



THUNDER BAY TRUCK CENTRE, Inc.

WWW.TBTC.CA

EMAIL: MAIL@TBTC.CA



C36-1
AUG

Peterbilt Thunder Bay
1145 Commerce Street
Thunder Bay, ON P7E 6E8
(807) 577-5793 or (800) 465-5030
Fax: (807) 577-8918

Peterbilt Fort Frances
505 McIrvine Road
Fort Frances, ON P9A 3X7
(888) 889-2344 or (807) 274-7936
Fax: (807) 274-2813

Peterbilt Dryden
70 Keith Avenue
Dryden, ON P8N 3K8
(807) 223-7577 or (844) 223-7577
Fax: (807) 223-8482

Peterbilt Longlac
106 Hamel Ave.
Longlac, ON P0T 2A0
(807) 876-2687
Fax: (807) 876-2570

Sold To:

Number D2653
Phone 807 548-5298
P.O. NO.
Complete 08-30-18
Open Date 08-16-18

REPAIR ORDER NUMBER

DR8108

Inv Date: 09-13-18

SVC WRITER

mta*MT

CUSTOMER INVOICE

REPRINT

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SERIAL NO. 1XPTDBOXXBD119128			UNIT NO. X:MOUNTAINEER			MILEAGE 711402		
YEAR / MAKE / MODEL / 2011 / Peterbilt / 367						ENG HRS 14306.0		
ENGINE / SERIAL C15 / SDP20462						LICENSE		
TRANS / SERIAL RTL018918B / S0812797						CPL/ARRG P011		
RXLS MODEL/SERIAL			D46-170/HN03472579, D46-170/HN03472580					
SELL DLR				DEL DATE		07-19-10	DEL MILE	2209

1 INSPECT CAUSE OF OIL CONTAMINATION.

CAUSE:

COOLANT CONTAMINATION IN OIL.

CORRECTION:

DRAINED OIL AND REMOVED OIL PAN.

PRESSURE TEST COOLING SYSTEM AND INSPECT FOR LEAK-NOTHING DEFINITIVE-ADVISED CUSTOMER.

DRAINED COOLING SYSTEM AND STRIPPED ENGINE DOWN.

REMOVED HEAD AND LINERS.POSSIBLE HEAD CRACKED.

CLEANED ALL COMPONENTS FOR REUSE.

PLATNIUM KIT INFRAMED.

INSTALLED LINER PACKS AND MEASURED PROTRUSION-BLOCK HAD BEEN PREVIOUSLY CUT.REPLACED WATER PUMP AND REAR HOUSING-CORROSION-ROLL MAIN BEARING AND THRUSTS.TORQUE CAPS TO SPEC.

SECURE RODS TO CRANK.TORQUE CAPS TO SPEC.

INSTALLED REMAN OIL PUMP AND ASSEMBLE PLATE AND PICK UP TUBES.

CLEAN AND PAINT OIL PAN AND INSTALL.

ASSEMBLED REMAN HEAD AND INSTALLED.TORQUE CYLINDERHEAD TO SPEC.

ASSEMBLED EXTERNAL ENGINE COMPONENTS.SET GEAR TRAIN BACKLASH.

INSTALLED REMAN INJECTORS AND TORQUED TO HOLDOWN BOLTS TO SPEC.

ASSEMBLED OVERHEAD AND CARRIED OUT SET.CLOSED TOP OF ENGINE.

INSTALLED ENGINE FLUID AND CHANGED ALL FILTERS.INSPECT AIR CLEANER CANISTERS-OK-

PRIME FUEL SYSTEM AND RUN ENGINE.

TOPPED OFF FLUIDS AND ROAD TEST.

TOTAL LABOR	5,850.00
TOTAL PARTS	20,515.11
TOTAL FREIGHT	25.00
TOTAL MHSW FEE	13.30

Qty	Part Number	Description	Unit	Extended
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Customer Print Name: _____

Customer Signature: _____ Date: _____

REPRINT GST# R105278493

RETURNS: PARTS MUST BE RETURNED WITH 30 DAYS OF PURCHASE, ALL RETURNED ITEMS ARE SUBJECT TO A 10% HANDLING CHARGE WHEN SUPPLIED AS ORDERED AND MUST BE ACCOMPANIED BY OUT PACKING SLIP OR INVOICE.

TERMS: NET 30, 2%PER MONTH 24% PER ANNUM SERVICE CHARGE ON ALL OVERDUE ACCOUNTS.

Work Order
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1	EB1CRSS	CLEANER-E	6.70	6.70
3	D39054	3/8 X 1 NC GR 8 BOLT	0.18	0.54
3	39703	3/8 FLAT WASHER GR 8 SAE ZYT	0.05	0.15
14	313KLE	BRK KLEEN	2.20	30.80
4	4795400	PAINT	17.74	70.96
1	20R7414	ENG KIT	18,045.00	18,045.00
1	350-0111	HEATER-BLOCK, ENGINE	79.80	79.80
2	2727018	SEAL	36.03	72.06
2	4795400	PAINT	17.74	35.48
2	39703	3/8 FLAT WASHER GR 8 SAE ZYT	0.05	0.10
1	90-0011TCP	CLAMP-V BAND 2.5"	12.58	12.58
1	2412634	CLAMP AS-V-B	22.81	22.81
1	35337	3.5 CLAMP	3.74	3.74
1	CGIPLUG	PLUG	130.92	130.92
2	CM3999	CLAMP-HOSE 5/16X7/8 SS/CS	1.14	2.28
2	RS5288XPJAB	AIR FILTER	87.34	174.68
1	2862969	ELBOW-WAT	1,300.99	1,300.99
7	D1030-2650	HOSE-RADIATOR #40 1 PICK=	2.00	14.00
1	2954463	HOSE-PREO	50.44	50.44
2	9216TRP	CLAMP-HOSE W/LINER #16	1.78	3.56
1	360-0008	CORD-72"-120V 16-3HPN TRK	29.39	29.39
1	HE8716	HOSE-HUMP DBL 4"X6" SILTU	37.72	37.72
1	HE8716	HOSE-HUMP DBL 4"X6" SILTU	37.72	37.72
3	D1030-2364	HOSE-RADIATOR #20 J20R1-A	1.83	5.49
11	EC7501	COOLANT-T	10.50	115.50
1	2568753	FILTER AS SE	32.00	32.00
1	6V6353	SEAL O RING	30.18	30.18
2	12	shrink terminals	1.60	3.20
42	15W40	15W40 BULK MOTOR OIL (GARAGE	3.96	166.32
1	FREIGHT	MANI	25.00	25.00
1	EB1CRSS&	F.E.T.	0.17	0.17
14	313KLE&	F.E.T.	0.23	3.22
4	4795400&	F.E.T.	0.06	0.24
2	4795400&	F.E.T.	0.06	0.12
11	EC7501&	F.E.T.	0.76	8.36
1	2568753&	F.E.T.	1.19	1.19

2 REPLACE OIL COOLER AS REQUIRED.

CAUSE:

REQUIRED.

CORRECTION:

REMOVED OIL COOLER ASSEMBLY-BADLY RUSTED/SEIZED BOLTS-
CHANGED TUBES THAT TRANSFER COOLANT TO CGI COOLER.

INSTALLED NEW COOLER,SEALS AND O RINGS.

TOTAL LABOR	325.00
TOTAL PARTS	1,443.52
TOTAL FREIGHT	300.00

Qty	Part Number	Description	Unit	Extended
4	6V5134	SEAL O RING	16.98	67.92
3	2722462	SEAL	26.13	78.39
1	2642468	SEAL-INTE	9.41	9.41
1	2642469	SEAL-INTE	26.43	26.43
1	2655207	SEAL	44.25	44.25
1	10R5676	CORE AS O	1,056.26	1,056.26
1	2627221	TUBE	80.43	80.43
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1	FREIGHT	MANI	300.00	300.00

MISCELLANEOUS SUPPLY 315.00

INV-ENVIRONMENTAL	13.30
SLS-SVC CUST LBR TRK	6,175.00
SLS-SUNDRIES	315.00
SLS-PTS SHOP	21,958.63

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FREIGHT-PTS	325.00
H.S.T. R105278493	3,701.35
PLEASE PAY THIS TOTAL	32,488.28