

Norwest Engine Rebuilders

Box 1585, 9807 Thatcher Ave, North Battleford, Sask, Canada S9A-3W1

403-3

Invoice

Bill To [REDACTED]
[REDACTED]

Cell [REDACTED]

Plate XXX
Description 1982
Make John Deere 4630
Engine 6-404
Odometer
VIN

PO # N/A
Work Order # 0000051217
Invoice # 0000050356
Svc Advisor Oborowsky, Brendan
Technician Oborowsky, Brendan

Invoice Date Jun 19 2023
Appointment Apr 28 2023 1:13 pm
Promised Apr 28 2023 3:13 pm

Services Performed

PARTS

A-RG17892 - Major Overhaul Kit	1.00 Units	\$3,317.52 / Unit	\$3,317.52 G
R57158 - Bearing Cap	1.00 Units	\$440.47 / Unit	\$440.47 G
A-AR100385 - Camshaft	1.00 Units	\$765.90 / Unit	\$765.90 G
A-R52773 - Lifters	12.00 Units	\$26.13 / Unit	\$313.56 G
A-R26115 - Cam Plug	1.00 Units	\$15.80 / Unit	\$15.80 G
33074 - Thrust Washer	1.00 Units	\$23.52 / Unit	\$23.52 G
MPP 638 - 1/8 Pipe Plugs	4.00 Units	\$1.98 / Unit	\$7.92 G
SE500884 - Reman Oil Pump	1.00 Units	\$1,437.93 / Unit	\$1,437.93 G
Freight	1.00 Units	\$50.00 / Unit	\$50.00 G
R50381 - Oil Tube	1.00 Units	\$144.72 / Unit	\$144.72 G
R50386 - Oil Tube	1.00 Units	\$137.79 / Unit	\$137.79 G
R32426 - Tach Drive Gear	1.00 Units	\$136.14 / Unit	\$136.14 G
A-AT25038 - Oil Cooler	1.00 Units	\$490.84 / Unit	\$490.84 G
MS92467 - Gasket	1.00 Units	\$25.67 / Unit	\$25.67 G
6823N-SZ - New Crankshaft	1.00 Units	\$4,511.85 / Unit	\$4,511.85 G
A-RE520036 - Rear Seal	1.00 Units	\$99.16 / Unit	\$99.16 G
R41934 - Dowel Pin	1.00 Units	\$22.08 / Unit	\$22.08 G
RE10713 - Input Shaft Adapter	1.00 Units	\$386.05 / Unit	\$386.05 G
R520534 - Head Gasket	1.00 Units	\$275.23 / Unit	\$275.23 G
RP365 - Head Bolt Kit	1.00 Units	\$313.73 / Unit	\$313.73 G
A-RE19778 - Turbocharger	1.00 Units	\$934.39 / Unit	\$934.39 G
30-9458 - Valve Guide	6.00 Units	\$6.67 / Unit	\$40.02 G
A-VTK17892 - Valve Train Kit	1.00 Units	\$806.73 / Unit	\$806.73 G
R54565 - Rocker Shaft Plugs	2.00 Units	\$6.25 / Unit	\$12.50 G
TY25644 - Engine Paint	2.00 Units	\$25.90 / Unit	\$51.80 G
704-3002 - Misc Bolts And O-rings	1.00 Units	\$11.19 / Unit	\$11.19 G
Freight	1.00 Units	\$375.00 / Unit	\$375.00 G
Brokage	1.00 Units	\$151.75 / Unit	\$151.75 G
		Sub	\$15,299.26
11 Pressure test 1 404 or 466 John Deere head			
Labour	1.36 hrs.	\$130.00 / hr.	\$176.80 G*
		Sub	\$176.80
A Bore + install 6 Valve guides			
Labour	.64 hrs.	\$145.00 / hr.	\$92.80 G*
		Sub	\$92.80
A Valve job 6 Cyl. H.D. Diesel Cyl. head			
Clean check for crack & warp. Inspect valves, guides and valve springs.			
Labour	3.50 hrs.	\$145.00 / hr.	\$507.50 G*
		Sub	\$507.50

Phone:(306) 446-2001 Fax:(306) 445-1355
Email: norwesteng@sasktel.net GST#R103944054

I1 Resurface 1 6 Cyl. John Deere Diesel head				
Labor	2.00 hrs.	\$145.00 / hr.	<u>\$290.00</u>	G*
			Sub	\$290.00
I Soak + clean 1 6 cyl. diesel block				
Labour	3.46 hrs.	\$130.00 / hr.	<u>\$449.80</u>	G*
			Sub	\$449.80
I1 Align bore 1 404-466 John deere block				
Labour	12.00 hrs.	\$145.00 / hr.	<u>\$1,740.00</u>	G*
			Sub	\$1,740.00
HD Install 4 cam bearings				
Labour	1.00 hrs.	\$130.00 / hr.	<u>\$130.00</u>	G*
			Sub	\$130.00
Remove and install 1 camshaft gear				
Labor	1.00 hrs.	\$100.00 / hr.	<u>\$100.00</u>	G*
			Sub	\$100.00
E Resize 6 con rods @ \$37.50				
Labour	2.25 hrs.	\$145.00 / hr.	<u>\$326.25</u>	G*
			Sub	\$326.25
JD Install 6 bushings + bore to size				
Labour	2.50 hrs.	\$145.00 / hr.	<u>\$362.50</u>	G*
			Sub	\$362.50
A Strip clean + assemble 1 long block				
Remove and install 6 sleeves. Install crankshaft, rods & pistons, camshaft, timing comp, cylinder head, push rods and rocker arms. Install injection pump and injectors.				
Labour	50.00 hrs.	\$130.00 / hr.	<u>\$6,500.00</u>	G*
			Sub	\$6,500.00

Invoice Totals

Total Labor			\$10,675.65	
Total Parts			<u>\$15,299.26</u>	
Total Before Taxes & Miscellaneous Charges			\$25,974.91	
(*) Shop Supplies			\$200.00	G
(G) Canadian Goods and Services Tax (GST)	5 %		<u>\$1,308.75</u>	
	Totals		\$27,483.66	

Invoice Comments

I hereby acknowledge my indebtedness in the amount of \$_____.
 No return without invoice. Please quote invoice number on all correspondence.
 Interest at the rate of 2% per month charged on overdue accounts.

Customer Signature: _____
