

XF Mechanical
Box 446 320 3 Ave W
Beaverlodge, AB. T0H 0C0
Phone: 780-354-8334

GP01-1

INVOICE

2634

CVIP:
GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 09/04/2025

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 788599

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 17573.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
THERMOSTAT 4318947CUM		1.00	149.00	149.00	DIAGNOSE OIL TEMP ISSUES run unit up to temperature , monitor temperatures and thermostat operation , wash rad and continue to monitor , oil temperature is running alot higher then coolant , oil thermostats will need replaced	2.00	300.00
SEAL,THERMOSTAT 186780CUM		1.00	41.07	41.07	REPLACE OIL THERMOSTATS remove alternator and accessory brackets from front of engine , bolts seized , some bolts broke during dis assembly , remove thermostat from housing and clean parts , install new thermostat , extract bolts , reassemble brackets and accessories ,	4.50	675.00
RING,RETAINING S16255CUM		1.00	14.59	14.59	EXTRACT BROKEN BOLTS FROM FRONT BRACKET ASSY / FRONT STRUCTURE extract broken bolts from behind front structure , clean and re-tap all holes , extract broken bolts and repair threads in accessory bracket	2.00	300.00
THERMOSTAT 4386527CUM		1.00	202.90	202.90	REPLACE COOLANT THERMOSTATS remove coolant thermostat housing , clean surfaces and install new thermostats , replace rad hose and fill with coolant	1.00	150.00
SEAL, ORING 3336204CUM		1.00	18.56	18.56	REPLACE AIR FILTERS remove and replace dirty air filters	0.50	75.00
GASKET, THM HOUSING COVER 3682673CUM		1.00	56.32	56.32			
POLY REINFORCED ELBOW 90 56175250		1.00	79.11	79.11			
O RING 5658098CUM		2.00	7.92	15.84			
AIR FILTER RS528XP		2.00	197.64	395.28			
Shop Supplies				105.00			

[Payments -]

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A 3% CONVENIENCE FEE WILL BE CHARGED FOR CREDIT CARD PAYMENTS.

Thank you for your business

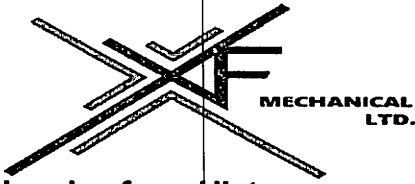
Labor:	1,500.00
Parts:	1,077.67
Sub:	2,577.67
Tax:	128.88
Total:	\$2,706.55
Bal Due:	\$2,706.55

Vehicle Received: 2025-09-02

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com



XF Mechanical
 Box 446 320 3 Ave W
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INVOICE

2471

CVIP:
 GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 07/30/2025

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 786181

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 17515.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
15.5-2050TQ-7S10F-EP6 CLUTCH 308925-25		1.00	1,498.01	1,498.01	DIAGNOSE CLUTCH ISSUE	1.50	225.00
GASKET ASCC DRIVE SUPPORT 5440813CUM		1.00	35.42	35.42	diagnose clutch , clutch very stiff , remove linkages and test for binding etc , try to adjust clutch , lots of material in bell housing , clean out and inspect , clutch is failed		
2 PIECE CLUTCH BRAKE SB200		1.00	67.07	67.07	REPLACE CLUTCH	13.00	1,950.00
5" STEP CLAMP 33225		2.00	17.08	34.16	remove exhaust and components , unbolt and remove transmission , remove clutch and inspect flywheel , remove flywheel and inspect seal , will need seal replacement , replace seal , install machined flywheel , install new bushings and cross shafts in bell housing , install new clutch and re-install transmission , reinstall all components etc ,		
5" FLEX TUBE SOLD BY THE FOOT 49092		1.00	17.98	17.98	DIAGNOSE AND REPLACE FAILED AIR COMPRESSOR	8.00	nc
4" STEP CLAMP 33969		1.00	16.03	16.03	diagnose compressor using oil , remove and replace compressor and send out for warranty		
SHAFT-CROSS, CLUTCH CS106C1498		1.00	17.56	17.56	REPLACE REAR SEAL	2.00	300.00
CLUTCH SHAFT GW20222		1.00	71.67	71.67	remove leaking seal , clean oil etc from flywheel housing , clean seal bore and crankshaft , press in new seal ,		
INSTALL KIT CLUTCH K2468CGL		1.00	290.62	290.62			
1/8NPT X5/32 PUSH CONNECT 90 BFPC1469532A		3.00	6.32	18.96			
TRANS NUT K4122		1.00	55.54	55.54			
KIT,SEAL 4965569CUM		1.00	211.26	211.26			
GASKET HYD PUMP 4988280CUM		1.00	10.07	10.07			
FLYWHEEL EXFLYW		1.00	240.00	240.00			
50/50 RED ANTIFREEZE BLK 26839		2.00	3.92	7.84			
SPL 250 STRAP KIT Size: 250 2507018X		1.00	34.58	34.58			
Shop Supplies				173.25			

Email Address: accounting@xfmechanical.com



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2019 Kenworth - W900 -

Lic # :

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VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 17515.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
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[Payments -]

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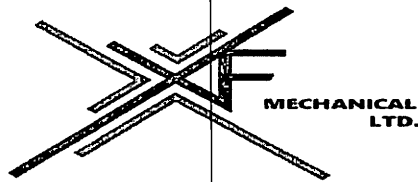
Vehicle Received: 2025-07-28

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com

Labor:	2,475.00
Parts:	2,800.02
Sub:	5,275.02
Tax:	263.75
Total:	\$5,538.77
Bal Due:	\$5,538.77



XF Mechanical
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INVOICE

2446

CVIP:
 GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 07/23/2025

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 784021

Unit # : HB10

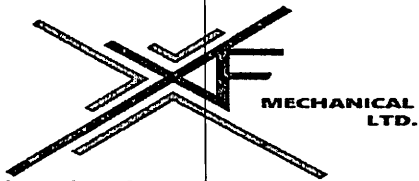
VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 17470.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
20LB ABC EXTINGUISHER 1401		1.00	150.00	150.00	REPLACE AXLE 2 BRAKES Remove and replace brake shoes and drums with new	2.00	300.00
Brake Drum SSD6722		2.00	121.02	242.04	REPAIR COMPRESSOR FEED LINE remove compressor feed line , clean up bores so oring will seal , tube very damaged , replace with new tubew and new orings	1.00	150.00
Merritor QPlus Shoe XSS714707QPK		2.00	73.91	147.82	REPAIR EXHAUST MANIFOLD / EGR DELETE	5.00	750.00
MAXI POT PLUG K034202		1.00	5.54	5.54	remove coupler from manifold to egr cooler, parts broke inside couler and were jammed up , destroy coupler to get out , remove end of manifold , weld shut all parts , reinstall ,		
5" STEP CLAMP 33225		1.00	17.08	17.08	CVIP - Tandem Truck	3.00	449.50
24X30 MUDFLAP 24X30		2.00	44.62	89.24	CVIP - Tandem Truck		
KIT PINION NUT WASHER KIT2638		1.00	47.39	47.39	LOAD TEST BATTERIES load test batteries , all batteries failed , remove and replace all 4 batteries with new	1.00	150.00
Hardware Kit KIT2637		1.00	33.31	33.31	REPAIR AIR CLEANER LIGHTS replace burnt out bulbs , repair wiring , test	1.00	150.00
Lamp, 2 LED, Red 3050		9.00	10.73	96.57	REPLACE REFLECTIVE TAPE ON REAR remove tape , prep surfaces , replace with new	0.50	75.00
HOSE HUMP CAC D506039		2.00	100.52	201.04	CLEAN TANK VENTS , CHECK OVER FUEL LINES	1.00	150.00
TUBE, COMPRESSOR AIR INLET 5658313CUM		1.00	184.76	184.76	clean out fuel tank vents ,check over all hoses etc under truck , blow air through lines		
GROUP 31 S BATTERY GA31S		4.00	154.80	619.20	REPLACE DRIVERS SIDE MIRROR remove and replace with new	1.00	150.00
POWER MODULE 1001401792BSM		1.00	128.67	128.67	REPAIR LOOSE YOKE ON AXLE 1 INPUT remove driveline ,remove nut and yoke , check for damages , reinstall yoke and torque with new nut	1.50	225.00
1 PIECE CURVED WINDSHILED DW1139-30		1.00	129.72	129.72	REPLACE RUBBED INTERCOOLER BOOTS remove and replace with new	1.00	150.00
GLASS \ HEAT 140305		1.00	173.69	173.69	REPLACE WINDSHIELD remove old windshields , clean weather stripping , install new windshield , clean up	2.00	300.00
TORQUE CLAMP HC19425		4.00	14.21	56.84	REPAIR FENDER MOUNTS / MUDFLAP BRACKETS	1.50	225.00
GASKET EXHAUST MANIFOLD 5486657CUM		1.00	40.03	40.03	remove bolts and straighten fender brackets , reinstall with new mudflaps and hardware		
GASKET, THM HOUSING COVER 3682673CUM		1.00	55.97	55.97			
Clamp - V Band 3683144CUM		1.00	120.20	120.20			
Gasket, Exh GAS Rcn Valve 3104230CUM		1.00	81.86	81.86			
SEAL, EXHAUST MANIFOLD		1.00	109.13	109.13			

Email Address: accounting@xfmechanical.com



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2446

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Invoice from History

Printed Date: 10/30/2025

Work Completed: 07/23/2025

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 784021

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 17470.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
3683940CUM							
V-Band Clamp		1.00	31.01	31.01			
56129475							
4" GASKET		1.00	22.47	22.47			
562U856636							
SWITCH FAN OVERRIDE		1.00	105.14	105.14			
79PSL34							
EYEBOLT 3/8X4		2.00	3.15	6.30			
65117							
Anit-Sail Bracket, Chrome		1.00	20.23	20.23			
N2620C							
TAPE		2.00	1.08	2.16			
V925549020150							
Shop Supplies				225.72			

[Payments -]

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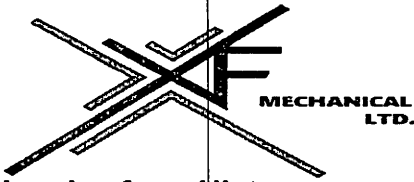
Vehicle Received: 2025-07-21

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com

Labor:	3,224.50
Parts:	3,143.13
Sub:	6,367.63
Tax:	318.38
Total:	\$6,686.01
Bal Due:	\$6,686.01



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Phone: 780-354-8334

INVOICE

2321

CVIP:
GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 06/19/2025

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 772655

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 17209.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
10W30 CK-4 1250L BLK12070973		40.00	11.55	462.00	REPLACE CLUTCH BRAKE check clutch adjustment , remove old clutch brake , install new one , set clutch	1.00	150.00
FILTER B40145		1.00	84.09	84.09	ENGINE FAN STUCK ON diagnose engine fan run unit and monitor fan status , check switches and parameters in ecm , determine high side a/c circuit is faulty , go through wiring and repair faulty connections , retest system	4.00	600.00
2 PIECE CLUTCH BRAKE SB200 Shop Supplies		1.00	89.11	89.11 73.50	SERVICE	2.00	300.00

[Payments -]

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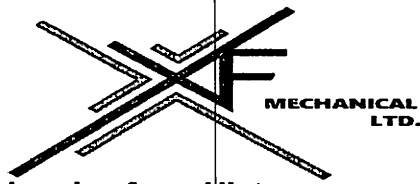
Vehicle Received: 2025-06-19

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com

Labor:	1,050.00
Parts:	708.70
Sub:	1,758.70
Tax:	87.94
Total:	\$1,846.64
Bal Due:	\$1,846.64



XF Mechanical
Box 446 320 3 Ave W
Beaverlodge, AB. T0H 0C0
Phone: 780-354-8334

INVOICE

2166

CVIP:
GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 05/14/2025

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 763163

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 16993.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
TUBE AIR COMPRESSOR G88-1058		1.00	129.37	129.37	REPLACE LEAKING HIGH PRESSURE FUEL LINE	1.00	150.00
SPL 250 STRAP KIT Size: 250 2507018X		1.00	34.58	34.58	remove and replace leaking fuel line on side of engine		
COMPRESSOR 3689649RXCUM		1.00	2,958.82	2,958.82	REINSTALL DRIVELINE , WAS REMOVED FOR TOWING	1.50	225.00
GASKET ASCC DRIVE SUPPORT 5440813CUM		1.00	34.32	34.32	AIR LINE OFF COMPRESSOR BLEW	10.00	1,500.00
GASKET HYD PUMP 4988280CUM		1.00	9.75	9.75	replace line and test system , line blew becouse of excessive heat from the air compressor , order parts , bring unit in shop , remove and replace air compressor , clean burnt oil and plugs from other components , remove and inspect air dryer , replace with new,		
O RING 5658098CUM		1.00	7.56	7.56			
TUBE,INJECTOR FUEL SUPPLY 3690531CUM		1.00	152.06	152.06			
DRYER-AD IS K049086BXW		1.00	1,436.22	1,436.22			
RESERVOIR-EXT PURGE AD-IS 5009028BXW		1.00	453.61	453.61			
Shop Supplies				131.25			

[Payments -]

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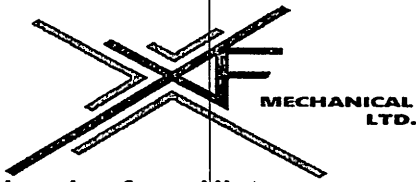
Vehicle Received: 2025-05-12

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com

Labor:	1,875.00
Parts:	5,347.54
Sub:	7,222.54
Tax:	361.13
Total:	\$7,583.67
Bal Due:	\$7,583.67



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INVOICE

2027

CVIP:
GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 04/07/2025

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 755752

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 16812.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
FUEL FILTER PF46082		1.00	63.61	63.61	INSPECT bring unit in , inspect as per customer list , order necessary parts	2.00	300.00
OIL FILTER X15 LF14001NN		1.00	126.30	126.30	REPLACE WINDSHIELD remove old windshield , clean up mounting surface , replace with new	2.00	300.00
Filter, Fuel FF5825NN Size: LG BF46129		1.00	86.16	86.16	REPLACE BELTS / TENSIONER remove and replace with new	1.50	225.00
AIR TANK 9.5/33.5 G86-1153-34110		1.00	1,638.95	1,638.95	MOUNT NEW REAR LIGHT BOX mount new light box , all rear tail lights etc were missing completely , repair and rewire rear wiring harness at rear of truck	3.00	450.00
BELT 6 RIB /1620 D84-1000-6061620		1.00	97.44	97.44	ABS LIGHT ON Diagnose abs faults , test sensors etc replace sensor on l/h drive	2.00	300.00
12 RIB BELT X 2310 D-84-1000-6122310		1.00	167.50	167.50	5TH WHEEL LOOSE SERVICE	0.50	75.00
1 PIECE CURVED WINDSHILED DW1139-30		1.00	129.85	129.85	AIR TANK LEAKING /RUSTED OUT	2.00	300.00
TENSIONER HD 89440DYC		1.00	304.94	304.94			
Anit-Sail Bracket, Chrome N2620C		2.00	20.23	40.46			
ABS SENSOR 90 DEG .94M ABS955336		1.00	37.26	37.26			
PLUG HEX HEAD,1/2 MPT BF121D		4.00	2.64	10.56			
Shop Supplies				157.50			

[Payments -]

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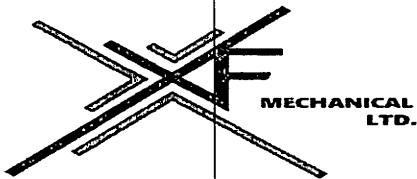
Vehicle Received: 2025-04-02

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com

Labor:	2,250.00
Parts:	2,860.53
Sub:	5,110.53
Tax:	255.53
Total:	\$5,366.06
Bal Due:	\$5,366.06



XF Mechanical
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Phone: 780-354-8334

INVOICE

1124

CVIP:
GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 08/23/2024

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 687245

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 14729.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
COMPRESSOR 3689649RXCUM		1.00	2,794.62	2,794.62	WELD FENDER	2.00	300.00
Purge Valve Assembly K022105		1.00	175.26	175.26	AIR COMPRESSOR Remove compressor. Clean parts and re-install compressor.	5.50	825.00
HOOD CABLES HLK2195		2.00	33.41	66.82	SERVICE AIR DRYER Clean air dryer. Change purge valve and filter.	2.50	375.00
AIR DRYER CARTRIDGE AC1001		1.00	35.26	35.26	HOOD BUSHINGS Change hood cables.	2.50	375.00
Shop Supplies				131.25			

[Payments -]

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A 3% CONVENIENCE FEE WILL BE CHARGED FOR CREDIT CARD PAYMENTS.

Thank you for your business

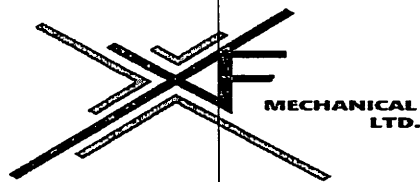
Vehicle Received: 2024-08-21

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com

Labor:	1,875.00
Parts:	3,203.21
Sub:	5,078.21
Tax:	253.91
Total:	\$5,332.12
Bal Due:	\$5,332.12



XF Mechanical
Box 446 320 3 Ave W
Beaverlodge, AB. T0H 0C0
Phone: 780-354-8334

INVOICE

1017

CVIP:
GST: 740328935 RT0001

Invoice from History

Printed Date: 10/30/2025

Work Completed: 07/22/2024

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 14570

Unit # : HB10

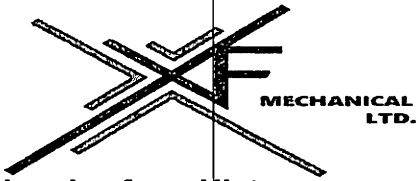
VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 677207.0

Part Description	/ Number	Qty	Sale	Ext	Labor Description	Hours	Ext
SHOCK 85001		2.00	58.19	116.38	SERVICE Service.	3.50	525.00
AIR FILTER RS5287XP		2.00	170.79	341.58	BACK UP ALARM	0.50	75.00
HOSE ASSY HOSE ASSY		1.00	60.34	60.34	CVIP - Tandem Truck CVIP - Tandem Truck	3.00	449.50
Glass-KW, 1 pc Curved DW113930		1.00	116.17	116.17	TAIL LIGHT PIG TAIL Replace tail light pig tails.	0.50	75.00
TORQUE ROD 345956		2.00	278.38	556.76	STEER SHOCK \ DRIVE SHOCK Replace shocks.	2.50	375.00
EATON 16.5 X 7 XSS714709E2K		2.00	71.07	142.14	TORQUE RODS Replace torque rods.	2.50	375.00
Brake Drum SSD6722		2.00	118.65	237.30	POWER STEERING Replace power steering line.	1.00	150.00
Shock 85937		2.00	87.46	174.92	WINDSHIELD Replace windshield.	0.50	75.00
WHEEL SAVERS 5903		4.00	3.34	13.36	Brakes #3 axle. Replace #3 axle brakes and drums. Re-install wheels and set brakes.	1.00	150.00
TOGGLE WEATHER SEAL 558210		1.00	24.16	24.16	Intake air filters. Change air filters.	1.00	150.00
Lube Filter BD50000		1.00	59.74	59.74			
Filter, Fuel FF5825NN Size: LG BF46129		1.00	76.88	76.88			
FUEL FILTER PF46082		1.00	53.90	53.90			
BLK 15W40 BLK CHV257005990		44.00	6.45	283.80			
Plug Assembly Pigtail Sureseal 94707		2.00	7.20	14.40			
Shop Supplies				167.97			

Email Address: accounting@xfmechanical.com



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Box 446 320 3 Ave W
Beaverlodge, AB. T0H 0C0
Phone: 780-354-8334

INVOICE

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CVIP:
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Printed Date: 10/30/2025

Work Completed: 07/22/2024

HIGH BALLER ENERGY SERVICES

2019 Kenworth - W900 -

Lic # :

Odometer In : 14570

Unit # : HB10

VIN # : 1XKWD40X8 KJ948005

Engine Hrs In : 0.0

Engine Hours Out : 677207.0

Part Description	I Number	Qty	Sale	Ext	Labor Description	Hours	Ext
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[Payments - Cheque (## 000348) - \$5,081.27]

Thank you for your business

I hereby authorize the above repair work to be done along with the necessary material and hereby grant you and/or your employees permission to operate the car or truck herein described on street, highways or elsewhere for the purpose to testing and/or inspection. An express mechanic's lien is hereby acknowledged on above car or truck to secure the amount of repairs thereto.

Please check mark the following box if you would like your old parts returned to customer. ☐

NET 15 DAYS FROM DATE OF INVOICE

Overdue accounts will be charged 2% interest per month (24% per annum).

Any invoices over 15 days will be subject to further collection steps, and an additional \$ 150.00 Administration fee Charged monthly per invoice.

A 3% CONVENIENCE FEE WILL BE CHARGED FOR CREDIT CARD PAYMENTS.

Thank you for your business

Vehicle Received: 2024-07-19

Customer Number : 59

Signature _____ Date _____

Email Address: accounting@xfmechanical.com

Labor:	2,399.50
Parts:	2,439.80
Sub:	4,839.30
Tax:	241.97
Total:	\$5,081.27
Bal Due:	\$0.00



Triple Threat Diesel Inc.
104, 7001 98 St.
Clairmont AB T8X 5A1
(587) 259 4432
accounting@triplethreatdiesel.com
GST/HST Registration No.:
830529301RT0001

Invoice 18768

BILL TO
High Baller Energy Services
Ltd.

DATE
04/30/2024

PLEASE PAY
CAD 7,944.94

DUE DATE
05/30/2024

QTY	DESCRIPTION	RATE	AMOUNT
		19.525	19.53
1	CLAMP, V-BAND 4"	22.858	22.86
1	EXHAUST GASKET, 4"	53.55	107.10
2	ISX OIL FILTER	67.56	67.56
1	FUEL FILTER	25.875	25.88
1	ISX 871 AND OLDER SEC FUEL FILTER	2.596	31.15
12	14X90MM-BOLT	0.275	4.40
16	14MM-FLATWASHER	0.253	3.54
14	14MM-LOCKWASHER	1.276	10.21
8	5/8X3-1/2NC-BOLT	10.351	20.70
2	1/2 HOSE X 1/2 PIPE	7.546	15.09
2	5/8 TUBE X 1/2NPT ELBOW - 90	48.90853	48.91
1	SEAL-INTERNAL	10.417	125.00
12	ISX MANIFOLD BOLT	3.41792	6.84
2	Seal, Grommet	29.634	29.63
1	ISX DOUBLE MANIFOLD GASKET	26.147	104.59
4	Gasket	6,710.00	6,710.00
1	CUMMINS X15 SHORT TURBO	1,000.00	1,000.00
1	Inherent Core for CUMMINS X15 SHORT TURBO	1,000.00	-1,000.00
-1	Dirty Core for CUMMINS X15 SHORT TURBO	13.024	52.10
4	2250/2350 TURBO NUT	23.33452	46.67
2	2250/2350 TURBO STUD	92.334	92.33
1	CLAMP, EXHAUST 5-1/2"	22.50	22.50
1	GASKET (2880215)		

Turbo for HB10

I hereby authorize the above repair work to be done along with the necessary material, and hereby grant you and/or your employees permission to operate the truck herein described on streets, highways, or elsewhere for the purpose of testing and/or inspecting. An express mechanic's lien is hereby acknowledged on the above truck to secure the amount of repairs thereto. I agree to the payment terms as discussed with management of Triple Threat Diesel Inc. I and/or my company is responsible for the entirety of all payments associated with the work done for us, by Triple Threat Diesel Inc.

I agree to the terms of Triple Threat Diesel Inc. warranty policy.

Authorized by: _____

SUBTOTAL	7,566.59
GST @ 5%	378.35
TOTAL	7,944.94

TOTAL DUE	CAD 7,944.94
-----------	--------------

THANK YOU.



**TRIPLE THREAT
DIESEL**

Triple Threat Diesel Inc.

104, 7001 98 St.

Clairmont AB T8X 5A1

(587) 259 4432

accounting@triplethreatdiesel.com

GST/HST Registration No.: 830529301RT0001

INVOICE

BILL TO

High Baller Energy Services
Ltd.

HB-10

INVOICE # 18893

DATE 05/14/2024

DUE DATE 06/13/2024

TERMS Net 30

QTY	DESCRIPTION	RATE	AMOUNT
55	Complaint: Inspect for running rough with smoke; Cause: Dropped Valve; Correction: Drained coolant. Evacuated AC. Unbolted and removed rad. Unbolted and removed fan hub assembly. Disconnected and removed components on D/S and P/S of the cylinder head. Removed gear cover and unbolted and removed gear train. Removed rockers and fuel injectors from inside of cylinder head. Unbolted cylinder head. Removed cylinder head. Found cylinder #4 to have dropped a valve. There was some damage to the top of the crown of the piston. Other cylinders in the engine showed signs of wear and tear. Not much cross hatching left. Customer opted to inframe the engine. Drained engine oil and removed the oil pan. Unbolted and removed the block stiffener plate and oil pump from the engine. Removed the piston cooling nozzles and pistons assemblies. Removed the cylinder liners from the engine block. Cleaned and inspected the engine block. Was in good shape for reuse. Removed all but two main bearings and inspected the crank shaft. Crank was in good shape. Cut counter bores and brought cylinder liner heights to 11 to 12 tho. Built pistons assemblies with new pistons, wrist pins, connecting rods and new rod bearings. Pistons were installed and new rod bolts installed and torqued to OEM spec. 30ftlbs, loosened off, 52ftlbs rechecked at 52ftlbs then rotated 60 degrees. New main bearings were installed. Main bearing caps were installed and torqued to OEM spec. 150ftlbs, loosened off, 110ftlbs then rotated 180 degrees. A new oil pump was installed and mounting bolts torqued to OEM spec. 41 ftlbs. The stiffener plate was installed and torqued to spec. 50ftlbs then rotated 60 degrees. A new cylinder head was dress with engine components and installed. Two cylinder head bolts were replaced as they were partially rusting through. Cylinder head bolts were torqued to OEM spec. 150ftlbs, 300ftlbs then rotated 90 degrees. The old cam was installed and wedged. The crank was pinned. The gear train installed and the lash set to OEM spec. 4 thou. A new fuel injector was installed in cylinder #4. The others were cleaned new sealing hardware installed and the injectors installed in the cylinder head. The rockers were cleaned and inspected. They were in good shape. Rockers were installed and torqued to oem spec. 22ftlbs then rotated 60 degrees. Valve lash was adjusted. Intake 14, exhaust 27 jakes set to OEM spec with OEM feeler blade. The oil cooler assembly was removed from the engine and disassembled and cleaned. A new oil cooler element was installed and torqued to OEM spec. 25ftlbs. A new cooler 215 degree oil therm was installed. A new oil bypass was installed and the cooler assembly was installed in the engine block. All external engine components were then installed and connected. The rad dropped into the truck and bolted down. Rad hoses and air to air connection installed. A threaded insert was installed on the engine accessory bracket. The oil pan was then installed and the engine filled with 44l of 15w-40. The rad was filled with the old coolant. The engine was ran to temp and test driven. Ran good.	75.00	4,125.00

QTY	DESCRIPTION	RATE	AMOUNT
1	Parts: CYL,HEAD ISX SINGLE CAM (PERFORMANCE)	6,120.00	6,120.00
1	Parts: X15 OEM INJECTOR (SURPLUS)	1,705.50	1,705.50
1	Parts: Inherent Core for X15 OEM INJECTOR (SURPLUS)	315.00	315.00
-1	Parts: Dirty Core for X15 OEM INJECTOR (SURPLUS)	315.00	-315.00
44	Parts: 15W40 ROTELLA CK4 BULK OIL	5.40	237.60
5	Parts: 50/50 BULK COOLANT	4.05	20.25
4	Parts: 2250/2350 TURBO STUD	24.574	98.30
4	Parts: 2250/2350 TURBO NUT	13.211	52.84
12	Parts: ISX MANIFOLD BOLT	10.56	126.72
1	Parts: IN-FRAME KIT X-15 (5693831) (5579308)	6,295.50	6,295.50
6	Parts: FRESHLY MACHINED ISX FRACTURE SPLIT CON ROD (3689108)	207.00	1,242.00
1	Parts: OIL COOLER KIT	740.443	740.44
1	Parts: OIL COOLER REPAIR KIT	145.354	145.35
1	Parts: OIL PUMP	1,073.303	1,073.30
1	Parts: Inherent Core for OIL PUMP	145.20	145.20
-1	Parts: Dirty Core for OIL PUMP	145.20	-145.20
1	Parts: CUMMINS X15 SHORT TURBO	6,710.00	6,710.00
1	Parts: Inherent Core for CUMMINS X15 SHORT TURBO	900.00	900.00
-1	Parts: Dirty Core for CUMMINS X15 SHORT TURBO	900.00	-900.00
24	Parts: CON ROD CAP SCREW	33.528	804.67
6	Parts: ISX LINER SHIM 0.020"	84.37	506.22
1	Parts: THM Housing Cover Gasket	28.70952	28.71
1	Parts: THERMO X15 215 DEG	173.349	173.35
1	Parts: SEAL-INTERNAL	73.546	73.55
2	Parts: HEAD BOLT	15.35	30.70
1	Parts: SEAL - RECTANGULAR RING (OLD # 3686368)	16.566	16.57
1	Parts: 2250/2350 FRONT CAM PLATE SEAL O-RING	17.622	17.62
5	Parts: CONNECTOR, INJ FUEL SUPPLY	141.834	709.17
5	Parts: INJECTOR FIRE RING	6.291	31.46
1	Parts: 2250/2350 FRONT COVER PLUG	19.998	20.00
1	Parts: CRANKCASE DRAIN LINE	62.447	62.45
1	Parts: ISX OIL FILTER	53.55	53.55
4	Parts: SPRING - 29/32" ID - 1" ID	5.698	22.79
1	Parts: GASKET (2866636)	13.491	13.49
1	Supplies	371.25	371.25

SO: SO-8750; Unit: HB10; Unit Type: Tractor; VIN: 1XKWD40X8KJ948005;
Year/Make/Model: 2019 Kenworth W9 Series; Chassis: 660,281 Kilometers;
Engine: 14,083 Hours;

I hereby authorize the above repair work to be done along with the necessary material, and hereby grant you and/or your employees permission to operate the truck herein described on streets, highways, or elsewhere for the purpose of testing and/or inspecting.

I agree to the payment terms as discussed with management of Triple Threat Diesel Inc. I and/or my company is responsible for the entirety of all payments associated with the work done for us, by Triple Threat Diesel Inc.

I agree to the terms of Triple Threat Diesel Inc. warranty policy.

Authorized by: _____

SUBTOTAL	31,628.35
GST @ 5%	1,581.44
TOTAL	33,209.79
BALANCE DUE	CAD 33,209.79