On Track
Kuntz & Company Inc.
P.O. Box 1016
Jct. Hwy 13 & 21
Camrose, AB T4V 4E7
Ph: (780) 672- 6868 Fax: (780) 672-7616
www.ontrackinc.net
acct: admin@ontrackinc.net

INVOICE DATE	
03/29/2025 09:00PM CST	
INVOICE NO.	PAGE
210998536	1
CUSTOMER NO.	BRANCH

S17-1 DEC

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
FLEX TANK & VAC TRUCKS
LTD.
5804-53 AVE.
WHITECOURT AB T7S 2A1

Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT: 307	031928	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION
TERMS: (00) DUE 10TH OF MTH AFTER STMT		
PHONE # 7807785070 CONTACT PADDY		
CONTACT		
COMPLETION DATE: 02/14/2025		
UNIT: 307 YEAR: 2014 MAKE/MODEL: PETERBILT		
SERIAL: 1XPTP4EX3FD271818 KILOMETERS: 864318KM		
JOB#01 03 000 00 CLEANING		
WORK PERFORMED:		
DEGREASED & WASHED UNIT TO PREP FOR REPAIR		
PARTS SUBTOTAL		0.00
LABOR SUBTOTAL		72.25
SHOP SUPPLIES		5.06
** JOB SUBTOTAL		77.31
JOB#02 41 000 00 ENGINE DIAGNOSTICS		
WORK REQUIRED:		
DOWNLOAD, PRINT & RECORD ECM DATA		
TAKE A ENGINE OIL SAMPLE		
WORK PERFORMED:		
-Connected Diagnostic Computer		
-Downloaded & Recorded ECM Data		
-ENG: CUMMINS ISX15 CM2350 - HP: 601		
-ESN: 60836105 - CPL: 3939		
-Truck Odometer: 864318KM		
-Truck Hourmeter: 15031HR		
-ECM Total Distance: 201101MI		
-Total Engine ECM Hours: 15031HR		
-ECM Idle Hours: 395HR		
-Took an Engine Oil Sample & Sent to the Lab for Analysis		
NOTE: OIL SAMPLE RESULTS CAME BACK WITH SEVERE CONTAMINATION LEVELS OF COPPER, SODIUM, POTASSIUM, & WATER - ENGINE OIL NEEDS TO BE CHANGED & RESAMPLED AFTER 50HRS OF OPERATION		
1 OL SAMPLE OIL SAMPLE KIT	33.75EA	33.75
PARTS SUBTOTAL		33.75
0.50 HOURS LABOR SUBTOTAL		77.50
SHOP SUPPLIES		5.43
** JOB SUBTOTAL		116.68
JOB#04 47 000 00 VIP CUSTOMER SERVICE		
47 (N) - VIP CLEANING		
WORK PERFORMED:		

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

TERMS:
Cash, Certified Cheque, Visa, M-C, On Approved Credit, Due 15 days month following purchase. 1.5% per month (18% per annum) charged on overdue accounts.

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UNIT: 307	031928	(780) 778-5070	35	000/935

			PRICE/PER	EXTENSION
	-DETAILED ENGINE COMPONENTS			
	-WASHED UNIT			
	-CLEANED WINDOWS INSIDE & OUT			
	-DETAILED CAB INTERIOR			
	"VIP CUSTOMER" - NO CHARGE			
3 CN	892.150030	GLOSS BLACK PAINT	23.19EA	69.57
		EHC		1.20
1 CN	893.379008	CAST IRON GRAY PAINT	31.23EA	31.23
4 CN	CDE1605	CUMMINS RED PAINT	22.46EA	89.84
		EHC		1.60
2 CN	893.351930	CLEAR GLOSS PAINT	33.00EA	66.00
		EHC		0.80
1 CN	71400	KL73 LUBRICANT SPRAY	10.86EA	10.86
1 CN	585.4211	SURFACING DISC 2" MEDIUM	5.72EA	5.72
		MISC SUBTOTAL		3.60
		PARTS SUBTOTAL		273.22
		LABOR SUBTOTAL		1233.35
		SHOP SUPPLIES (Non-Bill)		86.33
		** JOB SUBTOTAL		0.00

COMPLIMENTS OF ON TRACK KUNTZ & COMPANY!
JOB#05 85 000 01 EXTRA WORK REQUIRED
WORK REQUESTED:
EXTRA WORK REQUIRED
WORK PERFORMED:

EGR COOLER MOUNTING HARDWARE
NOTE: 2 MOUNTING BOLTS FOR THE EGR COOLER WERE MISSING
-Provided & Installed Qualified Replacement Hardware

FAN HUB BOLTS
NOTE: 2 OF THE FAN HUB BOLTS WERE DAMAGED
-Provided & Installed New Replacement Hardware for Fan Hub

ACCESSORY BRACKET
NOTE: ACCESSORY BRACKET HAD SOME DAMAGED BOLT HOLES
-Drilled, Tapped & Installed Heli-Coil Inserts

INJECTORS
-Cleaned & Inspected Injectors - NO Apparent Issues
1 - 2897320 - 22356M278 - C75B7JU4F

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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UNIT: 307	031928	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

2 - 2897320 - 131075012 - 1VPGRNMYY
3 - 2897320 - 1420C385 - XRPLE3J2X
4 - 2897320 - 13350A001 - B9Y5HYWD6
5 - 2897320 - 142395057 - 86MDP03DF
6 - 2897320 - 13107A036 - TCR7Y2IF1
-Tested all 6 Injectors
-Injector #1 PASSED all Delivery Tests
NOTE: INJECTOR #2 HAD HIGH DELIVERY AT FULL LOAD, VERY HIGH DELIVERY AT PARTIAL LOAD, HIGH DELIVERY AT IDLE, VERY HIGH RETURN AT LEAK BACK TEST & VERY HIGH RETURN AT FULL LOAD - INJECTOR NEEDS TO BE REPLACED
NOTE: INJECTOR #3 HAD HIGH DELIVERY AT FULL LOAD & HIGH DELIVERY AT PARTIAL LOAD - INJECTOR IS SERVICEABLE
NOTE: INJECTORS #4 & #6 HAD LOW DELIVERY AT PILOT INJECTION - INJECTORS ARE SERVICEABLE
NOTE: INJECTOR #5 HAD HIGH DELIVERY AT PARTIAL LOAD - INJECTOR IS SERVICEABLE
-Injector #2 Needs to be Replaced
-Provided 1 Qualified Replacement Injector & a New Fuel Tube
-Resealed the other 5 Injectors
-Added Fuel Conditioner to both Fuel Tanks

RADIATOR PIPING
NOTE: SOME OF HOSE ENDS & CLAMPS NEEDED TO BE REPLACED
-Provided New Hose Ends & Clamps as Required

CAC PIPING
NOTE: SOME OF THE BOOTS & CLAMPS NEEDED TO BE REPLACED
-Provided New CAC Boots & Clamps as Required

ENGINE COMPARTMENT
-Secured Various Hardware for the Engine Compartment
-Replaced Leaking Fittings & Hardware

CUSTOMER PICKED UP UNIT ON FEBRUARY 20, 2025

****
NOTE: RECHECK ALL HOSES, CLAMPS, PLUGS, CONNECTIONS & RELATED HARDWARE AFTER 20 HRS OF OPERATION
****

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
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UNIT: 307	031928	(780) 778-5070	35	000/935

			PRICE/PER	EXTENSION
	**********			
	NOTE: WE RECOMMEND USING ALLIANT POWER OR STANADYNE FUEL CONDITIONER TO PREVENT PREMATURE FAILURES TO THE FUEL SYSTEM			
	**********			
5 CG	2872717	ISX INJ SEAL	8.99EA	44.95
1 CGQ	R2897320	QUAL INJECTOR-EUI, ISX EXC	787.85EA	787.85
1 CGQ	R2897320-C1	CORE, INJECTOR-EUI ISX CHG	300.00EA	300.00
1-CGQ	R2897320-C1	CORE, INJECTOR-EUI ISX RET	300.00EAT	300.00-
1 CA	2894829	ISX FUEL CONNECTOR	125.22EA	125.22
2 CN	WICOUP075	3/4 NPT COUPLER	6.09EA	12.18
2 CN	FSHXPLUG075	3/4" STEEL PIPE PLUG	5.91EA	11.82
2 CN	38-0371	T-BOLT SPR CLAMP, 4.00-4.31"	11.60EA	23.20
2 ATM	16400	HOSE, CHG AIR COOLER 4x6"	40.00EA	80.00
1 OL	AP0516	1.9L ULTRAGUARD FORMULA	48.83EA	48.83
	1 JUG TREATS 946 LITRES OR 249 GALLONS			
4 CN	M8X30	8MMX30MM CAP SCREW	1.53EA	6.12
4 CN	M8FW	8mm FLAT WASHER	0.21EA	0.84
4 CN	162-396	5/16 FENDER WASHER	0.30EA	1.20
1 CN	241C	Lever Drain Cock, 3/8npt	12.51EA	12.51
1 CN	38-0345	T-BOLT SPR CLAMP, 2.75-3.06	16.39EA	16.39
4 EL	76-6334	TUBE CLAMP, 3/4"	5.55EA	22.20
4 EL	76-9881FT	SPLIT LOOM, 1.25"/FT	3.36FT	13.44
4 CN	M12X45	12MMx45MM CAP SCREW 10.9	5.15EA	20.60
		PARTS SUBTOTAL		1227.35
	10.13 HOURS	LABOR SUBTOTAL		1416.68
		SHOP SUPPLIES		99.17
		** JOB SUBTOTAL		2743.20
		*TOTAL PARTS:		1261.10
		*TOTAL LABOR:		1566.43
		*TOTAL SHOP SUPPLIES:		109.66
		***SUB TOTAL:		2937.19
		***PST/PST EX -PROVINCE:AB		0.00
		***GST - 893443390T		146.86

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
	2937.19			3084.05

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CONDITIONS OF SALE:
Core returns must be within 45 days prepaid accompanied by invoice.
25% handling charge on all parts returned for return.
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Maint
307 File

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CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

* * * C A S H S A L E * * *

PHONE # 7808322720 CONTACT PADDY
CONTACT
COMPLETION DATE: 12/21/2023
UNIT: 307 YEAR: 2014 MAKE/MODEL: PETERBILT
SERIAL: 1XPTP4EX3FD271818 KILOMETERS: 788823KM

JOB#01 03 000 00 CLEANING
WORK PERFORMED:
DEGREASED & WASHED UNIT TO PREP FOR REPAIR
NOTE: UNIT WAS VERY DIRTY

PARTS SUBTOTAL	0.00
LABOR SUBTOTAL	85.00
SHOP SUPPLIES	5.95
** JOB SUBTOTAL	90.95

JOB#02 41 000 00 ENGINE DIAGNOSTICS
CUSTOMER PURCHASED LONG BLOCK FROM ON TRACK ON INVOICE 210984977 ON APRIL 13, 2023.
CUSTOMER INSTALLED LONG BLOCK ONTO ENGINE & PERFORMED ALL CHANGEOVERS - ONCE INSTALLED THEY CAME TO ON TRACK FOR ECM PROGRAMMING - DONE ON INVOICE 210985593 IN MAY 2023.
CUSTOMER TOOK TRUCK TO EDMONTON KENWORTH & GOT A COMPLETE TOP END SET DONE AT 237605KM - MAY 23, 2023
CUSTOMER TOWED UNIT TO ON TRACK KUNTZ & COMPANY ON NOVEMBER 23, 2023. CUSTOMER COMMUNICATED THAT THERE IS COOLANT IN THE OIL
REPLACEMENT ENGINE SERIAL# 60836105 - CPL#3939
ORIGINAL ENGINE SERIAL# 79739006 - CPL# 3939

WORK REQUIRED:
DOWNLOAD, PRINT & RECORD ECM DATA
TAKE A ENGINE OIL SAMPLE
WORK PERFORMED:
-Connected Diagnostic Computer
-Downloaded & Recorded ECM Data
-ENG: CUMMINS ISX15 CM2350 - HP: 550
-ESN: 60836105 - CPL: 3939
-Truck Odometer: 788823KM
-Truck Hourmeter: 12668HR
-ECM Total Distance: 154212MILES
-Total Engine ECM Hours: 12668HR

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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UNIT 307	030341	(780) 778-5070	35	000/935

		PRICE/PER	EXTENSION
-ECM Idle Hours: 275HR			
NOTE: NO ENGINE OIL SAMPLE DUE TO COOLANT CONTAMINATION IN THE ENGINE OIL			
-Connected to Cab Controller			
NOTE: CAB CONTROLLER WAS NOT PROGRAMMED FOR AN EXHAUST MODIFICATION			
-Programmed Cab Controller for an Exhaust Modification			
	PARTS SUBTOTAL		0.00
0.50 HOURS	LABOR SUBTOTAL		77.50
	SHOP SUPPLIES		5.43
	** JOB SUBTOTAL		82.93

JOB#03 06 000 00 ENGINE

SITUATION:
CUSTOMER PURCHASED LONG BLOCK FROM ON TRACK ON INVOICE 210984977 ON APRIL 13, 2023.
CUSTOMER INSTALLED LONG BLOCK ONTO ENGINE & PERFORMED ALL CHANGEOVERS - ONCE INSTALLED THEY CAME TO ON TRACK FOR ECM PROGRAMMING - DONE ON INVOICE 210985593 IN MAY 2023.
CUSTOMER TOOK TRUCK TO EDMONTON KENWORTH & GOT A COMPLETE TOP END SET DONE AT 237605KM - MAY 23, 2023
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REPLACEMENT ENGINE SERIAL# 60836105 - CPL#3939
ORIGINAL ENGINE SERIAL# 79739006 - CPL# 3939

WORK REQUESTED:
TROUBLESHOOT COOLANT IN THE OIL & ADVISE
WORK PERFORMED:
-Brought Unit into the Main Shop
-Removed the Engine Oil Pan
-Pressurized the Cooling System
NOTE: FOUND COOLANT LEAKING PAST THE PISTONS INTO THE CRANKCASE - CYLINDERS ARE FILLING WITH COOLANT
NOTE: CYLINDER #4 WAS THE SUSPECT CYLINDER - SUSPECT A FAILED INJECTOR CUP, FAILED HEAD GASKET &/OR CRACKED CYLINDER HEAD
-REMOVED THE ROCKER COVER & INSPECTED THE TOP END
NOTE: FOUND COOLANT PRESENT ON TOP OF THE CYLINDER HEAD
NOTE: FOUND A BROKEN ELECTRICAL CONNECTION ON INJECTOR

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

CONTINUED

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	PRICE/PER	EXTENSION

#1
NOTE: FOUND OTHER INJECTOR ELECTRICAL INSTALLED INCORRECTLY AND BROKEN TAPS ON THE TOP OF SOME INJECTORS
-Removed the Injector Wiring Harness in Preparation to Remove the Injectors
-FOUND THAT ALL OF THE INJECTOR HOLD DOWNS WERE LOOSE
-Removed the External Injector Fuel Lines & Injector Fuel Tubes
NOTE: SEVERAL EXTERNAL INJECTOR FUEL LINES ARE PITTED
NOTE: DOES NOT APPEAR THAT THE INJECTOR FUEL TUBES WERE REPLACED - OEM STATES THESE AS A 'ONE TIME USE'
NOTE: FOUND THAT ALL OF INJECTOR FUEL TUBES WERE CONTAMINATED WITH COMBUSTION
-Removed all of the Injectors
NOTE: ALL INJECTORS WERE EXTREMELY DIRTY FROM COMBUSTION
NOTE: SOME INJECTOR SEALING WASHERS WERE SEPARATED FROM THE INJECTORS
-Pressurized the Cooling System & Found Coolant Filling Cylinder #4
NOTE: PHYSICAL DAMAGE TO THE INJECTOR BORE ON CYLINDER #4 - CYLINDER HEAD IS NO LONGER SERVICEABLE
-See Job#4 for Injector Testing
-Advised Customer of Findings
-Customer Approved Cylinder Head Removal & Replacement
-Drained Cooling System into Clean Pails
-Connected A/C Machine
-Tested A/C Refrigerant - Good
-Evacuated A/C System
NOTE: VERY LOW CHARGE - SEE JOB#5
-Removed Hood Cables & set Hood on Stand
-Removed Air Intake & CAC Piping
-Removed Upper & Lower Radiator Piping
-Removed all Remaining Radiator Assembly Coolant Plumbing
-Removed A/C Lines & Compressor
-Removed Electrical for Radiator Assembly
-Removed Radiator Support Brackets & Radiator Mounts
-Lifted Radiator to Removed P/S Radiator
-Removed Radiator Assembly & Set Aside
-Removed Fan Shroud & Fan

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
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UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION
-Removed Belts -Removed Main Belt Tensioner -Removed Fan Hub -Removed Vibration Damper & Pulley -Removed Camshaft Sensor -Removed Front Gear Cover -Unloaded Gear Train -Removed Upper Idler Gear, Camshaft Idler & Camshaft Gear -Removed Camshaft Sealing Plates -Removed Crankcase Breather Housing & Hoses -Removed Crankcase Bracket -Removed Brackets from Head to Front Cover -Disconnected Exhaust from Turbo -Removed Turbo Coolant & Oil Lines -Removed Electrical for Turbo -Removed Turbo Mounting Hardware -Removed Turbo -Removed EGR Bellows from Cooler to Exhaust Manifold -Removed Exhaust Manifold -Removed EGR Valve Assembly -Removed EGR Valve Mounting Brackets -Removed EGR Crossover Pipe -Removed T-Stat Housing -Removed Common Rail Assembly -Removed all Lines for Intake Manifold -Removed Intake Manifold -Removed Fuel Lines for Cylinder Head -Removed Coolant Lines & Air Lines for Cylinder Head -Removed Rocker Assemblies & Valve Bridges -Removed Oil from Top End of Engine -Removed Camshaft -Removed all Head Bolts -Removed Cylinder Head -Inspected Cylinder Head NOTE: CRACKED ON SEVERAL CYLINDERS ALONG WITH DAMAGE TO THE LOWER INJECTOR BORES - PRIMARILY CYLINDER #4 -Inspected Cylinders NOTE: CYLINDER #4 IS SCORED - NEEDS TO BE REPLACED -Removed Oil Pick up Tube -Removed Engine Oil Pump		

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

TERMS:
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CUSTOMER SIGNATURE

TERMS

On Track
Kuntz & Company Inc.
P.O. Box 1016
Hwy 13 & 21
Camrose, AB T4V 4E7
Ph: (780) 672-6868 Fax: (780) 672-7616
www.ontrackinc.net
acct: admin@ontrackinc.net

INVOICE DATE	
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CUSTOMER NO.	BRANCH

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
FLEX TANK & VAC TRUCKS
LTD.
5804-53 AVE.
WHITECOURT AB T7S 2A1

Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

-Removed Block Stiffener Plate
-Removed Piston Cooling Nozzle for Cylinder #4
-Removed Cylinder #4 Piston Assembly & Liner
-Taped Crankshaft Journal to Prevent Contamination
-Cleaned & Inspected Counterbores - Good
-Cleaned & Inspected the Head Deck & Block Deck - Good
-Provided & Installed a New IPD Steel Liner
-Checked Liner Protrusion for all Cylinders - Good - 0.0145"
-Inspected Connecting Rod Bearings for Cylinder #4
NOTE: LOWER BEARING SHELL IS DAMAGED FROM LUBRICATION CONTAMINATION - BEARINGS NEED TO BE REPLACED
-Will Inspect Main Bearings
-Removed Main Caps #2 & #5
-Inspected Main Bearings - Good
-Lubricated Main Bearings
-Installed Main Caps #2 & #5 with Sealant as per OEM Specifications
-Lubricated & Installed Main Cap Mounting Hardware
-Torqued Mounting Hardware to Spec
-Checked for Free Rotation - Good
-Checked Crankshaft Endplay - Good
-Removed Connecting Rod from Original Piston
-Provided a New Piston Assembly
-Installed New Piston Rings
-Cleaned & Inspected Connecting Rod - Good
-Checked Connecting Rods for Straightness - Good
-Measured Connecting Rod Bushing - Good
-Lubricated & Installed Connecting Rod to New Piston
-Cleaned Liner & Crankshaft Journal
-Provided & Installed New Connecting Rod Bearings
-Lubricated & Installed Piston Assembly
-Lubricated Installed Connecting Rod Cap Bolts
-Torqued Bolts to Spec
-Checked Connecting Rod Side Clearance - Good
-Checked for Free Rotation - Good
-Cleaned & Inspected Piston Cooling Nozzle - Good
-Installed Piston Cooling Nozzles & Torqued to Spec
-Checked Nozzle Alignment - Good
-Followed the Above Procedure to Replace the Connecting Rod Bearings for the other 5 Cylinders

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

CONTINUED

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UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

-Cleaned & Inspected Block Stiffener Plate - Good
-Installed Block Stiffener & Torqued to Spec
-Disassembled Engine Oil Pump
-Cleaned & Inspected Engine Oil Pump Components - Good
-Lubricated & Assembled Engine Oil Pump
-Installed Engine Oil Pump
-Torqued Mounting Hardware to Spec
-Checked Engine Oil Pump Gear Backlash - Good
-Cleaned & Inspected Oil Pick up Tube - Good
-Resealed & Installed Pick up Tube
-Cleaned Engine Oil Pan Sealing Surfaces
-Cleaned & Inspected Engine Oil Pan - Good
-Tested Engine Oil Pan Heater - Good
-Installed Silicone at Joints of Front & Rear Cover
-Resealed & Installed Engine Oil Pan
-Torqued Mounting Hardware to Spec
-Installed Hardware Attached to the Engine Oil Pan
-Received a New Cylinder Head
-Cleaned Oil & Fuel Passages of Cylinder Head
-Installed Components on Head
-Cleaned & Inspected Rear Camshaft Cover - Good
-Resealed & Installed Camshaft Cover
-Cleaned & Inspected Block Deck & Head Deck - Good
-Installed New Cylinder Head Gasket
-Installed Cylinder Head
-Cleaned & Inspected Cylinder Head Bolts - Good
-Lubricated & Installed Cylinder Head Bolts
-Followed OEM Torque Procedure for Cylinder Head Bolts
-Cleaned & Installed Brackets from Head to Front Cover
-Cleaned & Inspected Camshaft - Good
-Lubricated Camshaft & Bearings
-Installed Camshaft
-Checked for Free Rotation - Good
-Cleaned & Inspected Camshaft Sealing Plates - Good
-Resealed & Installed Camshaft Sealing Plate & Torqued to Spec
-Pin Timed Crankshaft
-Installed Wedge on Valve Camshaft
-Cleaned & Inspected Camshaft Gears - Good
-Followed OEM procedure to Install Camshaft Gears & Set Backlash

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION
NOTE: EXTRA TIME REQUIRED -Removed Feeler Blades -Loaded Scissor Gear -Cleaned, Resealed & Installed Gear Cover -Installed Plug in Gear Cover -Cleaned & Inspected Intake Manifold - Good -Resealed & Installed Intake Manifold -Cleaned & Inspected Valve Bridges - Good -Lubricated & Installed Valve Bridges -Received Reman Replacement Injectors -Lubricated & Installed Reman Injectors with New Injector Hold Down Bolts -Provided & Installed New Injector Fuel Tubes -Followed OEM Torque Procedure for the Injectors -Cleaned & Installed Brackets for Common Rail -Cleaned & Installed Common Rail -Cleaned & Inspected Injector Fuel Lines NOTE: 4 OF THE INJECTOR FUEL LINES WERE VERY PITTED ON THE SEALING SURFACES - NEED TO BE REPLACED - SEE JOB#4 -Installed Qualified Replacement Injector Fuel Lines -Resealed & Installed Remaining Fuel Lines for Common Rail -Disassembled Rocker Assemblies -Cleaned & Inspected Rocker Components - Good -Lubricated & Assembled Rocker Assemblies -Timed Engine -Installed Rocker Assemblies -Followed OEM Torque Procedure -Performed a Complete Overhead Set -Checked Brake Running Clearance - Good NOTE: INTERNAL WIRING HARNESS NEEDS TO BE REPLACED - BROKEN TERMINAL - SEE JOB#4 -Installed & Secured a New Internal Wiring Harness -Cleaned & Inspected Rocker Cover - Good -Resealed & Installed Rocker Cover -Cleaned, Resealed & Installed Camshaft Sensor -Cleaned Sealing Surface for Front Gear Cover -Cleaned, Resealed & Installed Front Gear Cover -Installed Vibration Damper & Pulley -Torqued Mounting Hardware to Spec -Cleaned & Inspected Fan Hub - Good		

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CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

-Installed Fan Hub & Belt Tensioner
-Installed A/C Compressor
-Inspected Engine Belts
NOTE: FAN BELT NEEDS TO BE REPLACED - SEE JOB#4
-Installed a New Fan Belt
-Cleaned & Inspected Exhaust Manifold
NOTE: NEEDS TO BE RESURFACED
-Resurfaced Exhaust Manifold
-Cleaned Exhaust Manifold
-Resealed & Installed Exhaust Manifold
-Torqued Mounting Hardware to Spec
-Cleaned & Installed Brackets for EGR Plumbing
-Installed & Secured EGR Plumbing
-Removed Actuator from Turbo
-Inspected Turbo Sector Shaft - Good
-Inspected Turbo Actuator - Good
-Cleaned & Inspected Turbo
NOTE: EXCESS COOLANT IN TURBO - EXTRA TIME TO CLEAN
NOTE: 1 TURBO CLAMP NEEDED TO BE REPLACED - SEE JOB#4
-Cleaned Sealing Surfaces for Turbo
-Installed New Turbo Mounting Studs
-Resealed & Installed Turbo with New Mounting Hardware
-Pre-Lubricated Turbo
-Cleaned, Resealed & Installed Turbo Oil Lines
-Connected Diagnostic Computer
-Performed Calibration & Install Procedure for Turbo Actuator
-Cleaned, Resealed & Installed Coolant Lines for Turbo Assembly
NOTE: 1 OF THE COOLANT LINES WAS IN VERY POOR CONDITION - NEEDED TO BE REPLACED - SEE JOB#4
-Cleaned, Resealed & Installed Exhaust to Turbo
NOTE: FLEX PIPE PORTION AFTER TURBO IS BROKEN - NEEDS TO BE REPLACED - SEE JOB#5
-Cleaned & Inspected Crankcase Breather
NOTE: CRANKCASE BREATHER FILTER NEEDS TO BE REPLACED - SEE JOB#4
-Installed & Secured Crankcase Breather Components
-Installed & Secured Electrical
-Cleaned, Resealed & Secured Fuel Return Line at the Back of the Cylinder Head

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CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

-Secured Line as Required
-Disassembled the T-Stat Housing
-Cleaned & Inspected T-Stat Housing - Good
-Installed a New T-Stat & Seal
-Resealed & Assembled T-Stat Housing
-Resealed & Installed T-Stat Housing
-Installed & Secured all Necessary Wiring & Brackets for Engine
-Installed & Secured all Necessary Hoses & Lines for Engine
-Cleaned & Inspected Engine Fan
NOTE: ENGINE FAN IS DAMAGED ON ALL FINS - NEEDS TO BE REPLACED - SEE JOB#4
-Installed New Engine Fan
-Tested CAC
NOTE: CAC LEAKS IN MULTIPLE SPOTS - SEE JOB#5
-Mounted P/S Cooler to Radiator Assembly
-Installed Radiator Assembly
-Installed Mounting Hardware
-Installed Radiator Support Brackets
-Cleaned & Inspected Radiator Piping - Good
-Installed Radiator Piping
-Installed Remaining Coolant Lines for Radiator Assembly
NOTE: LARGE RESERVOIR HOSE NEEDED TO BE REPLACED - SEE JOB#5
-Cleaned, Resealed & Installed A/C Lines
NOTE: 1 OF THE A/C LINES HAD BEEN RUBBED - WILL NOT REPLACE AT THIS TIME - SECURED LINE TO PREVENT RUBBING
-Installed Hood Cables
-Cleaned & Inspected CAC Piping
NOTE: CAC BOOTS & SOME CLAMPS NEED TO BE REPLACED - SEE JOB#5
-Installed CAC Piping
-Cleaned & Inspected Air Shut OFF Valve - Good
-Installed Air Shut OFF Valve
-Cleaned & Inspected Air Intake Piping
NOTE: EXTRA TIME TO CLEAN
-Installed Air Intake Piping
-Removed Air Filter Canister Lids & Inspected Air Filters
NOTE: AIR FILTERS NEED TO BE REPLACED - SEE JOB#4

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION
-Tested Original Coolant - -35C NOTE: A LOT OF COOLANT HAD BEEN LOST FROM ENGINE FAILURE NOTE: CARBON HAD GOT INTO COOLANT - WAS ABLE TO SEPARATE CARBON FROM THE COOLANT NOTE: WILL INSTALL EXTENDED LIFE COOLANT CONCENTRATE TO INCREASE THE STRENGTH OF THE COOLANT -R&R Engine Coolant Filter -Filled Cooling System with Original & Extended Life Coolant Concentrate -Topped up with New Pre Mix Extended Life Coolant -R&R Engine Oil Filter -Filled Engine Oil to the Proper Level with New Conventional 15W40 Oil -Drained Primary Fuel Filter Canister -Removed Primary Fuel Filter NOTE: CANISTER NEEDS TO BE CLEANED -Cleaned Primary Fuel Filter Canister -Installed a New Primary Fuel Filter -Resealed & Installed Primary Fuel Filter Canister -R&R Secondary Fuel Filter -Added Fuel Conditioner to both Fuel Tanks -Primed Fuel System -Connected Diagnostic Computer -Programmed Injector Codes into Engine ECM NOTE: ENGINE HAD AN INTERMITTANT POWER SUPPLY - SEE JOB#5 -Ran Engine - Good -Topped up Coolant Level -Test Drove Unit NOTE: TURBO SPEED SENSOR CODE BECAME ACTIVE - SEE JOB#4 -Performed another Test Drive -Engine Performance - Good -Engine Oil Pressure at Operating Temperature at Idle - 27PSI -Engine Oil Pressure at Operating Temperature while Cruising - 42PSI -37PSI Max Boost -209F Max Oil Temperature -186F Max Coolant Temperature -850F Max EGT -Brought Unit into Main Shop		

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UNIT 307	030341	(780) 778-5070	35	000/935

			PRICE/PER	EXTENSION
		-Rechecked Hose Clamps - Good		
		-Pressurized Cooling System & Checked for Leaks		
		NOTE: COUPLE OF SMALL LEAKS - REPAIRED LEAKS		
		-Checked Fluid Levels - Good		
		-Installed New Engine Heat Decals		
		**********		
		RECHECK ALL HOSES,CLAMPS,PLUGS,CONNECTIONS & RELATED HARDWARE AFTER 20 HRS OF OPERATION. UNIT MUST HAVE VALVE SETTINGS RECHECKED AFTER 150 HRS OF OPERATION. SUGGEST FIRST OIL CHANGE BE DONE AFTER FIRST 50 HRS OF OPERATION		
		**********		
		**********		
		DO NOT USE SYNTHETIC ENGINE OIL FOR THE FIRST 500 ENGINE HOURS		
		**********		
		**********		
		DO NOT IDLE ENGINE FOR THE FIRST 500 ENGINE HOURS		
		**********		
		**********		
		NOTE: WE RECOMMEND USING ALLIANT POWER OR STANADYNE FUEL CONDITIONER TO PREVENT PREMATURE FAILURES TO THE FUEL SYSTEM		
		**********		
1	FI WF2127	ES WATER FILTER,36M W/O DCA4	48.52EA	48.52
		EHC		0.55
1	FI FF5825NN	FUEL FILTER	75.27EA	75.27
		EHC		0.55
1	FI LF14000NN	OIL FILTER, (LF9080)	64.36EA	64.36
		EHC		1.25
1	CA M-4318947	T-STAT, 180F SINGLE HSG	51.30EA	51.30
1	FI K37-1004	FUEL FILTER	69.69EA*	69.69
		EHC		0.55
15	EL 83-6021	CABLE TIE, 11" BLACK	0.33EA	4.95
7	EL 83-6019	CABLE TIE, 7.5" BLACK	0.24EA	1.68
1	OL AP0516	1.9L ULTRAGUARD FORMULA	41.85EA	41.85
	1 JUG TREATS 946	LITRES OR 249 GALLONS		
1	EL 76-9901FT	SPLIT LOOM, 1/4" /FT	1.86FT	1.86

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CUSTOMER P.O.	REFERENCE NO.
UNIT 307	030341 (780) 778-5070 35 000/935

				PRICE/PER	EXTENSION
7	OL	EC7501	ANTIFREEZE, RED 50/50 JUG	15.95EA	111.65
10	EL	83-6025	CABLE TIE, 14" BLACK	0.57EA	5.70
29	EL	83-6021	CABLE TIE, 11" BLACK	0.33EA	9.57
4	EL	83-6019	CABLE TIE, 7.5" BLACK	0.24EA	0.96
1	CN	031FW-5	FLAT WASHER 5/16" GRADE 5	0.15EA	0.15
46	OL	SS15W40A	BULK ENG OIL, (1/LITRE EH1)	6.79EA	312.34
			EHC		2.30
1	CA	N4298234VS	NEW ISX CYLHEAD SOHC W/V EXC	5500.00EA*	5500.00
			SOLD WITH 1 YEAR WARRANTY FOB CAMROSE		
			WARRANTY COVERS REPAIR OR REPLACEMENT OF CYLINDER HEAD ONLY		
			SER# G1001220100602		
1	CA	N4298234VS-C1	NEW ISX CYL HEAD SOHC CO CHG	500.00EA	500.00
1-	CA	N4298234VS-C1	NEW ISX CYL HEAD SOHC CO RET	500.00EAT	500.00-
4	CG	4298975	M10 NUT, ISX TURBO	17.77EA	71.08
1	CA	4985660	CAMSHAFT COVER SEAL	6.98EA	6.98
1	CA	3102802	O-RING	8.91EA	8.91
4	CG	3689587	turbo stud BIL	15.27EA*	61.08
			(REF: 148063.00)		
6	CG	4089405	CON ROD BRG ISX SC	149.66EA	897.96
1	CN	HS10	HOSE CLAMP	4.28EA	4.28
1	OL	EC7501	ANTIFREEZE, RED 50/50 JUG	15.95EA	15.95
2	CN	TEMP	ENGINE HEAT DECAL,190 TO 270	4.85EA	9.70
			MISC SUBTOTAL		5.20
			PARTS SUBTOTAL		7375.79
			LABOR SUBTOTAL		6763.73
			SHOP SUPPLIES		473.46
			** JOB SUBTOTAL		14618.18

JOB#04 85 000 00 EXTRA ENGINE
WORK REQUIRED:
EXTRA ENGINE WORK REQUIRED
WORK PERFORMED:

INJECTOR TESTING
-Cleaned all Injectors
NOTE: EXTRA TIME TO CLEAN INJECTORS
-Recorded Injector Information
1 - 4384363PX - 18107M063 - 1Y1MG6FL7
2 - 4384363PX - 18261M076 - V7XCGD03P
3 - 4384363PX - 18205M185 - PR8MX3JW1
4 - 4384363PX - 18261M121 - K5K8QF99T
5 - 4384363PX - 18239M421 - GED2JC3A6

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

TERMS:
Cash, Certified Cheque, Visa, M-C, On Approved Credit, Due 15 days month following purchase. 1.5% per month (18% per annum) charged on overdue accounts.

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Manufacturer's Warranty on Parts Supplies Only.

CUSTOMER SIGNATURE

TERMS

On Track
Kuntz & Company Inc.
P.O. Box 1016
Hwy 13 & 21
Camrose, AB T4V 4E7
Ph: (780) 672- 6868 Fax: (780) 672-7616
www.ontrackinc.net
acct: admin@ontrackinc.net

INVOICE DATE	
12/27/2023 01:08PM CST	
INVOICE NO.	PAGE
210989481	13
CUSTOMER NO.	BRANCH

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
FLEX TANK & VAC TRUCKS
LTD.
5804-53 AVE.
WHITECOURT AB T7S 2A1

Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

6 - 4384363PX - 18331M389 - U10DNYADR
-Tested Injectors
NOTE: INJECTOR #1 COULD NOT BE TESTED DUE TO A BROKEN SOLENOID - INJECTOR NEEDS TO BE REPLACED
NOTE: INJECTOR #4 FAILED ALL DELIVERY TESTS & IS PHYSICALLY DAMAGED - INJECTOR NEEDS TO BE REPLACED
NOTE: INJECTORS #2, #3, #5 & #6 FAILED AT VARIOUS TEST POINTS - RECOMMEND REPLACING
NOTE: INJECTORS WERE PRODUCING DIRTY RETURN FUEL - IF ANY OF THESE INJECTORS ARE PUT BACK INTO SERVICE IT WILL CONTAMINATE THE FUEL RETURN
-Advised Customer
-Customer Approved the Replacement of the Injectors
-Provided Aftermarket Reman Injectors
1 - CF193033L3 - 22356M278 - C75B7JU4F
2 - CF193025L3 - 131075012 - 1VPGRNMYY
3 - CF193031L3 - 14209D385 - XRPKE3J2X
4 - CF193030L3 - 13350A001 - B9Y5HYWD6
5 - CF193028L3 - 142395057 - 86MDP03DF
6 - CF193038L3 - 13107A036 - TCR7Y2UF1
NOTE: REMAN REPLACEMENT INJECTORS CAME WITH NEW FUEL TUBES

INJECTOR FUEL LINES
-Provided Qualified Replacement Fuel Lines

INTERNAL WIRING HARNESS
-Provided a New Internal Wiring Harness

ENGINE FAN BELT
-Provided a New Engine Fan Belt

TURBO CLAMP
-Provided & Installed a New Turbo Clamp

TURBO COOLANT LINE
-Provided a Qualified Replacement Turbo Coolant Line

CRANKCASE FILTER
-Provided an Updated Maintenance Free Crankcase Breather

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

TERMS:
Cash, Certified Cheque, Visa, M-C, On Approved Credit, Duo 15 days month following purchase. 1.5% per month (18% per annum) charged on overdue accounts.

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CUSTOMER SIGNATURE

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INVOICE DATE	
12/27/2023 01:08PM CST	
INVOICE NO.	PAGE
210989481	14
CUSTOMER NO.	BRANCH

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
FLEX TANK & VAC TRUCKS
LTD.
5804-53 AVE.
WHITECOURT AB T7S 2A1

Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

ENGINE FAN
-Provided a New Engine Fan

ENGINE AIR FILTERS
-Removed Air Filters
-Cleaned Air Filter Canister Lids
-Provided & Installed New Air Filters
-Resealed & Installed Air Filter Canister Lids

TURBO SPEED SENSOR CODE
-Troubleshot Code
NOTE: FOUND DAMAGE TO THE TURBO SPEED SENSOR ELECTRICAL
- SPEED SENSOR ASSEMBLY NEEDS TO BE REPLACED
-Provided a Qualified Replacement Turbo Speed Sensor
-Installed & Secured Qualified Turbo Speed Sensor

****
NOTE: RECHECK ALL HOSES, CLAMPS, PLUGS, CONNECTIONS &
RELATED HARDWARE AFTER 20 HRS OF OPERATION
****

****
NOTE: WE RECOMMEND USING ALLIANT POWER OR STANADYNE FUEL
CONDITIONER TO PREVENT PREMATURE FAILURES TO THE FUEL
SYSTEM
****

				PRICE/PER	EXTENSION
1	CN	025FW-5	FLAT WASHER 1/4" GRADE 5	0.12EA	0.12
1	CN	025GNF	GRIP NUT 1/4"	0.30EA	0.30
3	EL	83-6021	CABLE TIE, 11" BLACK	0.33EA	0.99
1	EL	83-6040	CABLE TIE, 13" DUAL CLAMP	5.15EA	5.15
1	CN	HS16	HOSE CLAMP	4.28EA	4.28
31	CO	5526-100	1 SILICONE HOSE	1.28IN	39.68
29	EL	76-9881FT	SPLIT LOOM, 1.25" /FT	3.36FT	97.44
1	EL	553.3850	DUAL SWIVEL SPACER,CABLE TIE	5.72EA	5.72
2	EL	83-6029	CABLE TIE, HD15" BLACK	1.20EA	2.40
16	EL	76-9873FT	SPLIT LOOM, 5/8" /FT	2.07FT	33.12
1	BL	K060637	SERPENTINE BELT A/C	59.00EA	59.00
6	CAX	5579419	INJ KIT (2897320) W/TUBE EXC	1085.00EA*	6510.00
6	CAX	5579419-C1	2897320 ISX KIT CORE CHG	600.00EA	3600.00
6-	CAX	5579419-C1	2897320 ISX KIT CORE RET	600.00EAT	3600.00-
4	EL	76-9873FT	SPLIT LOOM, 5/8" /FT	2.07FT	8.28

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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12/27/2023 01:08PM CST	
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CUSTOMER NO.	BRANCH

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Tax id: 819956939RT0001

CUSTOMER P.O. | REFERENCE NO.

UNIT 307 030341 (780) 778-5070 35 000/935

				PRICE/PER	EXTENSION
1	EL	900729-13	HD Tube Clamp, 2"	8.61EA	8.61
6	CN	031FW-5	FLAT WASHER 5/16" GRADE 5	0.15EA	0.90
6	CG	3679102	ISX INJ HOLDDOWN BOLT	10.37EA	62.22
1	CG	3686370	injector wiring harness BIL	473.33EA	473.33
			(REF: 148065.00)		
1	CG	3691476	MAINTENANCE FREE CV FILTER	175.00EA*	175.00
1	CA	4041107	V-BAND CLAMP, TURBINE ISX	69.45EA*	69.45
2	FI	AF4195	AIR FILTER	109.99EA*	219.98
1	AS	996813502-002	ENGINE FAN BIL	450.00EA*	450.00
			(REF: 148129.00)		
			PARTS SUBTOTAL		8225.97
			LABOR SUBTOTAL		1662.65
			SHOP SUPPLIES		116.39
			** JOB SUBTOTAL		10005.01

JOB#05 85 000 01 EXTRA WORK REQUIRED

WORK REQUESTED:
EXTRA WORK REQUIRED
WORK PERFORMED:

A/C SYSTEM
-Vacuum & Leak Checked A/C System
NOTE: LEAK DETECTED
-Charged System with Nitrogen & Located Leak
-Repaired Leak by Resealing
-Performed a Vacuum & Leak Check - Good
-Charged A/C System to Spec
-Tested A/C Operation - Good

EXHAUST FLEX PIPE
-Removed Exhaust Flex Pipe
NOTE: 1 OF THE CLAMPS WAS BROKEN
-Provided & Installed a New Exhaust Flex Pipe & Clamps
NOTE: EXHAUST PIPING NEEDS TO BE SECURED

CAC
-Removed Shrouding for Radiator Assembly
-Removed A/C Condenser
-Removed CAC Mounting Hardware
NOTE: HARDWARE IS IN VERY POOR CONDITION - NEEDS TO BE REPLACED
-Removed CAC

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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INVOICE DATE	
12/27/2023 01:08PM CST	
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CUSTOMER NO.	BRANCH

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
FLEX TANK & VAC TRUCKS
LTD.
5804-53 AVE.
WHITECOURT AB T7S 2A1

Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

				PRICE/PER	EXTENSION
	-Sent CAC to a Radiator Repair Shop				
	NOTE: CAC COULD NOT BE REPAIRED				
	-Advised Customer				
	-Customer Approved the Replacement of a CAC				
	-Provided a New Spectra CAC				
	-Installed New CAC				
	-Provided & Installed a New CAC Mounting Bushing Kit				
	-Cleaned & Installed A/C Condenser				
	-Installed Shrouding for Radiator Assembly				
	RADIATOR COOLANT HOSE				
	-Provided & Installed a New Hose with New Clamps				
	-Installed New Loom & Secured Hose				
	CAC PIPING				
	-Provided New CAC Boots & Clamps as Required				
	ENGINE POWER SUPPLY				
	-Troubleshot Power Supply				
	NOTE: FOUND A LOOSE ENGINE GROUND CABLE				
	-Secured Ground Cable				
	-Tested Power Supply - NO Resolve				
	-Inspected Fuse Panel				
	NOTE: FOUND 1 MAXI FUSE & 1 5AMP FUSE THAT NEED TO BE REPLACED				
	-Replaced Fuses with New				
	-Tested Power Supply - Good				
	**********				
	NOTE: RECHECK ALL HOSES, CLAMPS, PLUGS, CONNECTIONS & RELATED HARDWARE AFTER 20 HRS OF OPERATION				
	**********				
	**********				
	NOTE: WE RECOMMEND USING ALLIANT POWER OR STANADYNE FUEL CONDITIONER TO PREVENT PREMATURE FAILURES TO THE FUEL SYSTEM				
	**********				
1	EXH EBPB11861	EXHAUST FLEX PIPE KIT (REF: 148145.00)	BIL	448.88EA*	448.88
2	EL 66-2842	CABLE TIE, 20" SS		5.48EA	10.96

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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INVOICE DATE	
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CUSTOMER NO.	BRANCH

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
FLEX TANK & VAC TRUCKS
LTD.
5804-53 AVE.
WHITECOURT AB T7S 2A1

Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.
UNIT 307	030341 (780) 778-5070 35 000/935

				PRICE/PER	EXTENSION
1	AA	4M5469	GSKT	5.36EA	5.36
1	CN	015-150	COTTER PIN 5/32X1-1/2	0.75EA	0.75
1	CN	M8N	8MM HEX NUT	0.27EA	0.27
1	CN	38-0345	T-BOLT SPR CLAMP, 2.75-3.06	16.39EA	16.39
2	CN	38-1238	C/TRQ HOSE CLAMP, 3.75-4.63"	21.29EA	42.58
11	CN	G384-400	4" SILICONE RAD HOSE	7.70IN	84.70
1	EL	731.1301	MAXI FUSE 30 AMP	9.04EA	9.04
1	EL	ATO5	FUSE 5AMP	3.88EA	3.88
1	ATM	M203076UB	CAC MOUNT KIT	154.38EA	154.38
2	CO	G354-400	HOSE, CHG AIR COOLER 4x6"	88.88EA*	177.76
2	CN	38-0373	T-BOLT SPR CLAMP, 4.12-4.44"	19.53EA	39.06
1	CO	SPECTRACAC	SPECTRA CAC BIL	1485.00EA*	1485.00
			(REF: 148165.00)		
			A/C SYSTEM CHARGE		225.00
			(REF: 148208.00/030341)		
			MISC SUBTOTAL		225.00
			PARTS SUBTOTAL		2479.01
		8.50 HOURS	LABOR SUBTOTAL		1188.72
			SHOP SUPPLIES		83.21
			** JOB SUBTOTAL		3975.94

JOB#06 53 000 00 MECHANICS HELPER
WORK PERFORMED:
ASSISTED TECHNICIAN AS REQUIRED

			PARTS SUBTOTAL		0.00
		14.32 HOURS	LABOR SUBTOTAL		1074.00
			SHOP SUPPLIES		75.18
			** JOB SUBTOTAL		1149.18

JOB#07 47 000 00 VIP CUSTOMER SERVICE
47 (N) - VIP CLEANING
WORK PERFORMED:
-PROVIDED QUALIFIED REPLACEMENT ENGINE COMPONENTS
-DETAILED ENGINE COMPONENTS
-HEAT WRAPPED EXHAUST PIPING
-WASHED UNIT
-CLEANED WINDOWS INSIDE & OUT
-DETAILED CAB INTERIOR
"VIP CUSTOMER" - NO CHARGE

156	EXH	VWN200BA	2" EXHAUST WRAP / "	1.02IN	159.12
3	CN	P103	RED OXIDE PRIMER	20.58EA	61.74
			EHC		0.75
1	CN	P102	GREY PRIMER	22.91EA	22.91

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
				CONTINUED

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CUSTOMER NO.	BRANCH

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WHITECOURT AB T7S 2A1

SHIP TO:
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Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT 307	030341	(780) 778-5070	35	000/935

			PRICE/PER	EXTENSION
		EHC		0.25
2 CN	41601	KRYLON GLOSS BLACK	23.98EA	47.96
		EHC		0.50
1 CN	27026	GLOSS BLACK RUST PAINT	25.36EA	25.36
		EHC		0.25
4 CN	CDE1605	CUMMINS RED PAINT	22.46EA	89.84
		EHC		1.00
3 CN	27026	GLOSS BLACK RUST PAINT	25.36EA	76.08
		EHC		0.75
		QUAL TURBO SUPPLY LINE		132.00
		part# 4318952		
		QUAL HOSE ASSY		25.00
		QUAL INJECTOR FUEL LINES X4		400.00
		QUAL TURBO SPEED SENSOR		200.00
		MISC SUBTOTAL		760.50
		PARTS SUBTOTAL		483.01
		LABOR SUBTOTAL		1915.05
		SHOP SUPPLIES (Non-Bill)		134.05
		** JOB SUBTOTAL		0.00

COMPLIMENTS OF ON TRACK KUNTZ & COMPANY!

*TOTAL PARTS:	18080.77
*TOTAL LABOR:	10851.60
*TOTAL OTHER:	230.20
*TOTAL SHOP SUPPLIES:	759.62
***SUB TOTAL:	29922.19
***PST/PST EX -PROVINCE:AB	0.00
***GST - 893443390T	1496.11

* * * C A S H S A L E - PAID WITH CREDIT CARD XXXXXXXXXXXX

FREIGHT	SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
	29922.19			31418.30

TERMS:
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CUSTOMER SIGNATURE

TERMS
CASH SALE

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Jct. Hwy 13 & 21
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INVOICE DATE	
05/18/2023 09:43AM CST	
INVOICE NO.	PAGE
210985593	1
CUSTOMER NO.	BRANCH

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
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Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT: 307	029630	(780) 778-5070	35	000/935

	PRICE/PER	EXTENSION

* * * C A S H S A L E * * *

PHONE # (780)7060901 CONTACT TREVOR
CONTACT
COMPLETION DATE: 05/16/2023
UNIT: ISX15 ECM YEAR: MAKE/MODEL: CUMMINS ISX15 CM2350
SERIAL: 60836105 KILOMETERS: 133306MI
JOB#01 41 000 00 ENGINE DIAGNOSTICS
WORK REQUIRED:
PROGRAM CUMMINS ISX15 ENGINE ECM FOR AN EXHAUST MODIFICATION
ESN: 60836105
NOTE: CUSTOMER PURCHASED A REMAN REPLACEMENT ENGINE FROM ON TRACK
WORK PERFORMED:
-Relayed Information between Customer & ECM Specialist
NOTE: MULTIPLE ISSUES WITH CUSTOMER'S COMPUTER - ATTEMPTED TO USE MULTIPLE COMPUTERS - ECM SPECIALIST HAD TO INSTALL THE CORRECT INSITE & NEXIQ DRIVER INTO ANOTHER LABTOP
NOTE: ADDITIONAL $250 CHARGE
-ECM Specialist Provided Engine ECM Data
-Downloaded & Recorded ECM Data
-ENG: CUMMINS ISX15 CM2350 HP: 600
-ESN: 60836105 - CPL: 3939
-ECM Total Distance: 133306MILES
-Total Engine ECM Hours: 11602HR
-ECM Idle Hours: 215HR
-ECM Specialist Programmed the Engine ECM for an Exhaust Modification - Set to 550HP - NO other Modifications
NOTE: ENGINE ECM WAS ORIGINALLY PROGRAMMED TO 600HP - FEATURES & PARAMETERS DATA INDICATES IT IS STILL AT 600HP DESPITE BEING PROGRAMMED TO 550HP
NOTE: ORIGINAL ENGINE ECM PROGRAMMING DID NOT LOG ENGINE PROTECTION DATA
NOTE: 3 HOURS REQUIRED DUE TO ISSUES PROGRAMMING OFFSITE - WILL NOT CHARGE FOR ALL HOURS - VIP CUSTOMER

NOTE: CUSTOMER RESPONSIBLE FOR CONFIRMING CORRECT EXHAUST MODIFICATIONS HAVE BEEN MADE

****

FREIGHT	TAX STATUS/STATE	SALES TAX	PLEASE PAY
			CONTINUED

TERMS:
Cash, Certified Cheque, Visa, M-C. On Approved Credit, Due 15 days month following purchase. 1.5% per month (18% per annum) charged on overdue accounts.

CONDITIONS OF SALE:
Core returns must be within 45 days
20% handing charge on all parts above
Electrical, special order & custom
Any parts return must be made within 21
Manufacturer's Warranty on Parts

CUSTOMER SIGNATURE

ITEMS

On Track
Kumz & Company Inc.
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acct: admin@ontrackinc.net

INVOICE DATE	
05/18/2023 09:43AM CST	
INVOICE NO.	PAGE
210985593	2
CUSTOMER NO.	BRANCH

SOLD TO:
FLEX TANK & VAC TRUCKS
LTD.
PO BOX 2549
WHITECOURT AB T7S 2A1

SHIP TO:
FLEX TANK & VAC TRUCKS
LTD.
5804-53 AVE.
WHITECOURT AB T7S 2A1

Tax id: 819956939RT0001

CUSTOMER P.O.	REFERENCE NO.			
UNIT: 307	029630	(780) 778-5070	35	000/935

		PRICE/PER	EXTENSION
	ENGINE MUST BE ASSEMBLED, OPERATED & MAINTAINED AS PER OEM MANUFACTURER POLICIES & PROCEDURES		
	**********		
	**********		
	NOTE: WE RECOMMEND USING ALLIANT POWER OR STANADYNE FUEL CONDITIONER TO PREVENT PREMATURE FAILURES TO THE FUEL SYSTEM		
	**********		
	PROGRAM ISX15 CM2350 ENG ECM		2750.00
	(REF: 146713.00/029630)		
	MISC SUBTOTAL		2750.00
	PARTS SUBTOTAL		0.00
1.20 HOURS	LABOR SUBTOTAL		186.00
	SHOP SUPPLIES		13.02
	** JOB SUBTOTAL		2949.02
	*TOTAL PARTS:		0.00
	*TOTAL LABOR:		186.00
	*TOTAL OTHER:		2750.00
	*TOTAL SHOP SUPPLIES:		13.02
	***SUB TOTAL:		2949.02
	***PST/PST EX -PROVINCE:AB		0.00
	***GST - 893443390T		147.45

ON TRACK
JUNCTION HWY 13 & 21
CAMROSE, AB T4V4E7
7806726868

SALE

MID: 17672630019
TID: 003 REF#: 00000001
Batch #: 800
05/18/23 08:45:11
V-CODE: M
Invoice #:

Manual CP
/

AMOUNT $3,096.47

APPROVED

I AGREE TO PAY ABOVE TOTAL AMOUNT IN ACCORDANCE WITH CARD ISSUER'S AGREEMENT
(MERCHANT AGREEMENT IF CREDIT VOUCHER)
RETAIN THIS COPY FOR STATEMENT VERIFICATION

THANK YOU
PLEASE COME AGAIN

CUSTOMER COPY

(18% per annum) charged on overdue accounts.

C A S H S A L E - PAID WITH CREDIT CARD XXXXXXXXXXXX6630

SUBTOTAL	TAX STATUS/STATE	SALES TAX	PLEASE PAY
2949.02			3096.47

CONDITIONS OF SALE:
Core returns must be within 45 days prepaid
20% handling charge on all parts allowed for return
Electrical, special order & custom return parts are NOT returnable
Any parts return must be made within 21 days of purchase and will be credited by original invoice
Manufacturer's Warranty on Parts Supplies Only

CUSTOMER SIGNATURE

TERMS
CASH SALE