



ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

SASKATOON

Box 25015 Highway 16 & 71 Street W,
Saskatoon, SK S7K 8C1
Tel: (306) 934-4686
Fax: (306) 931-8803
Toll Free: 1-855-763-1427

INVOICE

Ship to:

Invoice to:

Branch SASKATOON			*REPRINT*		
Date 08/18/23	Time 22:11:34 (B)		Page 01		
Account No. [REDACTED]		Phone No. [REDACTED]		Reference No. W01000	
Ship via			Purchase Order		
			G.S.T. No. 79759 4660 RT0001		
Credit Card No.				Salesperson P32	

Description of Work and Parts

STK#/FLEET#

UEH0R074

COMBINE HEADER
AF50

HRS PIN/EIN

X 567350AF19

WARRANTY DATE

HRS

Fold - - -

** Need a quick update on your Parts, Service or Sales Status?

Text messaging is now available with RME!

Please text your local branch main phone number.

**

SEGMENT# 1 C 05719 NA

07/07/23 07/07/23

DRIVE REPAIRS

10.00 HRS

CORRECTION:

July 11

Undid chain

Removed Drive Shafts

took apart one u joint

Started to remove bearings on main shaft

July 12th

Removed whole bearing assembly and had to bleed off airbag

Removed Tensioning rod

Removed Belts

Removed Pulleys on the three bearing Housings

Removed Bearing Housings

Removed Belt on rh side

July 13

Install belts

Tensioned Belt and installed cover

Installed 2 pulleys back on their spots

Cut Old Bearings out of chain drive Bracket

Bent Bracket to original shape

Cleaned up shaft

Installed Flanges

Installed New bearings

Tightened lock collars down

CONTINUED ON PAGE 02

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WARRANTY DATE

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Fold - - -

July 14

Installed Chain drive bracket

Installed Chain

Tightened down sprocket once aligned

Tensioned Chain

Installed one pulley on Shaft

Adjusted Gearbox to be in right position when belt gets installed

Did U joints on one drive shaft and installed

ADDITIONAL DESCRIPTION:

-Center canvas drive shaft u joints Pulled apart
-Center drive shaft stub shaft bearings near chain Pulled apart

-Chained tensioner pipe is bent

-LH drive belt tensioner bearing (main belt drives drum

-Drum drive shaft u joints

-Drum stub shaft bearings loose on belt side pulled apart

-Seal from bearing falling out of main stub shaft on LH side apart

-Primary drive belt for LH canvas is tearing done

-RH secondary drive belt is tearing for canvas drive

-Knife drive u joint are loose

-Eccentric bearings are loose for knife drive

-Adjust belts and chains

FREIGHT

G100419

BEARING HOUSING

7 27.14 190.00

G100420

BRG HSG ASSY

1 M 560.34 560.34

101452

PULLEY COG

2 M 520.56 1041.12

19804

NUT 1/2 UNC

1 N 159.46 159.46

19924

WASHER FLAT 1/2

1 N .25 .25

1 N .25 .25

CONTINUED ON PAGE 03

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UEH0R074	COMBINE HEADER AF50		X 567350AF19			
200337			PULLEY ASSY-AUG	1 M	358.06	358.06
202024			BEARING	1 N	43.09	43.09
26984			U JOINT	2	159.83	319.66
28603			BELT, DECK LH	1	650.98	650.98
29018			Cross kit	2 N	74.53	149.06
82-1056EA			7 POLE RV PLUG	1 N	11.46	11.46
				PARTS		3483.73
				LABOR		1590.00
	17300000			SEGMENT TOTAL==>		5073.73

SEGMENT# 2 C 05719 NA 07/07/23 07/07/23 5.00 HRS

ELECTRICAL

COMPLAINT:

tech 05719

- header tilt sensor linkage was very worn to the point that the ball joints would no longer stay in - done
- rear lights on RH end sheet don't work - done
- air bags won't inflate nor deflate - done

CAUSE:

tech 05719

- header tilt sensor linkage was very worn to the point that the ball joints would no longer stay in caused by wear and tear
- bad harness; causal part number: 102563
- bad pressure sensor led tech to believe air bags weren't inflating nor deflating

CORRECTION:

tech 05719 11/07/2023

- brought the header closer to the shop
- wheeled the battery cart out to the header to ensure the

CONTINUED ON PAGE 04

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HRS

Fold - - -

problem was still persistent, and still no lights
-looked at the connections between the end sheet and the hitch
-checked for power at the connector under the end sheet from the battery cart and there was power but not very much only 5.5V on 3 pins
-followed the harness all the way to the lights, all visible sections of the harness looked to be free of damage
-tested at the connector to the lights harness and got 6V
-tested at all the jumper harnesses and got 6V
-tested at all the connectors to the lights and got 6V
-put power to the lights and the lights lit up
tech 14/07/2023
-removed adapter harness from header hitch and disassembled the trailer plug
-inside the trailer plug I found a lot of rust and corrosion
-removed the old header adapter tilt linkage
-installed the need header adapter tilt linkage (new rod, ball joints, and nuts)
-while waiting for the trailer plug, I hooked power directly to the air compressor for the air suspension and the compressor ran
-filled the air tank with air
-used the controls on the monitor to inflate and deflate bags and they were inflating and deflating just fine but the display still said 0 PSI
-at this point I decided to check the pressure sensor wiring
-all three pins had 12V to them

CONTINUED ON PAGE 05

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HRS

Fold - - -

-checked for continuity between all three wires and there was none
-change the trailer plug to the new one and tested to ensure it would work
-removed the trailer plug body and started opening up the harness
-the first thing I noticed was a box labeled "flasher for LED 12V 0.05A-10A" I then noticed that the one wire to the box was no longer attached
tech 05719 17/07/2023
-set up honeybee monitor with the battery cart
-checked for continuity between pins and pins to ground on connector AIR-PRES-OUT and there was continuity to ground on the power and ground pins
checked for voltage, there were 12.5V on ground and power pins with connectors AIR-COMP-MATE and COMP-CTRL-MATE connected but nothing else would give the same readings
-checked the 12V power connector and there was a short
26/07/2023
-got the new light harness and installed it
-checked the lights and they all lit up how they were supposed to
-buttoned up the header end sheets
-changed pressure sensor (coated the new threads in thread sealant)
-filled the air tank to 100psi and it still had the same error on the display (no pressure in the system)
-brought a combine to the header
-lifted the header and plugged in the combine harness
-the display read 137psi and said to lower air pressure

CONTINUED ON PAGE 06

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UEH0R074	COMBINE HEADER	X 567350AF19			
	AF50				

once the air pressure was lowered the display went normal
again and no errors were present

ADDITIONAL DESCRIPTION:

- Air system will not deflate or inflate-trouble shoot
- Lights do not work for transport on end shield when towing with hitch
- LH Adapter tilt sensor arm broken off

FREIGHT		4	26.25	105.00
102563	RV Harness	1 N	411.74	411.74
202443	Actuating rod-	1 M	33.34	33.34
89514	SENSOR-AIR PRES	1 N	339.85	339.85
			PARTS	889.93
			LABOR	795.00
17300000		SEGMENT TOTAL==>		1684.93

SEGMENT# 3 C 05719 NA	07/07/23 07/07/23	
FEEDING REPAIRS		4.00 HRS

COMPLAINT:

- tech 05719
- noticed rubbing on the draper edges
 - center draper rollers hard to turn by hand
 - Noise heard from RH draper tensioner roller when rolling by hand

CAUSE:

- tech 05719
- bent draper guide
 - rough bearings caused by wear and tear

CORRECTION:

- got roller bearings from parts
- removed center draper

CONTINUED ON PAGE 07

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AF50

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X 567350AF19

WARRANTY DATE

HRS

Fold - - -

- removed rear RH bearing
- installed rear RH bearing
- removed center draper driven drive sprocket and key way
- removed locking collar and bearing
- removed flanges
- cleaned up shaft
- applied anti seize to the shaft and installed new bearing and flanges
- removed RH draper tension roller bearing
- installed new RH draper tension roller bearing
- installed center draper
- installed locking collar
- installed key
- installed sprocket and wedge
- installed chain

ADDITIONAL DESCRIPTION:

- LH tensioner roller has pieces missing -
- RH tensioner roller bearings are running hot -
- Center canvas roller bearings are rough -
- Straightened RH canvas guide -

FREIGHT		3	25.00	75.00
201297	DRIVE ROLLER	1	506.38	506.38
202024	BEARING	7 N	43.09	301.63
26138	FLANGETTE	3	10.35	31.05
26338	KEY 1/4X1/4X11/	1	3.82	3.82
	PARTS			917.88
	LABOR			636.00
17300000	SEGMENT TOTAL==>			1553.88

SEGMENT# 4 C 05719 NA

07/07/23 07/07/23

CONTINUED ON PAGE 08

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AF50

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X 567350AF19

WARRANTY DATE

HRS

Fold - - -

KNIFE REPAIRS

5.00 HRS

CORRECTION:

- removed guards
- removed knife
- installed new knives
- reassembled cutterbar
- installed knife guards
- installed infeed covers behind cutter bar
- installed plastic skid shoes under cutter bar
- installed knife
- set hold down clearances
- installed the plastic pieces under the cutter bar
- installed the rest of the guards
- installed the knife
- installed the drive for the knife
- shimmed the knife
- greased the header
- took the reel bar off
- took all the fingers, spacer off the bar
- installed all the fingers and spacer on the new one
- installed the bar back on the header
- finished putting the hardware on for the reel bar
- installed all the skid shoes
- ran header

ADDITIONAL DESCRIPTION:

- End skid shoes gone -
- Knife drive tie rod ends are loose -
- replace all guards most are bent and worn -
- replace dull knife -
- Replace flex plate over knife heads -

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Fold - - -

-LH end angle piece that flex sheet sit on are badly bent -

-Straight rest of angle pieces -

-Replace cutter bar, bent up in middle causing knife issue

-

***** TECHNICIANS COMMENTS *****

*

*

*-***AIR IT UP AND CHECK BEFORE REPLACING CUTTERBAR***

*

*

*

CB38X112	CARR BOLT	8	.38	3.04
FREIGHT		3	33.33	100.00
G203272	CUTTER BAR-FLEX	1 N	720.41	720.41
G205817	LH COURSE KNIFE	1 N	1996.68	1996.68
G205858	RH COURSE KNIFE	1 N	1337.12	1337.12
100504	BRUSH ASSY	1 N	81.00	81.00
201214	HB END POLY	2 M	38.75	77.50
26614	RIVET, POP	6	.29	1.74
26641	7/16 X 1 1/2 BO	140 N	.78	109.20
28679	7/16 JAM NUT	202 N	.39	78.78
28680	bolt	62 N	1.13	70.06
87112	GUARD, STD	96 S	41.76	4008.96
87113	GUARD, CENTRE	6	44.94	269.64
89462	CLIP FLEX	1	3.74	3.74
94999	BALL JOINT KIT	2 N	232.96	465.92

PARTS 9323.79

LABOR 795.00

17300000

SEGMENT TOTAL==> 10118.79

SEGMENT# 5 C 05719 NA

07/07/23 07/07/23

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COMBINE HEADER					
AF50					

SERVICE

2.00 HRS

CORRECTION:

- greased unit
- changed all gearbox oils

ADDITIONAL DESCRIPTION:

- grease unit
- change all gearbox oils

OIL1	ENVIRO OIL LTR	1	.10	.10
73344319	75W90 1L	1	13.00	13.00
73344356	GREASE, HI TEMP	1	8.96	8.96
	PARTS			22.06
	LABOR			318.00
17300000	SEGMENT TOTAL==>			340.06

SEGMENT# 6 C 05719 NA	07/07/23 07/15/23	3.00 HRS
DRUM REPAIRS		

COMPLAINT:

tech 05719
-LH drum bearing support arm is broken at slot

CORRECTION:

tech 05729 16/08/2023
-checked drum bearing, good
-straightened the bracket that was damaged

ADDITIONAL DESCRIPTION:

- LH drum bearing is loose
- LH drum bearing support arm is broken at slot

	LABOR	477.00
17300000	SEGMENT TOTAL==>	477.00

***** WORK ORDER TOTALS *****

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						CUSTOMER
PARTS					INTERNAL 14637.39	
LABOR					4611.00	
DISPOSAL FEE					92.22	
SHOP SUPPLIES					391.93	
INTERNAL TOTAL					19732.54	

I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.

(signature)

(date)

I hereby acknowledge my indebtedness in the amount of \$_____ being the total amount owing or balance owing as shown hereon.

(signature)

(date)