASKET - OIL PAN	1	C5	W40
STK				
GC4Z 6A785 D	SEPARATOR ASY - OIL	1	SOP	W40
EDM				
BC3Z 6584 C	GASKET - VALVE ROCKE	1	BULK1	W40
EDM				
BC3Z 6584 D	GASKET - VALVE ROCKE	1	SOX	W40
EDM				
HC3Z 6A642 A	OIL COOLER ASY	1	UA4	W40
EDM				
W715106 S439	BOLT	2	D10	W40
EDM				
CG 818	GASKET	1	A2	W40
STK				
FL 2051 S	KIT - ELEMENT & GASK	1	A5	W40
STK				
ENFILT	ENVIRO FEE	1	A	W40
CXO 10W30 BSD	OIL - ENGINE	13	SHOP	W40
ENCOIL	ENVIRO FEE	13	A	W40
388898 S	SEAL	2	HW10	W40
STK				

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Tag

Location

PO #

License No

Odometer In

Odometer Out

InServ Date

Stock No

178038

178040

02/13/2018

Z18LT30

Year Make

Model

Model No

Colour

2018 FORD

SUPER DUTY F-550 DRW

W5H

OXFORD

Vehicle ID No

Selling Dealer

Extended Warranty

Delivery Date

1FD0W5HT7JEB55395

01

02/13/2018

Engine Size

6.7L 4V OHV POWER STROKE V8

Fleet #

BC3Z 6500 C

TAPPET - VALVE

16

SO12

W40

EDM

HC3Z 9A564 A

KIT - FIXING PARTS -

1

UA5

W40

BC3Z 6565 A

ROD - VALVE PUSH

16

SO12

W40

BC3Z 9G478 B

SHIELD

1

SOP

W40

TA 357

SEALANT - SILICONE

1

D7

W40

EHC 5

ENVIRO FEE

1

A

W40

ZC 31 B

CLEANER - METAL SURF

3

BC

W40

FT4Z 6N652 B

GASKET

1

UF2

W40

HC3Z 8527 B

SEAL

2

SO14

W40

WA 7 SBA

STRAP - WIRING

12

HW13

W40

CXT 5 LM6

FLUID - TRANSMISSION

1

BULK2

W40

ENOIL

ENVIRO FEE

1

A

W40

CVC 13 G

ANTI-FREEZE

5

K1

W40

RTS 1070

SEAL

1

A8

W40

Technician 2397 -

6372 -

Parts Total

0.00

Labour Total

0.00

Request Sub-total

0.00

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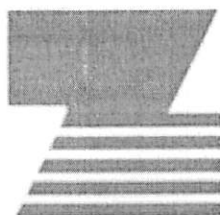
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Cell  
Email

Bus  
Today

Term CHARGE

Advisor	Anna	Promised	01/10/2022 5:00 PM	Tag
Shop	S1	Opened	01/10/2022 1:06 PM	Location
Priority	10	Cashiered	03/17/2022 7:31 AM	PO #

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Vehicle ID No	Selling Dealer	Extended Warranty		Delivery Date
1FD0W5HT7JEB55395	01			02/13/2018
Engine Size	6.7L 4V OHV POWER STROKE V8	Fleet #		

Cause Checked and no oil on dipstick, put 2 liters in and now at full, scanned for dtc's and p0106 for fuel low pressure sensor range/performance, p0016 for cam/crank correlation, checked and no tsb/ssm's for this, checked wiring for fuel pressure sensor between sensor and pcm connector and no fault found, went to go road test, cleared dtc's, p0016 hard fault comes back as soon as engine running, checked power balance and cyl's 678 will misfire at certain points at/near thousand rpm, heavy unburnt fuel coming out exhaust, need to removed crank sensor for inspection, performed ppt D for crank sensor wiring and no fault found, this wants base engine timing checked, cannot and do not believe this is possible on a 6.7 other than gears, front cover removal required to do this, this also led to ppt V for cam sensor, performed and this indicated no fault and system operating correctly at this time, p0016 still present so not operating correctly.

NOTE: BEFORE PUTTING FRONT 4X4 SHAFT BACK TO FRONT DIFF, GRABED PINION FLANGE TO ALIGN UP WITH DRIVE SHAFT AND FOUND PINION HAS ALOT OF MOVEMENT UP/DON/SIDE TO SIDE, DIFF HAS FAILED AND NEEDS OVERHAUL.

6372-Removed running boards and aligned truck to lift cab off of the chassis. Started removing components to remove cab, Drained primary and secondary cooling system and power steering system. Followed the WSM to remove the cab. Was some aftermarket wiring I had to remove to complete the lifting of the cab. Followed WSM to remove the engine from the chassis. Mounted engine in engine stand to tear engine down. Completed engine tear down as per WSM. When removing the injector return line I noticed that it is leaking fuel. Ordered new line. Once heads were removed I can see that the valves have contacted the piston in every cylinder. Looks like the exhaust valves are the worst. Removed the valves from the number 7 cylinder to inspect the valve seats on the head. Seats dont look damaged. Head should still be ok. Inspected the valves. Valves look ok as well. No excessive wear and they dont look bent. Inspected all of the pushrods. Found that half of them are bent. Ordered 16 new push rods. Re-assembled the valves that were taken out of the #7 cylinder. Stripped old block of any bolts that are needed. Removed block heater and installed in new block. Removed old block from the engine stand and installed new block in the stand. Installed new mafec catch shield on the block near the turbo as it didnt come

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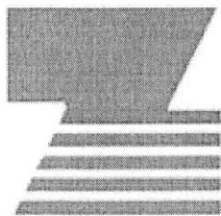
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Vehicle ID No	Selling Dealer	Extended Warranty		Delivery Date
1FD0W5HT7JEB55395	01			02/13/2018
Engine Size	6.7L 4V OHV POWER STROKE V8	Fleet #		

Installed new master patch shield on the block near the turbo as it didn't come with one. Installed high pressure fuel pump. Prepped block and upper oil pan for installation. Installed the upper oil pan and the lower oil pan. Installed the new oil cooler and the old oil filter adapter. Installed all new tapets/lash adjusters. Prepped both heads and installed them onto the new block. Installed old pushrods that were still ok for the intake valves and then installed the new pushrods for the exhaust valves. Installed the roller followers and installed the lubrication tubes. Installed the valve covers and injectors. Installed injector holding caps and then installed the glow plugs. Installed the exhaust manifold studs. Installed manifolds with new gaskets and nuts. Removed downstuds from the driver side manifold. Passenger side are seized in the head. Heated up studs and removed. Installed new studs. Installed all new fuel lines. Installed new fuel injector return lines as old ones had a leak. Couldnt find the turbo coolant supply line oring in any of the boxes. Got one from parts. Installed EGR cooler and EGR cooler inlet/outlet pipes. Installed wiring harnesses. Installed new oil separator. Installed new fuel filter/housing. Installed all accessory components and wiring harnesses. Removed from engine stand and installed back onto chassis. Installed tranny to engine bolts and installed new torque converter nuts. Followed the WSM to complete installation of the turbocharger, intake manifold, cooling fan, ect. Followed WSM to re-connect everything in the engine bay and the tranny.

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1FD0W5HT7JEB55395	01		02/13/2018	
<b>Engine Size</b>	<b>Fleet #</b>			
6.7L 4V OHV POWER STROKE V8				

**Correction** Swapped crank sensors from another engine and retried. p0016 hard fault. removed wiring for positive air shutdown. (system already unhooked). still p0016. before going into cam sensor, checked tone wheel with camera for crank sensor. found full of metal flakes/chunks. looked and found starter teeth on flex plate damaged and very worn. this is were metal from. trans need to be removed. believe this is cause but not 100% sure till this repaired first removed trans flex plate and tone ring. yes metal on ring with a few larger pieces. flex plate is source with two small sections of damage. do not see any cracks in tone wheel but looking at scope readings that were done at another shop, definatly diff crank signals. ordered parts. removed trans and flex plate with tone wheel. yes metal on tone wheel. looks less with naked eye than with camera but definatly bigger pieces. flex plate has damaged teeth from starter at some point. replaced tone wheel, flex plate and crank sensor. reassembled. cleared dtc and retried. p0016 still present. removed fan and shroud. removed belt and fan bearing support. checked wiring for cam sensor to pcm. circuits good. replaced cam sensor with another one from another engine. tried again and p0016 still present. performend cost cap tool. sent hotline request.

6372 Continued- Filled the cooling systems, recharged the AC(used 1.676 lbs of R134A and 2 ounces of pag oil), filled the power steering, filled the engine oil and topped up the tranny fluid. Started unit and checked for leaks. Found coolant leaking from the upper rad hose at the rad once engine was hot. Replaced oring. Checked again. Not leaking now. Vehicle was having a bit of a long crank before firing. Tried resetting the learned crankshaft sensor memory. Washed off vehicle and took for a roadtest. No CEL returned. Checked for any leaks after roadtest. All ok. Vehicle doesnt crank long to start anymore now.

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Engine Size	6.7L 4V OHV POWER STROKE V8	Fleet #		

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GST	344.60
<b>TOTAL INVOICE</b>	<b>7,236.63</b>

**Privacy Policy:** Personal information is collected in accordance with applicable privacy legislation and is governed by Zarowny Motor's Privacy Policy. Your privacy is important to us. Ask us if you would like information about our Privacy Policy, including our service providers and their data processing in the U.S., which may be accessible to U.S. law enforcement and national security authorities.

We provide this personal and transaction information to Ford Motor Company of Canada, Limited to enable Ford to administer your transaction, provide you with requested services, improve automotive related products and services by conducting customer surveys, and provide you with marketing material which may be of interest to you, as permitted by applicable laws. For the Ford Privacy Policy ([www.ford.ca](http://www.ford.ca))

I hereby authorize the repair work herein set forth to be done along with the necessary material and agree that to the extent permitted by law, you are not responsible for loss or damage to vehicle in case of fire, theft or any other cause beyond your control or for any delays caused by unavailability of parts or delays in part shipments by the supplier or transporter. I hereby grant you and/or your employees permission to operate the vehicle herein described on streets, highways, or elsewhere for the purpose of testing and/or inspection, until payment in full of the within account. I hereby acknowledge the existence of a mechanic's lien in favor of the within dealer on the vehicle described herein in respect of the material supplied and services rendered under this work order for the full amount charged therefore. I further acknowledge that the said lien shall continue in force at all times whether the vehicle is in my possession or possession of the dealer, until the within account is paid in full. While the vehicle is in my possession it shall at all times be subject to repossession on demand by the dealer until the within account is paid in full.

I authorize the installation of computer programs and available updates or upgrades to vehicle computer programs (in accordance with Ford bulletins). These updates or upgrades may affect data or settings I have stored on my vehicle and agree that you are not responsible in that case. Ask us for more information or to withdraw consent.

DATE \_\_\_\_\_ CUSTOMER SIGNATURE \_\_\_\_\_

G.S.T. # 105785919