

141434

5KJJBHDR3LLKV6046

Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

Vehicle Notes :

2019/06/03

RO#: SS43841
OPENED: 01/25/2019
CLOSED: 06/03/2019
CUSTOMER: 924/WIN WEST.STAR NEW TRK INTERNAL
TOTAL: \$15835.18
JOB TYPE:
VEH OEM: WSR
UNIT #: KV6046

COMPLAINT: PERFORM PREDELIVERY SUPPLEMENT INSPECTION AS PER ATTACHED SHEET.
CAUSE: SALES REQUEST.
CORRECTION: PERFORM PREDELIVERY SUPPLMENT INSPECTION AND ATTACHED SHEETS.

COMPLAINT: SUPPLY AND INSTALL HERD MOOSE BUMPER.
CAUSE: SALES REQUEST.
CORRECTION: REMOVE BUMPER AND LIGHTS. INSTALL MOOSE BUMPER AND FOG/DRIVING LIGHTS.
WIRE IN LIGHTS AS REQUIRED. ROUTE AND SECURE WIRING. INSTALL FOG LIGHT GAURDS.

COMPLAINT: SUPPLY AND INSTALL SMT POL FULL FENDERS.
CAUSE: SALES REQUEST.
CORRECTION: PREP MOUNTING SURFACE AND FENDERS FOR INSTALL. INSTALL FENDER MOUNTS AND FENDERS AS REQUIRED. TIGHTEN MOUNTING HARDWARE TO SPEC.

COMPLAINT: SUPPLY AND INSTALL TANDEM WEBASTO KIT WITH 7 DAY TIMER.
CAUSE: SALES REQUEST.
CORRECTION: MOUNT, PLUMB AND WIRE IN TANDEM WEBASTO. VERIFY OPERATION OF UNIT, OK.

COMPLAINT: OPERATION MOVED TO REPAIR ORDER SS44865

2019/06/03

RO#: SS44757
OPENED: 05/17/2019
CLOSED: 06/03/2019
CUSTOMER: 924/WIN WEST.STAR NEW TRK INTERNAL
TOTAL: \$1486.75
JOB TYPE: WARR
VEH OEM: WSR
UNIT #: KV6046

COMPLAINT: PERFORM PREDELIVERY INSPECTION.
CAUSE: REQUIRED INSPECTION.
CORRECTION: COMPLETED PDI.

COMPLAINT: REPAIR REASON FOR WATER LEAKS IN UNIT, WATER FOUND ON FLOOR.

COMPLAINT: PERFORM ALL WINDOW FOGGING UPDATES. CAB EXHAUSTERS, DRILLING IN HOOD
CAUSE: NOT NOT BUILT WITH CAB EXHAUSTERS - SS 1033332.
CORRECTION: MARKED BUNK WALL TO CUT, CUT OUT WALL AND INSTALLED EXHAUSTER/VENTS IN REAR CAB WALL. DRILL HOLES INSIDE TO VENT AIR UNDER THE BED AND OUT THE BUNK WALL VENTS. VACUUMED BUNK TO CLEAN UP SHAVINGS.

COMPLAINT: REPAIR REASONS FOR POOR AIR FLOW, DEFROSTING IN CAB.
CAUSE: POOR AIR ENTERING CAB AT INTAKE - FOUND NEGATIVE AIR SPACE ON LEFT SIDE OF HOOD IN FRONT OF THE HVAC INLET.
CORRECTION: MEASURED AND DRILLED HOLES IN HOOD TO ALLOW AIR FLOW.

COMPLAINT: REPAIR REASON FOR LOOSE MIRROR ARMS ON CAB.
CAUSE: MOUNTING HARDWARE FALLING OUT.
CORRECTION: INSPECTED AND FOUND HARDWARE FALLING OUT. TIGHTENED ALL MOUNTING HARDWARE, SECURING MIRROR.

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WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

2019/08/28

RO#: SS44836
OPENED: 05/29/2019
CLOSED: 08/28/2019
CUSTOMER: 924/WIN WEST.STAR NEW TRK INTERNAL
TOTAL: \$1040.21
JOB TYPE: WARR
VEH OEM: WSR
UNIT #: KV6046

COMPLAINT: REPAIR REASON FOR AIR LEAK ON DISCHARGE LINE ABOVE TRANSMISSION.
CAUSE: STEEL BRAIDED LINE TO AIR COMPRESSOR DISCHARGE LINE LEAKING - NOT CONNECTED PROPERLY.
CORRECTION: AIRED UP UNIT AND VERIFIED LEAK BETWEEN AIR COMPRESSOR DISCHARGE LINE AND STEEL BRAID LINE. REMOVED LEFT SIDE FAIRING AND INNER FENDER, TIGHTENED LINE. AIRED UP UNIT AND TESTED FOR LEAKS

COMPLAINT: REPAIR REASON AUXILLIARY PNDB NOT PLUGGED IN AND WIRING IS NOT SECURE.
GOOD. REINSTALLED FENDER AND FAIRING.

COMPLAINT: REPAIR REASON FOR BROKEN GOVERNOR SIGNAL LINE AT AIR COMPRESSOR.
CAUSE: AUX PNDB NOT CONNECTED.
CORRECTION: TRACED PLUG TO AUX PNDB, RECONNECTED AND SECURE WIRING INTO PLACE.

COMPLAINT: DIAGNOSE AND REPAIR AIR LEAK WHEN BRAKES ARE APPLIED.
CAUSE: NUT/FUR BROKEN, CUTTING THE LINE.
CORRECTION: REMOVED WIRING BRACKET AND RELIEF VALVE FOR ACCESS. REMOVE NUT/FUR, TRIMMED BACK AIR LINE AND INSTALLED NEW NUT/FUR. REINSTALLED LINES AND COMPONENTS REMOVED FOR ACCESS, RESECURED WIRING.

COMPLAINT: REPAIR REASON AIR LINES LOOSE AND RUBBING ON FRAME BESIDE TRANSMISSION
CAUSE: AIR LINE TO FRONT RIGHT BRAKE, NOT SEATED IN PUSH FITTING.
CORRECTION: AIRED UP AND TESTED BRAKES FOR LEAKS, LOCATING LEAK IN FRAME RAIL AT FITTING TO RIGHT FRONT BRAKE. REMOVED LINE AND TRIMMED END, PUSHED IN LINE AND CHECKED FOR LEAKS

COMPLAINT: TIGHTEN HARDWARE ON BATTERY CABLE MOUNT UNDER FLYWHEEL.
GOOD.

COMPLAINT: REPAIR REASON TRANSMISSION LINES RUBBING AT FRONT OF UNIT BY RADIATOR.
CAUSE: NOT SECURED AT INSTALLATION.
CORRECTION: TIED UP LOOSE AIR LINES.

2019/05/31

RO#: SS44847
OPENED: 05/31/2019
CLOSED: 05/31/2019
CUSTOMER: 924/WIN WEST.STAR NEW TRK INTERNAL
TOTAL: \$302.69
JOB TYPE:
VEH OEM: WSR
UNIT #: KV6046

COMPLAINT: INSTALL TRACKING SYSTEM.
CAUSE: CUSTOMER REQUEST TO INSTALL TRACKING SYSTEM/TRIP RECORDER
CORRECTION: REMOVE LOWER DASH PANEL. LOCATE SPLICE PACKS FOR POWER, GROUND, AND J1939 250KBAUD. FABRICATE WIRING AND INSTALL INTO SPLICE PACKS. MOUNT TRIP RECORDER UNDER CENTER DASH. SECURE WIRING AND REINSTALL DASH PANEL. HOOK UP COMP TO CHECK IF TRIP RECORDER WAS COMMUNICATING ON J1939, OK.

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2019/06/10

RO#: SS44865
 OPENED: 01/25/2019
 CLOSED: 06/10/2019
 CUSTOMER: 924/WIN WEST.STAR NEW TRK INTERNAL
 TOTAL: \$299.43
 JOB TYPE: WARR
 VEH OEM: WSR
 UNIT #: KV6046

COMPLAINT: PARTS WARRANTY TANDEM WEBASTO KIT MISSING TIMER COMPONENTS

CAUSE:

CORRECTION: EW WEBASTO TANDEM KIT BEING INSTALLED ON NEW UNIT FOR SALE TO END USER,
 WAS MISSING A TIMER COMPONENTS FROM THE PACKAGE - CLIPS THAT COVER THE SCREWS.
 SUPPLIED A NEW TIMER TO COMPLETE THE INSTALLATION.

2019/07/26

RO#: SS44882
 OPENED: 06/05/2019
 CLOSED: 07/26/2019
 CUSTOMER: 924/WIN WEST.STAR NEW TRK INTERNAL
 TOTAL: \$459.87
 JOB TYPE: INTNL
 VEH OEM: WSR
 UNIT #: KV6046

COMPLAINT: ALIGN PASSENGER SIDE FORWARD SECTION OF FENDER TO CLOSE THE GAP ON THE

CAUSE: TO BIG OF GAP BETWEEN ALUMINUM + FENDER

CORRECTION: REPLACED ALUMINUM PIECE + DRILL HOLES

2019/09/06

RO#: SS44992
 OPENED: 06/19/2019
 CLOSED: 09/06/2019
 CUSTOMER: 6146/SOMERVILLE FARMS LTD
 TOTAL: \$495.00
 JOB TYPE: WARR
 VEH OEM: WSR
 UNIT #: 321

COMPLAINT: DIAGNOSE REASON UNIT WILL NOT GO INTO MANUAL MODE ON TRANSMSSION

CAUSE: PARAMETER DISABLED.

CORRECTION: CONNECTED DIAGNOSTIC LINK AND REVIEWED PARAMETERS,DISABLED. ENABLE
 PERFORMANCE AND MANUAL PARAMETERS.

COMPLAINT: DIAGNOSE REASON FRIDGE WILL ONL WORK ON INVERTOR.

CAUSE: GROUND WIRE NOT INSTALLED IN CORRECT POSITION AT THE ELECTRONIC MODULE - GND
 WIRE INSTALLED IN 'F' TERMINAL INSTEAD OF THE '-' TERMINAL.

CORRECTION: REFERRED TO NOVAKOOL LITERATURE, REMOVED DRAWERS TO ACCESS WIRING.
 CHECKED POWER TO FRIDGE

COMPLAINT: DIAGNOSE REASON 12 VOLT PLUG BY IGNITION WILL NOT WORK.

GOOD, 12.6V. CHECKED GROUND CIRCUIT BY LOAD TESTING WITH A HEADLAMP

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WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

2020/02/28

RO#: SS46801
OPENED: 02/18/2020
CLOSED: 02/28/2020
CUSTOMER: 6146/SOMERVILLE FARMS LTD
TOTAL: \$690.52
JOB TYPE: CUST
VEH OEM: WSR
UNIT #: 321

COMPLAINT: INPECT AND ADVISE ON FRONT SUSPENSION AND STEERING FOR SHIMMY.
CAUSE: FRONT TIRES CUPPING, CAUSING SHIMMY.
CORRECTION: INSPECT FRONT END FOR WEAR OR DAMAGED COMPONENTS, NO COMPONENT ISSUES
FOUND. INSPECT TIRES, TIRES ARE STARTING TO CUP. PERFORM PRE TRIP, TAKE UNIT FOR TEST
DRIVE. VERIFIED COMPLAINT OF SHIMMY. SUBLET UNIT WHEEL ALIGNMENT CHECK, OK. TEST DRIVE
UNIT ONCE ENGINE REPAIRS ARE COMPLETED, UNIT HAS SHIMMY, SHIMMY IS CAUSED BY FRONT
TIRES CUPPING.

COMPLAINT: PARTS AND LABOUR NOT COVERED UNDER WARRANTY
CAUSE: MAINTENANCE.
CORRECTION: REPLACED WORN ACCESSORY BELT.

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WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

Repair Order History

AmtPrice Extended

SlId : R800014013:01 Total : \$1,082.10 Date Invoice : 05/09/2025

OpId : 1 Job : 00-00 REPLACE SHIFT LEVER CONTROL

Cause : SHIFT LEVER CONTROL STICKING

Correction : REMOVE UPPER STEERING COLUMN PANEL FROM LOWER , REMOVE PANEL MOUNTING :

1.00 CONTROL-SHIFTER W/ ENG BRAKE 234.34 234.34

1.00 FREIGHT 50.00 50.00

OpId : 2 Job : EA00 DIAGNOSE AND ADVISE REASON FOR ABS - CUSTOMER SAYS RIGH

Cause : SENSOR NOT SEATED, REAR SENSOR WIRE BROKEN

Correction : CUT AWAY ZIP TIES AND HARNESS TAPE TO EXPOSE REPAIR MADE BY CUSTOMER, INSPE

2.00 HEAT SHRINK BUTT CONNECTOR 0.88 1.76

SlId : R800013375:01 Total : \$199.00 Date Invoice : 03/04/2025

OpId : 1 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR TRANSMISSION STUCK IN EC

Cause : SHIFTER BUTTON STICKING

Correction : START UNIT, PLACE INTO GEAR, TRANSMISSION IS IN ECONOMY MODE, PRESS SHIFT LEV

SlId : R800013248:01 Total : \$3,739.90 Date Invoice : 02/25/2025

OpId : 1 Job : EA01 DIAGNOSE AND ADVISE REASON FOR CEL , UNIT DEREGATED DOWN

Cause : DEF DOSER LEAKING/DEF PUMP FAILED INTERNALLY AND HAIRLINE CRACK IN DEF LINE

Correction : CONNECT COMPUTER, CHECK FAULT CODES, ACTIVE FAULT CODE IS (4374/0) UNDER PRI

1.00 CLIP-DEF LINE, 1/4" 1.69 1.69

1.00 DEF METERING UNIT LO GHG14/17 727.74 727.74

1.00 DEF METERING UNIT LO GHG14/17 458.82 458.82

1.00 CLIP-DEF LINE, 1/4" 1.69 1.69

1.00 CLIP-DEF LINE,5/16 inch 9.11 9.11

-1.00 DEF METERING UNIT LO GHG14/17 458.82 -458.82

1.00 EXCHANGE SUPPLY UNIT 891.50 891.50

1.00 EXCHANGE SUPPLY UNIT 305.88 305.88

1.00 DEF LINE-SUCT,13/23G,HDEP 224.60 224.60

1.00 FREIGHT 70.00 70.00

-1.00 EXCHANGE SUPPLY UNIT 305.88 -305.88

OpId : 2 Job : 00-00 REPLACE AND FLUSH COOLANT SYSTEM

Cause : COOLANT VERY DIRTY, REQUIRED FLUSH

Correction : DRAIN OLD COOLANT AND DISCARD. FILL UNIT WITH RAD RESTORE AND WATER, TAKE OI

1.00 RESTORE COOLING SYSTEM CLEA *D 40.06 40.06

1.00 ENV CHARGE 0.91 0.91

14.00 COOLANT DETROIT POWERCOOL P *D 11.99 167.86

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14.00 ENV CHARGE COOLANT 50/50 JUG 0.91 12.74

Slid : R800010375:01 Total : \$3,016.64 Date Invoice : 03/13/2024

OpsId : 1 Job : EA01 DIAGNOSE AND ADVISE REASON CEL AND DERATED
Cause : OUTLET AND INLET NOX SENSORS FAILED.
Correction : CHECK FAULT CODES, FOUND MULTIPLE CODES. TROUBLESHOOT, SCR OUTLET NOX SEI

1.00 NOX SENSOR HDEP/MDEG GHG17 OUT	468.82	468.82
1.00 NOX SENSOR HDEP/MDEG GHG17 OUT	152.94	152.94
1.00 NOX SENSOR HDEP 1BOX GHG17 INL	468.82	468.82
1.00 NOX SENSOR HDEP 1BOX GHG17 INL	152.94	152.94
-1.00 NOX SENSOR HDEP/MDEG GHG17 OUT	152.94	-152.94
-1.00 NOX SENSOR HDEP 1BOX GHG17 INL	152.94	-152.94

Slid : R800009906:01 Total : \$1,359.80 Date Invoice : 01/12/2024

OpsId : 1 Job : EA01 DIAGNOSE AND ADVISE REASON ENGINE FAN RUNNING CONSTANT
Cause : SEIZED ENGINE FAN
Correction : REMOVE FAN HUB, INSTALL NEW, VERIFY REPAIRS. NO OTHER ISSUES FOUND. NO LEAKS

1.00 KIT-REPAIR FAN CLUTCH K32	698.30	698.30
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Slid : R800008746:05 Total : \$21,810.82 Date Invoice : 11/29/2023

OpsId : 6 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR TRANSMISSION MAIN SHAFT
Cause : CONTACT FOUND BETWEEN MAINSHAFT SPEED SENSOR AND MAINSHAFT SPEED SENS
Correction : FAULT CODE 521007/14 MAINSHAFT SPEED SENSOR NOT PLAUSIBLE FAULT PRESENT WIT

1.00 DT12 O-DRV A - DWN SPD W/ CLR,	18,372.80	18,372.80
1.00 DT12 O-DRV A - DWN SPD W/ CLR,	6,500.00	6,500.00
0.00 S/N 716330R1002805	0.00	0.00
1.00 PLUG 21CAV MCP2 8S AI BK SEAL	19.27	19.27
3.00 DET TRANS FLUID-SYNTH 75W-9 *D	87.17	261.51
3.00 ENV CHARGE 4 L JUG	0.60	1.80
2.00 BOLT, NC	0.51	1.02
4.00 FLAT WASHER	0.16	0.64
2.00 LOCK NUT, 1/2	0.25	0.50
1.00 GASKET-5 INCH SPHERICAL W/TABS	16.01	16.01
1.00 CLAMP-EXHAUST 5 INCH SPHERICAL	22.23	22.23
1.00 SEAL RING, 24MM	0.44	0.44
-1.00 DT12 O-DRV A - DWN SPD W/ CLR,	6,500.00	-6,500.00

Slid : R800008746:04 Total : \$19,786.29 Date Invoice : 08/31/2023

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WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

OpsId : 1 Job : EA01 DIAGNOSE REASON FOR CEL & SEL
Cause : MULTIPLE FAULT CODES PRESENT
Correction : HOOK UP COMPUTER AND CHECK FAULTS, LARGE LIST OF FAULTS. SORT THROUGH FAU

OpsId : 2 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR FAULT CODE SPN 5444 FMI 1
Cause : FAILED ENGINE HARNESS
Correction : HOOK UP COMPUTER AND RUN UNIT, MONITER CRANKCASE BREATHER OIL SEPERATOR

1.00	SENSOR, CRANKCASE BREATHER SPE	43.42	43.42
1.00	ELECTRICAL WIRING HARNSS	479.93	479.93
1.00	SEALING RING, M20	3.43	3.43
5.00	DUAL CLAMP TIE, 12 3/4In., *D	2.46	12.30

OpsId : 3 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR FAULT CODE SPN 5741 FMI 13
Cause : FAULTY 1 BOX HARNESS
Correction : REMOVE RIGHT SIDE FAIRING AND ACM COVER TO ACCESS SOOT SENSOR. DISCONNECT

1.00	ELECTRICAL WIRING HARNESS	643.03	643.03
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OpsId : 4 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR FAULT CODE SPN 3251 FMI 0
Cause : DPF'S PLUGGED AND INJECTORS OVERFUELING
Correction : CONNECT COMPUTER, REMOVE PASSENGER SIDE FAIRING. INSPECT DOC INLET PRESSURE

1.00	INJ 6PK HDEP EPA10/GHG14/GHG17	6,370.07	6,370.07
1.00	INJ 6PK HDEP EPA10/GHG14/GHG17	2,294.12	2,294.12
1.00	FREIGHT	30.00	30.00
3.00	KIT, HP FUEL INJ LINE, SEAL, C	92.61	277.83
3.00	KIT, HP FUEL INJ LINE, SEAL, C	95.04	285.12
-1.00	INJ 6PK HDEP EPA10/GHG14/GHG17	2,294.12	-2,294.12
2.00	CLAMP, V-BAND, DPF	71.00	142.00
2.00	CLAMP, FLAT BAND, DPF	136.04	272.08
2.00	GASKET, DPF	32.79	65.58
10.00	SPRING NUT, DPF COVER	1.50	15.00
10.00	SCREW, M6X16	0.71	7.10

OpsId : 8 Job : 00-00 REPLACE CLUTCH ASSEMBLY, CLUTCH ACTUATOR AND REAR ENGINE
Cause : CUSTOMER REQUEST
Correction : REMOVE CLUTCH ASSEMBLY AND FLYWHEEL. VACUUM CLUTCH DUST FROM FLYWHEEL HOUSING

1.00	ZB DOUBLE DISC DRY CLUTCH	3,616.68	3,616.68
1.00	OIL SEAL, CRANKSHAFT, REAR	58.14	58.14
12.00	BOLT - FLYWHEEL TO CRANKSHAFT	6.03	72.36
1.00	DT12 CLUTCH ACTUATOR *D	1,437.20	1,437.20
1.00	PILOT BEARING	26.44	26.44
1.00	SEAL, SHIFT ACTUATOR	50.45	50.45

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SlId : R800008746:03 Total : \$366.01 Date Invoice : 08/31/2023

OpSId : 9 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR EXHAUST LEAK NEAR EXHAU
Cause : LEAKING AT CLAMP SEAL
Correction : LOCATE EXHAUST LEAK PRESENT AT CLAMP SEAL BETWEEN BELLOWS AND EXHAUST PI

1.00	CLAMP KIT-SLIP,4IN	32.17	32.17
1.00	CLAMP-V BAND,5" HDEP SPHERICAL	22.74	22.74
1.00	GASKET-5 INCH SPHERICAL W/TABS	17.08	17.08
2.00	50 GUILLOTINE CLAM	12.76	25.52

SlId : R800008746:02 Total : \$1,683.00 Date Invoice : 08/30/2023

OpSId : 7 Job : 00-00 PART REPLACEMENT OF DAMAGED FUEL INJECTOR.
Cause : DAMAGED INJECTOR TERMINAL
Correction : FOUND DAMAGED INJECTOR TERMINAL ON ONE OF THE INJECTORS FROM INJECTOR 6 F

1.00	INJ KIT HDEP EPA10/GHG14/GHG17	1,128.10	1,128.10
1.00	INJ KIT HDEP EPA10/GHG14/GHG17	406.25	406.25
-1.00	INJ KIT HDEP EPA10/GHG14/GHG17	406.25	-406.25

SlId : R800008746:01 Total : \$654.91 Date Invoice : 08/30/2023

OpSId : 5 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR NO POWER TO CAB.
Cause : FAULTY PNDB
Correction : TURN CAB DISCONNECT SWITCH TO THE ON POSITION AND FOUND NO POWER TO CAB. (

1.00	CONFIG-PNDB,WITH CUTOFF SW	350.61	350.61
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SlId : R800007321:06 Total : \$2,522.69 Date Invoice : 04/28/2023

OpSId : 7 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR ACCELERATOR PEDAL FAULT
Cause : INTERNAL FAULT IN CPC.
Correction : F/CODES: (2623/8) 2-CHANNEL ACCELERATOR PEDAL SIGNAL 2 MISSING, (3510/4) ACCELE

1.00	CONTROL UNIT, CPC 4	1,838.34	1,838.34
1.00	CONTROL UNIT, CPC 4	1,625.00	1,625.00
1.00	SCR,10-32X1.25 TPHD,BLK,W/WSHR	1.27	1.27
2.00	RIVET-PLASTIC,NYLON,BLACK	1.44	2.88
-1.00	CONTROL UNIT, CPC 4	1,625.00	-1,625.00

SlId : R800007321:05 Total : \$6,533.60 Date Invoice : 04/28/2023

OpSId : 3 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR ADDITIONAL FAULT CODE 52
Cause : CRACKED DPF'S.
Correction : F/CODE: 520349/14 - SOOT SENSOR DETECTS ELEVATED SOOT ACCUMULATION, 4364/17 -

2.00	CLAMP, V-BAND, DPF	63.75	127.50
10.00	SPRING NUT, DPF COVER	1.35	13.50

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10.00	SCREW, M6X16	0.64	6.40
2.00	KIT, DPF AND CLAMPS, ONE BOX	2,185.01	4,370.02
2.00	KIT, DPF AND CLAMPS, ONE BOX	650.00	1,300.00
1.00	SENSOR, SOOT	274.76	274.76
1.00	SENSOR, SOOT	162.50	162.50
-2.00	KIT, DPF AND CLAMPS, ONE BOX	650.00	-1,300.00
1.00	SENSOR, TEMPERATURE, DOC IN, S	69.99	69.99
3.00	CABLE TIE - FIR TREE 8IN, P *D	0.44	1.32
-1.00	SENSOR, SOOT	162.50	-162.50
2.00	SCREW-MACHINE,5/16-18,100,THIT	2.54	5.08
3.00	STAINLESS	0.11	0.33

SlId : R800007321:04 Total : \$314.70 Date Invoice : 01/31/2023

OpId : 8 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR FLUID LEAK AT VALVE COVER
Cause : VALVE COVER GASKET FAILED ALLOWING OIL TO LEAK PASS AND RUN DOWN CAM BOX
Correction : INSPECT AREA FOR LEAKS, FOUND OIL LEAKING FROM VALVE COVER ON DRIVERS SIDE I

1.00	SEAL, ROCKER COVER	64.72	64.72
2.00	ISOLATOR-AIR CLEANER,FRONT	15.14	30.28

SlId : R800007321:03 Total : \$994.92 Date Invoice : 01/31/2023

OpId : 6 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR DEF BUILD UP AROUND METE
Cause : DEF METERING UNIT INJECTOR TIP INTERNAL SEAL FAILED CAUSING DEF TO LEAK OUT
Correction : INSPECT AREA AROUND METERING UNIT, METERING UNIT IS COVERED WITH DEF BUILD I

1.00	METR UNIT KT	649.03	649.03
1.00	METR UNIT KT	487.50	487.50
1.00	CLIP-DEF LINE, 1/4"	1.40	1.40
1.00	CLIP-DEF LINE,5/16 inch	6.49	6.49
-1.00	METR UNIT KT	487.50	-487.50

SlId : R800007321:02 Total : \$585.25 Date Invoice : 01/31/2023

OpId : 1 Job : ea01 CEL COMES ON INTERMITTANTLY, THEN CRUISE CUTS OUT, SOME
Cause : INTAKE MANIFOLD TEMPERATURE SENSOR FAILED INTERNALLY READING HIGH TEMPER/
Correction : HOOK UP COMPUTER, CHECK FAULT CODES, MULTIPLE ACTIVE FAULT CODES, CUSTOMER

1.00	SENSOR, INTAKE AIR TEMPERATURE	27.55	27.55
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SlId : R800007321:01 Total : \$668.19 Date Invoice : 01/24/2023

OpId : 2 Job : 00-00 DRIVERS SIDE WINDSHILD WIPER NEEDS REPLACEMENT
Cause : BROKEN WIPER BLADE
Correction : REMOVE AND REPLACE WITH NEW DRIVER SIDE WINDSHILD WIPER

141434

5KJJBHDR3LLKV6046

Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

1.00 20 OEM UNIVERSAL WIPER BLADE

5.89

5.89

OpsId : 4 Job : 00-00 INSPECT PULLIES AND TENSIONER ADVISE ON CONDITION OF COM
Cause :
Correction : INSPECT BELTS, PULLIES AND TENSIONER, RUN UNIT AND MONITOR, NO ISSUES FOUND,

OpsId : 5 Job : 00-00 PERFORM TOP SET.
Cause : CUSTOMER REQUEST
Correction : PERFORM TOP SET

SlId : R800006650:01 Total : \$195.43 Date Invoice : 12/15/2022

OpsId : 1 Job : 01-00 DIAGNOSE AND ADVISE REASON FOR CHECK ENGINE LIGHT.
Cause : NOX OUTLET SENSOR READING INCORRECTLY.
Correction : F/CODE: 4364/17 - CONFIRMED ACTIVE.

1.00 GASKET, DEF DOSING UNIT

17.88

17.88

3.00 SCREW, DEF DOSING UNIT, 16MM

2.85

8.55

SlId : R800006610:02 Total : \$848.70 Date Invoice : 10/27/2022

OpsId : 2 Job : 00-00 DIAGNOSE AND ADVISE REASON RIGHT SIGNAL LIGHT WORKS INTE
Cause : WIRING
Correction : PULLED TRUCK INTO SHOP, CHECKED OVER WIRING FOR SIGNAL ON MOOSE BUMPER AI

1.00 HARN-HOOD,MN,LHD,5700

307.90

307.90

SlId : R800006610:01 Total : \$929.50 Date Invoice : 10/07/2022

OpsId : 1 Job : ea00 DIAGNOSE AND ADVISE REASON FOR MIL ON. CUSTOMER REQUES
Cause : NOX SENSOR FAILURE
Correction : PERFORM PARKED REGEN, KEY OFF FOR 5 MINUTES, PERFORM SCR EFFICIENCY TEST,

SlId : R800005063:01 Total : \$287.30 Date Invoice : 02/22/2022

OpsId : 1 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR NO BRAKE LIGHTS GOING TO
Cause : CHAFFED/CORRODED WIRING - WIRE #39R & 39L.
Correction : CHECKED BRAKE LIGHT OPERATION ON UNIT; TRUCK PART WORKS PROPERLY, TRAILER

SlId : R800004948:01 Total : \$567.78 Date Invoice : 02/17/2022

OpsId : 1 Job : 00-00 REPLACE RIGHT REAR BRAKE POT. PLEASE RETURN CUSTOMERS
Cause : BRAKE POT DIAPHRAGM BROKEN, LEAKING.
Correction : ATTEMPTED TO REMOVE BRAKE POT HOLD DOWN NUTS, UNABLE TO ACCESS DUE TO FE

1.00 BRAKE-DISC, SPRING *D

326.28

326.28

SlId : R800004755:08 Total : \$194.22 Date Invoice : 02/28/2022

OpsId : 1 Job : 00-00 DIAGNOSE AND ADVISE REASON ENGINE FAN STAYING ENGAGED.
Cause : A/C HIGH PRESSURE FAN SWITCH HAS OPEN CIRCUIT.
Correction : RAN UNIT AND VERIFIED COMPLAINT, ENGINE FAN IS STAYING ENGAGED. CONNECTED D

141434

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Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

1.00 SWITCH-MED PRESS,A/C,NORMALY C 49.32 49.32

SlsId : R800004755:07 Total : \$100.44 Date Invoice : 02/28/2022

OpsId : 8 Job : 01-00 REPLACE OIL PAN ISOLATOR BOLTS, CRACKING AND LEAKING - NO

Cause :

Correction : REPLACED OIL PAN ISOLATORS DURING FRONT COVER REPAIR, ISOLATORS LEAKING - N

18.00 COLLAR SCREW 5.58 100.44

SlsId : R800004755:06 Total : \$201.45 Date Invoice : 02/28/2022

OpsId : 7 Job : 01-00 REPLACED HIGH PRESSURE INJECTOR FEED LINES - NOT REUSEAI

Cause :

Correction : REPLACED FRONT 3 INJECTOR FEED LINES DURING CAMBOX REPAIR, NOT REUSEABLE -

3.00 HI/PR LINEKT 67.15 201.45

SlsId : R800004755:05 Total : \$962.78 Date Invoice : 02/28/2022

OpsId : 6 Job : 01-00 DIAGNOSE AND ADVISE REASON FOR FLUID LEAK NEAR OIL PAN AF

Cause : FRONT COVER LEAKING - EXCESSIVE PITTING.

Correction : INSPECTED UNIT AND CONFIRM OIL LEAK AT FRONT OF OIL PAN. DRAINED OIL, REMOVED

1.00 SEAL 36.06 36.06

1.00 FRONT COVER 12.63 12.63

1.00 COVER 46.44 46.44

2.00 SEAL RING 30.05 60.10

1.00 SEAL RING 2.55 2.55

SlsId : R800004755:04 Total : \$1,736.62 Date Invoice : 02/28/2022

OpsId : 2 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR LEAK AT FUEL INJECTOR FEE

Cause : CAMBOX SEAL LEAKING.

Correction : INSPECTED LEAK AREA, LH SIDE CAMBOX AREA WAS COVERED IN OIL, UNABLE TO DETE

1.00 FUEL LINE KT 53.71 53.71

1.00 SEAL 56.74 56.74

3.00 INJ SEAL 10.02 30.06

5.00 SEALNG COVER 9.25 46.25

2.00 SEAL RING (20mm O.D. x 14mm I 0.58 1.16

1.00 SEAL 51.40 51.40

SlsId : R800004755:03 Total : \$272.42 Date Invoice : 02/28/2022

OpsId : 4 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR FLUID LEAK AT OIL PRESSUR

Cause : SENSOR LEAKING THROUGH CONNECTOR.

Correction : INSPECTED AND VERIFIED OIL LEAKING FROM OIL PRESSURE SENSOR. DISCONNECTED,

1.00 OIL PRESSURE SENSOR 78.53 78.53

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Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

1.00 SEAL RING (22mm O.D. x 16mm I 0.69 0.69

SlId : R800004755:02 Total : \$5.16 Date Invoice : 12/30/2021

OpsId : 3 Job : 00-00 DIAGNOSE REASON UNIT STUCK IN ECONO MODE.
Cause : DISABLED MODES
Correction : HOOKED UP COMPUTER AND CHECKED PARAMETERS. FOUND PERFORMANCE MODE AN

SlId : R800004755:01 Total : \$381.58 Date Invoice : 12/30/2021

OpsId : 5 Job : 00-00 PARTS AND LABOUR NOT COVERED UNDER WARRANTY
Cause :
Correction :

1.00 TS OIL FILTER 33.81 33.81
1.00 ENVIRO CHARGE 1.00 1.00
9.00 ROTELLA T6 5W-40 SYN 5L 37.78 340.02
9.00 ENV CHARGE 5 L JUG 0.75 6.75

SlId : R800004699:02 Total : \$402.43 Date Invoice : 02/26/2022

OpsId : 2 Job : 20-00 DIAGNOSE AND ADVISE REASON FOR LEAK AT BOTTOM RAD HOSE
Cause : LOWER RAD HOSES LEAKING PASSED INNER SEALING SURFACES OF HOSES.
Correction : INSPECTED FOR COOLANT LEAKS, RAN UNIT AND FOUND BOTTOM RAD HOSES LEAKING

1.00 HOSE-RADIATOR,COOLANT,M1400,P3 41.02 41.02
1.00 HOSE-ELBOW,90 DEG,ECR,62.0 ID 20.97 20.97
4.00 CLAMP-CONSTANT TORQUE,HOSE,2 9 12.66 50.64

SlId : R800004699:01 Total : \$654.84 Date Invoice : 02/25/2022

OpsId : 1 Job : EA01 EXPRESS ASSESSMENT ENGINE ** DIAGNOSE AND ADVISE REASON
Cause : #4 DEF LINE BROKEN AT THE DOSING UNIT.
Correction : CORR: INSPECTED FOR DEF LEAK AND FOUND #4 BROKEN AND LEAKING AT THE DOSING

1.00 DEF LINE - SUPPLY, 2200MM 187.94 187.94

SlId : R800004229:02 Total : \$182.30 Date Invoice : 10/13/2021

OpsId : 2 Job : EA00 DIAGNOSE AND ADVISE REASON MIL COMES IN INTERMITTENTLY.
Cause :
Correction : EA ABANDONMENT - INCOMPLETE DIAGNOSTICS FOR FAULT CODE 4364/17 - INTERMITTEI

3.00 SCREW 2.30 6.90
1.00 METAL SEAL 14.40 14.40

SlId : R800004229:01 Total : \$789.83 Date Invoice : 10/13/2021

OpsId : 1 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR FLUID LEAK AT #2 LEFT AXLE.
Cause : WHEEL SEAL LEAKING.
Correction : REMOVED WHEEL END, OUTER WHEEL BEARING, WHEEL SEAL AND INNER BEARING. CLE

141434

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Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

1.00	KIT-BRAKE, SHOE/PAD	244.14	244.14
1.00	DRIVE AXLE GASKET *D	2.13	2.13
1.00	SPIRAX OIL 75W90 1L	14.94	14.94
1.00	ENV PER L CONTAINER	0.14	0.14
1.00	SEAL AND SPACER KIT, R DRIVE	45.48	45.48

SlId : R800003534:02 Total : \$836.08 Date Invoice : 06/15/2021

OpsId : 1 Job : EA83 DIAGNOSE AND ADVISE REASON A/C QUIT BLOWING COLD AIR.
Cause : INTERNAL COMPRESSOR FAILURE.
Correction : CONNECTED A/C MACHINE, CHECKED FREON LEVELS; LOW BY 1/2 LB. CHECKED COMPRI

1.00	COMP-AC, 10S 15C 163MM PV8 12V	293.26	293.26
2.00	SEAL-MINI STAT-O-SEAL PLUS 12	2.68	5.36
1.00	RECEIVER DRIER-AC,INBOARD	88.74	88.74
2.00	SEAL-MINI STAT-O-SEAL PLUS 8	2.53	5.06
1.00	FREON BULK	8.96	8.96

SlId : R800003534:01 Total : \$180.52 Date Invoice : 06/11/2021

OpsId : 2 Job : EA01 DIAGNOSE AND ADVISE REASON FOR FLUID LEAK ON UPPER LEFT
Cause : INJECTOR FUEL LINE SEAL LEAKING AT #3 & #4.
Correction : INSPECTED ENGINE AND FOUND #3 & #4 INJECTOR FUEL LINE SEALS LEAKING. REMOVEI

2.00	INJ SEAL	9.76	19.52
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SlId : R800002853:03 Total : \$468.58 Date Invoice : 05/28/2021

OpsId : 3 Job : 00-00 REPAIR REASON A/C COMPRESSOR CLUTCH NOT WORKING AFTER
Cause : SEIZED.
Correction : UNIT CAME IN FOR A/C NOT BLOWING COLD. WIRING HARNESS WAS REPAIRED BUT CLUT

1.00	COMP-AC, 10S 15C 163MM PV8 12V	293.26	293.26
2.00	SEAL-MINI STAT-O-SEAL PLUS 12	2.68	5.36
1.00	FREON BULK	8.96	8.96

SlId : R800002853:02 Total : \$273.70 Date Invoice : 05/28/2021

OpsId : 2 Job : 00-00 DIAGNOSE AND ADVISE WHY AC WILL NOT BLOW COLD
Cause : CHAFFED WIRE TO COMPRESSOR - WIRE #97C, #2301 - HARNESS CHAFFING ON BACK OF
Correction : TESTED A/C AND VERIFIED COMPLAINT; A/C COMPRESSOR NOT KICKING IN. CHECKED S

SlId : R800002853:01 Total : \$918.19 Date Invoice : 05/27/2021

OpsId : 1 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR FLUID LEAK AT #2 LEFT
Cause : LEAKING WHEEL SEAL.
Correction : INSPECTED AND VERIFIED WHEEL SEAL LEAKING. REMOVED WHEELS, BRAKE PADS, CAL

1.00	KIT-BRAKE, SHOE/PAD	248.68	248.68
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141434

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Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

1.00	SEAL AND SPACER KIT, R DRIVE	47.59	47.59
1.00	DRIVE AXLE GASKET *D	2.08	2.08
1.00	KIT,DE-ADJUSTER UNIT	88.54	88.54

SlId : R800002581:02 Total : \$643.48 Date Invoice : 02/22/2021

OpsId : 2 Job : 01-00 DIAGNOSE REASON UNIT FAILED ADS SELF CHECK AFTER RS SUPP
Cause : DEF SUCTION LINE CRACKED.
Correction : F/CODE: 4374/0 - UNDER PRESSURIZED DEF SYSTEM. CORR: ADS SEF CHECK TEST FAILE

1.00	DEF LINE-SUCT,13/23G,HDEP	136.93	136.93
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SlId : R800002581:01 Total : \$888.19 Date Invoice : 02/22/2021

OpsId : 1 Job : EA01 DIAGNOSE AND ADVISE REASON FOR CEL AND DERATE. CODES HA
Cause : RESTRICTION IN DEF SYSTEM (DEF/DOSER KIT) CAUSING AND UNDER PRESSURIZED SY:
Correction : F/CODE: 4374/0 - UNDER PRESSURIZED DEF SYSTEM. CORR: CONNECTED DIAGNOSTIC L

1.00	KIT RS SUPPLY UNIT	458.39	458.39
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SlId : R800002485:02 Total : \$220.85 Date Invoice : 02/09/2021

OpsId : 2 Job : EA00 DIAGNOSE FUEL LEAK AT #2 INJECTOR FEED LINE AND ADVISE.
Cause : FUEL LINE TIP PITTED/GROOVED ON SEALING SURFACE.
Correction : INSPECTED AND VERIFIED LEAK AT FUEL LINE, #2. REMOVED FUEL LINE AND SEAL. FOUN

1.00	HI/PR LINEKT	67.35	67.35
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SlId : R800002485:01 Total : \$4,089.20 Date Invoice : 02/09/2021

OpsId : 1 Job : EA00 DIAGNOSE COOLANT LEAK AND ADVISE. COOLANT LEAKING FROM
Cause : RAD CORE SEPARATING - LOWER LEFT AND LOWER MIDDLE ON BACK SIDE.
Correction : PRESSURIZED COOLANT SYSTEM AND CHECKED FOR LEAKS, FOUND 2 SMALL SECTIONS

1.00	RADIATOR ASSEMBLY	2,981.35	2,981.35
1.00	FREIGHT	50.00	50.00
8.00	RETAINER-NYLON,RIVET,PUSH TYPE	0.56	4.48
3.00	PWRCOL PLS ELC OAT 50/50 55GAL	3.05	9.15
3.00	ENV CHARGE COOLANT 50/50 DRUM	0.14	0.42

SlId : R800002190:02 Total : \$1,235.63 Date Invoice : 04/15/2021

OpsId : 1 Job : EA01 DIAGNOSE AND ADVISE REASON FOR MIL.
Cause : NOX OUTLET SENSOR READINGS ARE IN THE NEGATIVE - REGISTERING INCORRECTLY.
Correction : F/CODE: 4364/17 - SCR NOX CONVERSION EFFICIENCY LOW. CORR: CONNECTED DIAGNC

3.00	SCREW WITH ROUNDED HEXALOBULAR	2.38	7.14
1.00	METAL SEAL	14.84	14.84
1.00	NOX SENSOR MDEG 2016-OUTLET	371.41	371.41
1.00	NOX SENSOR MDEG 2016-OUTLET	162.50	162.50

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Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

3.00 **SCREW-MACHINE,5/16-18,100,THIT** 1.68 5.04
-1.00 **NOX SENSOR MDEG 2016-OUTLET** 162.50 -162.50

SlId : R800002190:01 Total : \$172.27 Date Invoice : 04/12/2021

OpsId : 2 Job : 00-00 DIAGNOSE AND ADVISE REASON FOR AIR LEAK WHEN FOOT BRAKE
Cause :
Correction :

SlId : R800001743:03 Total : \$153.50 Date Invoice : 12/23/2020

OpsId : 3 Job : 01-00 D20M8-A GHG-17 ACM REPROGRAMMING CAMPAIGN
Cause : FIELD SERVICE CAMPAIGN.
Correction : COMPLETED CAMPAIGN D20M8-A, UPDATED ALL FOUR MODULES WITH NEWEST SOFTWA

SlId : R800001743:02 Total : \$255.44 Date Invoice : 12/23/2020

OpsId : 2 Job : 00-00 FL834-F WESTERN STAR BAGGAGE SLEEPER DOORS CAMPAIGN
Cause : RECALL CAMPAIGN.
Correction : COMPLETED CAMPAIGN FL834-F, REMOVED SLEEPER DOOR AND LUGGAGE DOORS AND

6.00 **SCREW-SLFDLG,SST,PNH,8-18X5/8** 1.64 9.84

SlId : R800001743:01 Total : \$228.58 Date Invoice : 12/23/2020

OpsId : 1 Job : 00-00 FL836-A WESTERN STAR VENT WINDOWS
Cause : RECALL CAMPAIGN.
Correction : COMPLETED CAMPAIGN FL836-A, REPLACED THE SLEEPER VENT WINDOWS WITH NEW.

1.00 **WINDOW-OPENING,SIDE,LH** 68.24 68.24

1.00 **WINDOW-OPENING,SIDE,RH** 68.24 68.24

SlId : R800001209:01 Total : \$456.00 Date Invoice : 08/13/2020

OpsId : 1 Job : WINVAVLE ENGINE VALVE SET
Cause : MAINTENANCE.
Correction : PERFORM TOP SET.

SlId : R800000694:01 Total : \$6,295.00 Date Invoice : 06/01/2020

OpsId : 1 Job : 00-00 PURCHASE EXTENDED DETROIT ENGINE WARRANTY.
Cause :
Correction :

SlId : R800000539:01 Total : \$591.43 Date Invoice : 07/29/2020

OpsId : 1 Job : 35-00 OIL LEAK AT # 3 RH REAR WHEEL AREA
Cause : RIGHT REAR DRIVE WHEEL SEAL LEAKING.
Correction : INSPECTED UNIT AND VERIFIED LEAK AT RIGHT REAR DRIVE WHEEL SEAL. REMOVED WH

1.00 **SEAL AND SPACER KIT, R DRIVE** 51.91 51.91

141434

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Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

1.00 **DRIVE AXLE GASKET** 2.27 2.27

SlId : R800000238:02 Total : \$5.04 Date Invoice : 07/08/2020

OpsId : 2 Job : EA32 DIAGNOSE AND REPAIR REASON FOR LOOSE #1 RIGHT SHOCK.
Cause : BOTTOM BOLT LOOSE.
Correction : OPENED HOOD, INSPECTED SHOCK AND FOUND THE BOTTOM BOLT LOOSE. TIGHTEN

SlId : R800000238:01 Total : \$1,567.54 Date Invoice : 07/08/2020

OpsId : 1 Job : EA42 REPAIR REASON FOR FLUID LEAK ON #2 RIGHT AXLE, POSSIBLE W
Cause : LEAKING WHEEL SEALS - FWD RIGHT DRIVE AND REAR LEFT DRIVE AXLES.
Correction : INSPECTED UNIT FOR LEAKS, VERIFIED LEAKING WHEEL SEAL ON FRONT RIGHT DRIVE A

12.00 **FLAT WASHER, 3/4** 0.22 2.64
12.00 **METRIC BOLT M20X60M** 2.10 25.20
2.00 **KIT-BRAKE, SHOE/PAD** 247.38 494.76
2.00 **DRIVE WHEEL SET** 54.45 108.90
2.00 **OIL 75W90 1L** 15.69 31.38
2.00 **GASKET-AXLE SHAFT,7.00, 8,.66,** 2.33 4.66

SlId : R800000091:04 Total : \$261.56 Date Invoice : 05/15/2020

OpsId : 4 Job : 00-00 DIAGNOSE REASON FOR CEL
Cause : INTAKE MANIFOLD TEMP SENSOR & PIGTAIL CORRODED.
Correction : F/CODE: 1636/3 - INTAKE MANIFOLD TEMP CIRCUIT FAILED HIGH, ACTIVE.

1.00 **TEMP SENSOR** 56.99 56.99
1.00 **CONNECTOR** 7.33 7.33
2.00 **HEAT SHRINK BUTT CONNECTOR** 0.44 0.88
2.00 **TUBE-HEAT SHRINK,2 WALL,1/4X6,** 0.68 1.36

SlId : R800000091:03 Total : \$148.25 Date Invoice : 05/15/2020

OpsId : 1 Job : 00-00 DIAGNOSE AND ADVISE OIL LEAK ON LEFT SIDE NEAR INJECTOR LII
Cause : INJECTOR FEED LINE LEAKING - TIP OF FUEL LINE CORRODED CAUSING FUEL LEAK.
Correction : INSPECTED FOR LEAK ON LEFT SIDE OF ENGINE AND FOUND AN INJECTOR FEED LINE LE

1.00 **HI/PR LINEKT** 58.25 58.25

SlId : R800000091:02 Total : \$2,812.45 Date Invoice : 05/15/2020

OpsId : 2 Job : 00-00 DIAGNOSE AND ADVISE FLUID LEAK AT RIGHT SIDE OF ENGINE
Cause : HEAD GASKET LEAKING ON RIGHT SIDE OF ENGINE.
Correction : RAN UNIT AND INSPECTED FOR LEAKS, VERIFYING LEAKING HEAD GASKET. REMOVED AI

1.00 **C/HD GSKT KT** 659.00 659.00
1.00 **FUEL LINE KT** 53.58 53.58
2.00 **SEAL RING (20mm O.D. x 14mm I** 0.56 1.12

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Make	Model	Series	Year	BodyStyle	Trans	Cyl	Odometer	Model Nbr
WESTERN STAR	5700 XE	W	20	NO BODY SP		0	782,879	5700XESLP

1.00	GASKET						11.51	11.51
1.00	METAL SEAL						57.29	57.29
4.00	HEX HD BOLT						9.13	36.52
2.00	SEAL RING (20mm O.D. x 14mm I						0.56	1.12
6.00	O-RING						5.40	32.40
3.00	PWRCOL PLS ELC OAT 50/50 55GAL						2.15	6.45
3.00	ENV CHARGE COOLANT 50/50 DRUM						0.14	0.42
1.00	ROTELLA T5 10W-30						3.04	3.04

SlsId : R800000091:01 Total : \$727.08 Date Invoice : 03/30/2020

OpsId : 3 Job : 00-00 PERFORM RECALL FL834-03
Cause : RECALL CAMPAIGN.
Correction : COMPLETED CAMPAIGN INT-FL834-03, REMOVED BOTH BUNK ACCESS DOORS AND LUGG

8.00	CLIP-REINF,DOOR,SLEEPER						13.64	109.12
8.00	SCR-TPG PHIT DLG BSD 8-18						0.37	2.96

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